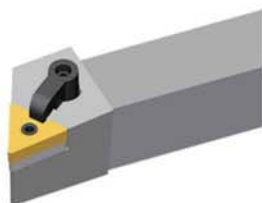


A

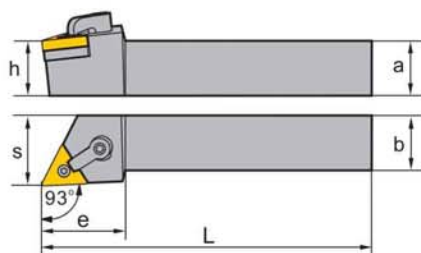
Turning

TN** holder (external) **M-Clamping**

MTJNR/L-Z Kr: 93°



Right hand style



B

Milling

Article	*	Stock		Dimensions [mm]						Inserts
		R	L	a	b	L	h	s	e	
MTJNR/L2020K16-Z	●	●		20	20	125	20	25	32	TN**1604**
MTJNR/L2525M16-Z	●	●		25	25	150	25	32	32	TN**1604**
MTJNR/L3225P16-Z	●	○		32	25	170	32	32	32	TN**1604**
MTJNR/L2525M22-Z	●	●		25	25	150	25	32	36	TN**2204**
MTJNR/L3225P22-Z	●	○		32	25	170	32	32	36	TN**2204**

● Ex stock ○ On demand

* With internal cooling

C

Drilling

Spare parts		TN**1604**	TN**1604**	TN**2204**
Insert h		20	25-32	25-32
	Clamp	C1RD	C1RD	C2RD
	Dowel pin	TM5x13	TM5x13	TM6x17
	Screw (clamp)	DM6x25 (7.0 Nm)	DM6x30 (7.0 Nm)	DM6x30 (7.0 Nm)
	Shim	T16BM	T16BM	T22BM
	Wrench (clamp)	WH30L	WH30L	WH30L
	Wrench (dowel pin)	WH20L	WH20L	WH30L

D

Technical Information

Insert						
Wiper	Finishing	Medium Cut	Roughing	Heavy Turning	Cast Iron	PCBN/PCD
A87	A88	A90	A92	A97	A99	A163

E

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System code > A228

Grade selection > A42

Technical info > A501

Cutting data > A366