

FLAT TOP

NB: If received damaged Please note on delivery docket on receipt. Otherwise write "goods uninspected".

<http://www.youtube.com/watch?v=XGXjhOOcm9Q>

THEN READ INSTRUCTIONS :

- 1) Unpack Lid and inspect that part has arrived undamaged . Then Place upside down onto the foam /bubble wrap and place on cardboard , -Fitting damage is easily identified?? We inspect to a class A-minus standard viewed at 500mm in daylight***
- 2) Precheck tub clearance to Cab is 25mm clearance both sides and that physically it has been done up and doesn't move(otherwise the risk is the infill's and or tongues may touch the cab) Then Check that the male hinges on the lid have been shortened slightly. If the clearances are less then the Tub has to be loosened pulled back and retightened correctly installed .***
- 3) Check surface Finish Class B Plus allows Minor pin holes ,dust specs smaller than 0.5mm (1 per 200mm only) and scratches etc are not sent out. -The part is a generally commercially acceptable quality-or better. Sometimes a dull spot (grow back) may appear this is due to cure of clear coat, a simple cut and polish will cure.***

Weather channels . Adjust to bar when lid closed

spacer hinge bar



Mounting Spacer Bar onto Tub Front (5 screws)

Pin with plastic bobble (see video)



foam space and D section



D seal edge detail

- *Place the lid in position and centralize, The Lid should be clear of the Tailgate 4-5mm mm min to allow grip on opening*
- *Mark the position to secure the Female pin hinges to the Bar*
- *Remove Lid and secure hinges in properly with galvanized self tap through the Tubliner Lip into metalwork.*
- *Replace lid and locate Power lifter brackets by attaching the closed power lifter to the Triangular bracket*
- *Located the bracket and MARK.*
- *Then MARK a position to drill holes in the Tubliner and through the Inner metal panel For The Power*
- *Wires Lay the strut FORWARD, so that the struts FACE TOWARDS REAR when they operate.*
- *Feed the power wires through and pick up by going under the ute and pulling harness wires down.*
- *Attach the Top Self Tapper screws on The triangular Pivot Bracket*



Position and secure The Pivot Bracket to face rearwards.

- *Remount Lid and ensure it is centralized attach the powerstruts with the pivot bolts supplied.*
- *Run Wires underside back to the cabin fuse box ensuring they are adequately secure with Ties across the chassis.*
- *Run wires along the chassis , either feeding from holes in the side or at the end to a hole immediately adjacent to a rubber protrusion Grommet under the drivers seat. Feed wire through then along under the plastic snap in cover by the drivers seat to the Fuse Box.*

Isolator switch mount



Control Box



opening distance

http://www.youtube.com/watch?v=Ha1QCei5_AE

Install overview Video

- 4) *Ensure that the Lid Motors STOP at the end of the Stroke and that the LID sits Flat. If the lid is slightly distorted then put some weight on it and exposure to sunlight to heat up and relax (its residual stress which is quite normal)*
- 5) *Clean off finger prints and the lid is ready to use then Polish. .*
- 6) *Please read ID warning tag , lids should be in Down Position when traveling , The isolator switch is to be TURNED OFF if the Lid is Left up for any extended Time*
- 7) ***A 5Amp fuse is supplied , IT WILL TRIP if the lid is overloaded or the Lid DOES NOT CLOSE IN THE HOME POSITION and MAKE the end of stroke internal switches??***

Thank you for buying a Flat-Top lid please enjoy many years of operation most of our sales are from recommendations so your comments and feed back is appreciated to continually improve our product .

Useful Links:

www.Flat-Top-Products.com.au

Fitting HOT LINE : 0439753367

Specify Type: SSangyong with Powerlifters

Then you will Need the serial Number on the underside of the Lid.

