

XL5+ OPERATIONS AND FEATURES

1. Punching

Packs a mean punch with a reversible punch block capable of 3/16" and 1/4" dia. holes in 3/16" and 1/4" flat metal strip respectively. Now includes the 1/8" and 4mm combination punch block and pins.



2. Shearing

Cuts like a hot knife through butter for all of these sizes. Note the separate blade aperture for cutting solid round and square bar.



3. Riveting

Produces strong authentic looking ornamental joints using cold rivets. A useful alternative to welding when availability of welding equipment or power is an issue.



4. Rolling

Rolls arches, curves and rings in flat and square bars by driving steel backwards and forwards through rollers using the winding handle.

(note - be aware that the knurled drive roller can leave a "knurl" pattern impression on the face of the steel bar being rolled)



5. Bending (single Pass)

Real power bending completed in a single pull of a lever. Bends up to 60° angles in material sizes up to 1/2" thick. Bends up to 90° angles in material beyond 1/2" and up to 5/8" thick.



5+ Bending (Progressive)

An extra feature for gradual bending of even bigger sections into curves. Carried out by applying large bending power at increments along the length of a bar.

Handles a wide variety of sections including angle, T-section, square tube, square bar and channel, and even handrail profile.

