	8 7	6	5	4 3			2			
American Coffee Urn Manufacturing Co., Inc.		Since 1959	CHANGE DIMENSIONS		AS NEEDED FOR CUSTOM TRAYS				REVISIONS RIPTION	DATE APPROVED
F	Precision Sheet Metal Design ♦ Engineering ♦ Fabrication www.acumetalfab.com						5/8-18) BRASS D	(3" LONG PRAIN W/HARDV	VARE—	
	-	12.00		4.00						ソ
E										
	10.00									
D	18.50		· ·							
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С				—DRAIN						
	-24.00 √ GRAIN DIRECTION →									
	.75	<u> </u>	← GRAIN	DIRECTION →						
В		/		PERFORATEI (∅.375 ON STANDARD-	SCREEN .50 CENTE	RS)				
										116.61
	NOTES:		PROPRIETARY AND CONFIDE			NAME	DATE 1	ITLE:	PART # 01	10-24
А	ALL DIMENSIONS ARE INS (UNLESS OTHERWISE NOTI		WIIHOUI THE WRITE	DLE PROPERTY OF EET METAL. ANY PART OR AS A WHOLE EN PERMISSION OF	DRAWN MATERIAL	L. WILLIAMS 18 GA. 304 STAINLE	10/16 SS STEEL	SURFACE N	SM-D Nount W/DF " X 24"	RAIN
	www.acumetalfa	h com	ACU PRECISION SH PROHIBITED.	N SHEET METAL IS T METAL IS: RN MANUFACTURING CO., INC	FINISH	#4 BRUSHED		AMERICA	MERICAN COFFEE URN	
	8 7	6	AMERICAN COFFEE URN MA	NUFACTURING CO., INC		DO NOT SCALE DRAWING		2	1	