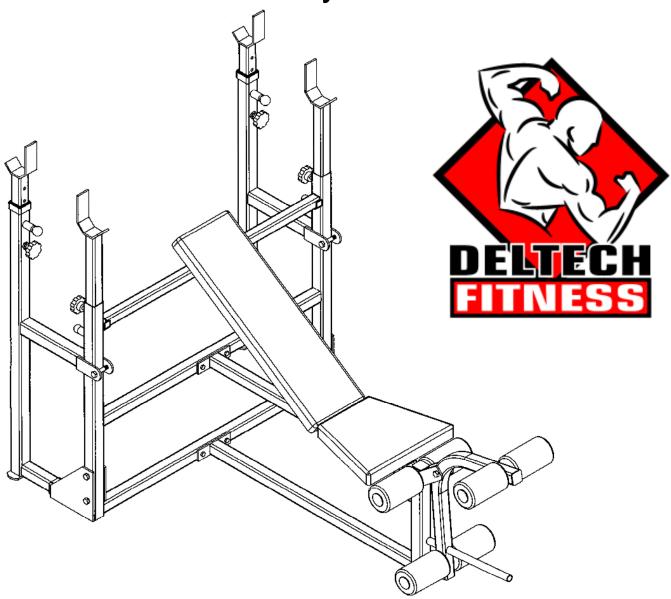
DF1050

OLYMPIC SQUAT COMBO BENCH

Assembly Manual

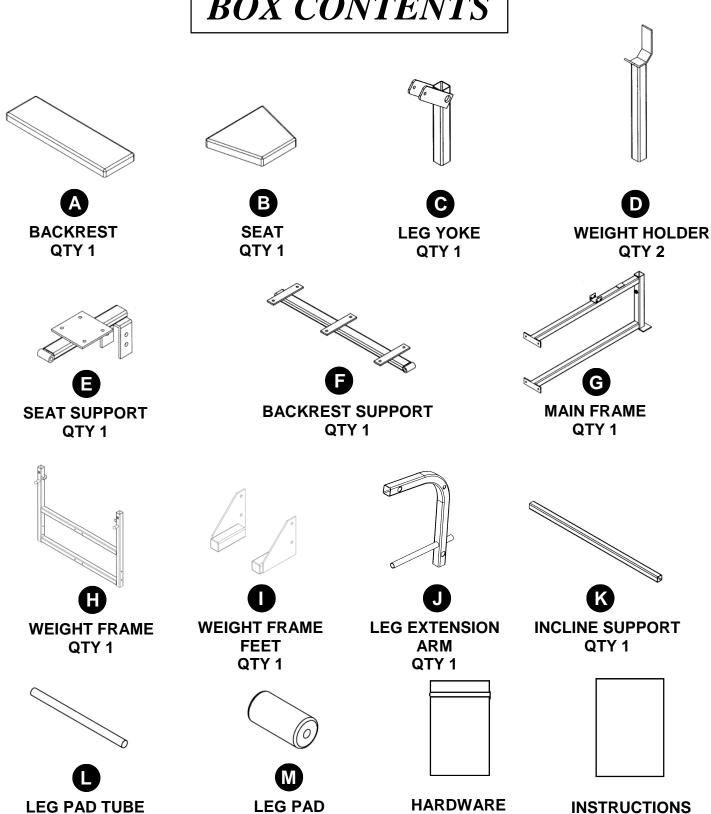


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BOX CONTENTS



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QTY 6

QTY 3

QTY 1

HARDWARE



2" SQUARE CAP QTY 4



1-3/4" SQUARE CAP QTY 3



1-1/2" SQUARE CAP QTY 2



1" x 2" CAP QTY 2



MUSHROOM CAP QTY 6



TURN KNOB QTY 2



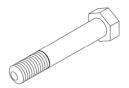
SELF LOCKING TURN KNOB QTY 1



SEAT SUPPORT PIN



RUBBER BUMPER QTY 1



M12 x 79MM BOLT QTY 2



M12 x 75MM BOLT QTY 6



M10 x 75MM BOLT QTY 1



M10 x 25MM BOLT QTY 10







M10 WASHER QTY 12

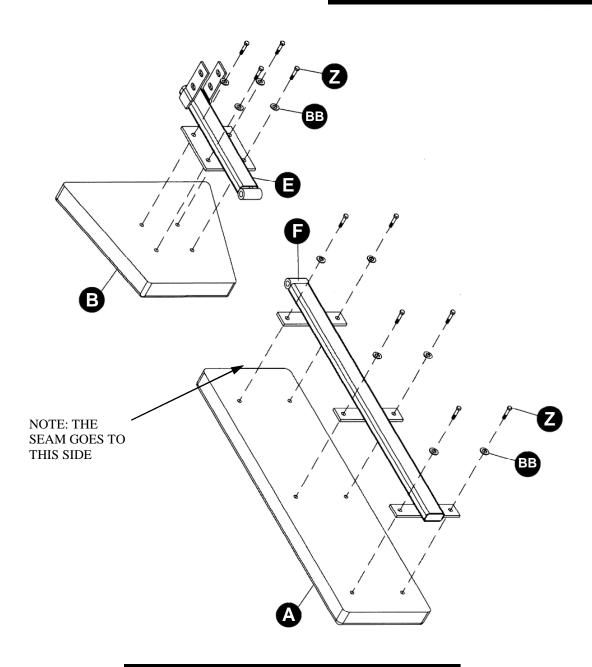


M12 LOCKNUT QTY 6



M10 LOCKNUT QTY 1

SEAT & BACKREST ASSEMBLY

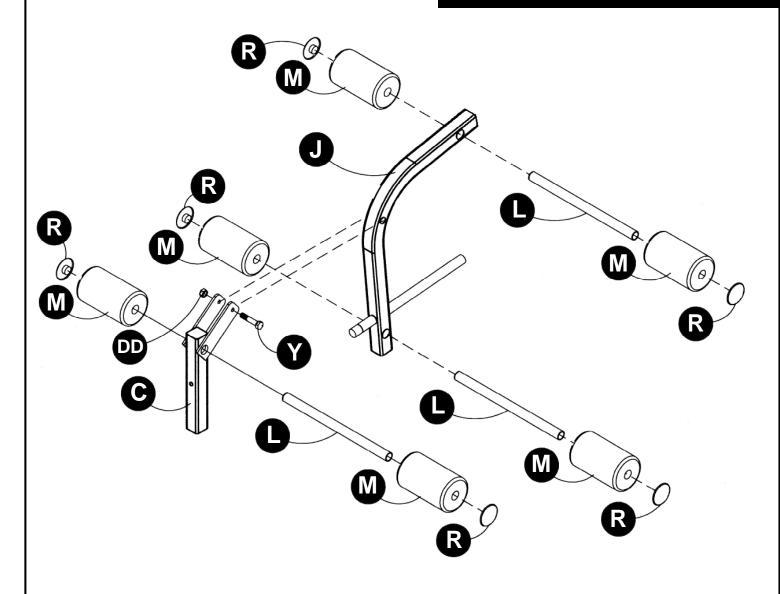


TOOLS REQUIRED:
METRIC WRENCHES OR SOCKET SET

USE THE M10 x 25MM BOLTS (**Z**) AND THE M10 FLAT WASHERS (**BB**) TO SECURE THE BACKREST (**A**) AND THE SEAT (**B**) TO THE SUPPORTS (**E**) AND (**F**).

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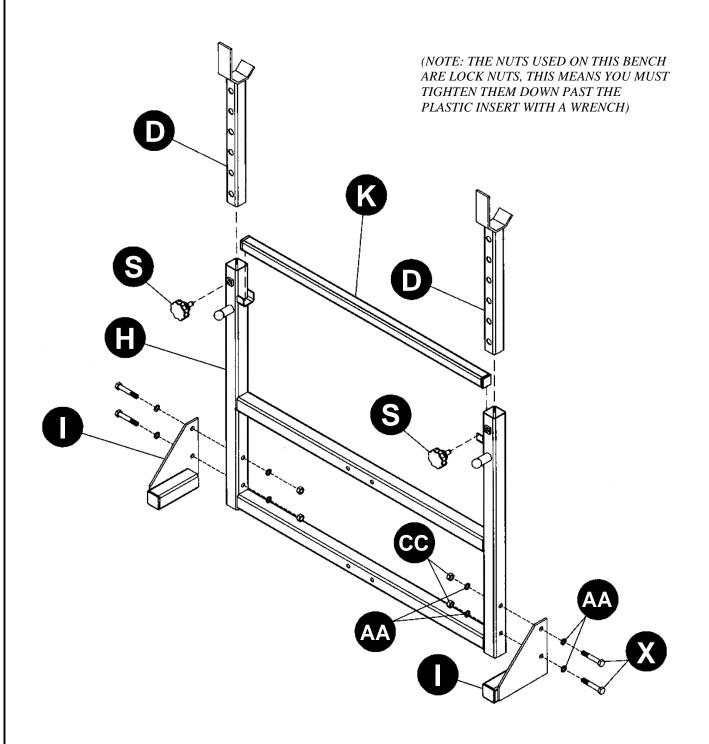
LEG EXTENSION ASSEMBLY



BOLT THE LEG EXTENSION ARM (**J**) TO THE LEG YOKE (**C**) USING THE M10 x 75MM BOLT (**Y**) THE M10 FLAT WASHERS, AND THE M10 LOCK NUT (**DD**).

NEXT SLIDE THE LEG PAD TUBES (\mathbf{L}) THROUGH THE LEG EXTENSION (\mathbf{J}) AND THE LEG YOKE (\mathbf{C}). THEN SLIDE THE LEG PADS (\mathbf{M}) ON TO THE LEG PAD TUBES (\mathbf{L}). INSERT THE MUSHROOM CAPS (\mathbf{R}).

WEIGHT FRAME ASSEMBLY

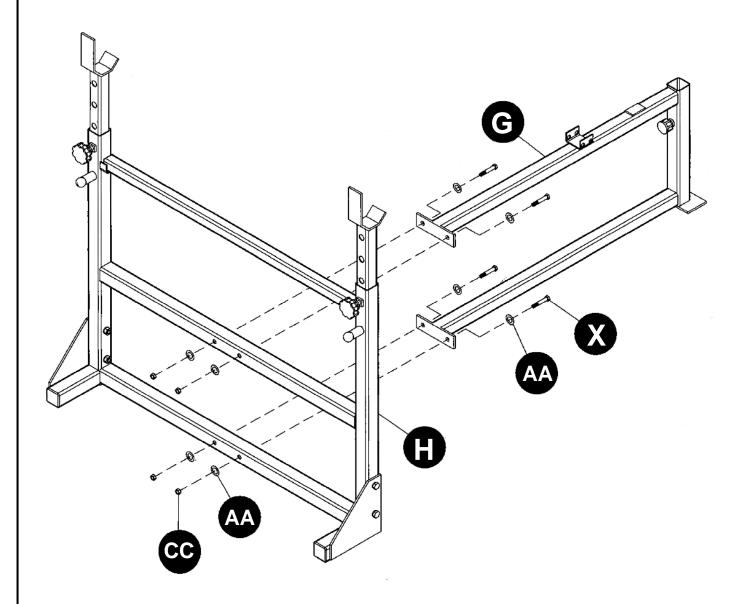


INSTALL WEIGHT FRAME FEET (I) TO WEIGHT FRAME (H) USING M12 x 75MM BOLTS (X), M12 WASHERS (AA), AND M12 LOCKNUTS (CC).

INSERT THE WEIGHT HOLDERS (\mathbf{D}) INTO THE WEIGHT FRAME (\mathbf{H}). PULL OUT ON PULL-PIN AND LOWER WEIGHT HOLDERS TO THE DESIRED HEIGHT. INSTALL TURN KNOB (\mathbf{S}) AND TIGHTEN .

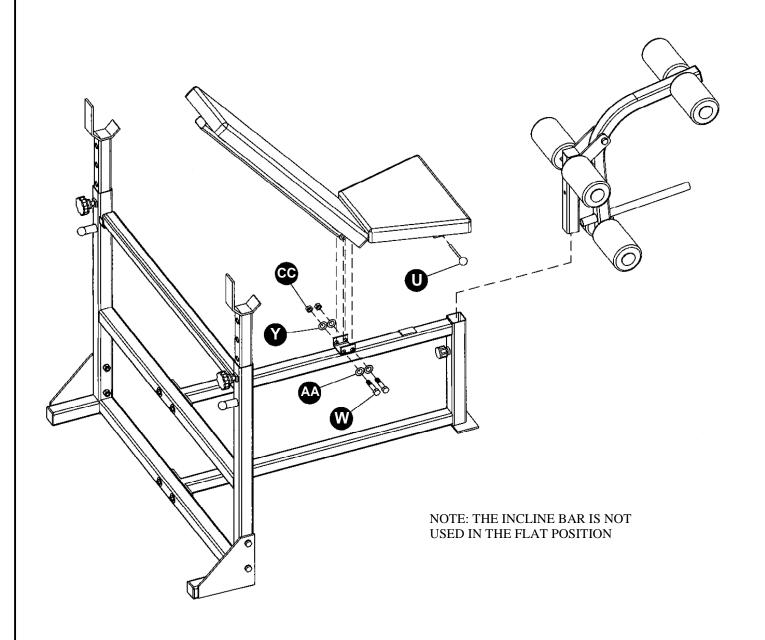
INSTALL INCLINE BAR (K) INTO HOLDERS.

MAIN FRAME ASSEMBLY



ATTACH MAIN FRAME (**G**) TO THE WEIGHT FRAME (**H**) USING M12 x 75MM BOLTS (**X**), THE M12 WASHERS (**AA**) AND M12 LOCK NUTS (**CC**).

FINAL ASSEMBLY



ATTACH THE BACKREST ASSY TO THE MAIN FRAME ASSEMBLY USING THE M12 x 79MM BOLT (**W**), THE M12 WASHERS (**AA**) AND THE M12 LOCK NUT (**CC**). ATTACH THE SEAT ASSEMBLY TO THE MAIN FRAME (**G**) USING THE M12 x 79MM BOLT (**W**), THE M12 WASHER (**AA**) AND THE M12 LOCK NUT (**CC**).

INSTALL SEAT SUPPORT PIN (S) AND ADJUST TO DESIRED HEIGHT.

INSERT LEG EXTENSION ASSEMBLY INTO THE MAIN FRAME (\mathbf{G}) AND SECURE IN PLACE WITH PULL-PIN.

ADJUSTMENT

ADJUSTING THE WEIGHT ARMS: RAISE AND LOWER THE WEIGHT ARMS USING THE PULL PIN. TURN THE KNOB TO LOOSEN FOR ADJUSTMENT.

MAKE SURE THE PULL PIN IS SECURE IN THE ADJUSTMENT HOLE THEN TURN THE KNOB TO TIGHTEN BEFORE USE. (THE PULL PIN IS DESIGNED TO FIT TIGHTLY AGAINST THE TUBE AND WILL NOT ADJUST UNLESS IT IS LOOSENED FIRST.) THE LEG EXTENSION IS ADJUSTED THE SAME WAY.

SAFETY NOTICE

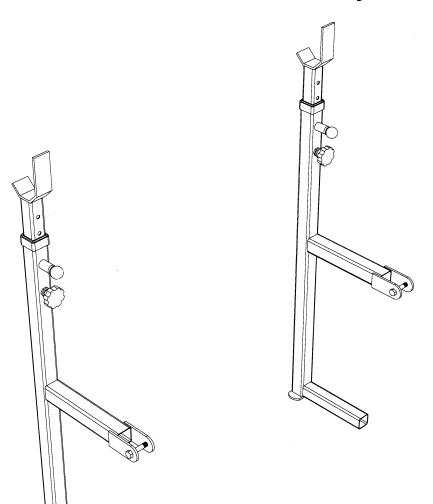
WARNING: THE USER OF THIS WEIGHT EQUIPMENT ASSUMES THE POSSIBILITY OF INJURY BY EXERCISING ON THIS EQUIPMENT. THE POSSIBILITY OF RISK CAN BE REDUCED BY ALWAYS FOLLOWING THESE SIMPLE RULES:

- 1) BEFORE BEGINNING ANY EXERCISE PROGRAM, CONSULT YOUR DOCTOR FOR A COMPLETE PHYSICAL EXAMINATION AND SUGGESTED EXERCISE PROGRAM SPECIFIC FOR YOU.
- 2) STRETCH BEFORE AND AFTER THE EXERCISE PROGRAM. PROPER STRETCHING WILL PREPARE YOUR JOINTS AND MUSCLES FOR EXERCISE AND HELP AVOID INJURIES.
- 3) IF AT ANY TIME YOU SHOULD FEEL FAINT OR DIZZY, NAUSEOUS OR EXPERIENCE ANY OTHER ABNORMAL SYMPTOMS OR DISCOMFORT DISCONTINUE USE AND CONSULT YOUR DOCTOR.
- 4) DO NOT USE THIS EQUIPMENT WITHOUT QUALIFIED SUPERVISION AND PROPER TRAINING. NEVER WORK OUT ALONE- ALWAYS HAVE A PARTNER.
- 5) SECURELY TIGHTEN ALL BOLTS AND REGULARLY CHECK TO ENSURE ALL BOLTS HAVE NOT LOOSENED.
- 6) WEAR GOOD RUBBER SOLE SHOES ONLY. DO NOT USE BARE FOOTED OR WITH SOCKS ONLY.
- 7) DO NOT WEAR LOOSE CLOTHES SUCH AS ROBES, GOWNS, PANTS, LONG SHIRTS OR JEWELRY WHICH COULD BECOME ENTANGLED IN MOVING PARTS.
- 8) DO NOT STAND OR KNEEL ON SEAT. ALWAYS SIT OR LAY SQUARELY CENTERED.
- 9) KEEP HEAD, LIMBS AND BODY PARTS CLEAR OF MOVING PARTS AND WEIGHT PLATES.
- 10) CHILDREN SHOULD NOT USE EXERCISE EQUIPMENT WITHOUT SUPERVISION BECAUSE OF POSSIBILITY OF INJURY FROM IMPROPER USAGE. THIS EQUIPMENT IS INTENDED FOR HOME USE ONLY.
- 11) REPLACEMENT OF WORN OR DEFECTIVE PARTS MUST BE WITH FACTORY AUTHORIZED PARTS. IF OTHER THAN FACTORY AUTHORIZED PARTS OR ASSESSORS ARE USED ALL WARRANTIES AND LIABILITIES BECOME VOID.

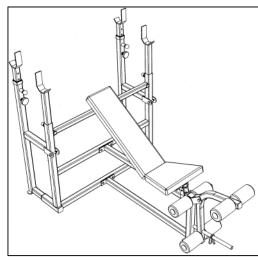
DF1080

SQUAT ATTACHMENT

Assembly Manual







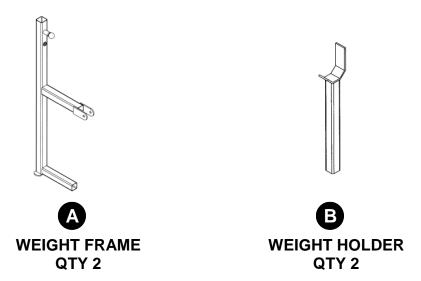
DF1080 SHOWN ON DF1000 WEIGHT BENCH

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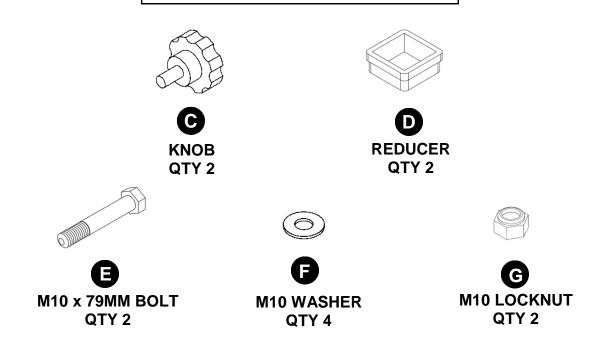
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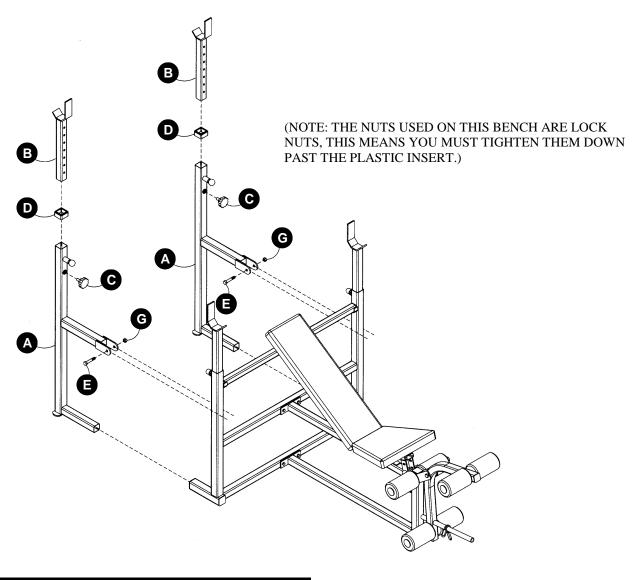


HARDWARE



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TOOLS REQUIRED: WRENCHES OR METRIC SOCKET SET

ATTACH THE WEIGHT FRAMES (**A**) TO THE OLYMPIC BENCH USING THE M10 x 80MM BOLTS (**E**), M10 LOCKNUTS (**G**), AND M10 WASHERS (**F**).

(*NOTE: IF THE UPRIGHTS ARE TIGHT USE A RUBBER MALLET TO PUSH THE UPRIGHTS IN SECURELY.)

INSTALL THE TURN KNOBS (C) AND THE REDUCERS (D) ONTO THE WEIGHT FRAME (A).

NEXT INSTALL THE WEIGHT HOLDERS (**B**) INTO THE WEIGHT FRAME (**A**) AND SET TO THE DESIRED HEIGHT.

DO NOT USE UNTIL THE SQUAT ATTACHMENTS ARE SECURELY BOLTED ON.

ADJUSTING THE WEIGHT ARMS: RAISE AND LOWER THE WEIGHT ARMS USING THE PULL PIN. TURN THE KNOB TO LOOSEN FOR ADJUSTMENT MAKE SURE THE PULL PIN IS SECURE IN THE ADJUSTMENT HOLE THEN TURN THE KNOB TO TIGHTEN BEFORE USE