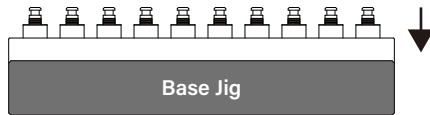


Filling/Capping Jig Instruction - Cartridge

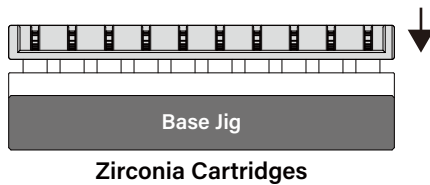
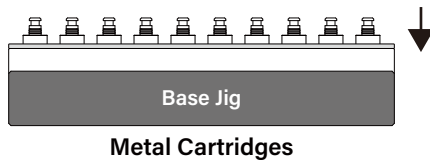


Compatible with Thompson Duke, ATG, and VapeJet filling machines, our jigs greatly accelerate the oil-filling and capping process by allowing to fill and cap 50 cartridges at a time. Failure to follow these instructions may result in cartridge leakage, damage, poor performance or oil wastage.

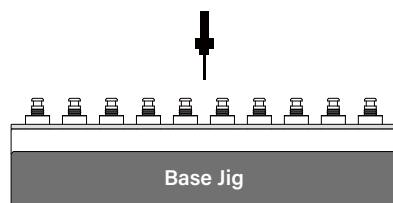
1 To fill, unwrap the vacuum seal and insert **50 cartridges** still in the foam vertically into the **base jig** and press carefully to ensure that all of them are fully in place.



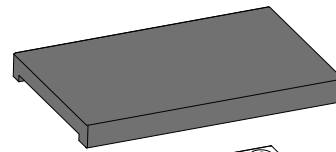
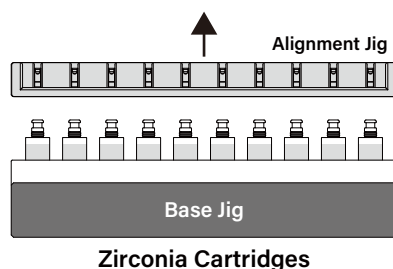
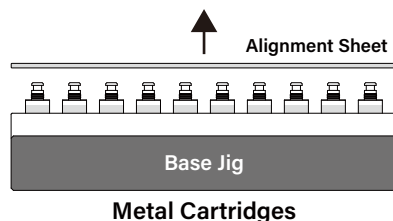
2 For **metal cartridges**, place the **alignment sheet** on top of the foam, exposing a portion of the glass tanks. The **alignment sheet** can be left on during filling. For **zirconia cartridges**, place the **alignment jig** on top of the foam, fully covering the cartridges. The **alignment jig** must be left on during filling to ensure the center posts are centered in the glass tanks.



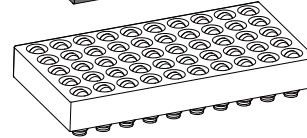
3 Use the filling machine to fill the cartridges.



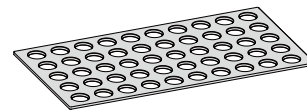
4 After filling, gently remove the **alignment sheet/alignment jig** from the cartridges.



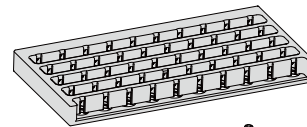
Capping Plate



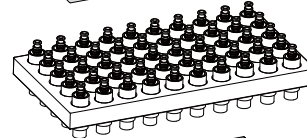
50 Mouthpieces + Foam



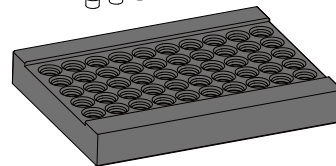
Metal Cartridges Alignment Sheet



Zirconia Cartridges Alignment Jig

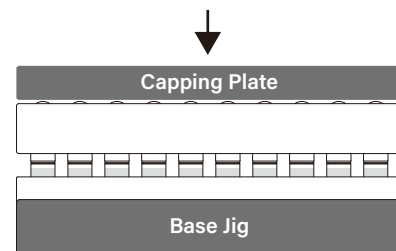


50 Cartridges + Foam

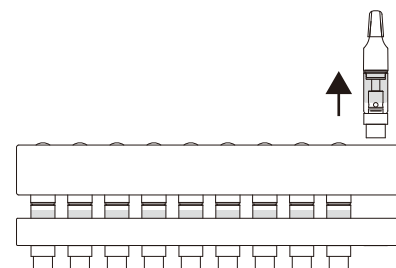


Base Jig

5 To cap, leave the filled cartridges in the **base jig**. Place a foam of **50 mouthpieces** directly on top of the filled cartridges, make sure the mouthpieces are aligned on the center posts. Next, place the **capping plate** on top of the mouthpieces, make sure the plate is level and covers all the mouthpieces, and then press down with a press.



6 After capping, remove the **capping plate**, remove the **base jig** from the foam, push the 50 cartridges out of the foam from the bottom. The cartridges are now ready for packaging.



For daily maintenance, use ethanol or other cannabis cleaning solutions to ensure there is no oil residue.