

MEDIA EXTRA COLOURS

Heat Press @ 150-180°C for 15-20 Seconds

PEEL COLD (50cm Width) – CHEM#420

Max Washing Temperature 80°C

STORE AWAY FROM DIRECT LIGHT

Xero Code: **704 Mirror Silver**

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp. & Duration
Cotton Polyester Acrylic Cotton/Polyester blends without repellent treatment	Use a Flock Blade 60°	<u>All References:</u> 160°C – 20 s 320°F – 20 s <u>Excepted Reference</u> <u>1107:</u> 180°C – 20 s 356°F – 20 s

Pressure	Peeling
Medium	Cold

805-810

Step 1 – Cutting

Set up the cutting of your heat transfer film in mirror mode and use a standard flock blade of 60° for the Galaxy.

Step 2 – Weeding

Remove the excess of material (easy weeding).

Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at 160°C/320°F for 20 seconds, with a medium pressure, except for the reference 1107 (180°C/356°F for 20 seconds).

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

Step 4 – Peeling

Peel the material while cold.

NOTE: We highly recommend you to perform tests before launching a production.

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp. & Duration
Acrylic Cotton/Polyester blends without repellent treatment	Flex Blade 45°	145°C – 15 s 293°F – 15 s

Pressure	Peeling
Medium	Cold

703-704 & 801-804

Step 1 – Cutting

Set up the cutting of your heat transfer film in mirror mode and use a standard flex blade of 45°.

Step 2 – Weeding

Remove the excess of material (easy weeding).

Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at 145°C/293°F for 15 seconds with a medium pressure.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

Step 4 – Peeling

Peel the material when cold.

NOTE: We highly recommend you to perform tests before launching a production.

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp. & Duration
Cotton Polyester Acrylic Cotton/Polyester blend without repellent treatment	Use a Flex Blade 45°	160°C – 20 s 320°F – 20 s

Pressure	Peeling
Medium	Cold

820 Leopard &
845 Army Camo

Step 1 – Cutting

Cut your design in mirror with a standard flex blade (45°).

Step 2 – Weeding

Remove the excess of material (easy weeding).

Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX, or equivalent, at 160°C/320°F for 20 seconds, with a medium pressure.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

Step 4 – Peeling

Peel the material while cold.

NOTE: We highly recommend you to perform tests before launching a production.

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temperature & Duration
Cotton Polyester Acrylic Cotton/ Polyester blend without repellent treatment	Use a Flex Blade 45°	160°C – 20 s 320°F – 20 s
Pressure	Peeling	
Medium	Cold	

701-702

Step 1 – Cutting

Set up the cutting of your heat transfer film in mirror mode and use a standard flex blade of 45°.

Step 2 – Weeding

Remove the excess of material (easy weeding).

Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at 160°C/320°F for 20 seconds with a medium pressure.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

Step 4 – Peeling

Peel the material while cold.

NOTE: We highly recommend you to perform tests before launching a production.