	8 7	6	5	4		3		2		1	
	American Coffee Urn Manufacturing Co., Inc.	CHANGE DIMENSIONS AS NEEDED FOR CUSTOM TRAYS				REVISIONS  ZONE REV. DESCRIPTION DATE APPROV				E APPROVED	
:	Precision Sheet Metal  Design ♦ Engineering ♦ Fabrication  www.acumetalfab.com						5/8-18 BRASS I	X 3" LONG DRAIN W/HAR	DWARE—	0	?
	<del>-</del>		45.00							-	
=	11.25	/—DRAIN			33.75					-	
	2.25 1.75 8.00										
)	4.00										
		$\bigcirc$ $\emptyset$ .875									
2	ļ <del>-</del>		45.00								
	.75		← GRAIN DIRECTIO	$N \to$							
	5/8-18 THREADED DRAIN FITTING										
3							4.75 R HOLE				
_	NOTES:			(	PERFORATE Ø.375 ON STANDARD	ED SCREEN N .50 CENTERS)			PART # 0	108-45	-LDR
	NOTES:		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED	IN THIS		NAME		TITLE:	SM-LDR		
Δ,	ALL DIMENSIONS ARE INSIDE DIMENSION (UNLESS OTHERWISE NOTED)	NS	DRAWING IS THE SOLE PROPERT ACU PRECISION SHEET METAL REPRODUCTION IN PART OR AS WITHOUT THE WRITTEN PERMISSI	Y OF ANY A WHOLE ON OF	DRAWN	L. WILLIAMS 18 GA. 304 STAINL	10/16 LESS STEEL	SUR W/LEFT DR	FACE MC RAIN & RI 8" X 45"	NSER H	OLE
			ACU PRECISION SHEET METAL IS PROHIBITED.	;	FINISH	#4 BRUSHE	D	AMERIC	CAN COF	FEE URI	N
	www.acumetalfab.com		ACU PRECISION SHEET METAL IS:	O INC		DO NOT SCALE DRAWING					