

# FLAT TOP®

## GREAT WALL STEED Strut Fitting Instructions

- 1) Remove sports bar and place upside down on a PROTECTIVE Matt.
- 2) Remove plastic cover and disguard
- 3) Fit LH and RH infill mouldings to sports Bars and place loosely M5 x16 set screws and 3/16 x 1 inch washers in trim holes.
- 4) Refit Sports Bars and infills mouldings re-using original 8mm mounting bolts. Tighten 8mm bolts and 5mm screws.
- 5) Fit complete hinge assembly to Ute at 1m centres. Mark out centre and 500mm either side. Use Top holes only on hinges.
- 6) Fit Hinge Pin Retainer buttons.
- 7) Fit D section seal between hinges by cleaning paint surface and applying. Then between hinges and infills.
- 8) Sit Lid on vehicle leave tailgate open. Screw in Allen screws through the slotted hinge holes check even clearances either side and THEN do up hinge Bolts.
- 10) Fit Manual locks and gas struts facing rearwards and marking out with 19mm hole cutter for lock holes or fit Power struts per separate instruction.



Top Bolts only

<p>Power Struts to lid</p>	<p>Struts face backwards</p>	<p>Bottom mount power struts</p>