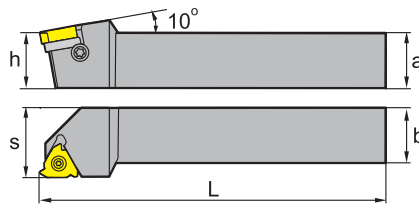
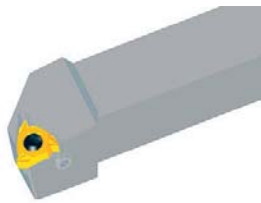


Threading tool holder (external)

SWR/L



Article	*	Stock	Dimensions [mm]					Inserts
			a	b	L	h	s	
SWR1616H16		●	16	16	100	16	20	RT16.01W-****
SWR2020K16		●	20	20	125	20	25	RT16.01W-****
SWR2525M16		●	25	25	150	25	32	RT16.01W-****
SWR3225P16		●	32	25	170	32	32	RT16.01W-****
SWR3232P16		●	32	32	170	32	40	RT16.01W-****
SWR2525M22		●	25	25	150	25	32	RT22.01W-****
SWR3225P22		●	32	25	170	32	32	RT22.01W-****
SWR3232P22		●	32	32	170	32	40	RT22.01W-****
SWR4040S22		○	40	40	250	40	50	RT22.01W-****

● Ex stock ○ On demand

* With internal cooling

Spare parts			
	Insert	RT16.01W-****	RT22.01W-****
	h	16-32	25-40
	Screw	I60M3.5×12 (2.7 Nm)	I60M5×17 (6.7 Nm)
	Screw (shim)	SM4×8C	SM5×8.5C
	Shim	MT16-__M	MT22-__M
	Wrench (screw)	WT15IP	WT20IP

Insert



Medium Cut
A467

A

Turning

B

Milling

C

Drilling

D

Technical Information

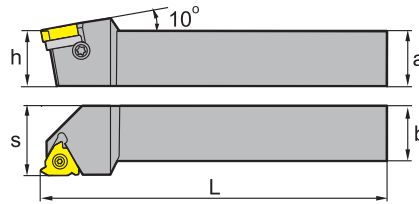
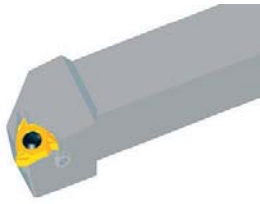
E

Index

A

Threading tool holder (external)

SWR/L



Turning

B

Article	* Stock	Dimensions [mm]					Inserts
		a	b	L	h	s	
SWL1616H16	●	16	16	100	16	20	LT16.01W-****
SWL2020K16	●	20	20	125	20	25	LT16.01W-****
SWL2525M16	●	25	25	150	25	32	LT16.01W-****
SWL3225P16	●	32	25	170	32	32	LT16.01W-****
SWL3232P16	○	32	32	170	32	40	LT16.01W-****
SWL2525M22	●	25	25	150	25	32	LT22.01W-****
SWL3225P22	○	32	25	170	32	32	LT22.01W-****
SWL3232P22	●	32	32	170	32	40	LT22.01W-****
SWL4040S22	○	40	40	250	40	50	LT22.01W-****

● Ex stock ○ On demand

* With internal cooling

Milling

C

Spare parts			
	Insert	LT16.01W-****	LT22.01W-****
	h	16-32	25-40
	Screw	I60M3.5×12 (2.7 Nm)	I60M5×17 (6.7 Nm)
	Screw (shim)	SM4×8C	SM5×8.5C
	Shim	MT16-__M	MT22-__M
	Wrench (screw)	WT15IP	WT20IP

Drilling

D

Insert
Medium Cut
A467

Technical Information

E

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System code > A492

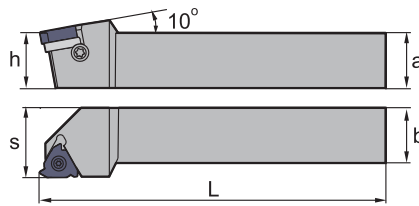
Grade selection > A465

Technical info > A501

Cutting data > A500

Threading tool holder (external)

SWR-B Thin Type



Article	*	Stock	Dimensions [mm]					Inserts
			a	b	L	h	s	
SWR1616H16B		●	16	16	100	16	20	RT16.01W-****B
SWR2020K16B		●	20	20	125	20	25	RT16.01W-****B
SWR2525M16B		●	25	25	150	25	32	RT16.01W-****B
SWR3225P16B		●	32	25	170	32	32	RT16.01W-****B
SWR3232P16B		●	32	32	170	32	40	RT16.01W-****B

● Ex stock ○ On demand

* With internal cooling

Spare parts		
	Insert	RT16.01W-****B
	h	16-32
	Screw	I60M3.5x12TT (2.7 Nm)
	Screw (shim)	SM4x8C
	Shim	MT16-__M
	Wrench (screw)	WT15IP

Insert
Medium Cut
A486