

PERMA TRANS™ Light FabricTransfer

Inkjet Transfer Paper for
White and Light Colored Fabrics

NuCoat

Product Code: S421
Double Red Line

ITEMS YOU WILL NEED

- Prewashed white or light colored Cotton or Cotton/Polyester blend fabric or stretchable fabric like Lycra™ (DO NOT USE 100% Polyester fabric)
- Heat Press or Iron (do not use steam)
- Pillowcase
- Hard smooth surface: Do NOT use an ironing board
- Scissors

PRINTING YOUR IMAGE



Using your computer, select or design images to be transferred. **Mirror or flip the image before printing.**



Load transfer sheets into your printer so that the image is printed on the non-glossy (unlined) side



Print image/design on paper using the following recommended print settings:

PRINTER	MEDIA	MODE
HP	Iron on Transfer	Normal
Epson	Plain Paper	Photo
Canon	Inkjet Paper	Standard or High



Trim image/design from transfer sheet to remove excess area. Round all sharp edges for better transfer performance and adhesion.

TRANSFERING THE IMAGE: IRON



Preheat your iron to the “Linen” setting for 50%-100% cotton blends or “Cotton” setting for less than 50% cotton or stretchable fabric like Lycra™. Lay a pillowcase on the ironing surface.



Pre-iron the fabric to release moisture and remove wrinkles.



Place printed image face down on the garment (the lined side will be the ironing surface).



Using FIRM, STEADY pressure, glide the iron in a circular motion over the entire transfer for the suggested time duration. It is important to cover the transfer completely

Recommended Ironing Time	
1/4 sheet	1 1/2 minutes
1/2 sheet	2 1/2 minutes
Full sheet	3 1/2 minutes



After ironing each section of the transfer, glide the iron once more over the entire transfer to heat evenly



Peel immediately for best results (HOT peel). Wait 3 seconds and remove the backing paper from the transfer using a smooth, even motion while the transfer is still HOT



If any image lifting is observed while peeling, STOP immediately and glide iron over the transfer to heat evenly while focusing on these areas with image lifting. Repeat previous step.

TRANSFERRING THE IMAGE: HEAT PRESS



Preheat press to 375° F.



Press fabric for 3-5 seconds to release moisture and remove wrinkles.



Place printed image face down on the garment (the lined side will be facing up).



Set to 40-60 PSI or use firm pressure for best results.



Press for 25 seconds.



Peel immediately for best results (HOT peel). Wait 3 seconds and remove the backing paper from the transfer using a smooth, even motion while the transfer is still HOT.

WASHING INSTRUCTION

- Turn the garment inside out.
- Wash and dry separately from other clothes.
- Wash in COLD water at delicate setting
- Use a mild detergent for best results.
- Do not use bleach or bleach alternative detergents.
- Dry on LOW temperature. Turn garment inside out before ironing. Avoid ironing onto the transfer area.
- Remove the garment promptly from the washer.

TIPS

- Test results demonstrate better color retention after washing using hot peel method.
- Excessive stretching other than normal wear and tear may damage the transfers.
- When transferring several images to the same fabric, be sure to protect transferred images from direct exposure to heat.