

# Installation and Care Instructions

## Tacoma Door Sill Entry

Please read all instructions before installation.

### 1. **Tools and Materials Needed**

- 50/50 Mix isopropyl alcohol/water
- Scratch resistant cloth
- 1500 watt hair dryer\*(If necessary)(DO NOT use heat gun)

### 2. **Installation Preparation**

- Apply alcohol and water cleaning mixture to a scratch resistant cloth. Do not apply cleaning mixture directly to vehicle surfaces.
- Clean installation surface area thoroughly and wipe dry immediately with a new clean cloth as shown in Figure 1(Driver side Shown).
- Ensure parts AND vehicle surface are between 70°F and 110°F at time of installation. \*If necessary a hair dryer may be used to reach desired temperature.

Area to be cleaned

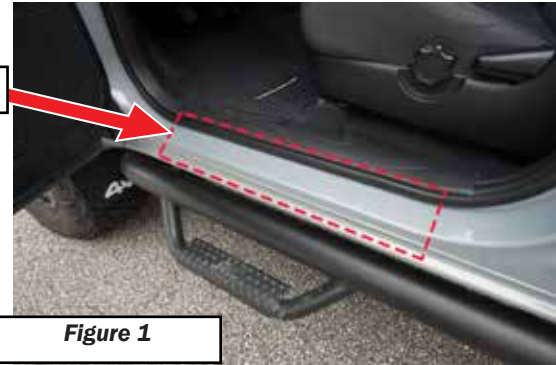


Figure 1

### 3. **Installation**

- Before peeling adhesive liner, dry fit parts on installation surface to check for proper fit and placement.
- After dry fitting, remove the adhesive liner.
- Align the bottom of the part just above the raised line as shown in figure 2. Once positioned correctly, press firmly on door sill starting from bottom middle upward, toward rubber seal. Then press firmly outward toward the edges to ensure no trapped air and maximum adhesion contact.
- See Figure 3 for proper fitment. Repeat steps for each door.

Align bottom just above the raised line area



Figure 2



Figure 3