

PERMA TRANS™ Laser Dark Transfer

Laser Transfer Paper for
Black and Dark Colored Fabrics

NuCoat

Product Code: R1581
Red Line

ITEMS YOU WILL NEED

- Prewashed Cotton or Cotton/Polyester blend fabric
- Heat Press or Iron (do not use steam)
- Pillowcase
- Parchment paper
- Hard smooth surface: Do NOT use an ironing board
- Scissors

PRINTING YOUR IMAGE



Using your computer, select or design images to be transferred. Do NOT mirror or flip the image before printing.



Load transfer sheets into your printer so that the image is printed on the non-glossy (unlined) side.



Print image/design on paper using the following recommended print settings:

PRINTER	MODE
HP	Extra heavy
OKI	Heavy
RICOH	Thick



Trim image/design from transfer sheet to remove excess area. Round all sharp edges for better transfer performance and adhesion.

TRANSFERRING THE IMAGE: HEAT PRESS



Preheat press to 325° F for 50%-100% cotton blends or 275° F for fabrics less than 50% cotton.



Press fabric for 3-5 seconds to release moisture and remove wrinkles.



Peel liner from back of printed transfer.



Place printed transfer onto the fabric with the printed side up and cover completely with parchment paper.



Set to 40-60 PSI or use firm pressure for best results.



Press for 20 seconds.



Peel COLD. Allow transfer to cool completely, then remove parchment paper from your transfer using a smooth, even motion.

TRANSFERRING THE IMAGE: IRON



Preheat your iron to the “Cotton” setting for 50%-100% cotton blends or the “Polyester/Rayon” setting for fabrics less than 50% cotton. Lay a pillowcase on the ironing surface.



Pre-iron the fabric to release moisture and remove wrinkles.



Peel liner from back of printed transfer.



Place printed transfer onto the fabric with the print side up and cover completely with parchment paper.



Using FIRM, STEADY pressure, glide the iron in a circular motion over the entire transfer for the suggested time duration. It is important to cover the transfer completely.

Recommended Ironing Time	
¼ sheet	45 seconds
½ sheet	1 ¼ minutes
Full sheet	2 minutes



After ironing each section of the transfer, glide the iron once more over the entire transfer to heat evenly



Allow transfer to cool down completely, and then remove parchment paper from your transfer using a smooth, even motion.

WASHING INSTRUCTION

- Turn the garment inside out.
- Wash and dry separately from other clothes.
- Wash in COLD water at delicate setting.
- Use a mild detergent for best results.
- Do not use bleach or bleach alternative detergents.
- Dry on LOW temperature. Turn garment inside out before ironing and avoid ironing onto the transfer area.
- Remove the garment promptly from the washer.

TIPS

- Excessive stretching other than normal wear and tear may damage the transfers.
- When transferring several images to the same piece of fabric, be sure to protect transferred images from direct exposure to heat.
- If image does not adhere to fabric at first, re-iron then peel parchment cold.