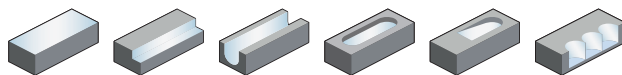


A

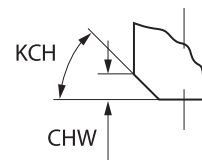
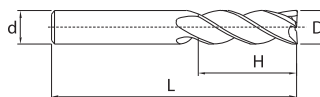
## End mill long cutting edge Finishing

Turning

### 5502R304GF



- Type of shank DIN 6535HA
- Centre cutting
- Helix angle 30°



B

Milling

Article	*	Dimensions [mm]						Teeth	Grade	
		D	d (h6)	H	L	KCH	CHW		KMG303	YK30F
5502R304GF-0300		3	6	8	57	0	0	4	●	○
5502R304GF-0400		4	6	11	57	0	0	4	●	○
5502R304GF-0500		5	6	13	57	0	0	4	●	○
5502R304GF-0600		6	6	13	57	45	0,10	4	●	○
5502R304GF-0800		8	8	19	63	45	0,10	4	●	○
5502R304GF-1000		10	10	22	72	45	0,10	4	●	○
5502R304GF-1200		12	12	26	83	45	0,10	4	●	○
5502R304GF-1400		14	14	26	83	45	0,15	4	●	○
5502R304GF-1600		16	16	32	92	45	0,15	4	●	○
5502R304GF-1800		18	18	32	92	45	0,15	4	●	○
5502R304GF-2000		20	20	38	104	45	0,15	4	●	○

● Ex stock ○ On demand

\* With internal cooling

C

Drilling

### Application field

P	M	K	N	S	H
✓	✓	✓			

✓ Very suitable

✓ Suitable

D

Technical Information

E

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System code > B258

Cutting data > B422

Nonstandard order > B461