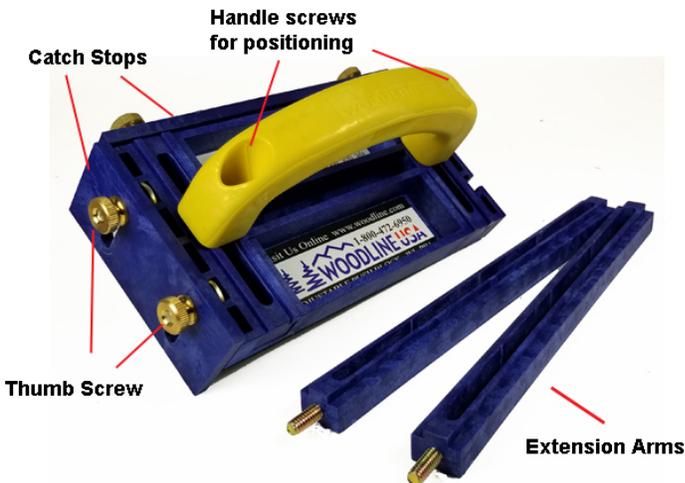


# Woodline USA's Adjustable Push Block – PB1

**DO NOT OPERATE POWER TOOLS IF YOU HAVE NOT READ AND UNDERSTOOD THE MANUFACTURER'S SAFETY PRECAUTIONS. SERIOUS INJURY MAY RESULT. THIS PUSH BLOCK IS NOT A SUBSTITUTE FOR PROPER SETUP AND SAFETY PROCEDURES.**



Woodline USA developed this heavy-duty push block for use with router tables and other woodworking tools where the need for safety and control of your work is critical. The push block holds work in up to three directions, down, sideways and forward, thereby improving control of the workpiece and increasing safety. With fully adjustable handle position, material catch stops, and super grip pad, this push block is excellent anywhere in the shop, especially on large pieces.

The catch stops may be adjusted to fit the thickness of the material or may be elevated entirely out of the way. When using the catch stops, they should engage the material but not touch the surface of the table, thereby eliminating any tilting of the block. Occasionally check the thumb screws during use to assure they are secure. The handle may be adjusted to the most comfortable position as long as it remains over the body of the work being held down. Care should be taken to assure that no part of the push block comes in contact with moving cutting tools. The catch stop design allows for fillers to be added in order to work with narrow items that are smaller than the width of the block. Multiple push blocks can be used on large panels and should be adjusted appropriately. When using two push blocks on large panels, only one of the end catch stops should be engaged at the back of the panel.



*Figure A - Spacer used for narrow material*

The block should be used near the center of the piece being worked. On larger pieces, extension arms may be needed to achieve a better fit. To install extension arms, begin by loosening the handle using a Phillips screwdriver. Slide the short arms out of the body of the push block. You can then remove the handle taking care not to lose the t-slot nuts. Install the extension arms into the extrusion with the narrow profile facing up. Install the handle on the extension arms and slide it into the body of the push block to the desired location. Lock it down with the screwdriver. Move the catch stop from the short arms by removing the thumb screws and install on the extension arms.



*Figure B - Extensions installed*

**Woodline USA**  
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