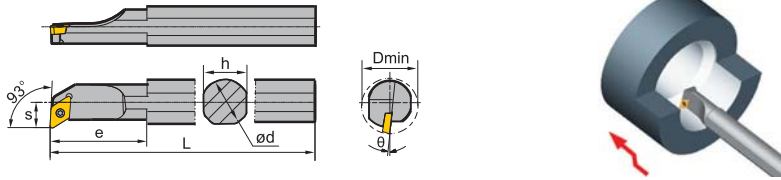


DC\*\* steel boring bar **S-Clamping**

SDUCR/L Kr: 93°



Right hand style



Article	*	Stock		Dimensions [mm]								Inserts
		R	L	ød	L	h	s	L <sub>2</sub>	e	D <sub>min</sub>	θ	
S10M-SDUCR/L07	●	●	10	150	9	7	-	0	13	-8	DC**0702**	
S12M-SDUCR/L07	●	●	12	150	11	9	22	22	16	-8	DC**0702**	
S16M-SDUCR/L07	●	●	16	150	15	11	27	27	20	-6	DC**0702**	
S16R-SDUCR/L07	●	●	16	200	15	11	27	27	20	-6	DC**0702**	
A10H-SDUCR/L07	*	●	●	10	100	9.5	7	-	0	13	-8	DC**0702**
A12K-SDUCR/L07	*	●	●	12	125	11.5	9	22	22	16	-8	DC**0702**
A16M-SDUCR/L07	*	●	●	16	150	15.5	11	27	27	20	-6	DC**0702**
S20Q-SDUCR/L11	●	●	20	180	18	13	40	40	25	-6	DC**11T3**	
S20S-SDUCR/L11	●	●	20	250	18	13	40	40	25	-6	DC**11T3**	
S25Q-SDUCR/L11	●	○	25	180	23	17	46	46	32	-6	DC**11T3**	
S25T-SDUCR/L11	●	●	25	300	23	17	46	46	32	-6	DC**11T3**	
A16R-SDUCR/L11	*	○	16	200	15	14.5	27	27	23	-6	DC**11T3**	
A20Q-SDUCR/L11	*	●	●	20	180	19	13	40	40	25	-6	DC**11T3**
A25R-SDUCR/L11	*	●	●	25	200	24	17	46	46	32	-6	DC**11T3**

● Ex stock ○ On demand

\* With internal cooling

Spare parts			
	Insert	DC**0702**	DC**11T3**
	ød	10-16	16-25
	Screw	I60M2.5x5.5 (1.0 Nm)	I60M3.5x8 (2.7 Nm)
	Wrench	WT07IP	WT15IP

Insert					
Finishing A126	Medium Cut A127	Roughing A129	Alum Machining A129	Cast Iron A129	PCBN/PCD A184