

BEE-LOK



Bee-Lok Thread Lock Kit

PRODUCT CHARACTERISTICS

OUTER CASING DIAMETER (IN.)	APPROXIMATE USES PER 8 OZ. KIT
4 ½	10
5 ½	6
6 ⅝	4
7 ⅝ - 9 ⅝	3
10 ¾ - 13 ⅝	2

CONNECTION TYPE	FRICTION FACTOR
Downhole Tools	0.9 - 1.0
Non-interference tubing and casing	1.3 - 2.0

DESCRIPTION

Bee-Lok is an economical, two-component epoxy system designed to replace welding for locking casing joints on the bottom lengths. This product is effective in preventing joint loosening. Each kit contains a base resin, catalyst, and an applicator.

APPLICATION

To apply, empty the catalyst into the base epoxy resin and mix thoroughly. Use the applicator (flat knife) to cover the male threads with the mixture and makeup the connection. The pot life of the mixture is 75 minutes under normal conditions. The cure time is 24 hours. To break connections, heat the joint from 500°-600° F.

NOTES

A safety data sheet is available from the manufacturer. Do not use on oxygen lines or in oxygen enriched atmospheres.

PACKAGING

PRODUCT NUMBER	CONTAINER SIZE	QUANTITY PER CASE
640201	8 oz. kit	12 kits (9lbs per case)

