INSTRUCTIONS: BOTTLE OPENER
 $15 \times 3 \mathrm{~mm}$ Strip 250 mm long.

Mark the strip B1, B2, B3, and S1 dimensions.

## List of Materials Required

$1 \times 250 \mathrm{~mm}$ Length of $15 \mathrm{~mm} \times 3 \mathrm{~mm}$ Steel Strip (Re-Order Ref: MC037)
 BENDER small radius die MC1785 and small radius former MC1782. Check bends using component sheet.

Stage 3: Scroll S1 at 130 mm from opposite end. Using $2 / 3$ scroll former. Check scroll on component sheet.


Stage 1: Bend a 90 degree angle at B1 using MRBR MICRO BENDER small raduis die MC1785 and angle former MC1781.

Stage 2: Bend B2 and B3 uising MRBR MICRO


Scale bar

