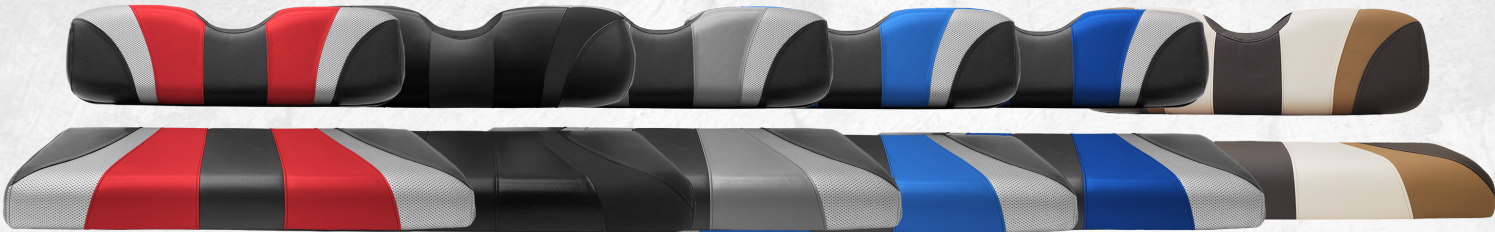


SEAT COVER INSTALLATION INSTRUCTIONS



TOOLS NEEDED

Pneumatic Upholstery Stapler
 3/8" Staples
 Razor knife or Scissors
 Pliers for pulling staples

PARTS LIST

Lean Back and Seat Bottom Covers
 (Hide-em strip for Front Seats)

Things to know:

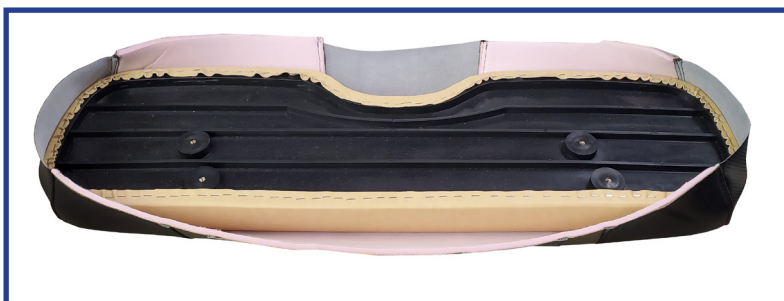
- Place vinyl covers in a dryer on low heat tumble just before installing to help with stretch during install
- Ensure table surface is clean of debris, sharp edges, oils, etc. to protect vinyl during install
- Set PSI to 80-90 lbs for proper staple penetration. ***Too much pressure will penetrate through vinyl***
- Manufacturer's recommended cleaning solution for vinyl cover is WD-40, do not use bleach.

REAR LEAN BACK

STEP 1

Place lean back seat cover face down and flat on table.

Remove seat back cover from lean back cushion and place cushion inside of seat cover.



STEP 2

With fabric pulled evenly around all sides of cushion, start on the corner of your choosing and secure seam with staple to hold it in place.

Move to diagonal corner and secure seam with staple.

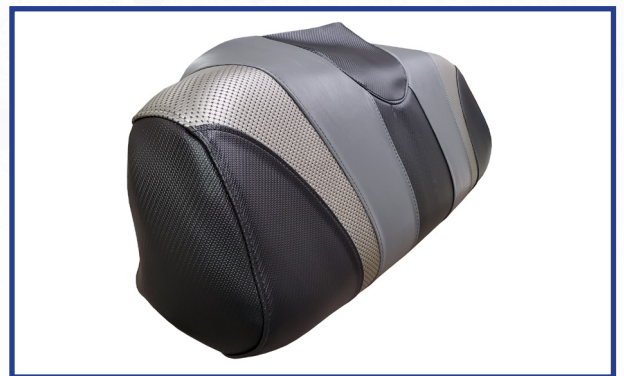
Repeat on final two corners.



STEP 3

Inspect front side of cushion to ensure cover is not twisted or loose on corners.

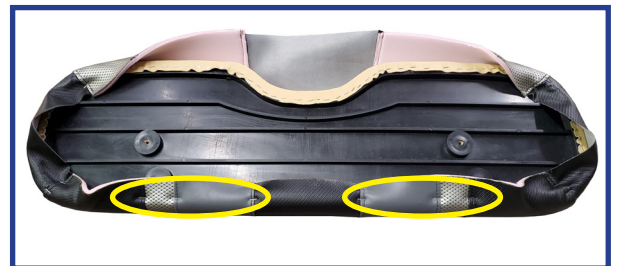
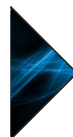
If cover is twisted or uneven, remove staples as needed and repeat previous steps.



STEP 4

Pull two bottom center seams evenly and secure cover with staples. Then move to outer seams along bottom and secure cover with staples.

Important: Cover should be equally pulled along bottom of cushion as shown.



STEP 5

Moving to the top of the seat, pull the next seams from corners and secure with staples.

Check front side again that cover is evenly pulled. If needed, pull staples at uneven spot and repeat previous step.



STEP 6

Pull sides of seat cover around cushion using the seam as a guide to keep cover evenly pulled along cushion curve.

Secure the middle first with 3-4 staples. Then secure edges by pulling on excess vinyl roll and filling in gaps with staples as shown.

Repeat on opposite side.



STEP 7

Staple in all gaps between seams on top and bottom, pull gaps tight so they are even with stapled seams from previous steps.



STEP 8

Pull top center vinyl into curve and secure in the middle with 2-3 staples.

Then pull each side of curve and secure with staples as needed. With loose vinyl rolls, pull the center of roll and secure with staple. Continue pulling smaller rolls and securing with staples until roll is gone.

Trim any excess vinyl if necessary and replace seat back cover.



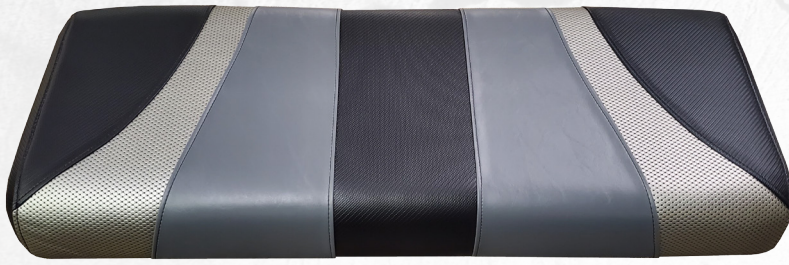
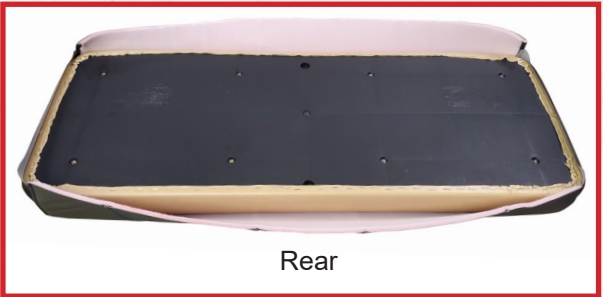
REAR SEAT BOTTOM

STEP 9

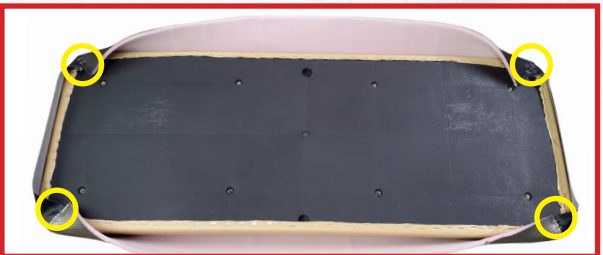
Note: The cushion is thicker on one side which is also the rear end of the cushion.

Place seat bottom cover face down and flat on table with the rear edges towards you. With fabric evenly around all sides of cushion, start on the corner of your choosing and secure seam with staple to hold it in place. Use corner seam on top side of cover as a guide along cushion's curved corners.

Move to diagonal corner and secure seam with staple. Repeat on final two corners.



Rear of Cart

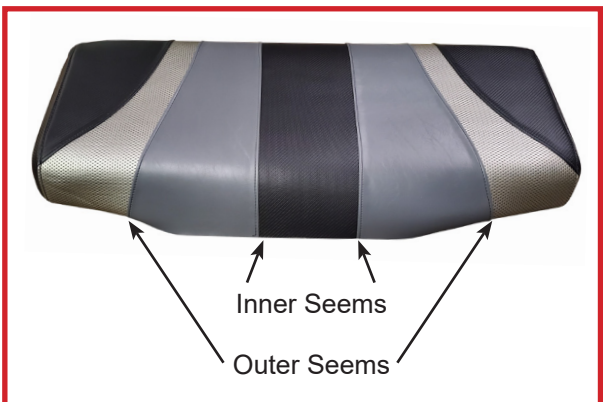
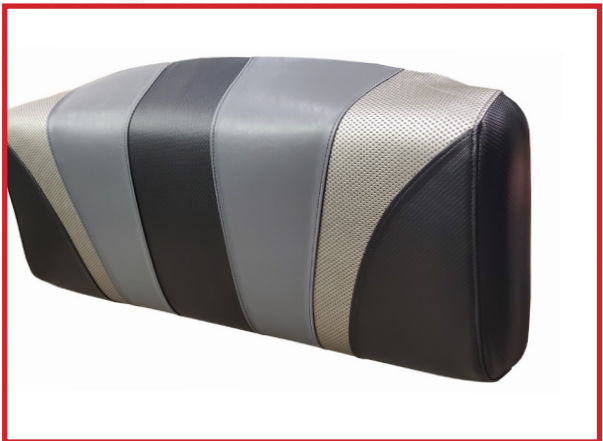


STEP 10

Inspect front side of cushion to ensure cover is not twisted or loose on corners. If cover is twisted or uneven, remove staples as needed and repeat previous step.

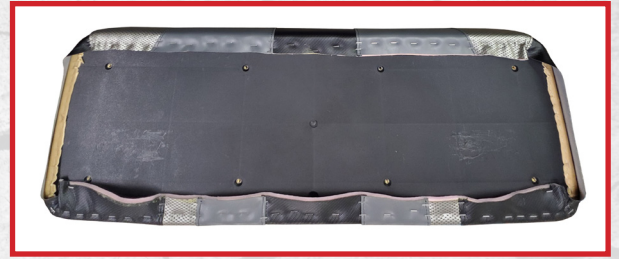
Pull middle cover seams on long sides of cushion evenly and secure cover with staples on each side.

Then move to outer seams and secure.



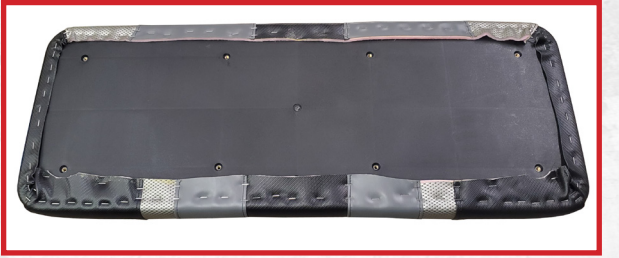
STEP 11

Staple in all gaps between seams on each long edge of cushion, pull gaps tight so they are even with stapled seams from previous steps.



STEP 12

Pull sides of seat cover around cushion using the seam on the top side as a guide to keep cover evenly pulled along top cushion edge.



Secure the middle first with 3-4 staples. Then secure edges by pulling on excess vinyl roll and filling in gaps with staples as shown.

Trim excess vinyl if needed.

FRONT SEAT INSTALLATION INSTRUCTIONS



TOOLS NEEDED

Pneumatic Upholstery Stapler
3/8" Staples
Razor knife or Scissors
Pliers for pulling staples

PARTS LIST

Lean Back and Seat Bottom Covers
(Hide-em strip for Front Seats)

Things to know:

- Place vinyl covers in a dryer on low heat tumble just before installing to help with stretch during install
- Ensure table surface is clean of debris, sharp edges, oils, etc. to protect vinyl during install
- Set PSI to 80-90 lbs for proper staple penetration. ***Too much pressure will penetrate through vinyl***
- Manufacturer's recommended cleaning solution for vinyl cover is WD-40, do not use bleach.

FRONT SEAT BOTTOM

STEP 1

Clean OEM cushion vinyl using a light cleaning solution. There is no need to remove vinyl from cushion.

Temporarily remove factory Armrest.

Temporarily remove black vinyl trim for reinstallation and pull remaining staples as needed.



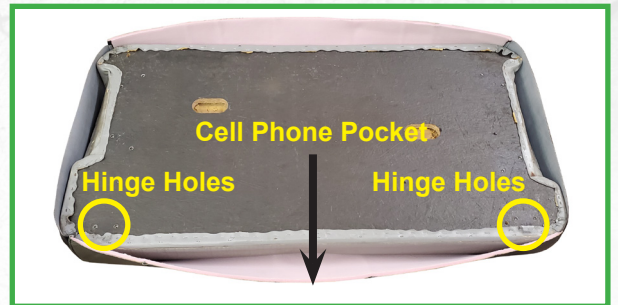
STEP 2

Lay seat bottom cover face down and flat on table.

Place cushion inside cover with cell phone pocket on the same side as the hinge mounting locations for proper alignment.



Front of Seat



STEP 3

With fabric evenly around all sides of cushion, start on the corner of your choosing and secure seam with staple to hold it in place. Use seam on top side of cover as a guide along cushion curve.

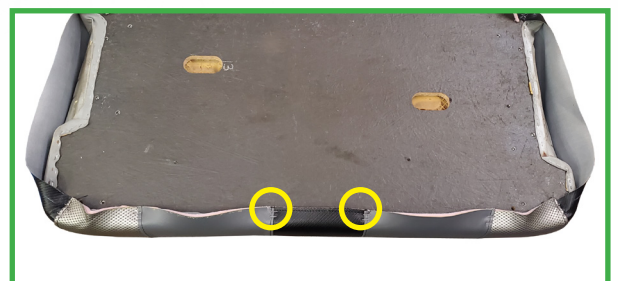
Move to diagonal corner and secure seam with staple. Secure remaining corners.

STEP 4

Inspect front side of cushion to ensure cover is not twisted or loose on corners. If cover is twisted or uneven, remove staples as needed and repeat previous step.

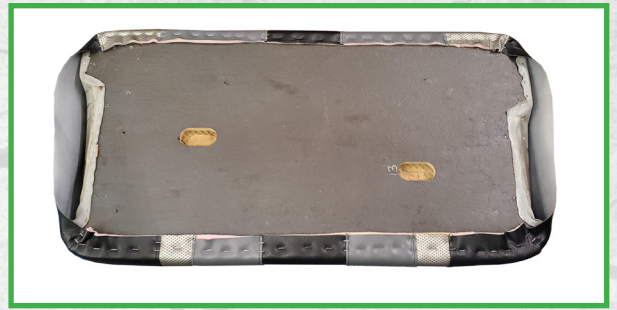
Pull cell pocket seams on front edge of cushion evenly and secure with staples. Move to outer seams on same side and secure.

Repeat on opposite side.



STEP 5

Staple in all gaps between seams on each long edge of cushion, pull gaps tight so they are even with stapled seams from previous steps.



STEP 6

Pull sides of seat cover around cushion using the seam as a guide to keep cover evenly pulled along cushion edge.



Secure the middle vinyl first with 3-4 staples. Then secure edges by pulling on excess vinyl roll and filling in gaps with staples as shown.

Trim excess vinyl if needed.

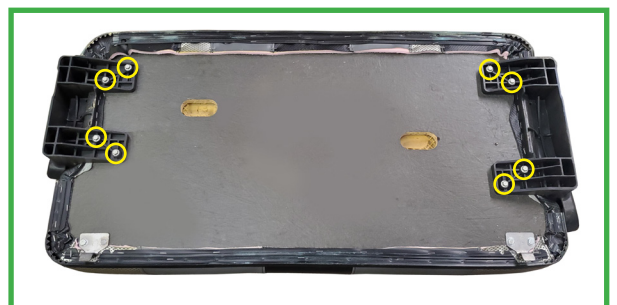


STEP 7

Trim excess vinyl as needed to expose armrest and hinge mounting holes.



Reattach Arm Rests and Hinges using factory hardware. Remove old staples from black vinyl trim and re-staple as shown.



FRONT SEAT BACK

STEP 8

Clean OEM cushion vinyl and back plastic using a light cleaning solution. There is no need to remove vinyl from cushion or plastic back from foam cushion.

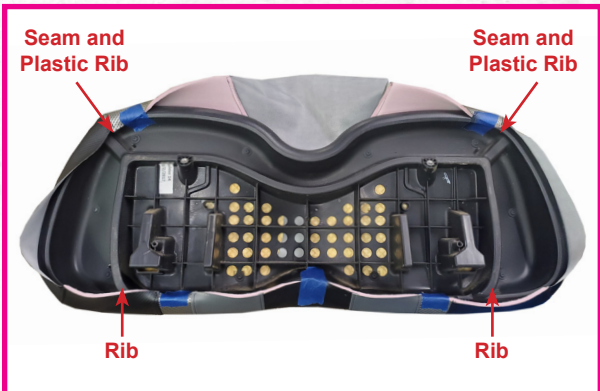
Place lean back cover face down and flat on table and insert cushion into vinyl.



Important: When stapling cover on backside of seat be sure to keep staples in a straight line about 1/4" inside of plastic recess to allow hide em strip to cover all staples.

STEP 9

With fabric evenly around all sides of cushion, align the seat cover up using the cover seams & plastic ribs on the backside of the seat as a guide. Use painters tape to hold the other areas in place until all four corners are secured.



STEP 10

Start on the corner of your choosing and secure seam with staple to hold it in place. Use seam on front side of cover as a guide along cushion curve.

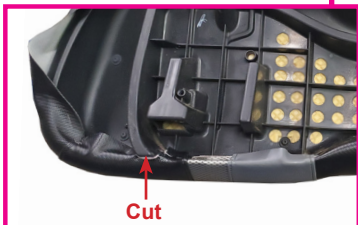
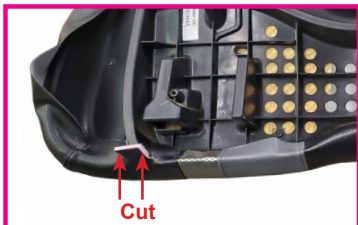
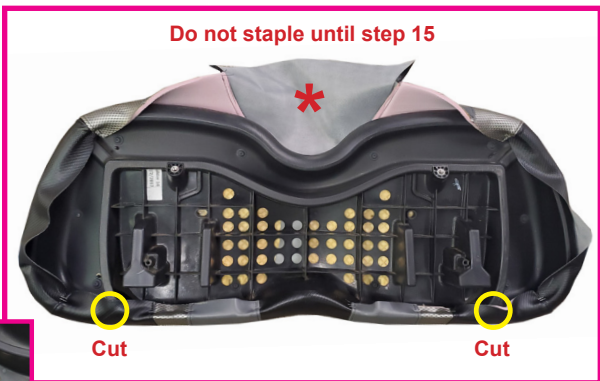
Move to diagonal corner and secure seam with staple, then secure remaining corners.



STEP 11

Secure seams on bottom of seat but do not staple center curved area until later.*

You will need to make two small cuts around the plastic ridge highlighted and staple vinyl on each side. Trim off excess.

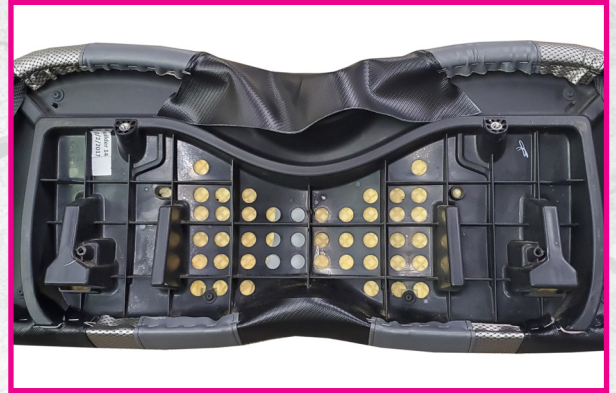


STEP 12

Move to the top of the cushion and secure the seams as shown.

Now staple in all gaps between seams on each top and bottom of cushion, pull gaps tight so they are even with stapled seams from previous steps.

Do not staple center section until step 15.



STEP 13

Pull sides of seat cover around cushion using the seam on front as a guide to keep cover evenly pulled along cushion edge.

Secure the middle of curve first with 3-4 staples. Then secure edges by pulling on excess vinyl roll and filling in gaps with staples along curve as shown.

Repeat on opposite side.

Note: It is likely that some staples may need to be removed and re-shot to pull all excess vinyl rolls from sides.



STEP 14

Now secure the bottom middle section of seat cover pulling tight to remove as much slack as possible for next step. Secure with staples.



STEP 15

Move back to the top of the cushion and pull the vinyl for the curve in the center first. Roll vinyl around edge while maintaining pull and secure with 3 staples in center as shown.

Pull sides of curved area and secure with a few staples. Any excess vinyl should be pulled in the roll and secured with staples until all rolls are gone as shown.

Note: If vinyl is not pulled tight against cushion curve and/or excess rolls remain, pull a few staples out and repeat step above until all rolls are gone.



STEP 16

Using the supplied hide-em strip, cover staples all the way around seat back. Pull hide-em flaps apart and insert nose of stapler between to staple.

Tip: Do NOT remove stapler from strip after first staple, instead slide it along inside flaps and continually staple strip every 1".

Trim any excess vinyl from bottom edge of hide-em strip for a cleaner look.

