

Work Instruction Name	Date
Body Support Structure	11/03/2025

Version Number	Cargo Bike Version
WIG062	V2C

Tools Required – 5mm Hex Key, 3mm Hex key

Parts Required – Body Support Structure V2B-11-00001, Cable ties.


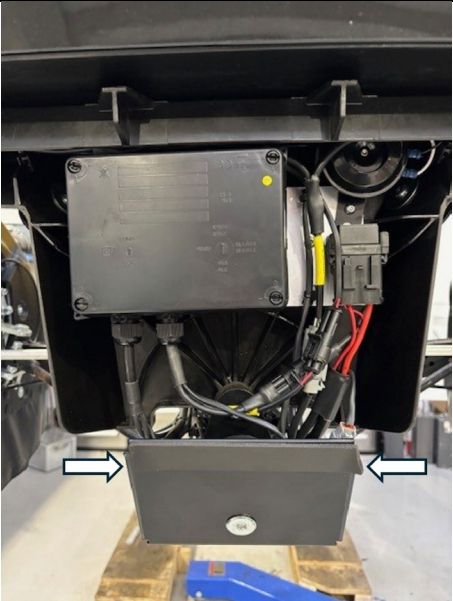


This is the SAFETY ALERT SYMBOL. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death

**WARNING** - A WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

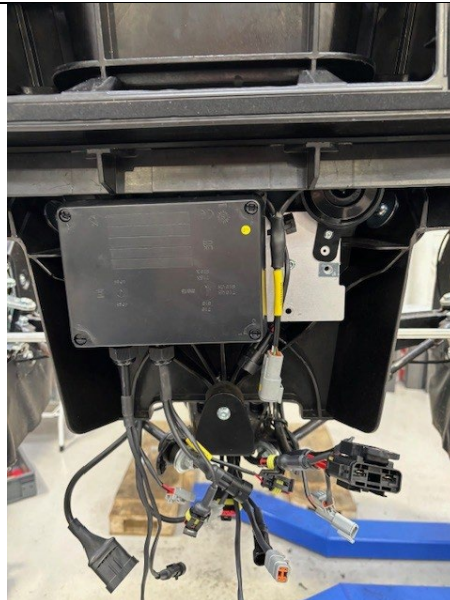
**NOTICE** - A NOTICE indicates special precautions that must be taken to avoid damage to the vehicle or other property



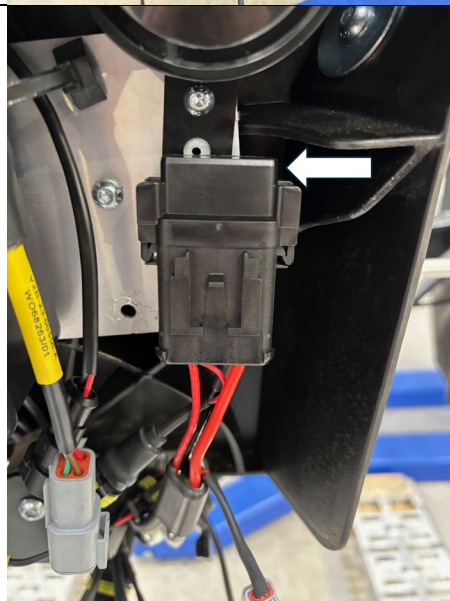
<b>Process Step</b>	
Step 1 - Disconnect Battery	
Step 2 – Remove Front Bumper	Insert Link
Step 3 – Remove Front Screen	Insert Link
Step 4 – Remove front crash pad	

Step 5 – Remove Bumper Sub Structure  
electrical connections

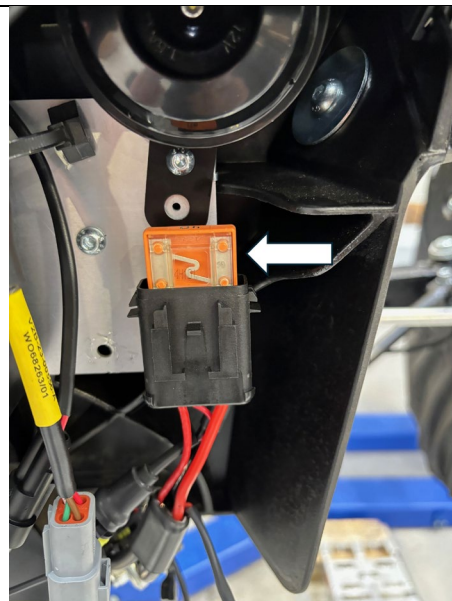




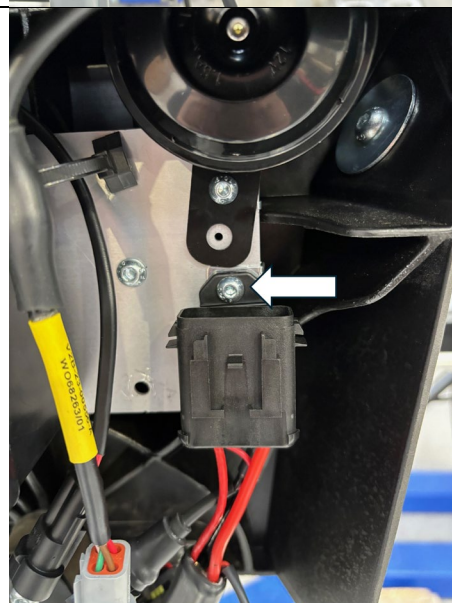
Step 6 – Remove fuse holder cover



Step 7 – Remove Fuse

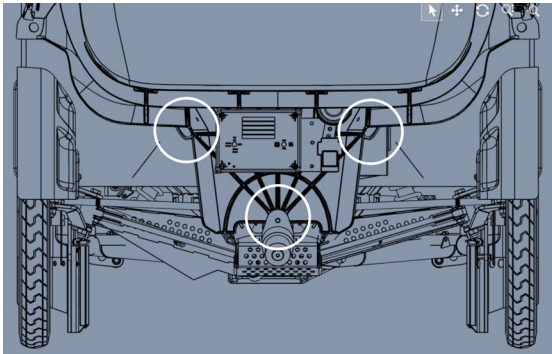


Step 8 – Remove fixing holding fuse holder to bracket.






Step 9 – Remove 3 x Bumper Sub Structure Fixings



Tightening torque top bolts x 2 = 12Nm

Tightening torque lowering bolt x 1 = 8Nm



	
Step 10 – Remove Bumper Sub Structure from Bike.	
Step 11 – Refit part in reverse order	
Step 12 – Check all electrical functions work correctly.	
END	