

CARRICK CUSTOMS

OBS Ford ZF5 Crossmember

*****Thoroughly read all of the instructions BEFORE beginning installation*****

Notes:

- Some trucks do not have the factory holes that are meant to be used for these crossmembers and you will need to drill the holes yourself.
- Some aftermarket transmission mount bushings have different spacing than OEM mounts have and you will need to open up the holes in the crossmember for them to fit.

What's Included:

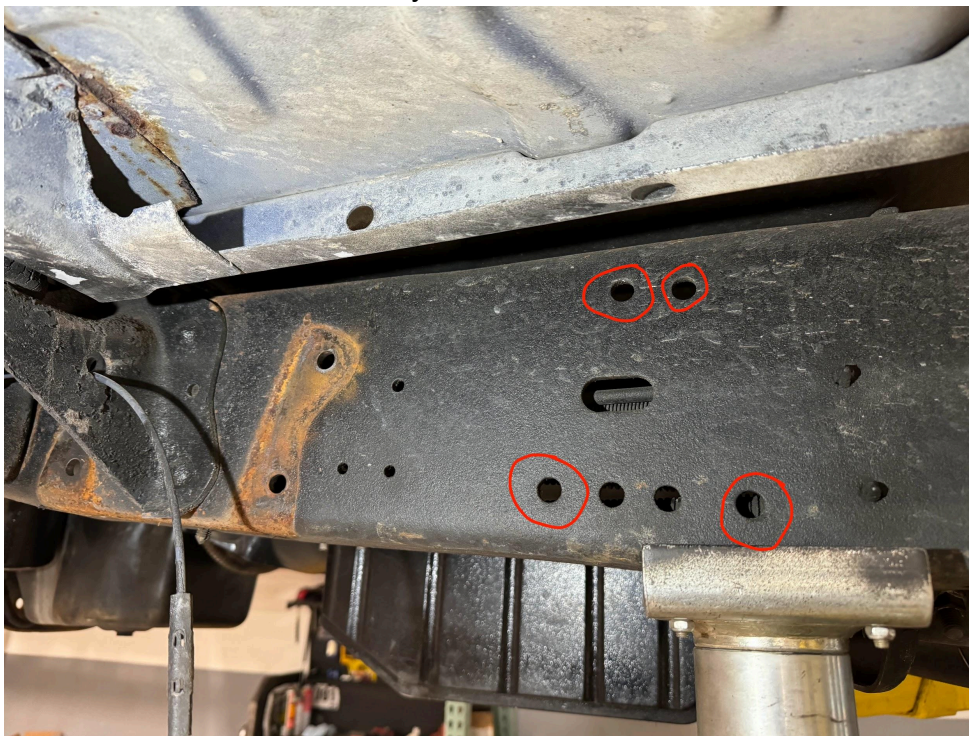
- (1) Driver side frame mount
- (1) Passenger side frame mount
- (1) Transmission crossmember
- (1) Hardware bag

Section 1: Removing the factory transmission crossmember:

1. Disconnect the battery and chalk the tires.
2. Support the bottom of the transmission with a floor jack or stand.
3. Unbolt the crossmember from the frame.
4. Unbolt the transmission mount from the crossmember
5. Remove the crossmember and crossmember supports that go to the top of the frame.

Section 2: Installing the new transmission crossmember:

6. Bolt the frame brackets to the factory four holes in the sides of the frame.



- a.
- b. Some trucks do not have these holes and you will need to drill them out

yourself. If that is the case, you will need to bolt the crossmember to the transmission mount, make sure that it is sitting at the same height as the original crossmember, bolt the frame brackets to the crossmember, and then mark where the holes need to be drilled in the frame.

7. Bolt the crossmember to the new frame brackets using the supplied hardware.
8. Bolt the transmission mount to the new crossmember.
9. Double check that everything is tight and lined up and take it for a test drive.

Pictures for reference:



CARRICK CUSTOMS IS NOT RESPONSIBLE IMPROPER INSTALLATION OR ANY DAMAGE SECONDARY TO IMPROPER INSTALLATION