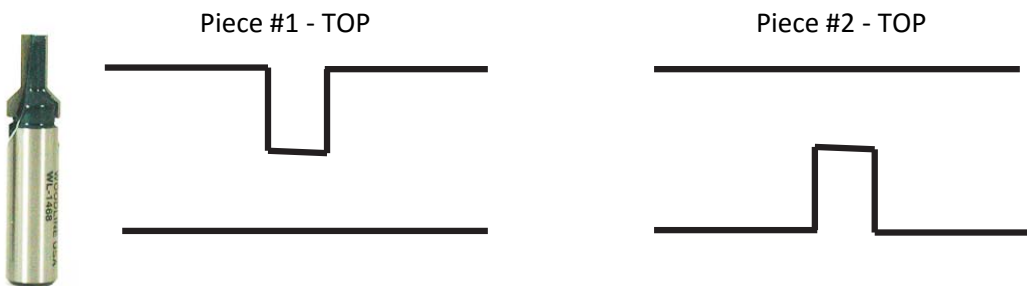


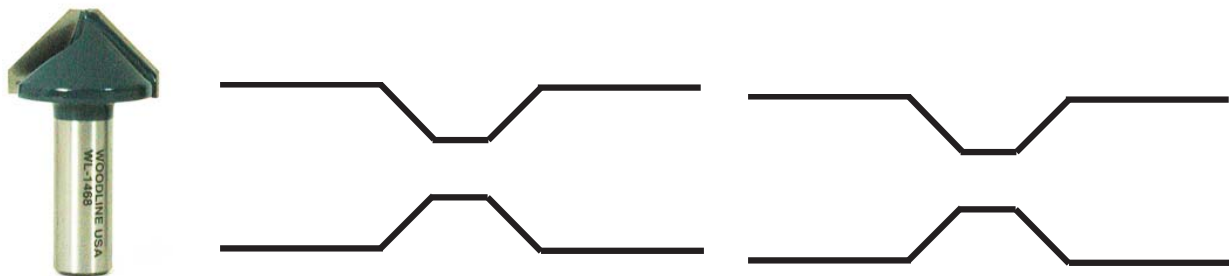
INSTRUCTIONS FOR WOODLINE'S WL-1468 WINDOW GRILL CUTTER SET

This set will produce “snap together” grills for a divided light look. If you need true divided lights, this is not the correct set. Look for one of our Window Sash Sets.

Set up the router table with the fence off and use a miter jig. The first bit used is the 1/4" straight bit. At the point where the grills will cross, cut the 1/4" dado in the top edge of one and the bottom of the other. The depth of this cut should be 1/2 of the thickness of the stock.



Using the 45° cutter and centering on the dado cuts, cut both sides of both pieces leaving 1/4" material centered between the two angled cuts.



The two pieces will now join together in a perfect joint.

Always measure carefully to insure uniform spacing between the crosslaps.

Since profiling cuts are parallel to the grain, cut the cross-lap joints before routing the profile and the rabbet for the glass if needed. This will clean up any cross-grain blowout from the joinery cuts. Use extra care and a good push block with sacrificial piece to push through the router.