

# Service Bulletin

**Date:** May 29, 1992

**Subject:** Product Number changes in steering units to reflect true displacements as listed in the current 11-872 Steering Catalog.

At the time we published the current 11-872 catalog in October 1990, there were some changes made in three gerotor displacement sizes, the old 4.2 CID changed to 4.5 CID, the 16.9 CID changed to 17.9 CID and the 33.8 CID changed to 35.9 CID. The product numbers of the affected assemblies were changed, the new numbers were listed in the new catalog and the old numbers were omitted. The purpose of this bulletin is to inform you of the assemblies that are now determined to be obsolete and list the new product numbers that replace them. Most of the numbers listed below are not standard catalog units. The 4 Series product nos. did not change.

## 3, 6, & 12 Series Steering Control Units

### Obsolete Product Numbers (16.9 CID)

211-1013-001  
211-1020-001  
211-1037-001  
211-1042-001  
211-1126-001  
211-1149-001

replaced by  
replaced by  
replaced by  
replaced by  
replaced by  
replaced by

212-1007-001

replaced by

213-1007-001  
213-1012-001  
213-1025-001  
213-1027-001  
213-1063-001  
213-4011-001  
213-4026-001

replaced by  
replaced by  
replaced by  
replaced by  
replaced by  
replaced by  
replaced by

### New Product Numbers (17.9 CID)

211-1158-001  
211-1164-001  
211-1167-002  
211-1165-001  
211-1166-001  
211-1163-001

212-1070-001

213-1085-001  
213-1089-001  
213-1088-001  
213-1090-001  
213-1087-001  
213-4056-001  
213-4055-001

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### 3, 6, & 12 Series Steering Control Units

#### Obsolete Product Numbers (33.8 CID)

#### New Product Numbers (35.9 CID)

211-1040-002	replaced by	211-1160-002
211-1045-001	replaced by	211-1170-001
211-1078-001	replaced by	211-1168-001
212-1016-001	replaced by	212-1071-001
213-1015-001	replaced by	213-1086-001
213-1030-001	replaced by	213-1092-001
213-1048-001	replaced by	213-1091-001
213-4016-001	replaced by	213-4057-001

### 110, 230, & 450 Series Steering Control Units

#### Obsolete Product Numbers (16.9 CID)

#### New Product Numbers (17.9 CID)

261-1007-XX1	replaced by	261-1160-001
261-1014-001	replaced by	261-1162-001
261-1021-XX1	replaced by	261-1164-001
261-1028-001	replaced by	261-1166-001
261-1035-XX1	replaced by	261-1158-001
261-1042-001	replaced by	261-1181-001
261-1079-XX2	replaced by	261-1199-XX2
261-1082-002	replaced by	261-1200-002
261-1085-XX2	replaced by	261-1201-XX2
261-1088-002	replaced by	261-1202-002
261-1091-XX2	replaced by	261-1197-XX2
261-1094-002	replaced by	261-1198-002
261-1103-XX1	replaced by	261-1194-XX1
261-1103-181	replaced by	261-1194-181
261-1108-081	replaced by	261-1196-081
262-1011-XX1	replaced by	262-1137-001
262-1018-001	replaced by	262-1139-001
262-1025-XX1	replaced by	262-1141-001
262-1032-001	replaced by	262-1143-001
262-1039-XX1	replaced by	262-1135-XX1
262-1046-001	replaced by	262-1155-001
262-1083-XX1	replaced by	262-1158-XX1
262-1086-001	replaced by	262-1159-001
262-1089-XX1	replaced by	262-1160-XX1
262-1092-001	replaced by	262-1161-001
262-1095-XX1	replaced by	262-1156-XX1
262-1098-001	replaced by	262-1157-001

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## 110, 230, & 450 Series Steering Control Units (continued)

### Obsolete Product Numbers (16.9 CID)

### New Product Numbers (17.9 CID)

263-1007-XX1	replaced by	263-1098-001
263-1014-001	replaced by	263-1099-001
263-1021-XX1	replaced by	263-1100-001
263-1028-001	replaced by	263-1101-001
263-1035-XX1	replaced by	263-1097-001
263-1042-001	replaced by	263-1120-001
263-1043-XX1	replaced by	263-1123-XX1
263-1046-001	replaced by	263-1124-001
263-1052-001	replaced by	263-1126-001
263-1055-XX1	replaced by	263-1121-XX1
263-1058-001	replaced by	263-1122-001

**Service Parts:** The change of the three displacement sizes does affect the part numbers of the Gerotor Assembly, Spacer and Capscrews as listed below. Interchangeability of parts is not affected.

<b>Displacement Size</b>	<b>From 4.2 CID</b>	<b>to</b>	<b>4.5 CID</b>
Gerotor Assembly	From 8618-2	to	8618-024
<b>Displacement Size</b>	<b>From 16.9 CID</b>	<b>to</b>	<b>17.9 CID</b>
Gerotor Assembly	From 8618-007	to	8618-026
Spacer	From 20642	to	22638
Capscrews	From 5389-006	to	(same)
<b>Displacement Size</b>	<b>From 33.8 CID</b>	<b>to</b>	<b>35.9 CID</b>
Gerotor Assembly	From 8618-011	to	8618-029
Spacer	From 22362	to	22362-005
Capscrews	From 5389-012	to	5389-029

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