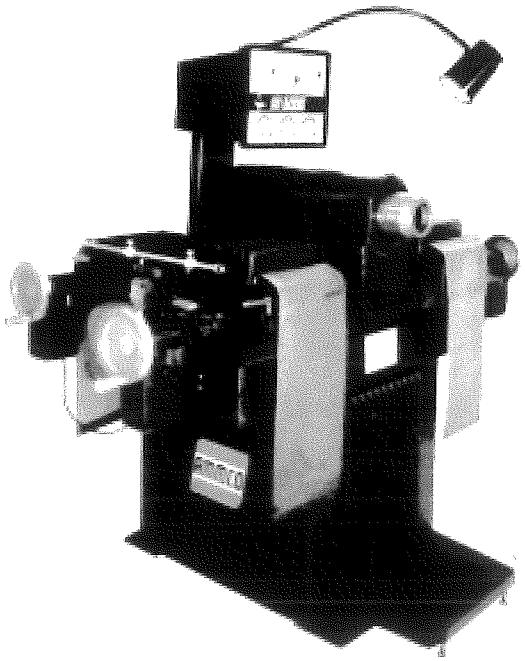
6000, 6002
Heavy Duty Drum/Disc Lathe



Parts Identification

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HENNESSY INDUSTRIES, INC.
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HENNESSY INDUSTRIES INC. Manufacturer of AMMCO®, COATS® and BADA® Automotive Service Equipment and Tools.

Manual Part No.: 940944 00
Revision: 06/01

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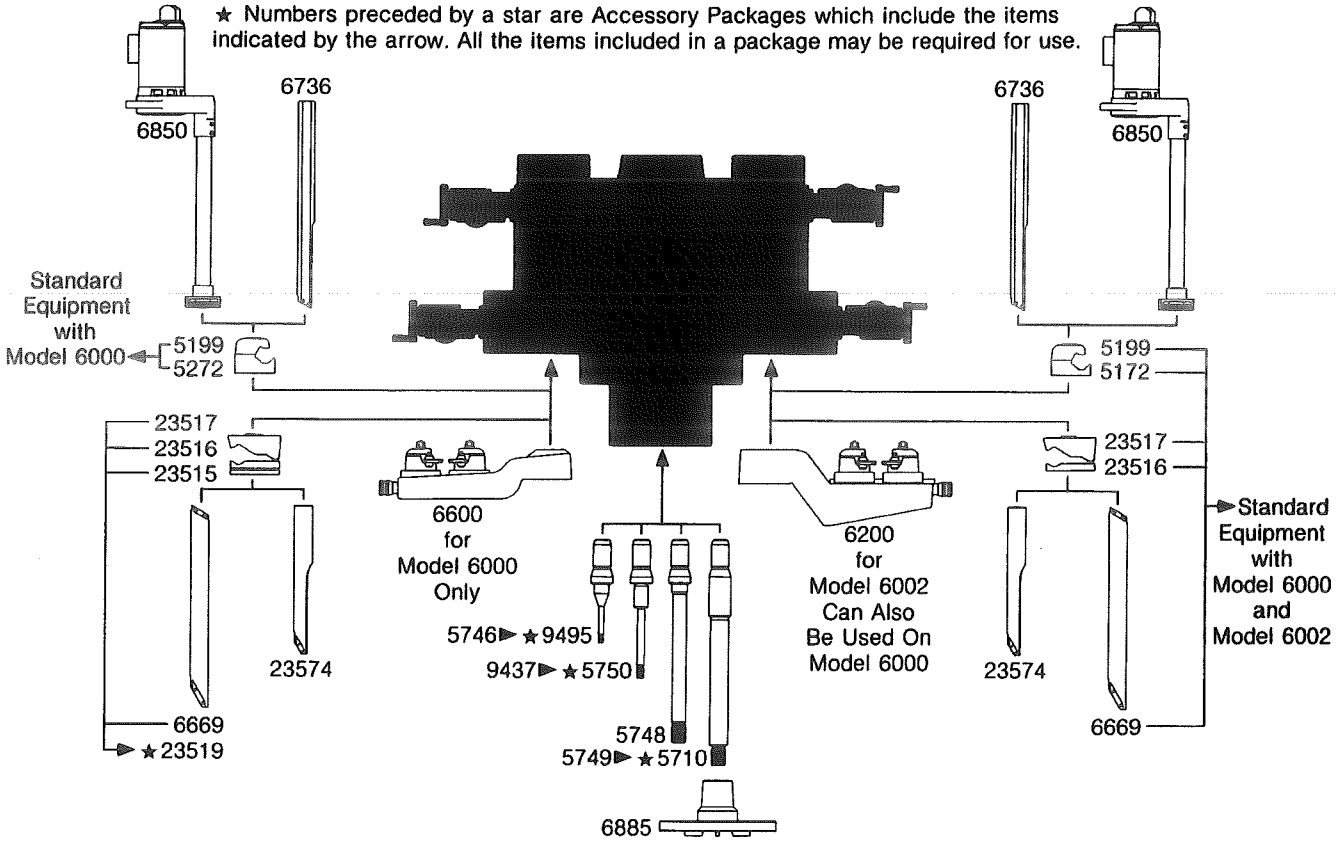
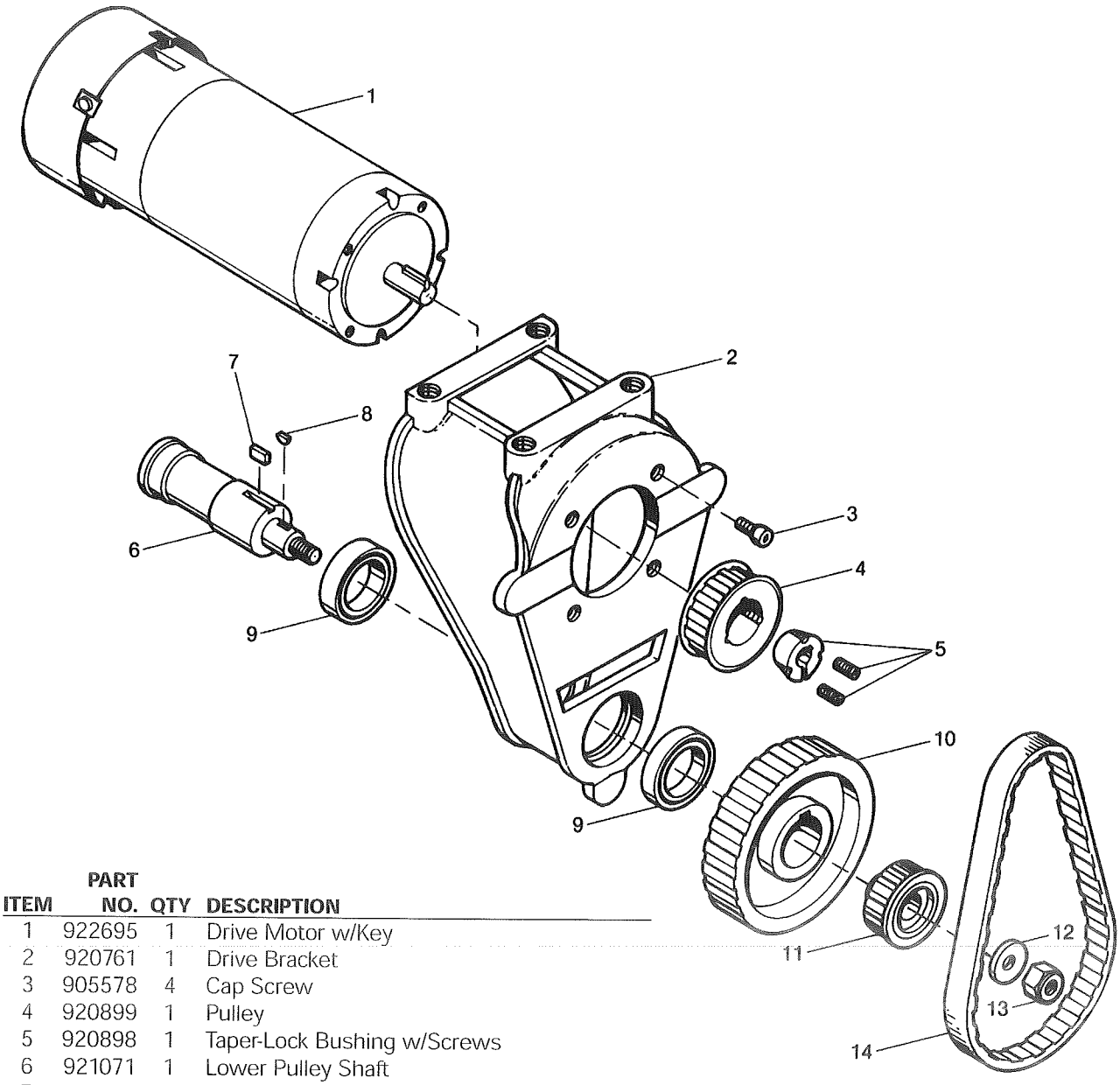
Parts Identification

The following pages include full parts breakdowns with exploded view illustrations to help with ordering replacement or spare parts. Assemblies are noted where it is recommended that individual parts not be ordered separately. These parts are available only as assemblies because some parts are staked, pinned, or press fitted, then drilled, machined, or bored. Close tolerances must be maintained in assembly. Every effort is made to supply accurate exploded views, however, due to interim changes in manufacturing operations, some units may not be exactly as illustrated.

Accessory and Usage Chart



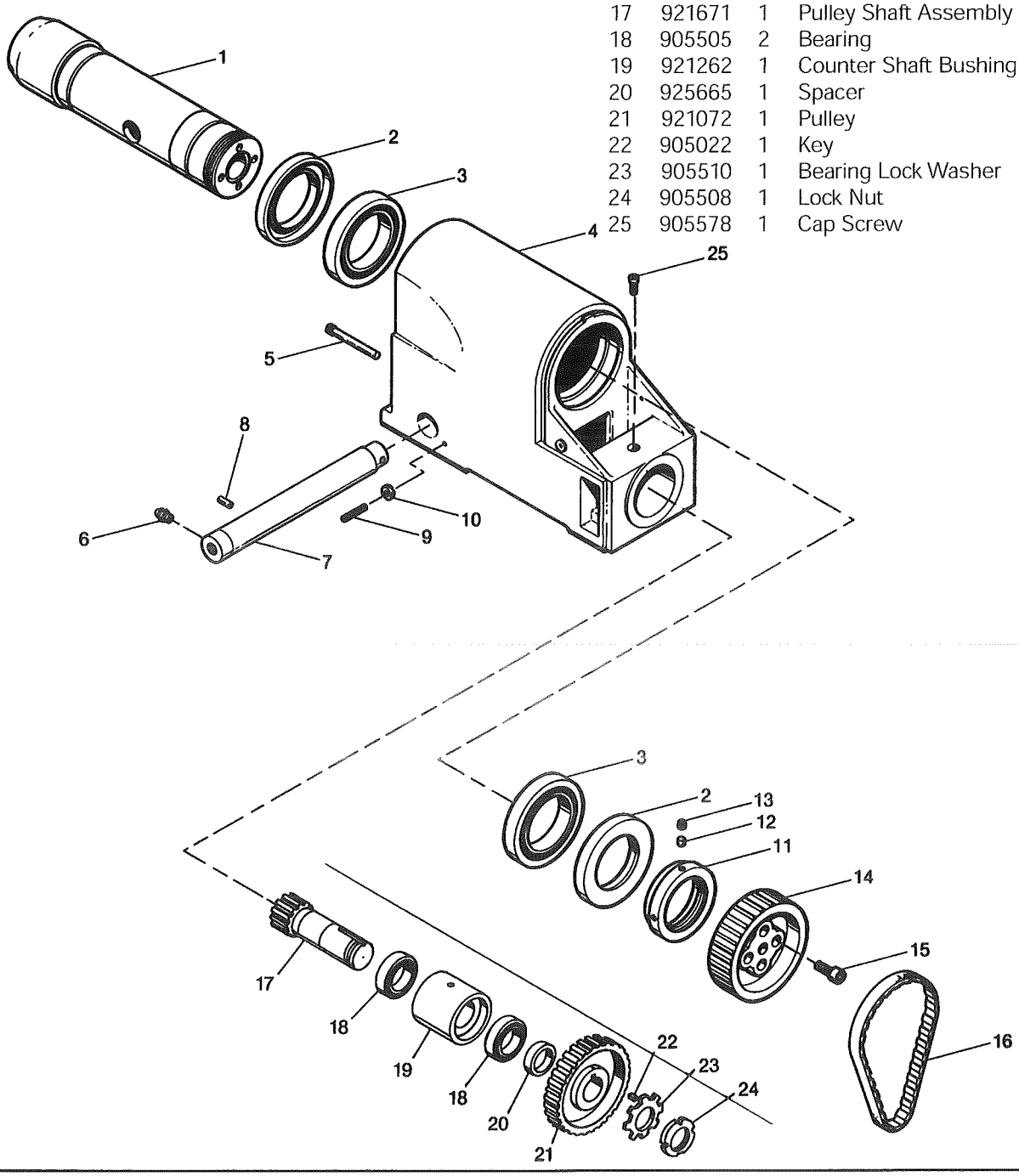
Drive Motor Bracket Assembly



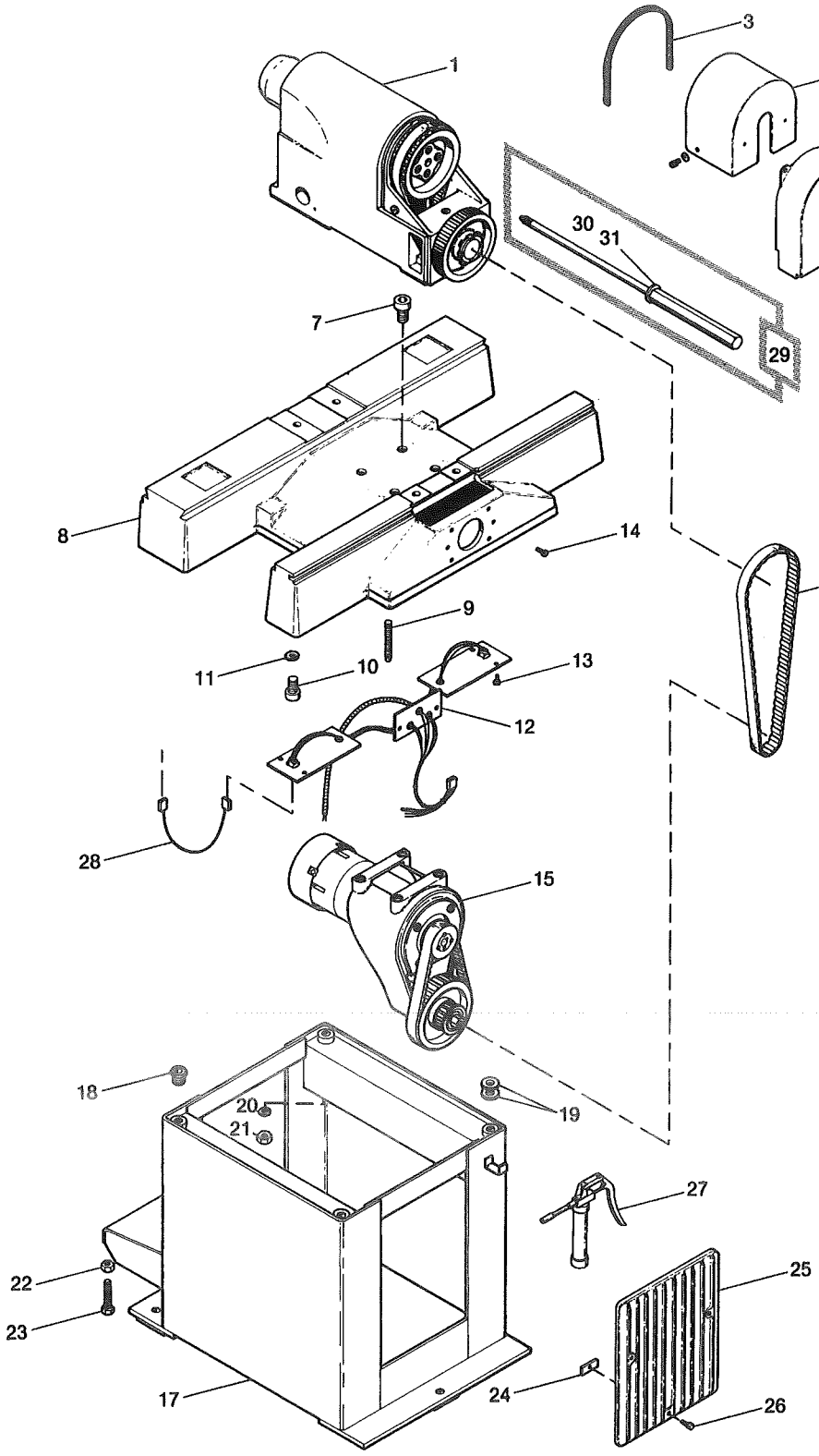
ITEM	PART NO.	QTY	DESCRIPTION
1	922695	1	Drive Motor w/Key
2	920761	1	Drive Bracket
3	905578	4	Cap Screw
4	920899	1	Pulley
5	920898	1	Taper-Lock Bushing w/Screws
6	921071	1	Lower Pulley Shaft
7	905022	1	Key
8	920918	1	Woodruff Key
9	905505	2	Bearing
10	921072	1	Pulley
11	921315	1	Pulley
12	906941	1	Washer
13	920896	1	Lock Nut
14	920897	1	Drive Belt
15	921756	2	Replacement Brush

Spindle Housing Assembly

ITEM	PART NO.	QTY	DESCRIPTION
1	920760	1	Spindle
2	921264	2	Seal
3	921263	2	Bearing
4	920752	1	Spindle Housing
5	921273	2	Look Rod
6	906853	2	Grease Fitting
7	922596	2	Lead Screw & Nut Assembly
8	904096	2	Roll Pin
9	905543	2	Set Screw
10	903528	2	Jam Nut
11	921261	1	Bearing Locknut
12	921267	1	Nylon Plug
13	902993	1	Set Screw
14	920762	1	Spindle Pulley
15	905535	4	Cap Screw
16	921265	1	Drive Belt
17	921671	1	Pulley Shaft Assembly
18	905505	2	Bearing
19	921262	1	Counter Shaft Bushing
20	925665	1	Spacer
21	921072	1	Pulley
22	905022	1	Key
23	905510	1	Bearing Lock Washer
24	905508	1	Lock Nut
25	905578	1	Cap Screw

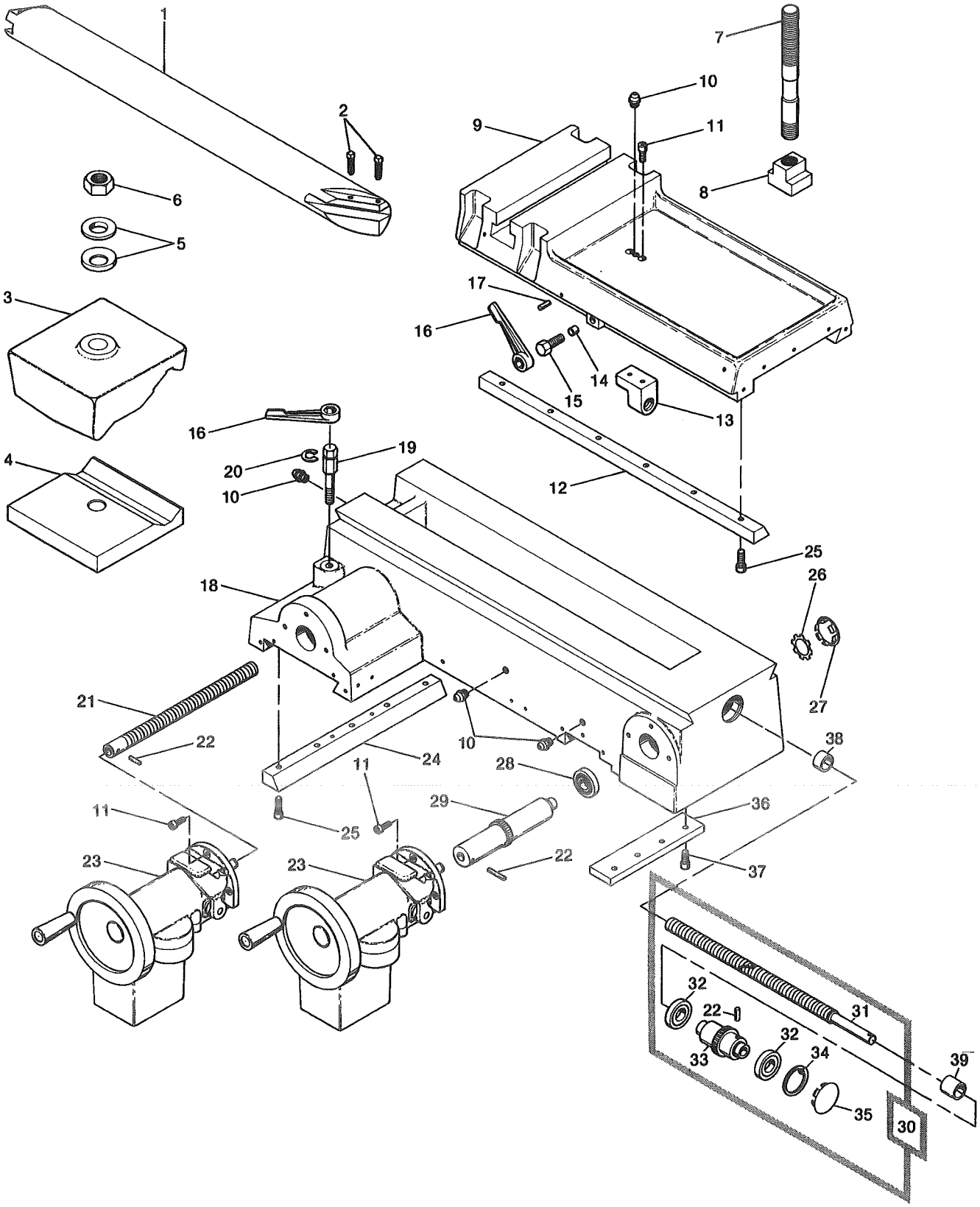


Base & Bed Assembly



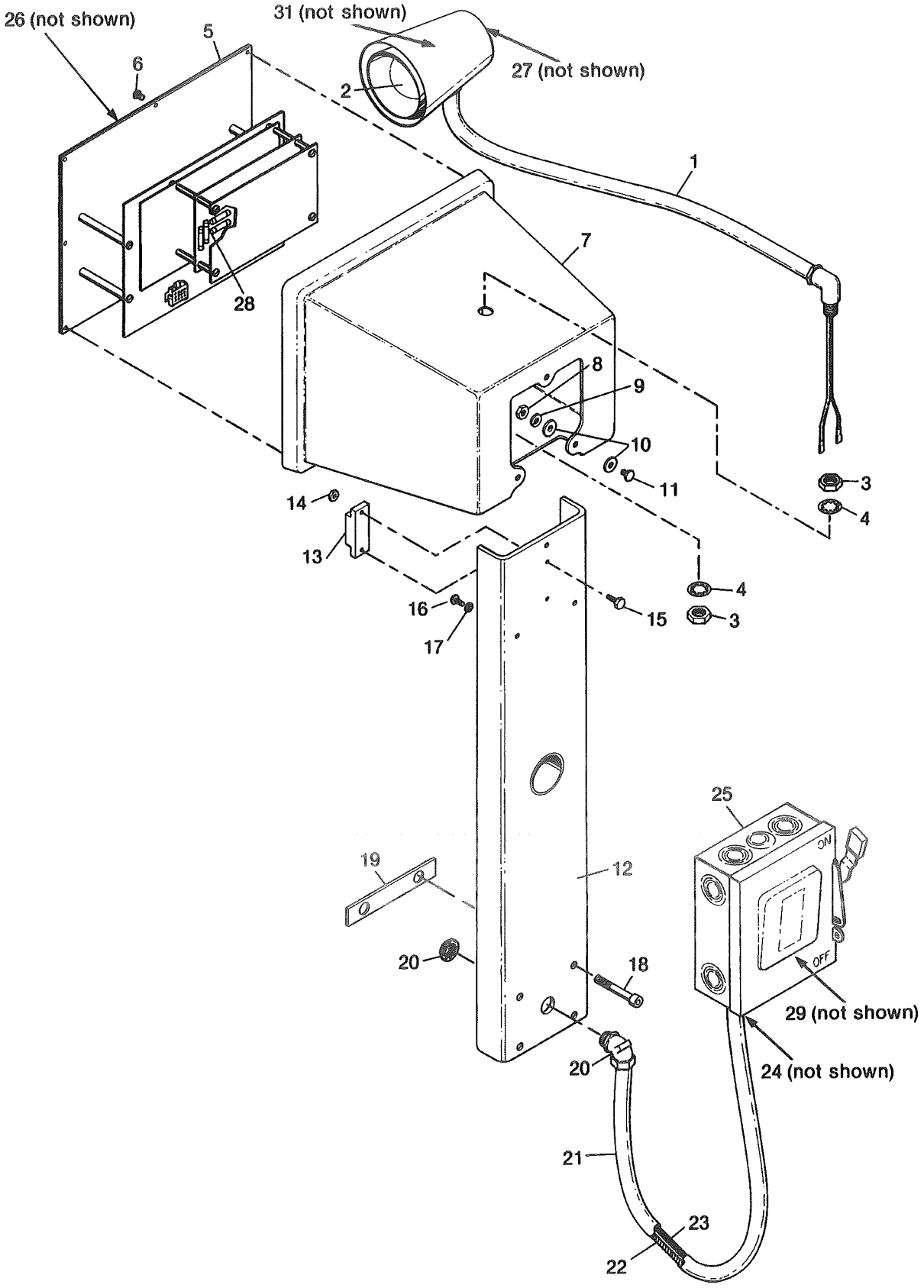
ITEM	PART NO.	QTY	DESCRIPTION
1	921259	1	Spindle Housing Assy
2	921156	1	Upper Belt Guard
3	922487	1	Upper Belt Guard Seal
4	921157	1	Lower Belt Guard
5	902799	4	Cap Screw
6	904379	4	Washer
7	901218	4	Screw
8	920753	1	Bed
9	921507	4	Stud
10	905535	4	Sc rew
11	903476	4	Lock Washer
12	921226	1	Bed Wiring Assy
13	921986	4	Screw
14	921061	2	Screw
15	921118	1	Motor Bracket Assy
16	921281	1	Drive Belt
17	921208	1	Base Weldment
18	905095	1	Jack Screw
19	921225	3	Spherical Washer Set
20	920937	4	Lock Washer
21	920938	4	Nut
22	906123	2	Nut
23	906052	2	Screw
24	921222	6	Access Lock
25	920880	2	Access Panel
26	921255	6	Nylock Cap Screw
27	921654	1	Grease Gun
28	921300	2	Jumper Wire
29	921327	1	Drawbar Assembly
30	922127	1	Retaining Ring
31	921331	1	Drawbar Washer

Saddle Assembly (Right Hand Illustrated)



ITEM	PART NO.	QTY	DESCRIPTION
1	906669	1	Boring Bar
2	905689	2	Square Head Screw
3	923517	1	Top Boring Bar Clamp
4	923516	1	Boring Bar Base Plate
5	905198	1	Spherical Washer Set
6	905190	1	Clamp Nut
7	921326	1	Stud
8	921325	1	"T" Nut
9	920754	1	Cross Slide, RH
	920755	1	Gross Slide, LH
10	902999	4	Grease Fitting
11	921256	8	Cap Screw
12	921239	1	Cross Slide Gib
13	921069	1	Lead Screw Nut
14	921243	1	Plug
15	921242	1	Lock Stud
16	920673	2	Lock Handle
17	906940	1	Roll Pin
18	922599	1	Saddle, RH
	922598	1	Saddle, LH
19	921241	1	Lock Stud
20	905639	1	E-Ring
21	921308	1	Lead Screw
22	906424	3	Roll Pin
23	920850	2	Gear Box Assembly
24	921240	1	Saddle Gib
25	921255	11	Cap Screw
26	922135	1	Circular Retaining Ring
27	906446	1	Plug Button
28	921707	1	Bearing
29	921286	1	Driving Shaft
30	921234	1	Lead Screw Assembly
31	921235	1	Lead Screw
32	921233	2	Bearing
33	921236	1	Driven Shaft
34	921244	1	Retaining Ring
35	922136	1	Plug Button
36	921245	1	Hold Down
37	906772	4	Hex Head Cap Screw
38	905244	1	1? in. Spacer
39	922762	1	1 in. Spacer

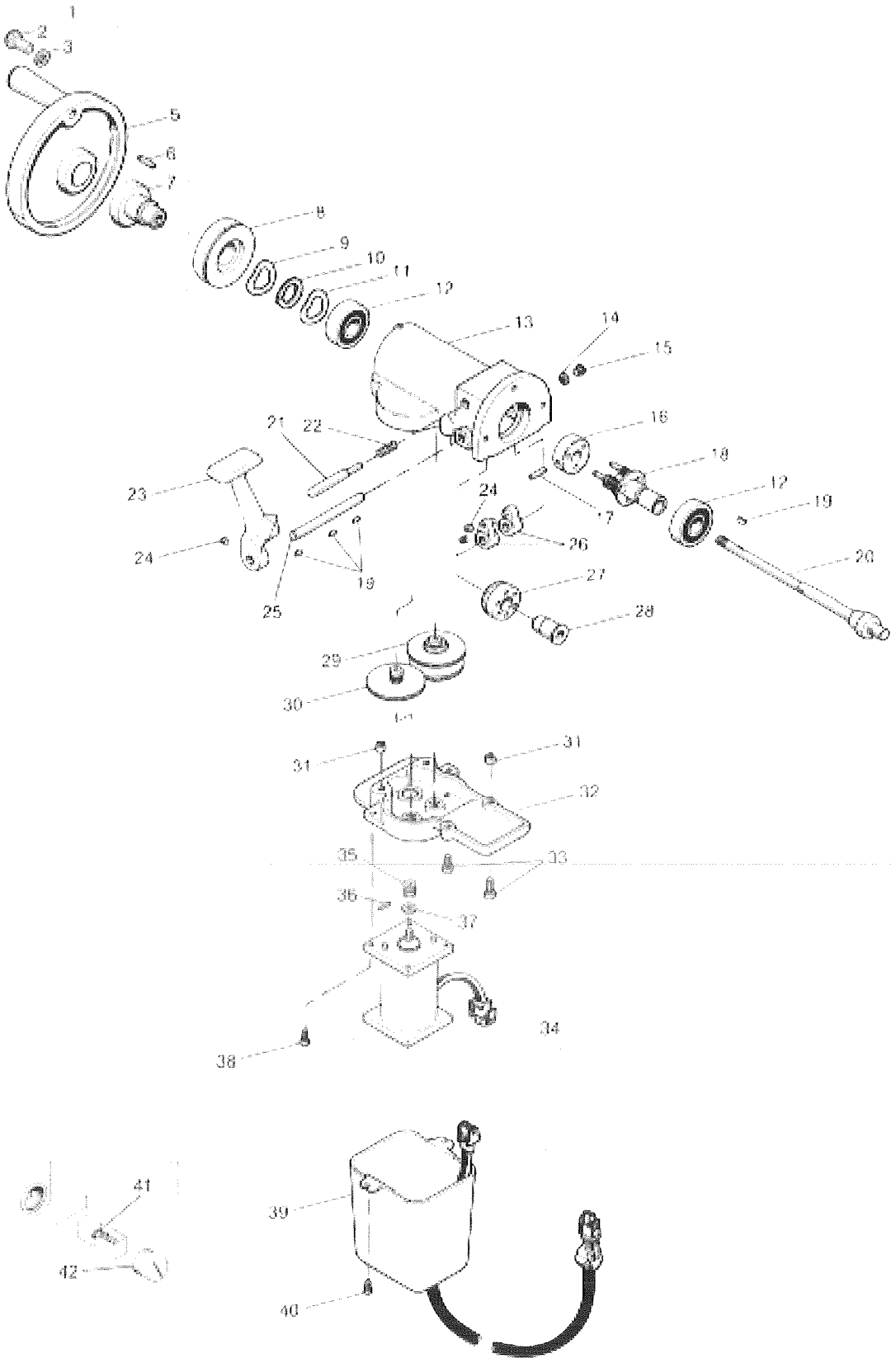
Control Box Assembly



ITEM	PART NO.	QTY	DESCRIPTION
1	921409	1	Lamp Assembly
2	922034	1	50 Watt Light Bulb, 220 V.
3	921411	2	Nut
4	921412	2	Lock Washer
5	921301	1	Control Panel Assembly
6	921094	8	Screw
7	920764	1	Control Box
8	903528	3	Nut
9	905592	3	Lock Washer
10	900336	6	Washer
11	905544	3	Screw
12	921332	1	Post Weldment
13	921336	1	Terminal Block
14	906492	2	Nut
15	922030	2	Screw
16	921972	1	Self-Tapping Screw
17	901926	1	Look Washer
18	921228	4	Cap Screw
19	921324	1	Shim
20	921447	1	90° Connector
21	921449	6	Liquid Tight Flexible Conduit
22	921451-01		12 1/2 Line Wire
23	921451-02		12 1/2 Line Wire
**24	921448	1	Straight Connector
25	922033	1	Disconnet Box Assembly
	922482	1	CSA Disconnect Box Assembly
**26	921762	1	Pilot Lamp for Main Power Switch
**27	922763	1	Replacement Lamp Switch and Socket
	922764	1	Lamp Switch Dust Boot Kit
28	922031	4	.5 amp, 250 V. Slow-Blow Fuse
29	922481	2	20 amp, 250 V., Class K5 Dual Element Cartridge Fuse
**30	922481	2	20 amp, 250 V., Class 5 Dual Element Cartridge Fuse
**31	925902	1	'O' Ring-Bulb Seal

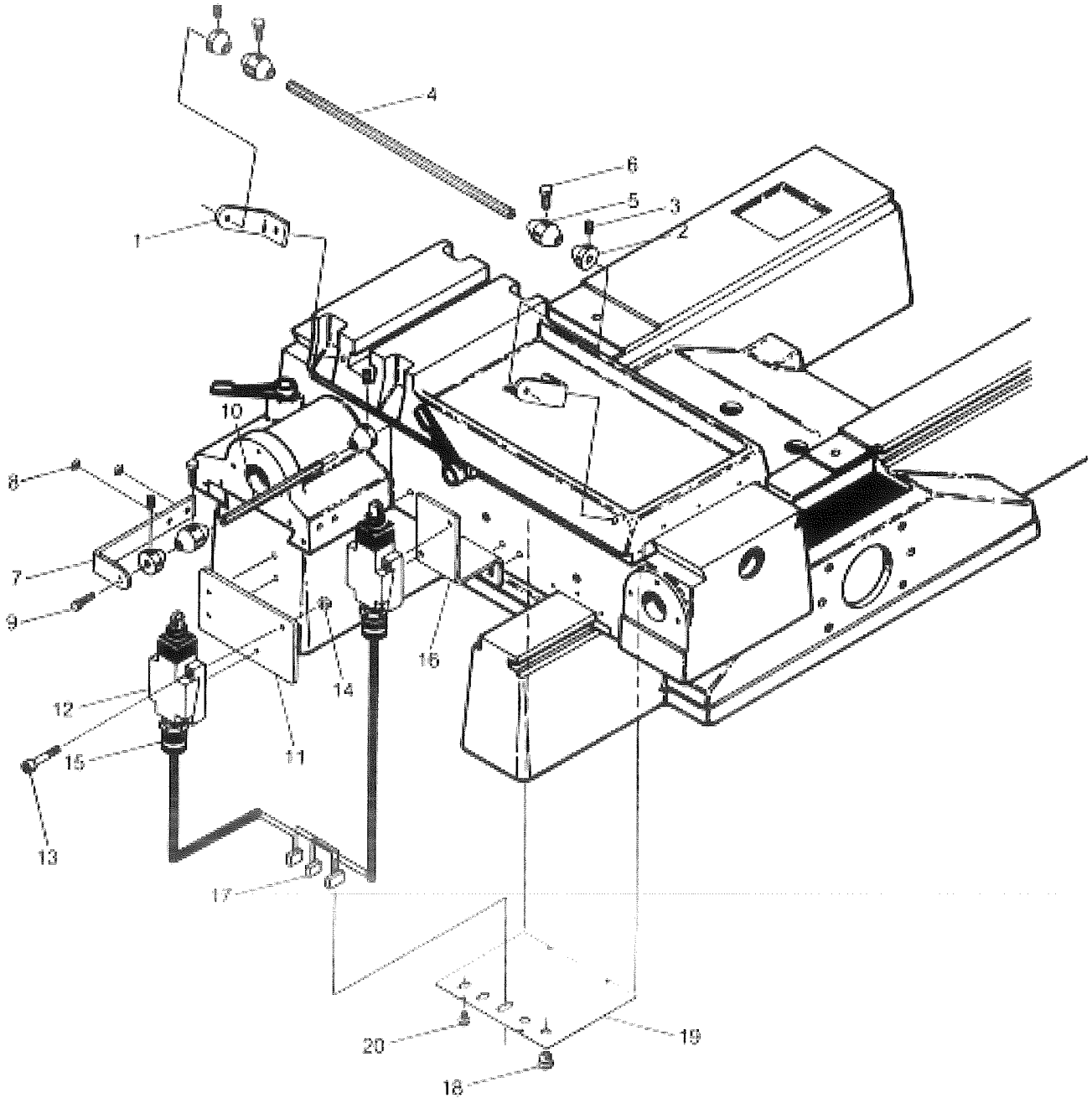
**Not Shown

Gear Box Assembly



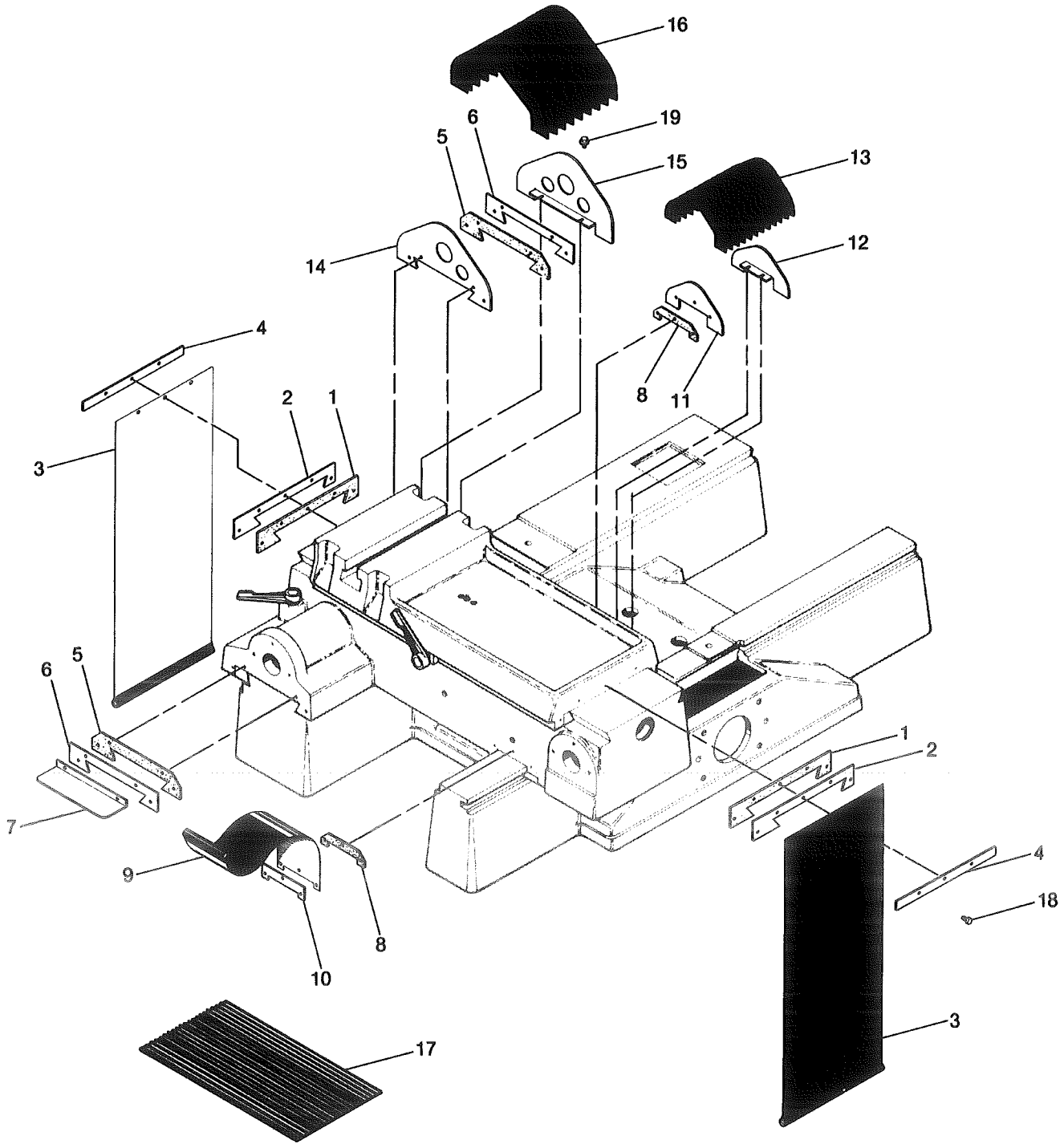
ITEM	PART NO.	QTY	DESCRIPTION
1	920853	1	Stud
2	904639	1	O-Ring
3	920852	1	Handle
4	905541	1	Set Screw
5	920832	1	Hand Wheel
6	920862	1	Plug
7	903184	1	Lock Nut
8	906451	1	Washer
9	921080	1	Feed Dial
10	921081	1	Wave Washer
11	906289	1	Retaining Ring
12	920861	2	Bearing
13	920829	1	Gear Case
14	904789	1	Washer
15	921067	1	Cap Screw
16	920846	1	Clutch Block
17	903826	1	Roll Pin
18	920859	1	Clutch Assembly
19	906971	4	Woodruff Key
20	920847	1	Drive Shaft
21	920854	1	Detent Plunger
22	920870	1	Spring
23	920837	1	Shift Handle
24	900213	3	Set Screw
25	920835	1	Shifter Shaft
26	920834	2	Shifter
27	920841	1	Bevel Gear
28	920839	1	Support Bushing
29	921065	1	Drive Gear Assembly
30	921066	1	Driven Gear Assembly
31	921502	2	Bushing
32	920830	1	Cover
33	900205	4	Cap Screw
34	922005	1	Motor & Gear Assembly
35	922002	1	Gear
36	904292	1	Roll Pin
37	922001	1	Washer
38	925920	1	Washer
39	905646	4	Cap Screw
40	921083	1	Motor Cover Assembly
41	906254	2	Cap Screw
42	922003	2	Replacement Brush

Limit Switch Assembly



ITEM	PART NO.	QTY	DESCRIPTION
1	922590	2	Cross Slide Rod Bracket
2	922591	8	End Stop
3	903338	8	Set Screw
4	922588	2	Cross Slide Rod
5	922589	6	Adjustable Stop
6	903084	6	Lock Screw
7	922594	2	Saddle Rod Bracket
8	904379	4	Washer
9	902189	22	Hex Head Screw
10	922587	2	Saddle Rod
11	922593	2	Saddle Microswitch Bracket
12	922582	4	Microswitch
13	922585	8	Socket Head Screw
14	911213	8	Nut
15	922583	4	Cord Grip
16	922592	2	Cross Slide Microswitch Bracket
17	922603	1	Limit Switch Wiring Harness-RH
	922602	1	Limit Switch Wiring Harness-LH
18	920259	4	Cord Grip
19	921253	2	Saddle Cover
20	921986	8	Self-Tapping Screw w/Washer

Dovetail Wipers and Covers



ITEM	PART NO.	QTY	DESCRIPTION
1	21304	4	Wiper
2	21303	4	Wiper Shield
3	21305	4	Dovetail Cover Assembly
4	21302	4	Cover Shield
5	21277	2	Front Wiper
6	21287		4 Wiper Shield (Outer)
7	21288	2	Dovetail Cover (Outer)
8	21269	4	Rear Wiper
9	21282		2 Rear Cover Assembly. (Outer)
10	21285		2 Wiper Shield (Outer)
11	21270	2	Wiper Shield (inner, Rear)
12	21272	2	Cover Bracket
13	21271	2	Rear Cover (inner)
14	21278	2	Wiper Shield (inner, Front)
15	21280	2	Front Cover (inner)
16	21279	2	Front Cover
17	21731	1	RH Cross Slide Mat
	21732	1	LH Gross Slide Mat
18	21985	48	Hex Head Self-Tapping Screw
19	21986	8	Self-Tapping Screw w/Washer

940944 00 06/01

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700/705/710 Vehicle Mounted Brake Lathe & Rotor Driving Unit

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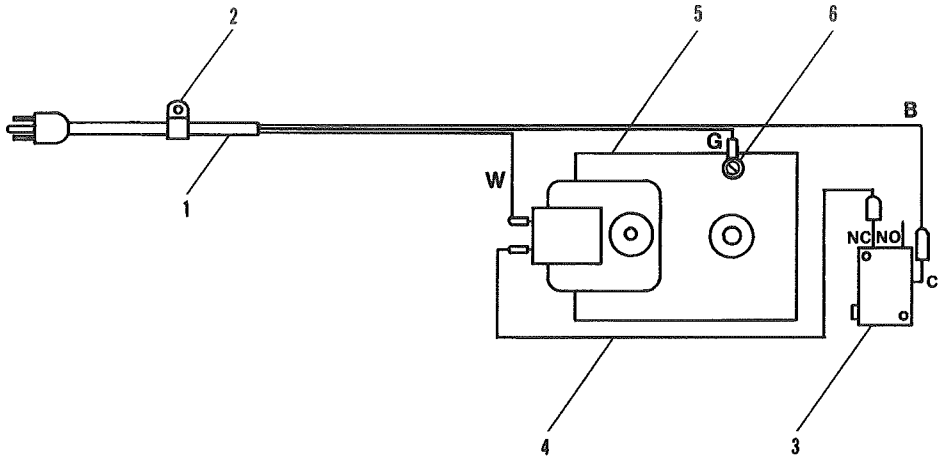
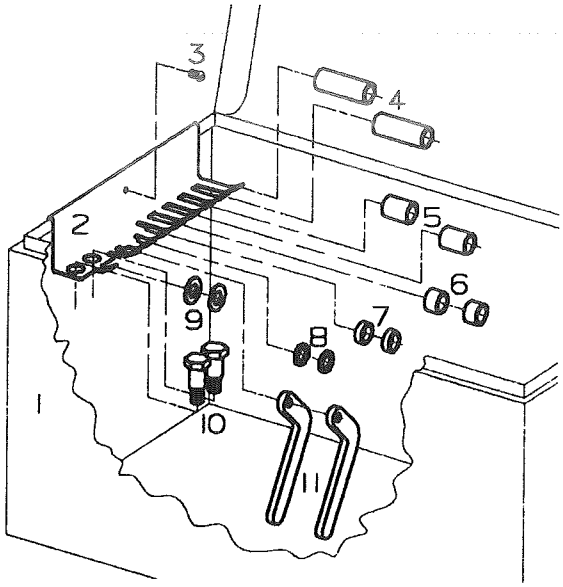


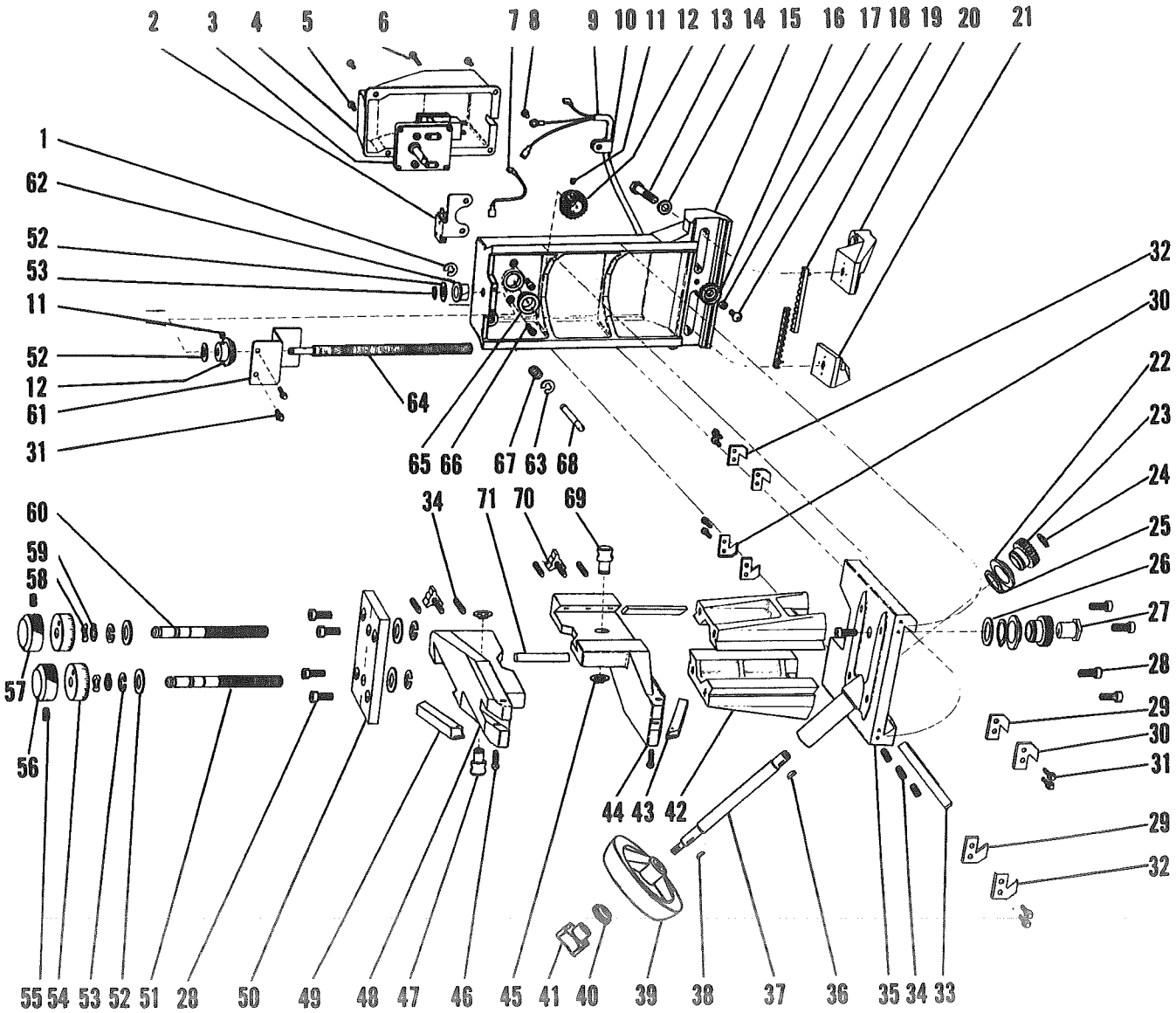
ITEM	PART NO.	QTY	DESCRIPTION
1	926539	1	Cord Set
2	925873	1	Cord Grip
3	927107	1	Switch, Micro
4	927114	1	Wire, Jumper
5	926530	1	Motor
6	925789	1	Screw, Ground

Mounting Hardware #927581



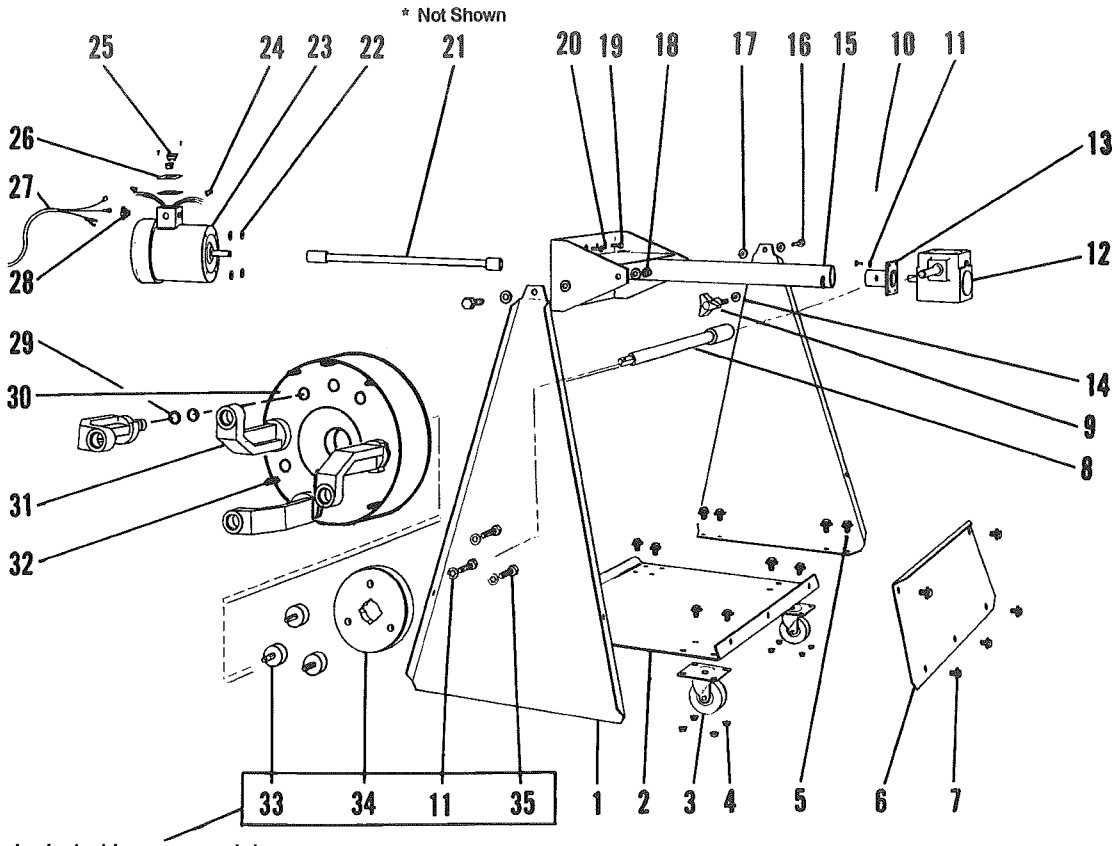
ITEM	PART NO.	QTY	DESCRIPTION
1	927174	1	Chest, Storage
2	927579	1	Rack, Storage
3	928220	1	Screw, Round Head
4	927089-05	2	Spacer, 2"
5	927089-04	2	Spacer, 1"
6	927089-03	2	Spacer, 1/2"
7	927089-02	2	Spacer, 1/4"
8	927089-01	2	Spacer, 1/8"
9	927212	2	Washer, Flat
10	927086-03	2	Bolt, Mounting
11	927580	2	Plate, Nut
12	929517	2	Spacer
13	927077	1	Wrench

Lathe Assembly



ITEM	PART NO.	QTY	DESCRIPTION
1	927283	1	Ring, Retaining
2	927072	1	Switch Assembly
3	926530	1	Motor, 4 RPM
4	926534	1	Cover, Motor
5	924759	3	Screw, Motor Cover
6	927071	1	Screw, Motor Cover
7	927114	1	Wire, Jumper
8	925789	1	Screw, Ground
9	926539	1	Cord, Line
10	925873	1	Grip, Cord
11	903098	2	Screw, Set
12	926528	2	Gear, Miter
13	926541	2	Screw, Hex Head
14	927129	2	Washer
15	926531	1	Mainframe
16	926509	1	Pinion
17	926523	1	Sleeve
18	920433	1	Screw, Button Head
19	926536	2	Gear Rack Assembly
20	926532	1	Bracket, Mounting-Top
21	926533	1	Bracket, Mounting-Bottom
22	925856	2	Retainer, Gear
23	925804	2	Gear
24	925857	1	Ring, Retaining
25	903174	2	Ring, Retaining
26	906872	1	Washer, Thrust
27	926529	1	Shaft, Stub
28	926548	9	Screw, SHCS
29	926538	4	Wiper
30	926543	2	Shield, Right
31	927110	10	Screw, Cover
32	926542	2	Shield, Left
33	926511	1	Gib, Carriage
34	926546	7	Screw, Set
35	926535	1	Carriage Assembly
36	906972	1	Key
37	926515	1	Shaft, Feed
38	906971	1	Key
39	925765	1	Handwheel
40	925807	1	Washer, Handwheel
41	925837	1	Knob
42	926505	2	Support
43	927118	1	Tool Bit Assy., RH
44	926506-RD	1	Holder, Tool-Red
45	903320	2	Ring, Retaining
46	927076	2	Screw, Square Head
47	926527	1	Coupler, LH
48	926506-BL	1	Holder, Tool-Blue
49	927119	1	Tool Bit Assy., LH
50	926507	1	Plate, End
51	926526	1	Screw, Lead. LH
52	927126	6	Washer, Thrust
53	9023O4	5	Ring, Retaining
54	926521	2	Micrometer, Dial
55	900378	2	Screw, Set
56	926520-BL	1	Dial, Blue
57	926520-RD	1	Dial, Red
58	926522	2	Washer, Wave
59	905613	2	Ring, Retaining
60	926524	1	Screw, Lead-RH
61	927124	1	Guard
62	922331	1	Bearing, Nylinder
63	927112	2	Ring, Retaining
64	926516	1	Screw, Lead
65	926518	1	Bearing, Flanged
66	927128	2	Screw, Motor
67	927111	1	Spring
68	927109	1	Actuator
69	926525	1	Coupler, RH
70	926544	2	Knob, Tool Holder
71	926510	2	Gib, Tool Holder

Rotor Driving Unit



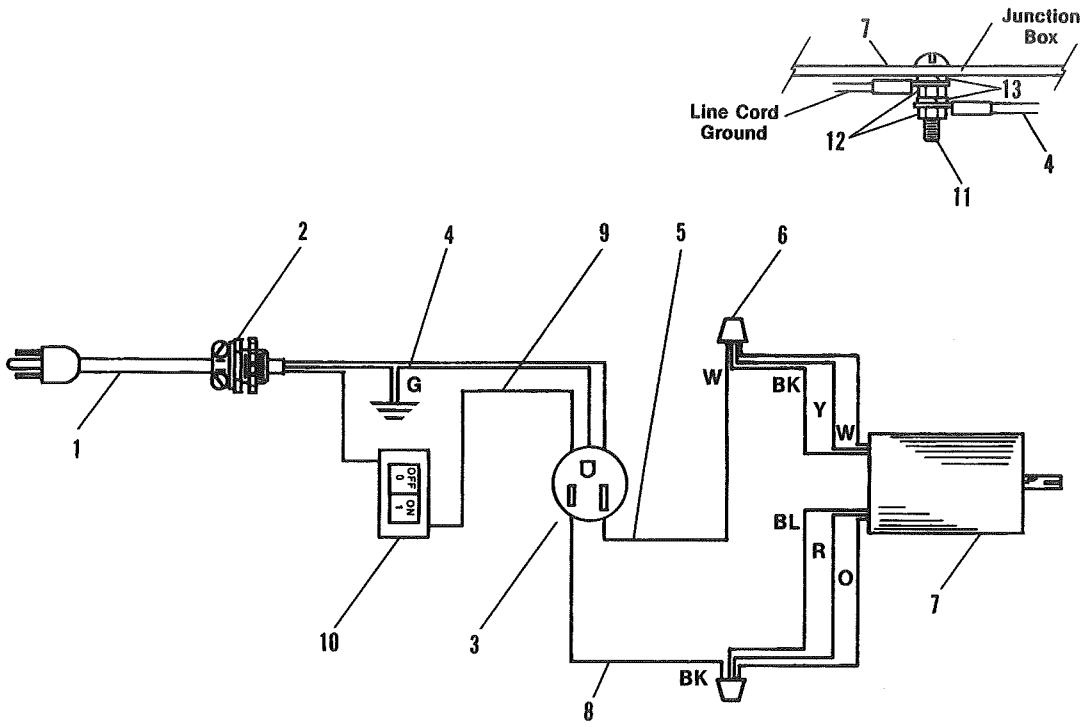
May or may not be included in your model.

ITEM	PART NO.	QTY	DESCRIPTION
1	927062	2	Upright
2	927061	1	Base
3	927166	4	Caster
4	8182178	16	Locknut, 5/16-18
5	8120325	16	Screw, 5/16-18 x 1 Wiz Lock
6	927085	1	Panel, Front
7	927183	5	Screw, 3/8-16 x 1/2 Self-Tapping
8	927173	1	Drive Shaft Assembly, Output
9	927185	1	Knob
10	922630	4	B.H.S.C.S. 1/4- 20 x 5/8
11	905592	7	Lockwasher, 1/4
12	927083	1	Reducer, Gear
13	927388	1	Plate, Reducer Bracket
14	920777	1	Lockwasher, 5/16
15	927423	1	Weldment, Motor Bracket
16	905568	2	Screw, 3/8-16 x 3/4 Hex Head
17	927212	10	Washer, 3/8
18	927277	2	Locknut, 3/8-16
19	906820	4	Screw, 3/8-16 x 1
20	921557	4	Lockwasher, 3/8
21	927069	1	Drive Shaft Assembly, Input
22	927129	4	Washer, 3/8 Thick
23	927081	1	Motor - 15/230 VAC, 60 Hz

ITEM	PART NO.	QTY	DESCRIPTION
*	927978		Replacement Cooling Fan - for item #23
*	927977		Replacement Fan Cover - for item #23
24	27258	2	Nut, Wire
25	27164	1	Breaker, Circuit
26	27078	1	Plate, Cover
27	27179	1	Cord, Line
28	25783	1	Connector
29	27584	8	O-ring
30	27159	1	Plate, Lug Adapter
31	26622	4	Leg, Ass, (w/O-rings)
32	5562	8	Pin, Roll
33	20780	3	Mount, Rubber
34	27878	1	Flange, 3/4" Drive
*	27162		Flange, 1/2" Drive
35	905544	3	Screw, 1/4-20 x 3/4 Hex Head
*	926649	1	Tray, Chip
*	927585	1	Guard, Switch
*	927404	1	Label, Warning (Do Not Use Below Garage Floor or Grade Level)
*	927366	1	Label, Warning (Keep Hands and Clothing Away from Rotating Parts)

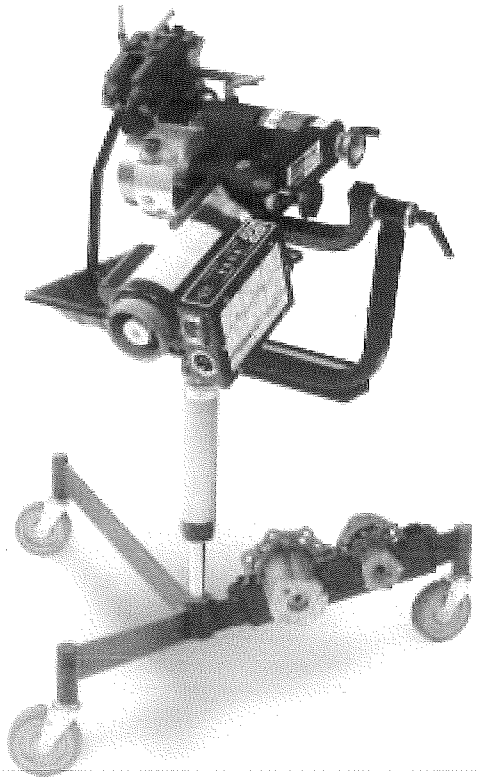
*Not Shown

Electrical Schematic 115 VAC



ITEM	PART NO.	QTY	DESCRIPTION
1	927179	1	Cord, Line
2	925783	1	Connector
3	906046	1	Outlet
4	927364	1	Wire, Jumper
5	927363	1	Wire, Jumper
6	927258	2	Wire, Connector
7	927081	1	Motor
8	927362	1	Wire, Jumper
9	927182	1	Wire, Jumper
10	927164	1	Circuit Breaker
11	927361	3	Screw, #8-32 x 1/2
12	906492	2	Nut, Hex #8-32
13	920545	2	Lockwasher, #8

AMMCO® 800 ON-THE-VEHICLE BRAKE LATHE



Parts Identification

READ these instructions before placing unit in service. KEEP these and other materials delivered with the unit in a binder near the machine for ease of reference by supervisors and operators.

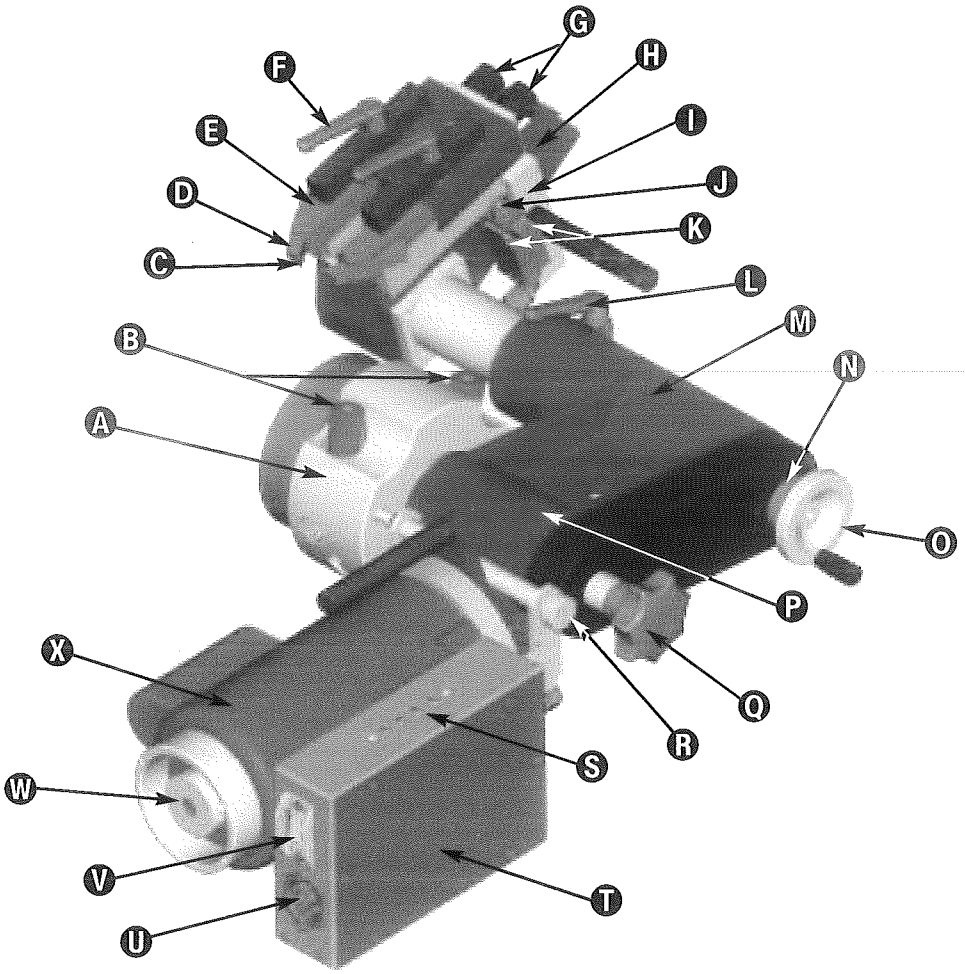
HENNESSY INDUSTRIES, INC.
1601 J. P. Hennessy Drive, LaVergne, TN USA 37086-3565 615/641-7533 800/688-6359
HENNESSY INDUSTRIES INC. Manufacturer of AMMCO®, COATS® and BADA® Automotive Service Equipment and Tools.

Manual Part No.: 940787 00
Revision: 09/01

Principal Components

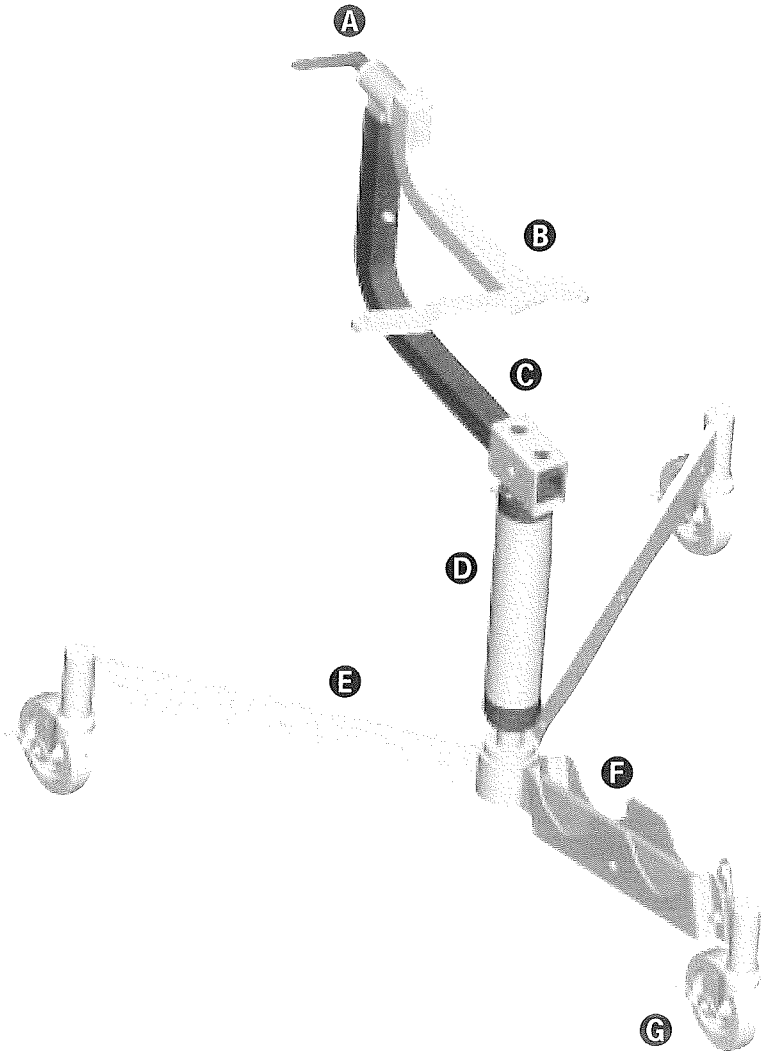
800 On-The-Vehicle Brake Lathe

- Ⓐ Runout Adjustment Head
- Ⓑ Adjustment Knobs (**red** and **blue**)
- Ⓒ Carbide Inserts
- Ⓓ Insert Holders
- Ⓔ Tool Holders
- Ⓕ Tool Holder Locking Levers
- Ⓖ Insert Adjustment Knobs
- Ⓗ Cutting Head Assembly
- Ⓘ Dial Indicator Target
- Ⓙ Overtravel Switch
- Ⓚ Gib Adjustment Screws
- Ⓛ Head Centering Lock Lever
- Ⓜ Lathe Body
- Ⓝ Feed Engagement Knob (**gray**)
- Ⓞ Feed Handwheel
- Ⓟ Transmission Oil Filler Plug
- Ⓠ Drawbar Star Knob (**black**)
- Ⓡ Lock Pin (**yellow**)
- Ⓢ Status Lights
- Ⓣ Control Box
- Ⓤ Twist-lock Receptacle
- Ⓥ Power Switch (**On/Off**)
- Ⓦ Motor Handwheel
- Ⓧ Lathe Motor



Portable Stand System

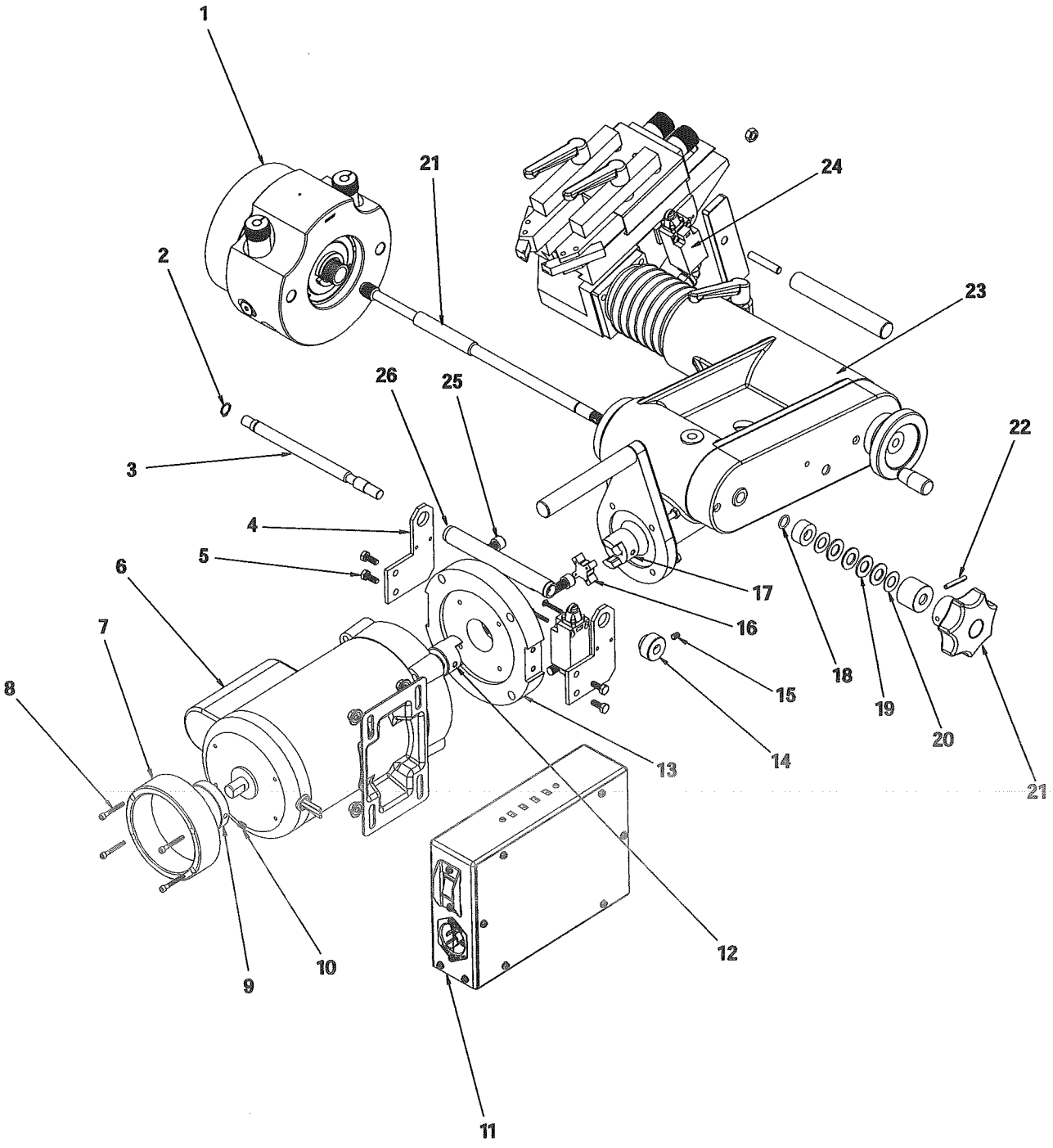
- Ⓐ Pivot-locking Lever
- Ⓑ Cradle Arm (Pitch/Yaw)
- Ⓒ Pivot Arm
- Ⓓ Counter Balance Cylinder
- Ⓔ Three Leg Trolley
- Ⓕ Hub Adapter Set Holder
- Ⓖ 5-inch Locking Caster Wheels



Parts Identification

The following pages include parts breakdowns with exploded view illustrations to help with ordering replacement or spare kits. Assemblies are noted where it is recommended that individual parts not be ordered separately. These parts are available only as assemblies because some parts are staked, pinned, or press fitted, then drilled, machined, or bored. Close tolerances must be maintained in assembly. Every effort is made to supply accurate exploded views, however, due to interim changes in manufacturing operations, some units may not be exactly as illustrated.

Item	Qty.	Part Description
P/N 940700 Runout Adjustment Head		
1	1	Runout Adjustment Head
P/N 941029 Head Shaft Lock Kit		
2	1	Retaining Ring
3	1	Shaft
14	1	Knob
15	1	Set Screw
P/N 941030 Head Lock Bracket Kit		
4	2	Bracket
5	4	Screws
26	1	Tube
P/N 941025 Motor Assembly		
6	1	Motor
	2	Decal
P/N 941026 Motor Guard Kit		
7	1	Guard
8	4	Screw
P/N 941037 Motor Knob Kit		
9	1	Knob
10	1	Set Screw
P/N 941024 Coupling Kit		
12	1	Coupling - 5/8" I.D.
16	1	Spider
17	1	Coupling - 14mm I.D.
P/N 941027 Motor Adapter Kit		
13	1	Adapter
25	4	Screw
P/N 941028 Draw Bar & Knob Assembly		
18	1	O-Ring
19	4	Belleville Washers
20	2	Thrust Washers
21	1	Draw Bar Assembly
22	1	Roll Pin
P/N 940659 Basic Lathe Body Assembly		
23	1	Basic Lathe Body Assembly
P/N 940821 Limit Switch		
24	1	Limit Switch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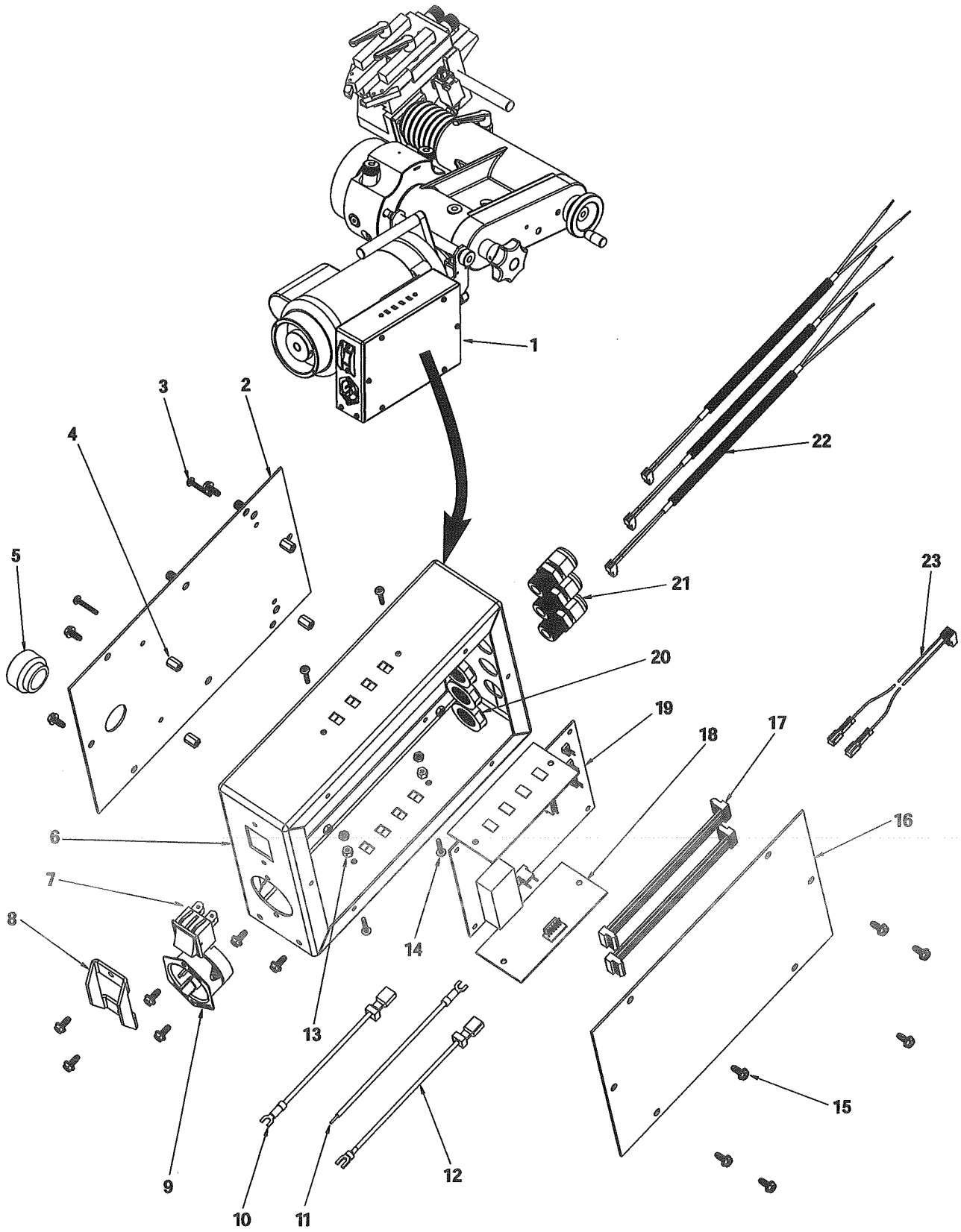
Item	Qty.	Part Description
P/N 940764 Control Box Assembly		
1	1	Control Box Assembly
P/N 941033 Front & Rear Control Box Cover Kit		
2	1	Rear Panel
3	4	Screw
4	4	Standoff
13	4	Standoff
15	12	Screw
16	1	Front Panel
P/N 940798 Spacer - Control Box		
5	1	Spacer - Control Box
P/N 941031 Metal Box & Decals Kit		
6	1	Wrapper - Control Box
	1	Decal Top
	1	Decal Bottom
P/N 941031 Switch - On/Off & Guard		
7	1	Switch
8	1	Switch Guard
P/N 941032 Inlet Connector & Power Cord Kit		
9	1	Inlet Connector
	1	Power Cord Assembly
P/N 941035 Control Box Wiring Harness Kit		
10	1	Wire Assembly
11	1	Wire Assembly
12	1	Wire Assembly
23	1	Power Harness PCB
P/N 940645 LED Board		
18	1	LED Board
P/N 940580 Main Control Board		
19	1	Main Control Board
P/N 941034 Wire Harness & Lock Fitting Kit		
20	1	Nylon Lock Nut
21	1	Liquid Tight Fitting
22	1	Wire Harness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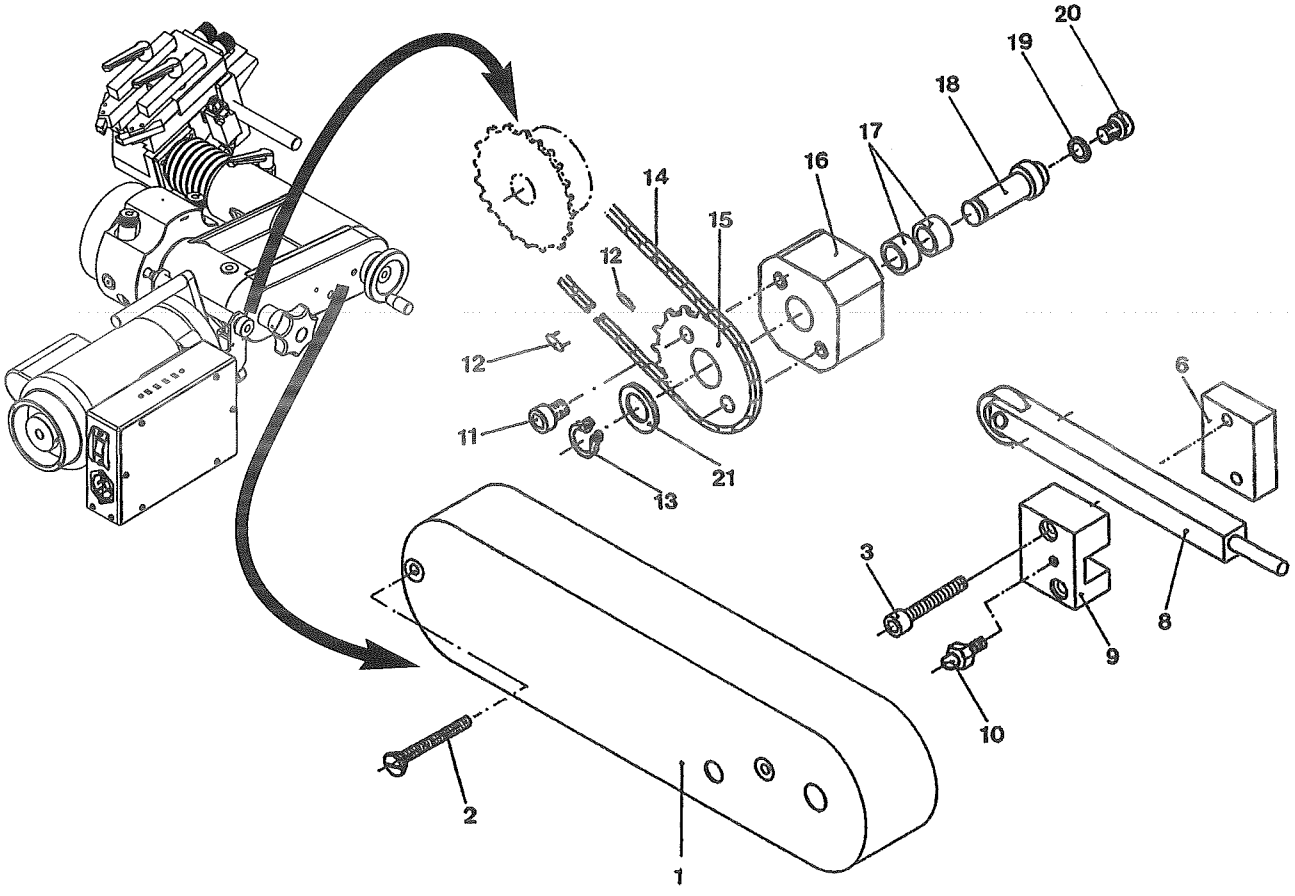
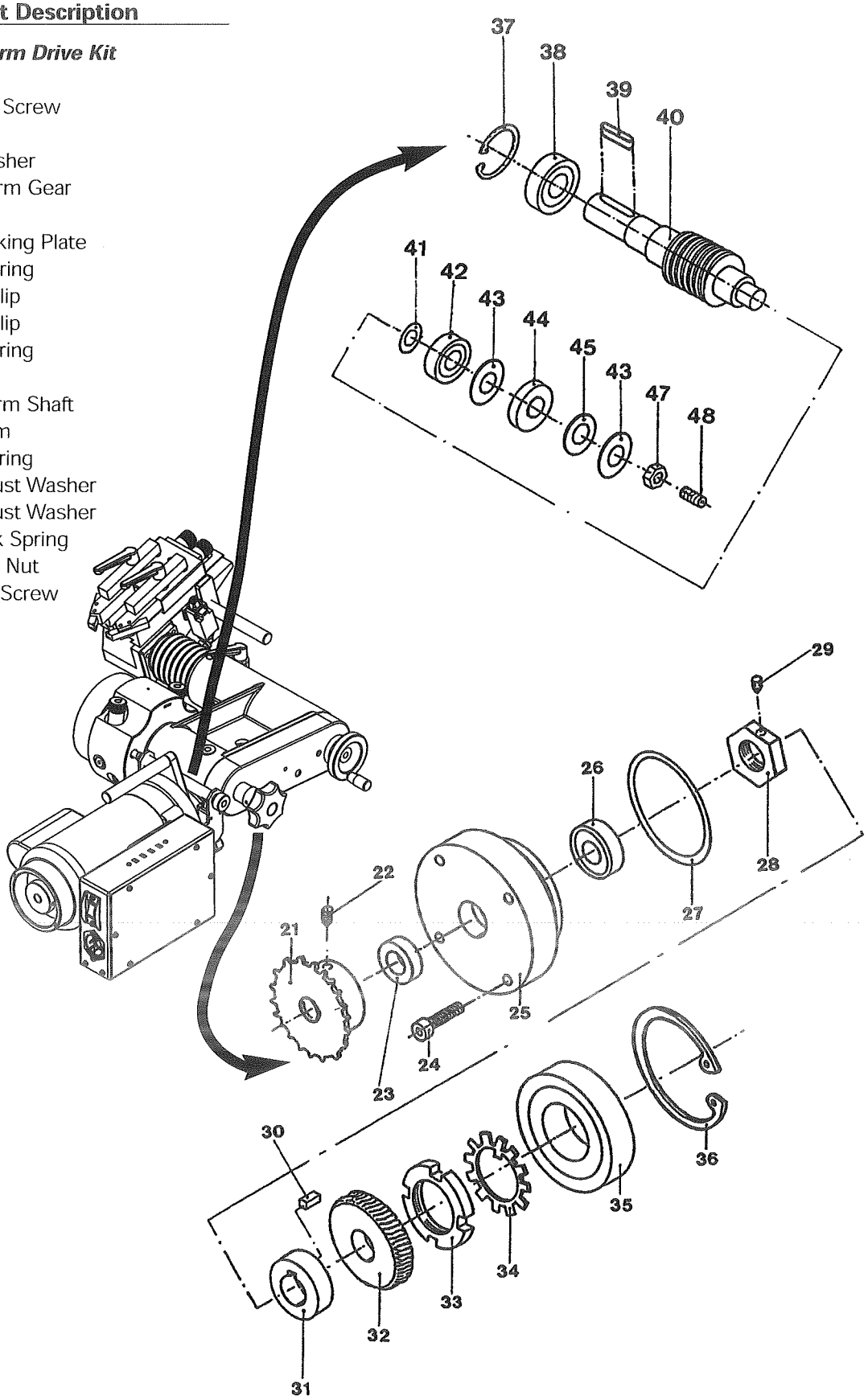
Item	Qty.	Part Description
P/N 941005 Chain Cover Kit		
1	1	Cover
2	2	Screw
P/N 941007 Ram Kit		
3	2	Socket Head Screw
6	1	Spacing Block
8	1	Ram Assembly
9	1	Cap
10	1	Lube Nipple
P/N 941006 Sprocket & Chain Kit		
11	2	Socket Head Screw
12	1	Connecting Link
13	1	Circlip
14	1	Roller Chain
15	1	Chain Sprocket
21	1	Chain Sprocket
22	1	Set Screw

Item	Qty.	Part Description
P/N 941004 Cam Kit		
13	1	Circlip
16	1	Cam
17	2	Shell Bearing
18	1	Journal Pin
19	1	Washer
20	1	Socket Head Screw
21	1	Washer
P/N 941008 Gearbox Cover		
23	1	Rotary Seal
24	4	Socket Head Screw
25	1	Gear Box Cover
26	1	Bearing
27	1	O-Ring

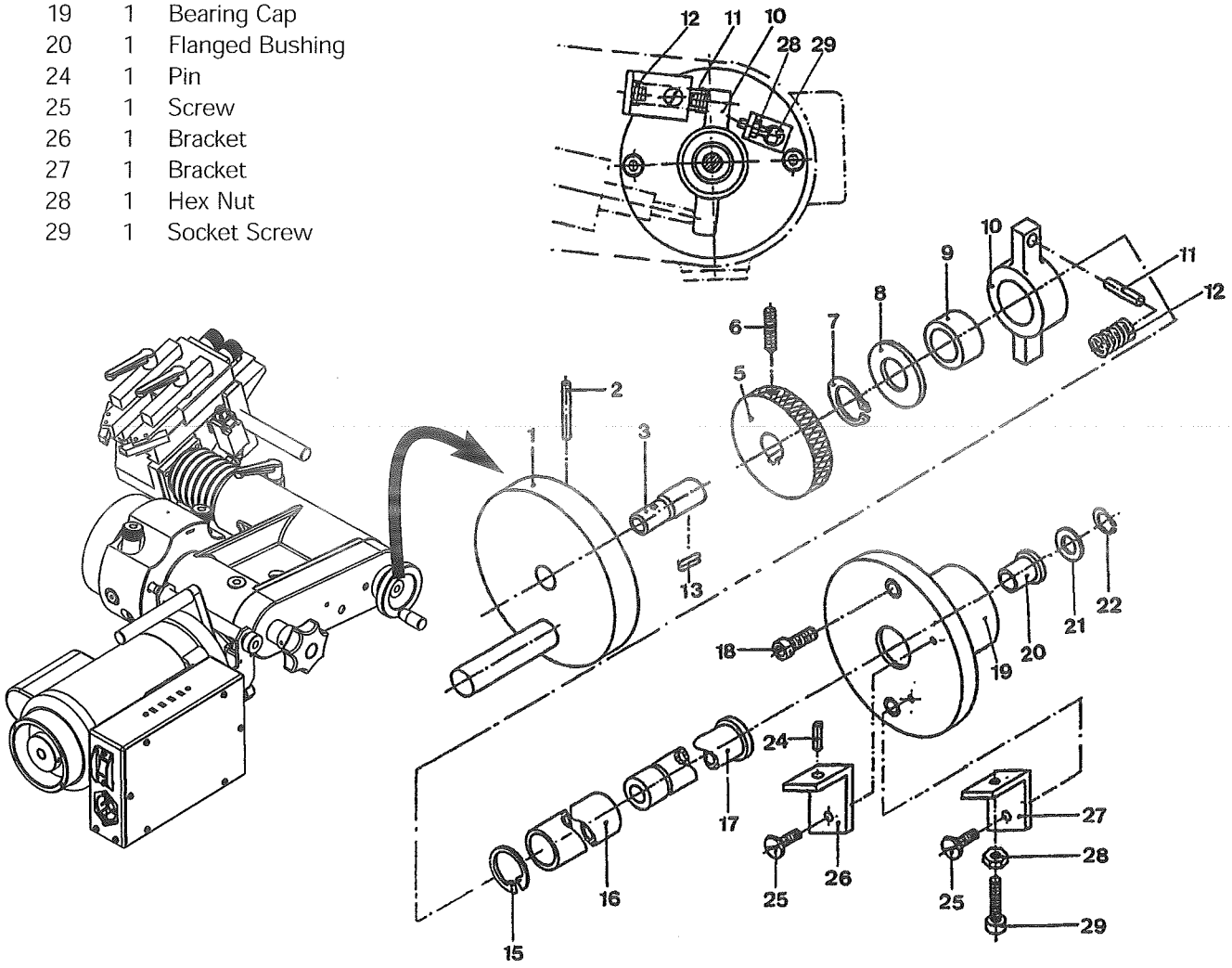


Item	Qty.	Part Description
P/N 941015 Worm Drive Kit		
28	1	Nut
29	1	Set Screw
30	1	Key
31	1	Washer
32	1	Worm Gear
33	1	Nut
34	1	Locking Plate
35	1	Bearing
36	1	Circlip
37	1	Circlip
38	1	Bearing
39	1	Key
40	1	Worm Shaft
41	5	Shim
42	1	Bearing
43	2	Thrust Washer
44	1	Thrust Washer
45	1	Disk Spring
47	1	Hex Nut
48	1	Set Screw

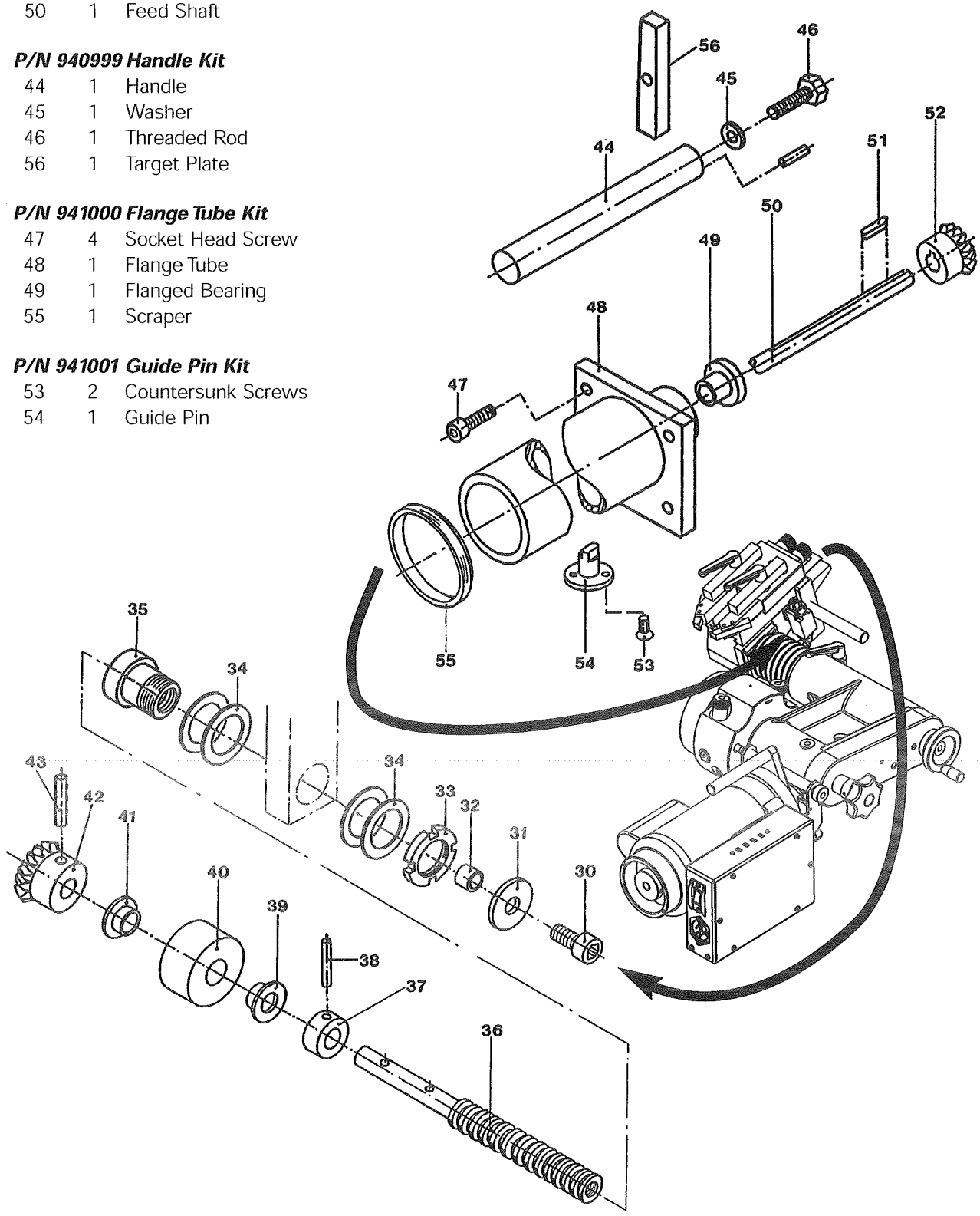


Item	Qty.	Part Description
P/N 941018 Disk Handwheel Kit		
1	1	Handwheel
2	1	Screw
3	1	Bushing
5	1	Clutch
6	1	Spring Loaded Peg
13	1	Key
P/N 941020 Freewheel Clutch Kit		
7	1	Circlup
8	1	Washer
9	1	Sleeve Freewheel
10	1	Housing Freewheel
11	1	Grooved Pin
12	1	Spring
15	1	Circlip
16	1	Sleeve Freewheel
17	1	Drive Bushing
18	2	Socket Head Screw
19	1	Bearing Cap
20	1	Flanged Bushing
24	1	Pin
25	1	Screw
26	1	Bracket
27	1	Bracket
28	1	Hex Nut
29	1	Socket Screw

Item	Qty.	Part Description
P/N 941003 Feed Screw Nut Kit		
30	1	Socket Head Screw
31	1	Washer
32	1	Sleeve
33	1	Ring Nut
34	4	Plate Spring
35	1	Feed Screw Nut
P/N 941002 Feed Screw & Bevel Gear Kit		
36	1	Feed Screw
37	1	Set Collar
38	2	Retaining Pin
39	2	Flanged Bushing
40	1	Bearing Ring
42	1	Bevel Gear
51	1	Key
52	1	Bevel Gear

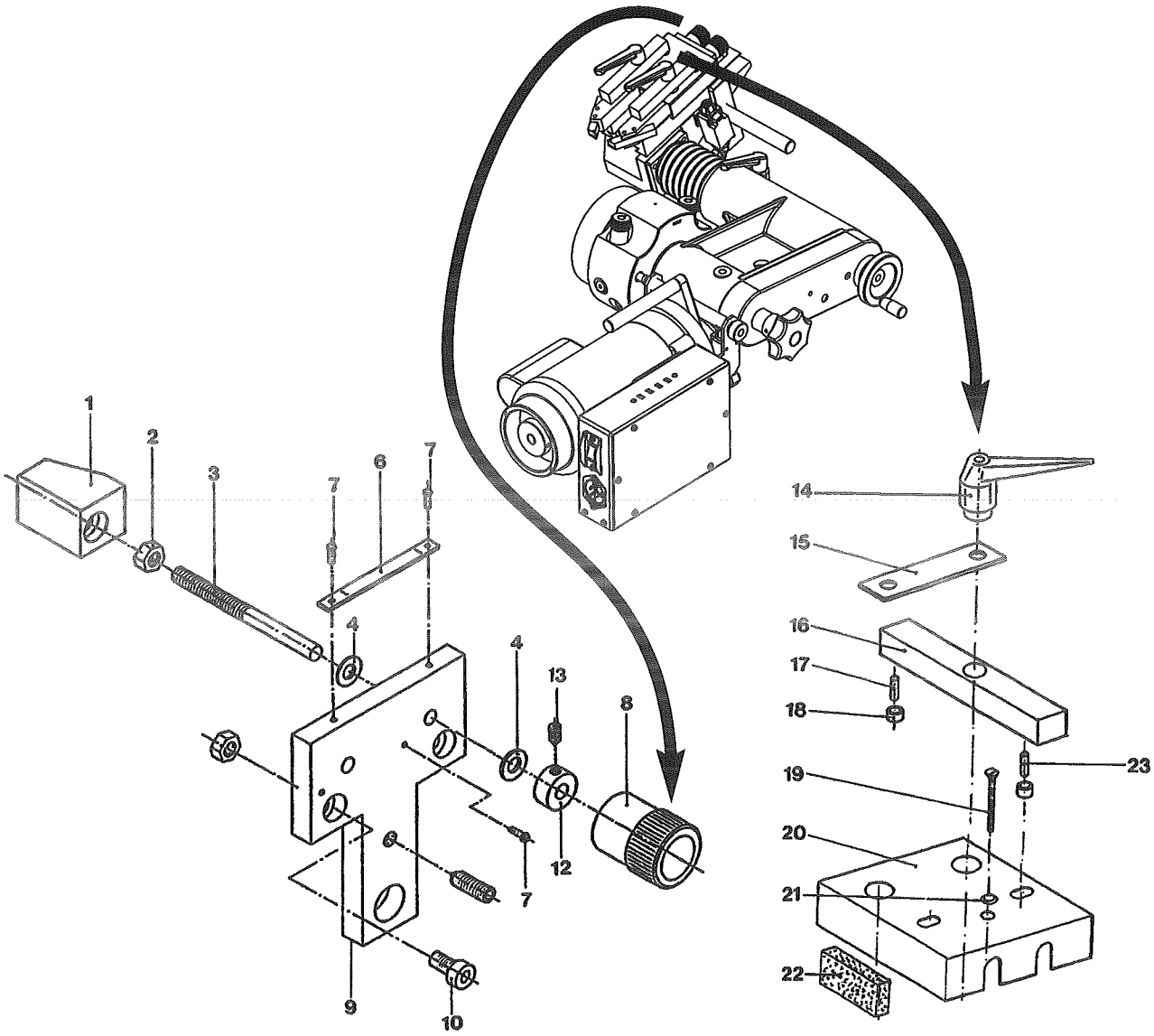


Item	Qty.	Part Description
P/N 940998 Feed Shaft Kit		
21	1	Washer
22	1	Circlip
50	1	Feed Shaft
P/N 940999 Handle Kit		
44	1	Handle
45	1	Washer
46	1	Threaded Rod
56	1	Target Plate
P/N 941000 Flange Tube Kit		
47	4	Socket Head Screw
48	1	Flange Tube
49	1	Flanged Bearing
55	1	Scraper
P/N 941001 Guide Pin Kit		
53	2	Countersunk Screws
54	1	Guide Pin



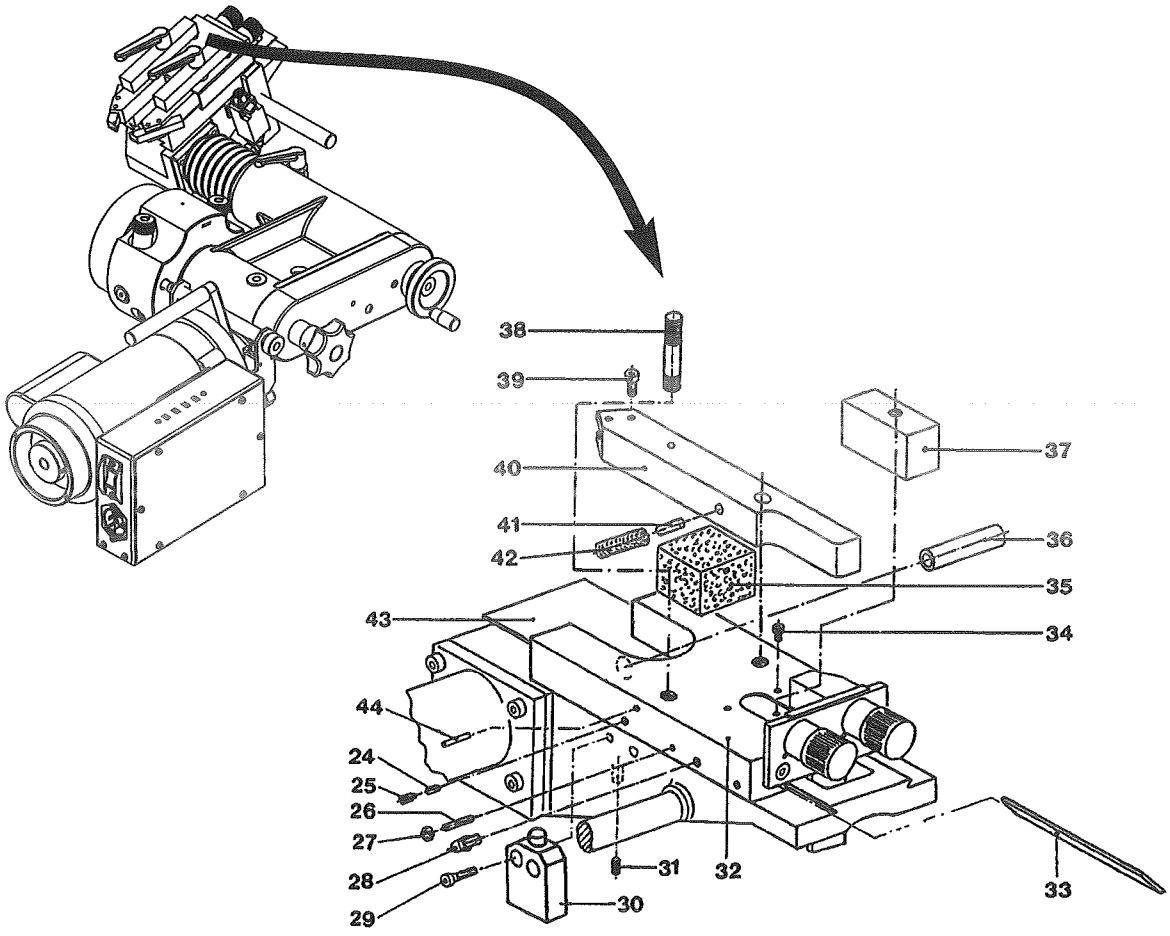
Item	Qty.	Part Description
P/N 941011 Adjustable Wedge Kit		
1	1	Adjusting Wedge
2	1	Hex Nut
3	1	Adjusting Screw
4	2	Shim
12	1	Set Collar
13	1	Set Screw
P/N 941009 Guide Plate Kit		
6	1	Legend Plate
7	4	Round Head Nails
9	1	Guide Plate
10	2	Socket Head Screws
P/N 941010 Rotary Knob		
8	1	Rotary Knob

Item	Qty.	Part Description
P/N 940996 Clamping Plate Kit		
15	1	Intermediate Plate
16	1	Clamping Plate
17	1	Locking Pin
18	2	Rings
23	1	Locking Pin
P/N 941019 Cover Kit		
15	1	Intermediate Plate
19	1	Raised Head Screw
20	1	Cover
21	1	Screw Cup Washer
22	1	Foam Pad
35	1	Pad
37	1	Spacing Block

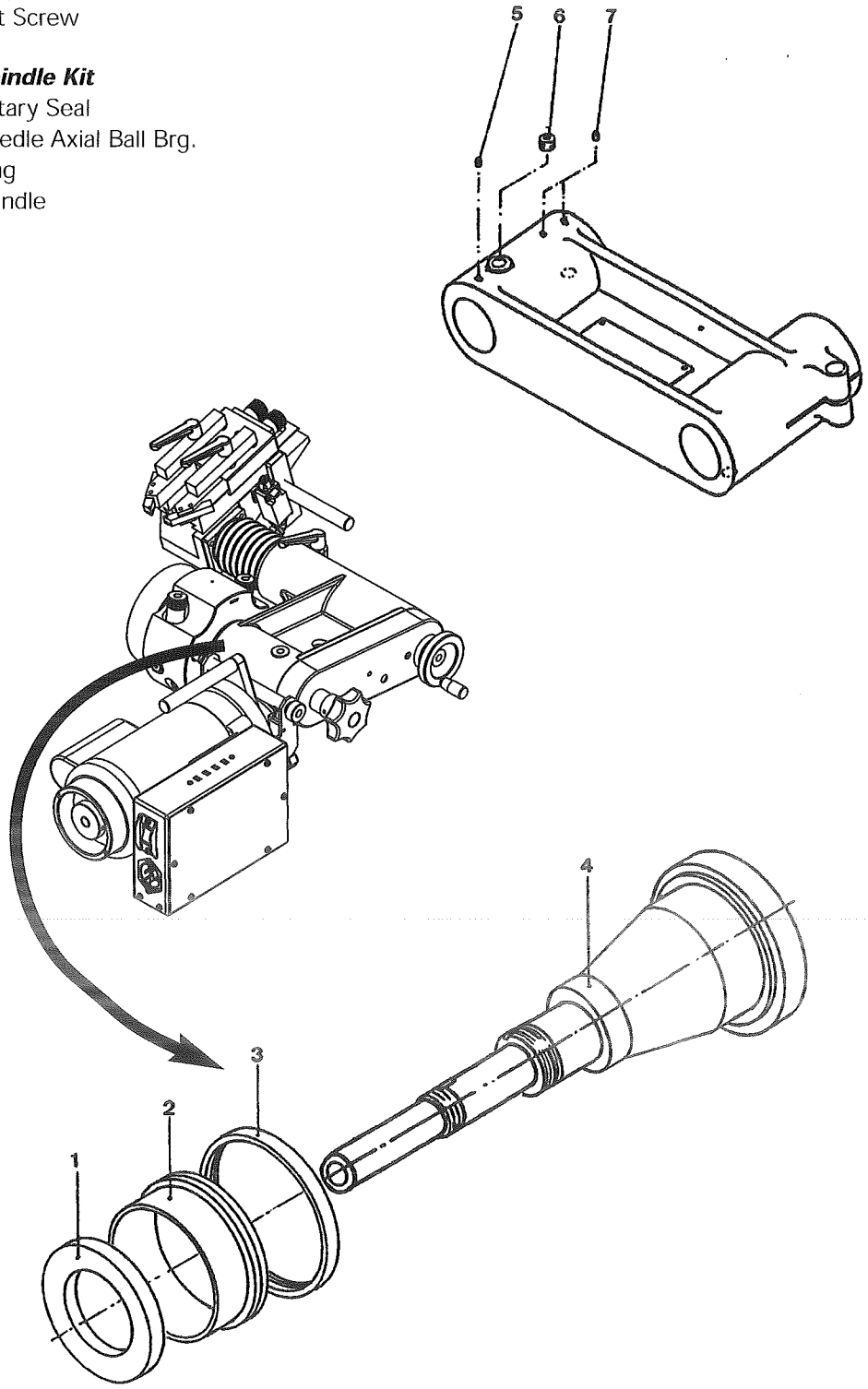


Item	Qty.	Part Description
P/N 940997 Clamping Lever Kit		
14	1	Clamping Lever
38	1	Stud
P/N 941021 Tool Slide Kit		
24	2	Clamping Pin
25	2	Set Screw
26	1	Set Screw
27	1	Hex Nut
28	2	Lube Nipple
31	1	Set Screw
32	1	Slide
33	1	Gib
34	2	Socket Screw
36	1	Spacing Tube
43	1	Slide Way
44	1	Socket Pin

Item	Qty.	Part Description
P/N 941012 Gib Rebuild Kit		
24	2	Clamping Pin
26	1	Set Screw
27	1	Hex Nut
31	2	Set Screw
33	1	Gib
P/N 941014 Position Switch Kit		
29	2	Socket Head Screw
30	1	Switch
P/N 941013 Swivel Holder Kit		
38	1	Stud
39	2	Socket Head Screw
40	1	Swivel Holder
41	1	Locking Pin
42	1	Spring



Item	Qty.	Part Description
P/N 941016 Housing Plug Kit		
5	1	Plug
6	1	Plug
7	2	Set Screw
P/N 941017 Spindle Kit		
1	1	Rotary Seal
2	1	Needle Axial Ball Brg.
3	1	Ring
4	1	Spindle



Item	Qty.	Part Description
P/N 940627 Trolley Complete		
	1	Trolley Complete
P/N 941023 Adjustable Lever Kit		
1	1	Lever
2	1	Washer
3	1	Washer
P/N 940987 Short Arm Pivot Bracket		
4	1	Plastic Plug
5	1	Pivot Bracket
P/N 940731 Cylinder		
8	1	Cylinder
P/N 940842 Caster		
10	1	Caster
P/N 941022 Adapter Mtg. Bracket Kit		
9	5	Hex Nuts
11	1	Bushing
12	1	Screw
13	2	Mounting Brackets
14	2	Screw
P/N 940986 Main Tube Assembly Kit		
6	2	Screw
7	1	Pivot Block
15	1	Screw
16	1	Washer
17	1	Main Tube Assembly
18	1	Screw
P/N 940628 Adjust Bar		
19	1	Adjust Bar
P/N 940638 Base Assembly		
20	1	Base Assembly
P/N 940784 Chip Tray Assembly		
21	1	Chip Tray Assembly