

## RCI 24+ Toyota Tacoma Catalytic Guard Install Guide

| _ |  |                |  |             |  |             |                      |                    |      |          |             |
|---|--|----------------|--|-------------|--|-------------|----------------------|--------------------|------|----------|-------------|
|   | ITEM<br>NO.  | PART<br>NUMBER | 2<br>description   | QTY.        |  |             |                      | 1                  |      |          |             |
|   | 1  | SM-00778       | 24 TACOMA NON-<br>HYBRID CATGUARD -<br>PASSENGER   | 1           |  |             |                      |                    |      |          | В           |
| ľ | 2  | SM-00777       | 24 TACOMA NON-<br>HYBRID CATGUARD -<br>DRIVER  | 1           | ILLILIA OF THE STATE OF THE STA |             |                      |                    |      |          | <b>&gt;</b> |
|   | 3  | HW-00037       | 5/16 USS FLAT<br>WASHER ZINC   | 8           |  | •           |                      |                    |      |          |             |
|   | 4  | HW-00062       | 5/16-18 NYLON<br>INSERT LOCK NUT   | 8           |  |             |                      |                    |      |          |             |
|   | 5  | HW-00061       | 5/16-18 X 1<br>CARRIAGE BOLT GR-<br>5  | 8           |  |             |                      |                    |      |          |             |
| - |  | 1              | UNLESS OTHERWISE SPECIFIED:  |             | NAME   | DATE        |                      | 001055040          |      |          | l           |
| A |  |                | DMBNSONS ARE REINCHES<br>TOLERANCES:   | DRAWN       | 25   | 2/5/9024    |                      | RCI OFFROAD        |      |          | Α           |
|   |  |                | PRACTIONAL 20,010<br>ANGULAR: BIND 20,5  | SOURCE      | RCI  |             | TITLE:               |                    |      |          | ' '         |
|   |  |                | TWO PLACE DECIMAL 1 0.015<br>THREE PLACE DECIMAL 1 0.010                                   |             |  |             | TACO-24-CAT-NONHYB - |                    |      |          |             |
|   |  |                | PROPRIETARY AND CONFIDENTIAL   |             |  |             |                      | INSTALL            |      |          |             |
|   |  |                | THE REGISTRATION CONTAINED IN THIS<br>ORANING IS THE SOLE PROPERTY OF<br>PCI Official, AMY | Export Date |  | Item Number | Sku                  |                    | REV  |          |             |
|   | REPODULETON IN PART OR AS A WHOLE WHITE PROPERTY OF THE WINTER PROPERTY OF PROPERTY OF PROPERTY OF THE PROPERT |                |  | 5/8/2024    |  |             | BOM                  | 38.0               |      | 1        |             |
|   |  |                |  |             |  |             | DO NOT SCALE DRAWING | SCALE: 1:7 WEIGHT: | SHEE | T I OF I |             |
|   |  |                | 2  |             |  | 1           |                      |                    |      |          |             |
| _ |  |                |  |             |  |             | •                    |                    |      |          |             |

Figure 1: BOM



## **INSTALLATION STEPS:**

\*\* Use hand tools, impact wrenches may cause damage if over torqued. \*\*

- 1) Begin by unpacking and removing all components and hardware. Please verify that all hardware and mounting components are present. Reference your original order invoice and verify all items are accounted for.
  - a. **PLEASE NOTE:** An RCI 24+ Toyota Tacoma transmission skid plate is required for use with this kit, but one is **NOT** Supplied.

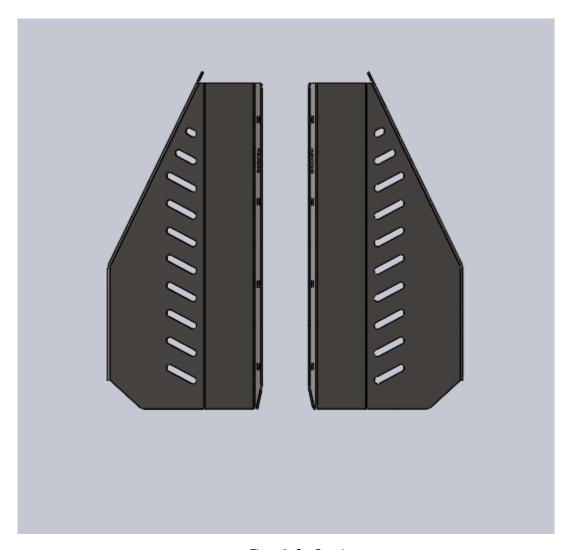


Figure 2: Cat Guards

2) If an RCI transmission skid plate is currently installed on the vehicle, it will need to be removed prior to the beginning of this installation. The catalytic guards from RCI are designed to be theft resist and prohibit removal while the transmission skid plate is fully installed.



3) Using the included hardware, secure the catalytic guards to the transmission skid plate as shown below:

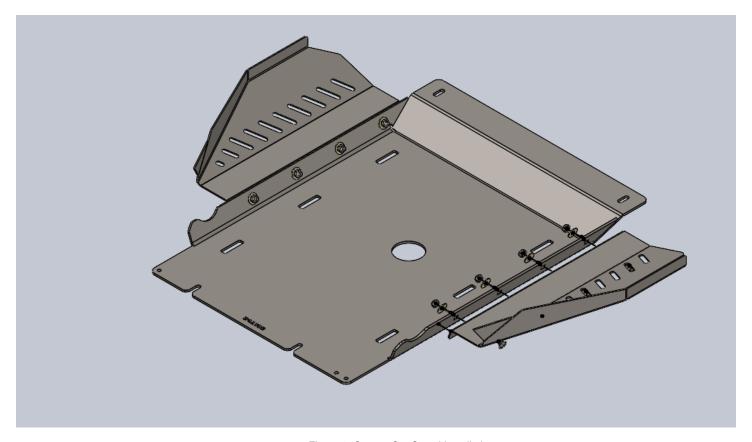


Figure 3: Correct Cat Guard Installation

4) Follow the steps outlined in the RCI 24 Toyota Tacoma Transmission Skid Plate installation guide to install the transmission skid plate and catalytic guard assembly on the vehicle.



## **Enjoy your new RCI protection!**



## Share your new install with us on social media! We love seeing our products out in the wild!

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REV: 1 | 9/29/2022





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