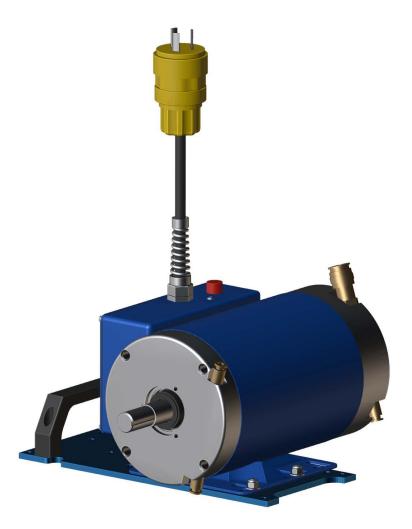
# HOW TO REPLACE MOTOR BEARINGS ON PRE 2022 BRSR 5HP MOTOR



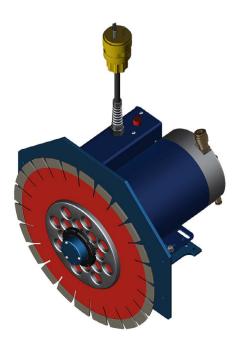
### **TOOLS YOU MAY NEED:**

Bearing Puller

Dead Blow Mallet

american standard hex key

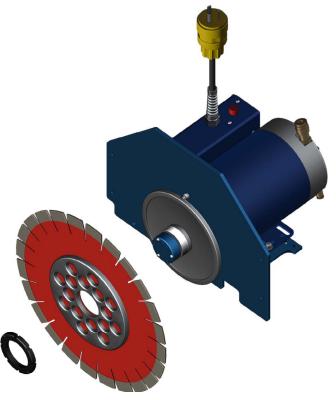




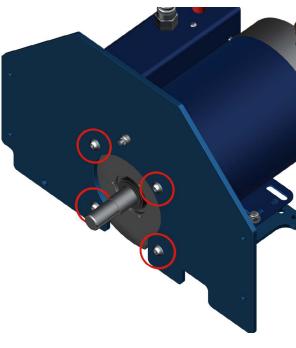
STEP 1 remove the front guard

STEP 2 untighten the blade locking nut to remove

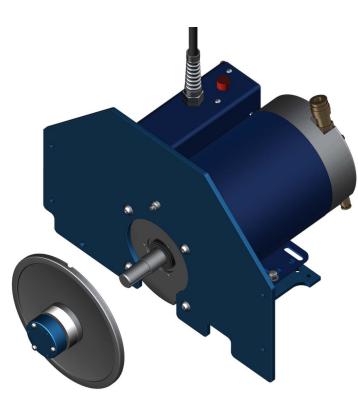




**STEP 3** remove blade assembly



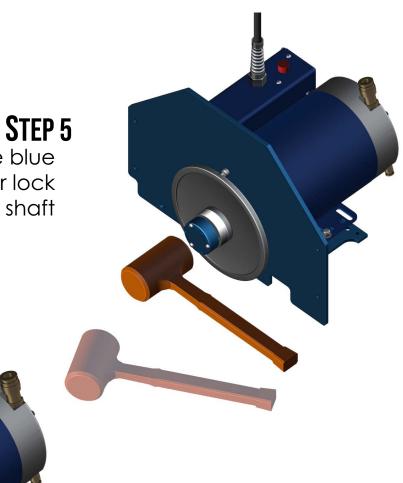
take a mallet and hit the blue cap to loosen the taper lock collet from the motor shaft



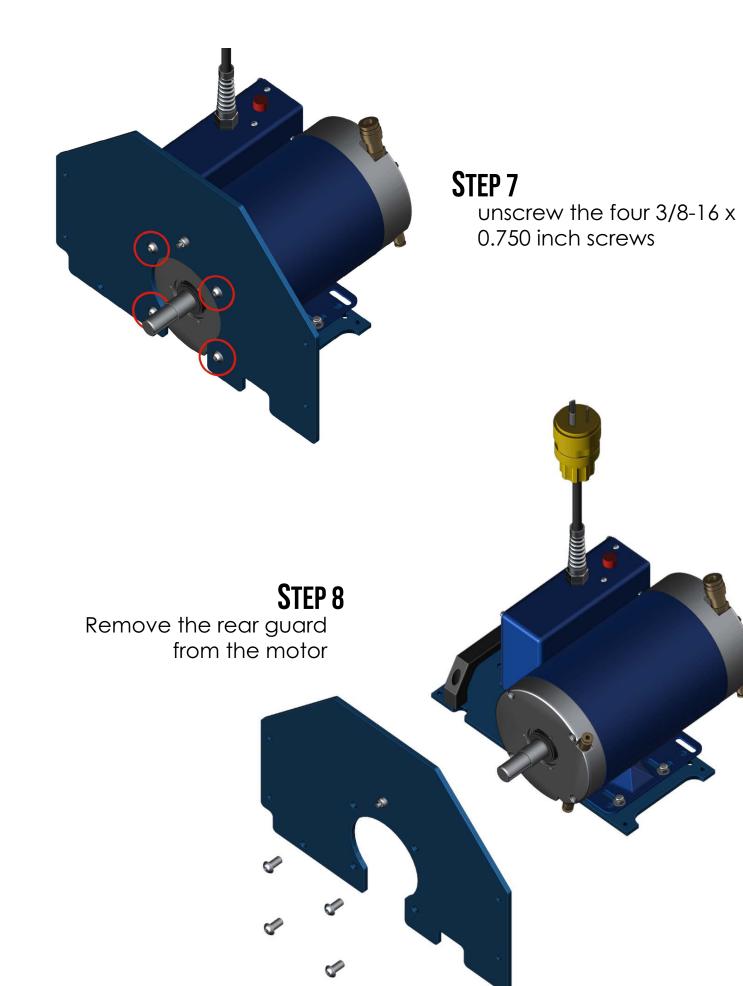


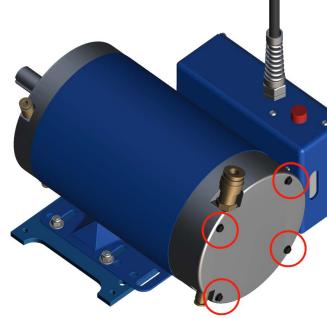
### STEP 4

untighten the 3 screws to release the taper lock system from the motor shaft



STEP 6 remove the rear flange

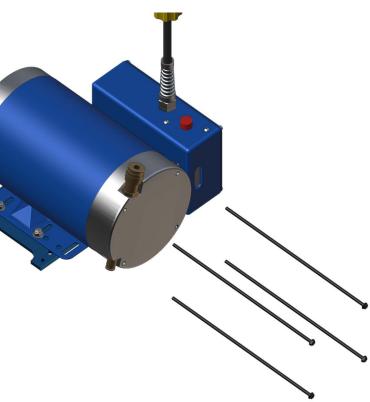


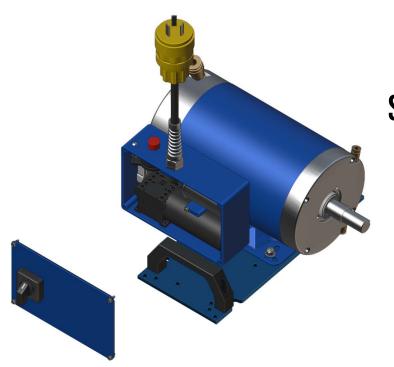


**STEP 10** Remove the long thread screws holding the motor caps in place

# **STEP 9**

on the other side of the motor, unscrew the four threaded rods holding the motor together



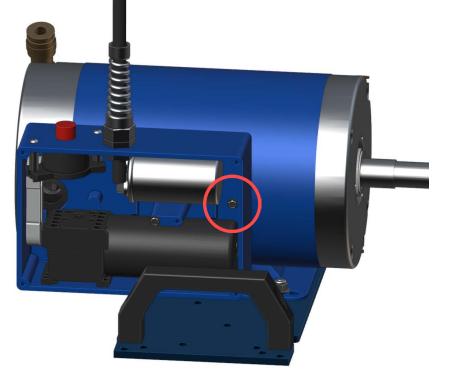


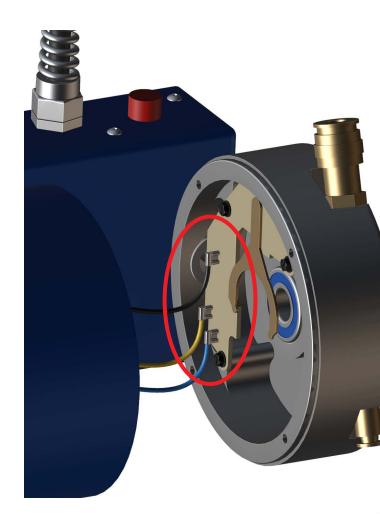
### STEP 11

remove the electrical box cover by unscrewing the 4 corner screws



remove the screw holding the electrical box into the motor



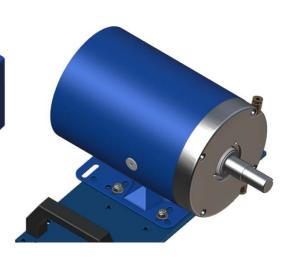


## **STEP 15**

remove the back cap from the motor, and use leverage to pull the bearing out.

## STEP 14

if you cannot remove the bearing from the rear cap, then disconnect the black, yellow, and blue wires by unclipping their crimps from the switch board.





#### **STEP 18** the bearing will most likely remain on the spindle shaft.

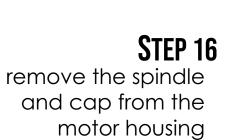


use a dead blow hammer to release the front cap from the motor.



# **STEP 20**

tighten the removal tool main thread untill bearing is removed from the motor shaft.



#### **STEP 17**

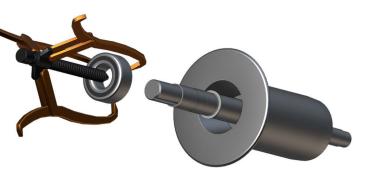
separate the front cap from the motor spindle.





## **STEP 19**

connect a bearing removal tool to the bearing and the motor shaft.





### STEP 21

use a press to install the new bearing on the motor shaft.

### STEP 22 & BACK

to put the motor back together, use steps in reverse.

# FINISHED

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