

**Installation**

**Preparation**

**Components**



# Rover Vans Roof Rack Installation Instructions

For Ford Transit

Installation Time:  
4 Hours

Questions?

Contact us at [info@rovervans.com](mailto:info@rovervans.com) or (773)-732-4233

# Components

- \* Lay out all components on a clean work surface. \*
- Check to make sure all pieces that are accounted for and undamaged.



1. Front Side Panels (x2)
2. Front Side Panel Trim (x2)
3. Rear Side Panels (x2)
4. Rear Side Panel Trim (x2)
5. Side Panel Connectors (x2)
6. Rear Panel
7. Front Panel
8. Feet Bracket (x8)
9. Feet Bracket Bolts (x8)
10. Feet Bracket Rubber (x8)
11. Panel Hardware

## Tools Needed

- 13mm Wrench
- 4mm Allen Key
- Plastic Trim Remover
- (If necessary) Dremel or similar tool

# Preparation

**1**

Using a plastic trim remover, remove the the covers over the factory roof rack holes. Also use this opportunity to clean the area around the hole.



**2**

Sometimes the factory holes don't line up with the nut inserts below. If necessary, use a Dremel or a similar tool to expand the hole so the Feet Bracket Bolts can thread into the factory holes and nut inserts.

**3**

Lay the Feet Bracket Rubber over the area with the hole in the rubber lined up with the factory holes. Put the Feet Bracket on top with the hole ligned up, then finger tighten the Feet Bracket Bolt in place. Repeat steps 1 - 3 for all eight mounting points.



# Installation

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Align the Front Side Panel and Trim together. The bend on the Front Side Panel should be on the top side and pointing towards the center of the van. Use two bolts and nuts and finger tighten the Front Side Panel and Trim to the Feet Brackets. The bolts will insert into the long horizontal holes in the Front Side Panel.



5

Align the Rear Side Panels and Trim together. The bend on the Rear Side Panel should be on the top side and pointing towards the center of the van. Just like in step 4, finger tighten the nuts and bolts through the Rear Side Panels, the Trim, and the Feet Brackets. Repeat steps 4 and 5 to install the other side of the roof rack.

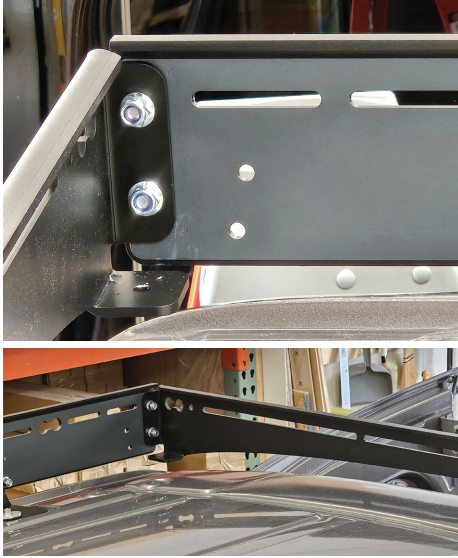


6

After the Side Panels and Trim are bolted to the Feet Brackets, use the Side Panel Connector between the Front and Rear Side Panels. Align the four bolt holes on both ends of the Connector to the corresponding holes at the ends of the Side Panels. Insert the bolts and nuts then finger tighten.



# Installation



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After the sides are installed, move to the rear of the van to install the Rear Panel. Align the two bolt holes on both ends of the Rear Panel to the corresponding holes at the ends of the Rear Side Panels. Insert the bolts and nuts then finger tighten.

8

To prep the front panel for installation, use the included weather stripping on the bottom curved side of the Front Panel.



9

After the weather stripping is installed, move to the front of the van to install the Front Panel. Align the two bolt holes on both ends of the Front Panel to the corresponding holes at the ends of the Front Side Panels. Insert the bolts and nuts then finger tighten.

# Installation

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Finally, adjust the Roof Rack until it is in a position you like. Then, go over and fully tighten all the bolts.



Now you are ready for adventures with your new Roof Rack!