INSTRUCTIONS: FAST FOOD HOLDER

COMPONENTS 1, 2 & 3 X1 — UPRIGHT SUPPORTS: CP1 435mm, CP2 431mm, CP3 427mm (12mm x 2mm)

Stage 1: Cut all 3 componet lenghts.
Stage 2: Mark Bend positions B1, B2 and Hole positons H1, H2 and H4 on each of the steel strips using a marker pen. ***Recommend marking each component numbered 1, 2 & 3 to help with assembling***
Stage 3: Bend B1 using a tool and check your bend using template sheet 1. Once happy with your bend, lock the adjusting bolt and repeat the same bend on the remaining components.
Stage 4: Reset the adjusting bolt for bending B2 , check bend on template sheet 1. Once happy with your bend, lock the adjusting bolt and repeat the same bend on the remaining components.
Stage 5: Adjust the platform to centralise the punch hole for using 12mm x 2mm for holes H1, H2, and H4.

COMPONENT 4 X1 — UPPER RING: 400mm (12mm x 2mm)

Stage 1: Cut 400mm of 12mm x 2mm steel strip.
Stage 2: Mark Hole positons H2 and H3 on the steel strip using a marker pen. Preferably mark the lines on the side of the steel strip so they are not removed when rolling.
Stage 3: Attatch the winding handle and insert your steel strip and apply light pressure on the lever handle and roll the full length using the winding handle to form your first curve and set the nut and bolt. Increase the pressure on the lever handle to form a curve until you get your circle and check using template sheet 2.

COMPONENT 5 X1 — BRACE: 150mm (After roll cut to 50mm) (12mm x 2mm)

Stage 1: Cut 150mm of 12mm x 2mm steel strip.
Stage 2: Mark Hole positons H3 on the steel strip using a marker pen. Preferably mark the lines on the side of the steel strip so they are not removed when rolling.
Stage 3: Using your roller whilst the winding handle is still attatched and all ready set from your your previous roll, insert your steel strip and apply light pressure on the lever handle and roll the full length to form your curve and check using template sheet 2.
Stage 4: After have completed your curve, cut the 50mm of waste material off both ends leaving you 50mm in the middle.

COMPONENT 6 X3 — ARM: 3x 80mm (12mm x 2mm)

Stage 1: Cut 3x 80mm of 12mm x 2mm steel strips.
Stage 2: Mark Bend positioons B3 and B4 and Hole positons H4 and H5 on all 3 steel strips using a marker pen.
Stage 3: Remove winding handle and bend B3 using a RBR tool and check your bend using template sheet 2 and repeat bend on remaing ARM lengths.
Bend B4 a full 90 degree bend using the PRBR and check your bend using template sheet 2 and repeat bend on remaing ARM lengths.

COMPONENT 7 X3 — RING: 3x 185mm (12mm x 2mm)

Stage 1: Cut 3x 185mm of 12mm x 2mm steel strips.
Stage 2: Mark Hole positons H5 on all 3 steel strips using a marker pen. Preferably mark the lines on the side of the steel strip so they are not removed when rolling.
Stage 3: Attatch the winding handle and insert your steel strip and apply light pressure on the lever handle and roll the full length using the winding handle to form your first curve until you get the desired circle check using template sheet 2. Repeat for the remaining strips.

ASSEMBLY

Stage 1: Adjust the platform to centralise the punch hole using 12mm x 2mm and punch all holes H1, H2, H3, H4 and H5.
Stage 2: Remove winding handle and attatch rivet posts. Rivet in this order using:

1. Holes H5 (Attatches component 7 to component 6) 3mm Dia 6mm Long Rivets.
2. Holes H4 (Attatches component 6 to component 1, 2 and 3) 3mm Dia 6mm Long Rivets.
3. Stack components 1, 2 and 3 in order using Template sheet 1 and place on top of T42 chunky candle tray using 1x 3mm Dia 10mm Long Nuts and Bolt through holes H1.
4. Holes H3 (Attatches component 5 to component 4) 3mm Dia 6mm Long Rivets.
5. Holes H2 (Attatches component 1, 2 & 3 to component 4) 3mm Dia 6mm Long Rivets.

LIST OF MATERIALS REQUIRED

- 3x Lenghts of 12MM x 2MM (1/2" x 14 Gauge) x 3ft Steel Strip (MC034)
- 16x 3mm Dia 6mm Long Rivets (MC050L)
- 1x 3mm Dia 10mm Long Nuts and Bolts (MC060L)
- 1x T42 Chunky 5" Candle Tray (MC955)
- 3x Clear Flowerpot Votive Glass (MC1414)

TOOL LIST

CUTTING: PRAC P/SH, MASTER P/SH, XL5+ POWER BENDER
PUNCHING: PRAC P/SH. MASTER M/PSH, XL5+ POWER BENDER
BENDING: PRAC RBR, MASTER RBR + MICRO BENDER, XL5+ POWER BENDER + MICRO BENDER
RIVETING: PRAC RBR, MASTER RBR, XL5+ POWER BENDER

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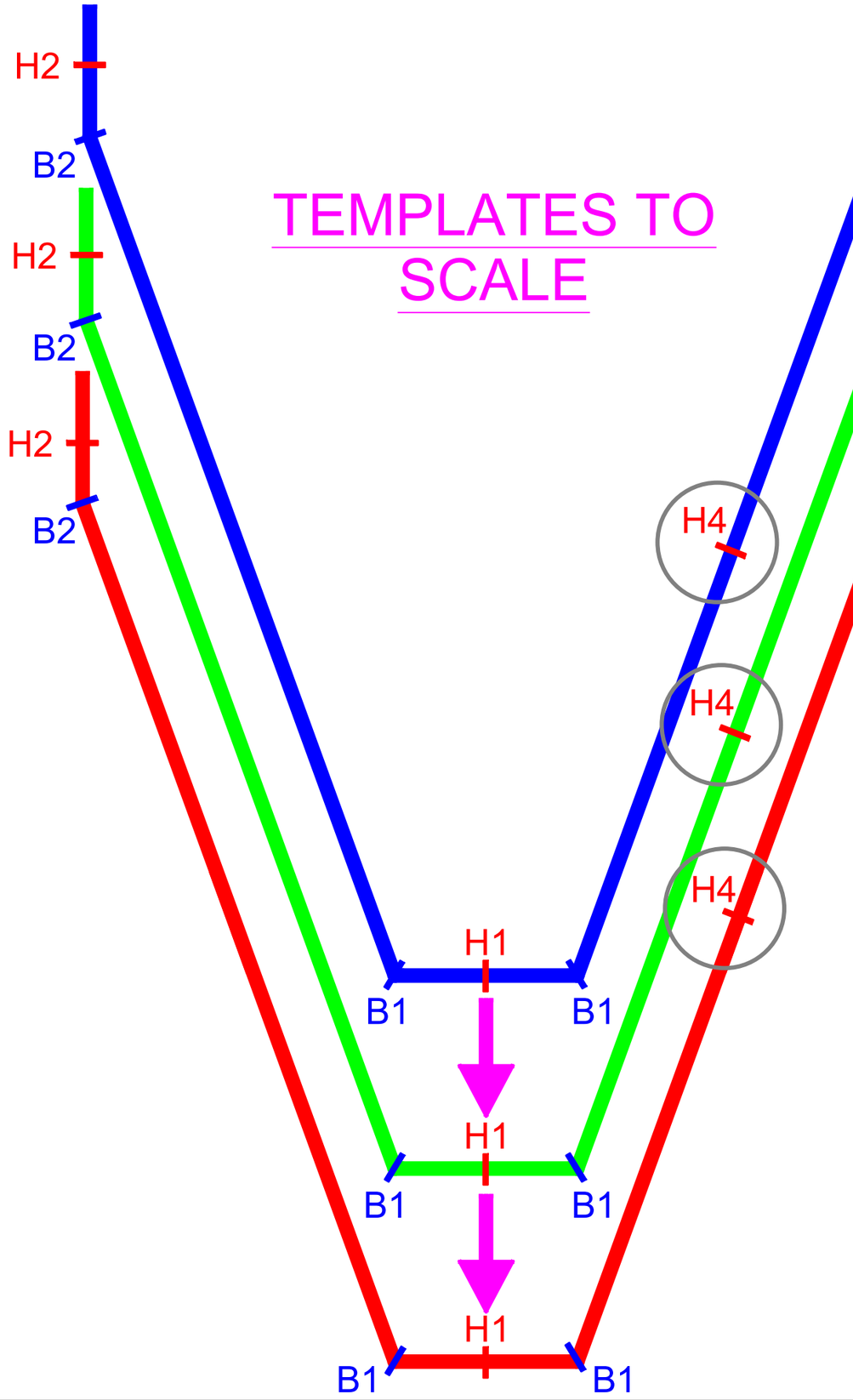
INSTRUCTIONS: FOOD FOOD HOLDER

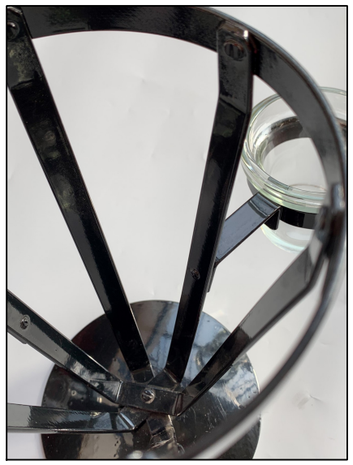
TEMPLATE SHEET 1

TEMPLATES TO SCALE



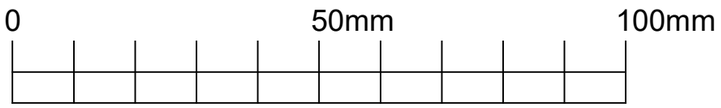
B = BEND

H = HOLE



MC955

T42 Chunky 5 inch Chunky Candle Tray

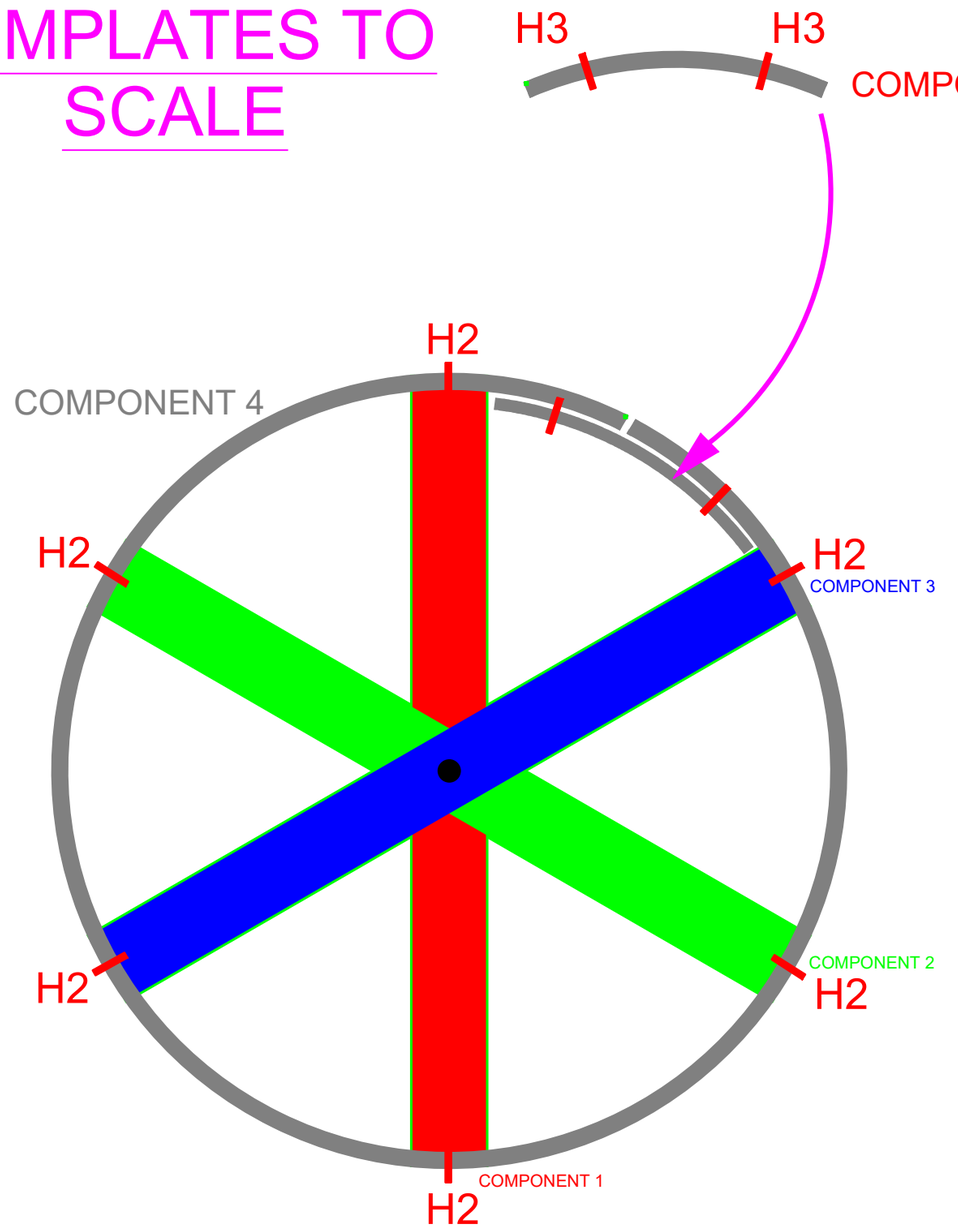


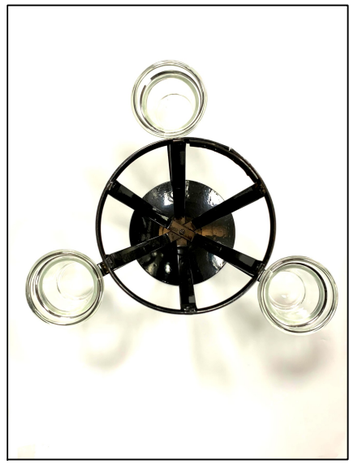
SCALE BAR

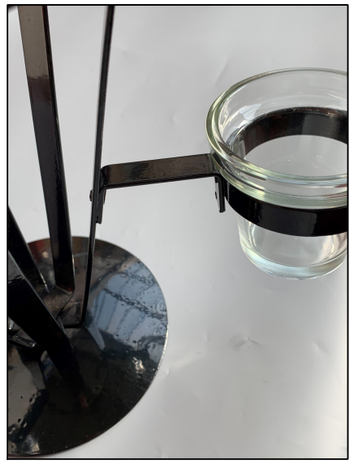
INSTRUCTIONS: FOOD FOOD HOLDER

TEMPLATES TO SCALE

TEMPLATE SHEET 2







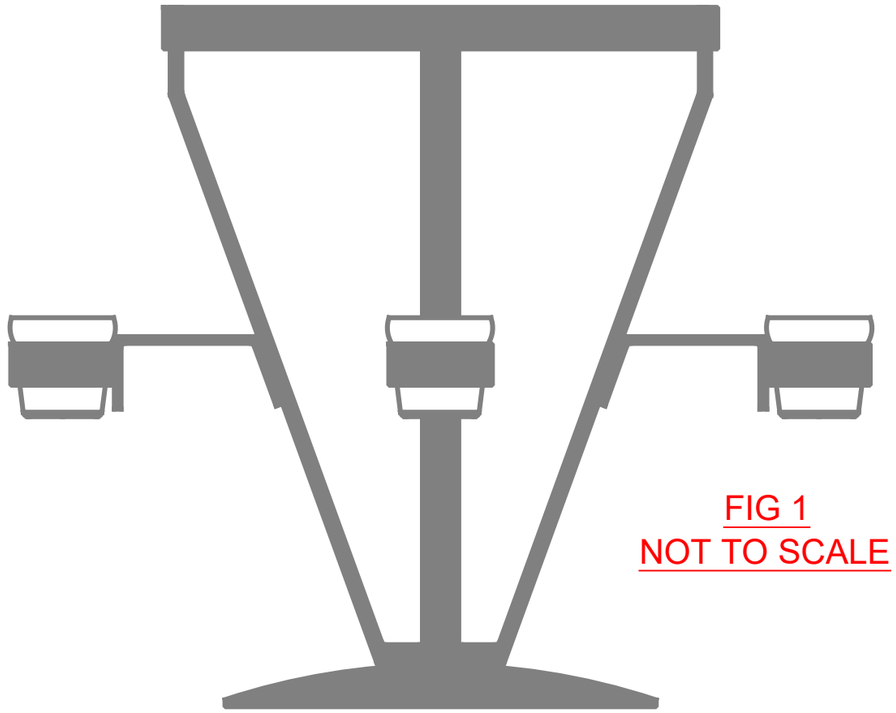
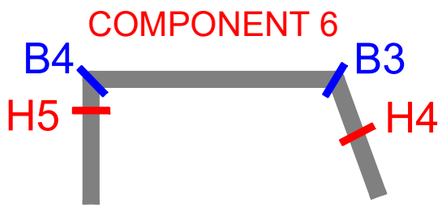
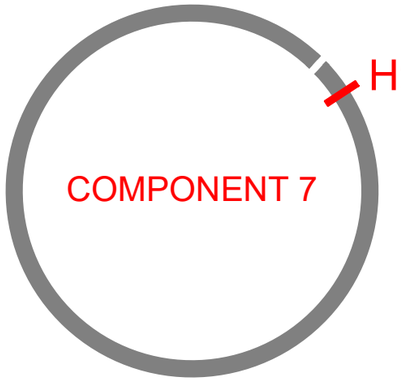


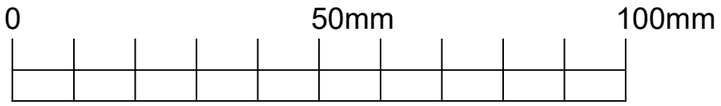
FIG 1
NOT TO SCALE



MC1414
X3 Clear Flowerpot Votive Glass



B = BEND
H = HOLE

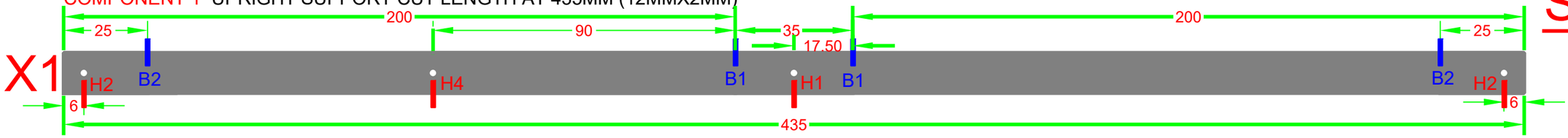


SCALE BAR

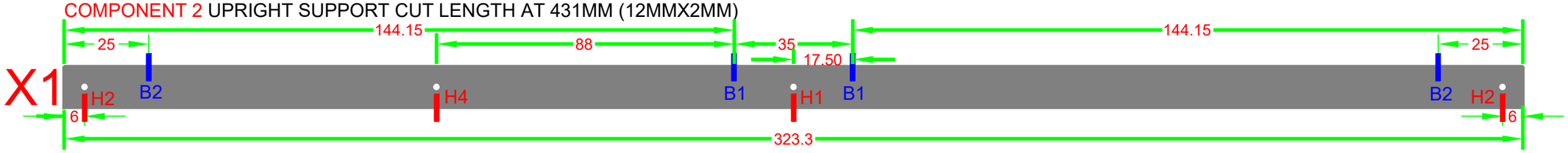
INSTRUCTIONS: FOOD FOOD HOLDER

TEMPLATE SHEET 3

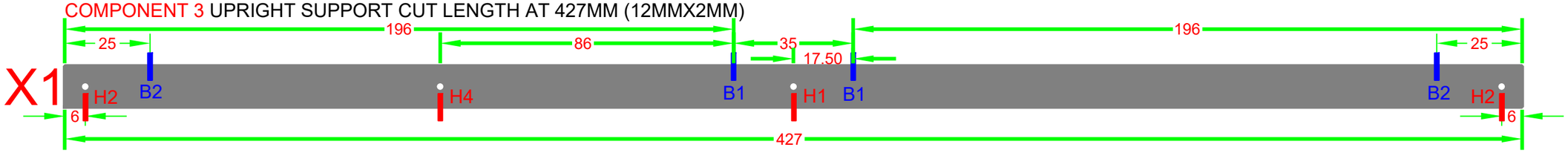
COMPONENT 1 UPRIGHT SUPPORT CUT LENGTH AT 435MM (12MMX2MM)



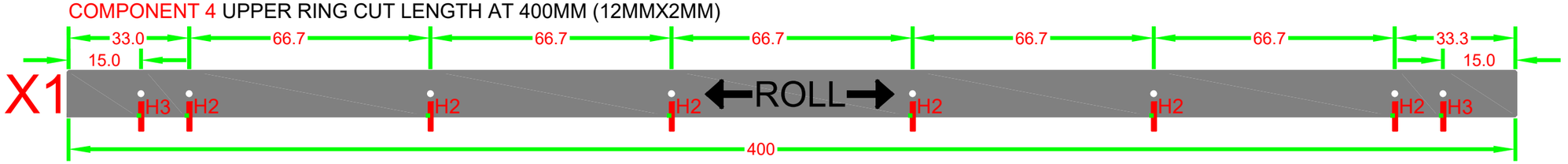
COMPONENT 2 UPRIGHT SUPPORT CUT LENGTH AT 431MM (12MMX2MM)



COMPONENT 3 UPRIGHT SUPPORT CUT LENGTH AT 427MM (12MMX2MM)



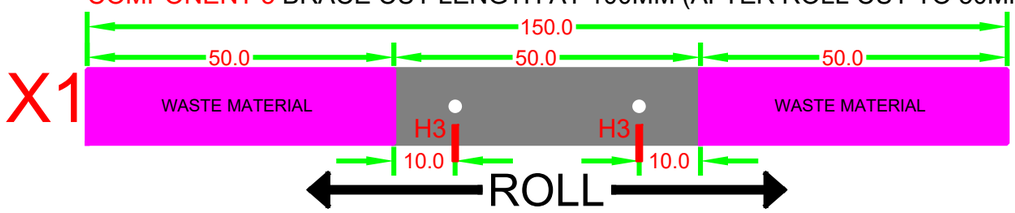
COMPONENT 4 UPPER RING CUT LENGTH AT 400MM (12MMX2MM)



B = BEND

H = HOLE

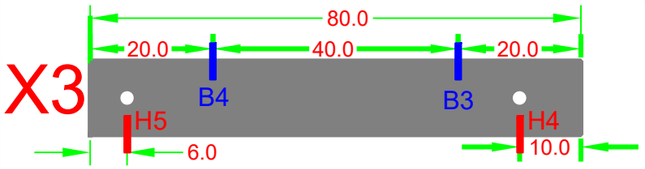
COMPONENT 5 BRACE CUT LENGTH AT 100MM (AFTER ROLL CUT TO 50MM) (12MMX2MM)



FLAT VIEW

NOT TO SCALE

COMPONENT 6 ARM CUT LENGTH AT 80MM (12MMX2MM)



We recommend that before starting you wipe all steel bars down so that they are free of grease, scale or dirt. After cutting any component, we also recommend that you trim the corners for a neater finish, if preferred, unless these instructions tell you otherwise. Use a fine tip marker pen, pencil or scribe for marking hole, bend, scroll, roll points on the bars.

COMPONENT 7 RING CUT LENGTH AT 185MM (12MMX2MM)