American Coffee Urn Manufacturing Co., Inc. Precision Sheet Metal Design & Engineering & Fabrication www.acumetalfab.com	CHANGE DIMENSIONS AS NEEDED FO	OR CUSTOM TRAYS	5/8-18 X 3		DATE	APPROVED
18.0	0 36.00					
						_
4.00	\(\phi\)					
	DRAIN					
.75	36.00 ← GRAIN DIRECTION →					
./3	GRAIN DIRECTION —					-
	5/8-18 THREADED DRAIN FITTING					
		PERFC (∅.37 STANI	PRATED SCREE 5 ON .50 CEN DARD	N TERS)		
				P.Z	\RT # 0108-	-36
NOTES:	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS	NAME	DATE TITLE:	SM-D		
ALL DIMENSIONS ARE INSIDE DIMENSIONS (UNLESS OTHERWISE NOTED)	ACU PRECISION SHEET METAL. ANY REPRODUCTION IN PART OR AS A WHOLE A	DRAWN L. WILLIAMS MATERIAL 18 GA. 304 STAINL	10/16 ESS STEEL	SURFACE MOUN 8" X 36	T W/DRAI	IN
	ACU PRECISION SHEET METAL IS PROHIBITED. F	FINISH #4 BRUSHE		AMERICAN COFFEE URN		
www.acumetalfab.com	ACU PRECISION SHEET METAL IS: AMERICAN COFFEE URN MANUFACTURING CO., INC 6 4	DO NOT SCALE DRAWING		2	1	