

## Step drills

### Straight shank subland drills

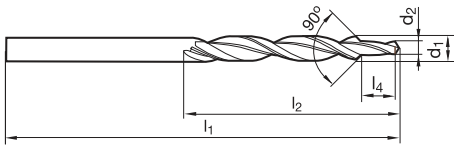


Catalog no. 71501



P	M	K	N	S	H
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- web thinning  $\geq \varnothing 6.000$
- relieved cone
- for through holes to DIN EN 20273, fine series
- for 90° countersink screw heads
- f dependent on small diameter
- vc dependent on large diameter



d1 mm	d2 mm	l1 mm	l2 mm	l4 mm	Size
6.000	3.200	93.000	57.000	9.000	M 3
8.000	4.300	117.000	75.000	11.000	M 4
10.000	5.300	133.000	87.000	13.000	M 5
11.500	6.400	142.000	94.000	15.000	M 6
15.000	8.400	169.000	114.000	19.000	M 8
19.000	10.500	198.000	135.000	23.000	M 10