

PERMA TRANS™ Light Fabric Transfer NuCoat

Laser Hot/Cold Peel Transfer Paper for White and Light Colored Fabrics

Product Code: S922LT
Double Brown

ITEMS YOU WILL NEED

- Prewashed white or light colored Cotton or Cotton/Polyester blend fabric
- Heat Press or Iron (do not use steam)
- Pillowcase
- Hard smooth surface (example: Formica, DO NOT USE AN IRONING BOARD)

STEP ONE – PRINTING YOUR IMAGE

- 1) Bring paper to room temperature before printing.
- 2) Load transfer sheets into your printer so that the image is printed on the non-glossy (unlined) side.
- 3) Using your computer, select or design images to be transferred. **Mirror or flip the image before printing.**
- 4) Print image/design on paper using the following recommended print settings*:

HP *Paper Type: Light or Intermediate*

OKI *Media: Light or Medium*

Ricoh *Paper Type: Thin or Plain*

*All technical information and recommendations are based on tests we have conducted. For laser printers not listed, we recommend following the manufacturer's instructions. Users should conduct their own tests before proceeding.

- 5) Use scissors to trim image/design from transfer sheet to remove excess area.

STEP TWO – TRANSFERRING THE IMAGE

HEAT PRESS

- 1) Preheat press to 375°F.
- 2) Press fabric for 5 seconds to release moisture and remove wrinkles.
- 3) Place printed image face down on the garment (the lined side will be facing up).
- 4) Set to 40-60 psi or use FIRM pressure for best results.
- 5) Press for 25 seconds.
- 6) Peel immediately for best results (HOT Peel). Wait 5 seconds, then remove the backing paper from the transfer using a smooth, even motion while the transfer is still HOT.

HAND IRON

- 1) Preheat your iron to the "Linen" setting. Lay a pillowcase on the ironing surface.
- 2) Pre-iron the fabric to release moisture and remove wrinkles.
- 3) Place your printed image face down on the garment (the lined side will be the ironing surface).
- 4) Using FIRM, STEADY pressure; glide the iron in a circular motion over the entire transfer for suggested time duration. It is important to iron each section of the transfer completely, then glide the iron once more over the entire section to heat evenly.

Recommended Ironing Times	
¼ sheet	1½ minutes
½ sheet	2½ minutes
Full sheet	3½ minutes

- 5) Peel immediately for best results (HOT Peel). Wait 5 seconds and remove the backing paper from the transfer using a smooth, even motion while the transfer is still HOT.
- 6) If any image lifting is observed, STOP immediately and glide the iron over transfer to heat evenly while focusing on these areas with image lifting. Repeat previous step.
- 7) For COLD PEEL applications, remove the fabric from ironing surface and let the transfer cool down completely prior to removing the backing paper. Recommended Re-iron (see step 9) for improved color retention with cold-peel reduce cracking during wash.
- 8) Final Ironing Step. *RE-IRON COLD PEEL* Transfers: Place liner (backing paper) or a sheet of parchment paper over the cold-peel transfer area. Re-iron using even circular motion for 30 seconds. Wait for 5 seconds and remove liner or parchment paper with smooth even motion.

WASHING INSTRUCTIONS

- Turn the garment inside out.
- Wash in COLD water.
- Use a mild detergent for best results.
- Do not use bleach or bleach alternative detergents.
- Remove the garment promptly from the washer.
- Hang dry when possible for a longer lasting transfer.
- Dry on LOW temperature if needed.

TIPS

- If cracking occurs after wash, re-iron with parchment transfer accessory. (do not apply hot iron directly to transfer).
- When transferring several images to the same fabric, wait until all images are transferred before peeling the backing paper to prevent the heat from affecting already transferred images.
- Store unused transfer papers in a resealable polybag in a flat, cool, dry area.