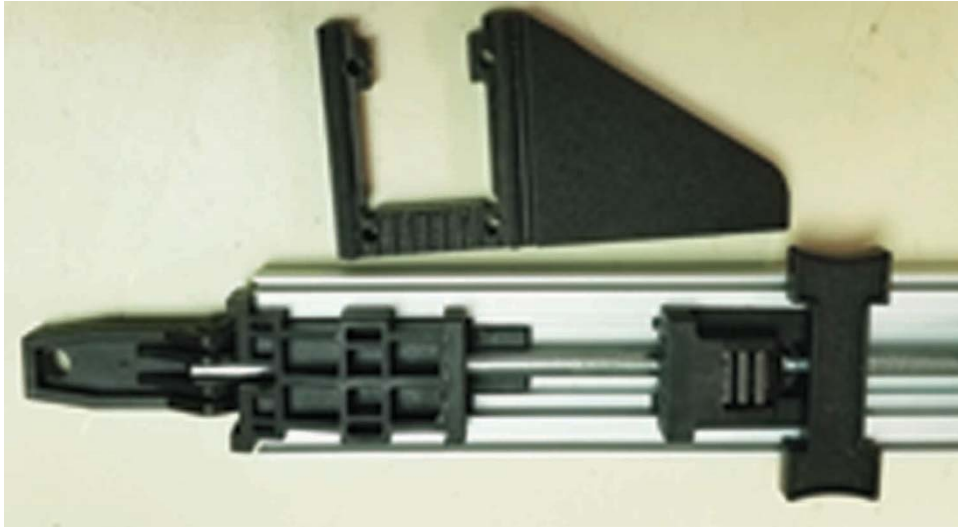
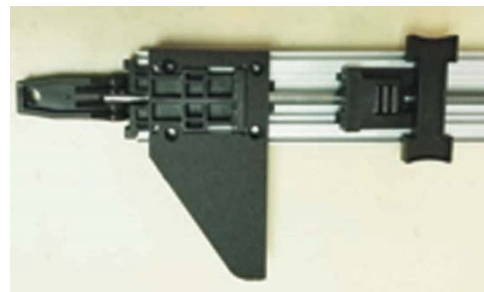
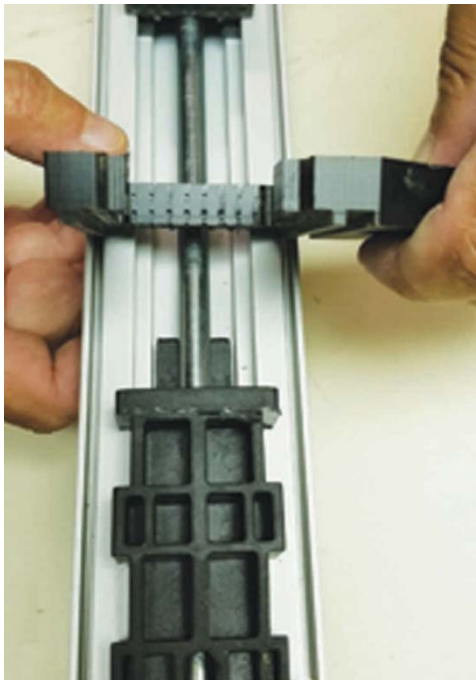


Installing the 90 Degree head

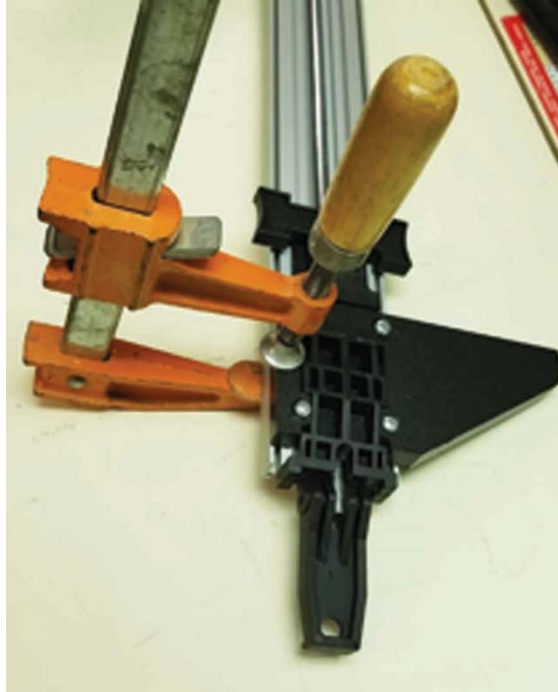
The 90° head is made to fit the ProGrip style and many other clamps. It is precision machined to fit in the grooves in the bottom of the clamp rail. There are four self-tapping screws supplied to hold the 90° head in place. It is made so that the head will be at 90 degrees or square to the rail, but a few steps need to be followed.



1. Hold the clamp with the bottom side up and install the 90-degree head with the long section to the right and the two ridges in the slots on the rail making sure the 90 degree head is against the black plastic clamp pad.



2. Using a small piece of wood, apply pressure to the clamp in order to securely seat the 90 degree head against the clamp pad. Using a C-type clamp, clamp the 90° head to the tool guide. At this time the 90° head should be seated down and against the clamp pad.



3. Using an electric drill install the four self-tapping screws. (Do not over tighten.)

