

General turning

External tool holders

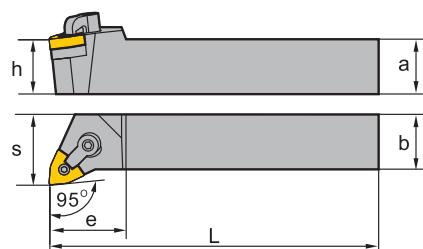
A

Turning

WN** holder (external)

M-Clamping

MWLNR/L Kr: 95°



Right hand style

B

Milling

Article	Stock	Dimensions [mm]							Inserts
		R	L	a	b	L	h	s	
MWLNR/L2020K06	● ●	20	20	125	20	25	30	WN**0604**	
MWLNR/L2525M06	● ●	25	25	150	25	32	30	WN**0604**	
MWLNR/L2020K08	● ●	20	20	125	20	25	30	WN**0804**	
MWLNR/L2525M08	● ●	25	25	150	25	32	35	WN**0804**	
MWLNR/L3232P08	○	25	25	170	25	32	35	WN**0804**	
	● ●	32	32	170	32	40	35	WN**0804**	

● Ex stock ○ On demand

* With internal cooling

C

Drilling

D

Technical Information

E

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Spare parts					
	Insert	WN**0604** 20	WN**0604** 25	WN**0804** 20	WN**0804** 25-32
	Clamp	C1RD	C1RD	C1RD	C1RD
	Dowel pin	TM5x13	TM5x13	TM6x17	TM6x17
	Screw (clamp)	DM6x25 (7.0 Nm)	DM6x30 (7.0 Nm)	DM6x25 (7.0 Nm)	DM6x30 (7.0 Nm)
	Shim	W06BM	W06BM	W08BM	W08BM
	Wrench (clamp)	WH30L	WH30L	WH30L	WH30L
	Wrench (dowel pin)	WH20L	WH20L	WH30L	WH30L

Insert					
	Wiper		Finishing		Medium Cut
A106	A107	A107	A109	A111	A165
			Roughing	Cast Iron	PCBN/PCD

System code > A228

Grade selection > A42

Technical info > A501

Cutting data > A366