

Woodline Blue Max Resaw Fence System

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Mount Angle Brackets to Clamp

- Remove and separate all hardware components from the aluminum angle brackets.
- Clamp the clamp on the band saw table to the left side of the blade when facing the saw in the normal operating position. Slide two T nuts into the slots on the outside edges of the clamp.
- T bolts are used to secure the angle brackets to the clamp assembly. The angle brackets should be mounted at least 4" either side of the center of the table where the blade is located. Insert the angle bracket over the T bolts and securely tighten the knurled brass knobs.
- Due to variation in clamp sizes and the possible variation in extrusion of the angle brackets, you may occasionally have to file the bracket slightly to allow it to fit the clamp perfectly. This is normal and allows the angle brackets to be used with other clamp manufacturers clamps. A few strokes with a file will always allow the brackets to fit properly if they do not at first.

Make a fence board and install it.

- Using a piece of $\frac{3}{4}$ " thick material that is approximately 4" wide by at least 12" long (exact sizes should be changed to fit your specific saw and application. These sizes are fine for most 14" saws), place in position with one edge on the table and one face against the clamps. Mark the location of the holes to mount the board to the brackets.
- Drill a $\frac{3}{8}$ " deep counterbore using a $\frac{3}{4}$ " forstner bit for the counterbore hole. Holes should be deep enough to allow the supplied T bolt heads to install below the surface of the material. Drill though holes with a $\frac{5}{16}$ " drill bit. Using the supplied T bolts and knobs or nuts, secure the fence to the brackets.

Always assure the clamp is securely fastened to the table before usage. Be Safe and have FUN!