

**Installation**

**Preparation**

**Components**



# Rover Vans Expedition Box Installation Instructions

For Rover Vans Accessory Racks

Installation Time:  
60 - 90 minutes

Questions?

Contact us at [info@rovervans.com](mailto:info@rovervans.com) or (773)-732-4233

## Components

- \* Lay out all components on a clean work surface. \*
- Check to make sure all pieces that are accounted for and undamaged.



1. Expedition Box
2. Logo Plate
3. MOLLE Plate (x2)
4. Plate Bolts and Nuts (x16)
5. Mount Brackets (x4)
6. Bracket Bolts and Nuts (x4)

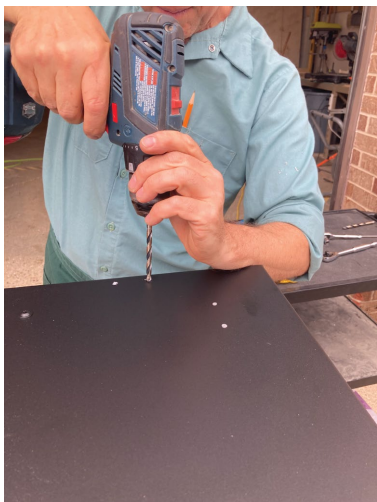
## Tools Needed

- Drill
- 1/4" and 1/2" Drill Bits
- Deburring Tool
- 4mm and 6mm Allen Keys
- 10mm and 13mm Wrenches
- Rivet Tool

# Preparation

**1**

First, align the Logo and MOLLE plates on the box and mark the holes.



**2**

Using the 1/4" drill bit, drill through the marked holes. After drilling, deburr the new holes.

**3**

Using the 4mm Allen Key and a 10mm Wrench, bolt the MOLLE Panels in place through the drilled holes.



# Installation

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Drill and deburr the holes for the Logo Plate. Then, using a rivet tool, rivet the plate into place using the new holes.



5

Mock up the Expedition Box on the Accessory Rack to make sure it won't block the door handle.



6

Choose and measure the horizontal distance between mounting holes on the Accessory Rack. Then, measure the vertical distance between the holes on the Mount Bracket. Transfer and mark these measurements on the back of the Expedition Box.



# Installation



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Using a 1/2" drill bit, drill through the back of the box on the measured marks. Check the Mount Brackets with your Accessory Rack and drill holes into the Rack if necessary.

8

If desired, put some foam tape onto the Accessory Rack where the Expedition Box will touch. This will reduce any noise that may happen.



9

Mock up the Mount Brackets using the Bracket Bolts and the holes drilled into the back of the Expedition Box. One Mount Bracket should be on the inside, and one on the outside of the box.

# Installation

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While a friend holds the Expedition Box up, align the Bracket Bolts with the holes in the Accessory Rack. Then using a 6mm Allen Key and a 13mm Wrench, place the Bracket Nuts behind the rack and tighten them onto the Bracket Bolts.



Now you are ready for adventures with your new Expedition Box!