

800-443-0992 RidgeCarbideTool.com

SHARPENING FORM

FREE RETURN SHIPPING

Send us 5 or more carbide saw blades for sharpening and the return shipping is free

USE THIS FORM WHEN SHIPPING BLADES	*MUST ENCLOSE FORM FOR FREE SHIPPING*	
VISA MaderCara DESCRIPTION	Quantity Description Unit Price To	otal
Card #		
CVV CVV CREDIT CARDS ONLY - NO CHECKS, NO COD		
Signature Required		
Name	TOTAL	
Address	Return Shipping for 1 - 4 Blades 1st Blade \$10.00. Each Additional \$1.00 (subject to cl * Piggyback your router bits, planer / jointer kniv	
Phone	at no additional shipping cost. * Continental 48 States Only & 12" and smaller sawb * We reserve the right to select packaging used for all return shipp	blade:

SHIPPING ADDRESS

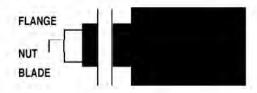
Ridge Carbide Tool 418 N Poplar St South Hutchinson, KS 67505

SAFEGUARD YOUR SAW BLADES WHEN SHIPPING

Use blade box or wrap each blade in cardboard.
 Stuff shipping box with packing material to minimize movement.
 Seal securely (Tape top to bottom & side to side)

BLADE INSTALLATION

- Read, understand and follow machine manufacturer's instructions and safty information.
- 2. Disconnect power to machine.
- 3. Clean flange and center 3" portion of blade. Blade must be spotless on both sides to achieve best results.
- 4. New blades are larger than blades that have been sharpened. Make sure there is enough clearance before operating machine.



IF BLADE TOUCHES HOUSING: DO NOT RUN MACHINE!



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FACTORY SHARPENING SERVICE

SEND US YOUR DULL SAW BLADES & ROUTER BITS



RCT's saw doctors know saw blades and have been sharpening all brands of carbide blades for over 45 years using our 1200 grit

sharpening process. Try us, we will return your dull, damaged, warped or wobbly blades back to you like new and most times better than new!

Download the sharpening form at: ridgecarbidetool.com/sharpening

CARBIDE SAW BLADE SHARPENING

Up to 13" Diameter

STRAIGHT FACE TEETH WOOD CUT ATB-TCG-4ATB/1R TOP GRIND

Number of	Price
Up To 12 Teeth	\$15.00
13 to 24 Teeth	\$18.00
25 to 40 Teeth	\$20.00
41 to 60 Teeth	\$22.00
61 to 80 Teeth	\$25.00
81 to 100 Teeth	\$27.00
101 to 120 Teeth	\$30.00

Additional Charges To above Base Price	
Blades 14" to 16" Dia.	Add \$3.50 to above
Blades 17" to 20" Dia.	Add \$7.00 to above
Bat Plastic Saw Grind	Add \$6.00 to above
#11 Plastic Saw Grind	Add \$6.00 to above
Alt.Shear Face (ASF/ULTRA GRIND)	Add \$6.75 to above
Straighten Bent Tooth	\$12.00 each per tooth
Replace Missing Carbide Tooth	\$6.00 each per tooth

DADO SET SHARPENINGFull dado set must be sent in for sharpening to guarantee flat cut

Standard Stack Dado Set Sharpening	6PC Set.	8PC Set.
6 to12 tooth Outside Blades	\$39.95	\$44.95
13 to 24 tooth Outside Blades	\$45.95	\$49.95
25 to 36 tooth Outside Blades	\$48.95	\$52.95
Replace Missing Carbide Dado Tooth	\$8.00	\$8.00
Multi Tooth Chipper Dado Set 6" to 10" Dia.		PRICE
RCT Dado Master W/4 Tooth Chipper		\$59.95
Dado King W/4 Tooth Chipper / Freud Super Dado Set		\$59 .95
Freud Dial-A-Dado Set		\$69.95
Wobble Dado Blade		\$25.00

ROUTER BIT SHARPENINGStraight Flute Bits Without Bearing Up To 1-1/4" Dia.

Description	Price
1 Flute Carbide	\$5.00
2 Flute Carbide	\$6.00
3 Flute Carbide	\$7.00
4 Flute Carbide	\$9.00
Regrind End	\$8.00

Flush Trim Straight Flute Bits With Bearing

Description	Diameter	Price
2 Flute Carbide W/BB		\$7.00
3 Flute Carbide W/BB		\$8.00
4 Flute Carbide W/BB		\$10.00
Small Edge Form Bits W/BB Guide	Up to 1-1/4" Dia.	\$8.50
Large Edge Form Bit W/BB Guide	Up to 2" Dia.	\$14.50

Raised Panel Bit 3-1/2"Dia.

Description	Without Under	With Under Cutter
2 Flute	\$15.00	\$17.50
3 Flute	\$17.50	\$20.00
4 Flute	\$25.00	\$27.50
2Pc. Stile & Rail Set		\$30.00

Solid Carbide Spiral bits

Description	Price
1/4" Diameter	\$10.00
3/8" Diameter	\$15.00
1/2" Diameter	\$16.00
HSS Up To 1/2" Dia.	\$10.00

KNIFE SHARPENING

Jointer & Planer Blade Knife Sharpening

Description	Price Per Inch Per Knife
High Speed Steel	\$0.75
Solid Carbide Or Carbide Tip	\$2.50

SHAPER CUTTER SHARPENING

Carbide Shaper Cutter

Description	Price
Straight 3 Wing Up To 1-1/4" Wide	\$15.00
3 Wing Raised Panel Up To 6" Dia.	\$25.00
4 Wing Raised Panel Up To 6"Dia.	\$30.00