	5 4 3	
merican Coffee Urn Manufacturing Co., Inc.	CHANGE DIMENSIONS AS NEEDED FOR CUSTOM TRAYS	REVSIONS DESCRIPTION DATE APPRO
recision Sheet Metal Design ♦ Engineering ♦ Fabrication	5/8-18 X 3" LON BRASS DRAIN W	NG V/HARDWARE—
www.acumetalfab.com	BRASS BRAIN W	MARDWARE
1/ 50	-33.00	-
16.50	-	
6.00		
3.00		
		l l
	DRAIN	
	DRAIN	
	DRAIN	
-		
-		-
.75		
.75		
	-18 THREADED DRAIN FITTING	
M>	-33.00 -18 THREADED DRAIN FITTING PERFORATED SCREEN (∅.375 ON .50 CENTERS)	
	33.00 -18 THREADED DRAIN FITTING PERFORATED SCREEN	
<u> </u>	-33.00 -18 THREADED DRAIN FITTING PERFORATED SCREEN (∅.375 ON .50 CENTERS)	
5/8-	-33.00 -18 THREADED DRAIN FITTING PERFORATED SCREEN (∅.375 ON .50 CENTERS)	
NOTES:	PERFORATED SCREEN (♦.375 ON .50 CENTERS) STANDARD PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS	
NOTES: ALL DIMENSIONS ARE INSIDE DIMENSIONS	PERFORATED SCREEN (\$\sqrt{2}\) .375 ON .50 CENTERS) STANDARD PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ACU PRECISION SHEET METAL. ANY REPRODUCTION IN PART OR AS A WHOLE MATERIAL IS GA 204 STAINLIESS STEEL SURF	PART # 80116-3 SM-D FACE MOUNT W/DRAIN
	PERFORATED SCREEN (\$\phi\$.375 ON .50 CENTERS) STANDARD PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ACU PRECISION SHEET METAL . ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ACU PRECISION SHEET METAL IS ACUTE METAL IS A	PART # 80116-3