

FORGED IMPACT RINGS INSTALL GUIDE

BEST PRACTICES

- Recommend using an impact gun for removal
- **10mm, 12pt socket – recommend a deep socket**
- If using a ratcheting wrench, removing bolts works best when wheel is mounted on vehicle
- Remove 12pt lip bolts, Insert forged impact ring, Reuse 12pt lip bolts that were removed
- Recommend using a small amount of medium strength **Loctite ® 242 blue or an equivalent**
- Tighten lip bolts using a star cross pattern to 25lbft (35Nm)
- Rebalancing of wheels and tires should not be required after the installation or removal of forged impact rings.
- For installation and removal of tires removal of forged impact rings is recommended.
- If bolts strip or finish is impacted, please contact a sales representative
866-779-8604

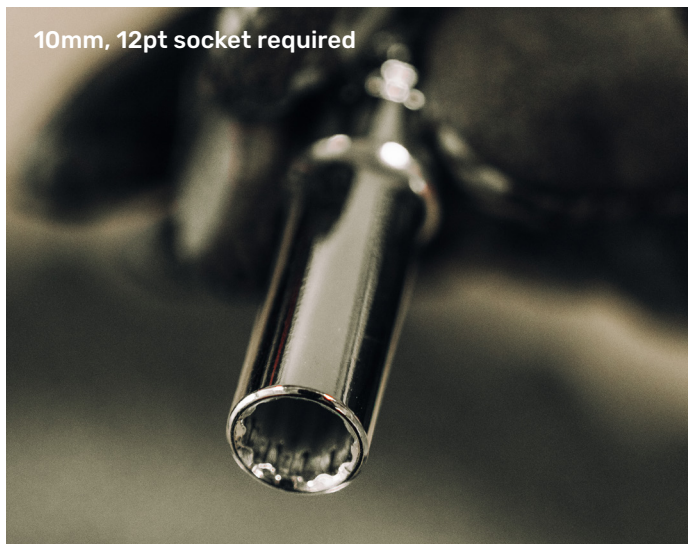


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NOTES

- 12pt bolts are only compatible with the MR709 Wheel
- Legacy 6-point lip bolts will not work
- 12pt bolts that come installed on MR709 work with the installed forged impact ring and **no additional hardware is required**

10mm, 12pt socket required



Use medium strength Loctite ® 242 blue or an equivalent



Tightening lip bolts using a star cross pattern to 25lbft (35Nm)

