

Carrick Customs OBS Cummins AC Compressor Mount Install Instructions

1. Remove serpentine belt
2. Install the AC compressor mount.
 - a. Remove the two front bolts from the intake manifold plate (the part that intake horn and intake pre-heaters bolt to).
 - b. If you have a 94-98 12v Cummins, you will have to cut off the front mount of the intake horn for the AC compressor and mount to fit.
 - c. Using the three bolts supplied, install the AC compressor mount. Two of the bolts will be installed in place of the two factory bolts you removed from the intake plate. The third bolt threads into a factory hole in the head, just in front of the intake plate.
3. Install the idler pulley mount, with the supplied bolts, to the front of the head. There are two factory holes in the front of the head, just below the front valve cover, for the idler pulley mount.
4. Install the idler pulley on the idler pulley mount.
5. Install the serpentine belt as pictured below.
 - a. The stock serpentine belt tensioner has a smooth pulley. With this belt routing the grooved side of the belt makes contact with the smooth side of the pulley. This works ok, but you can also replace the factory, smooth tensioner pulley for a grooved pulley.

****All products for Off-Road use only****

