



Product Specification

Reference

TEC027-2

PRODUCT NAME	25KG BRIT CASTER SUGAR 55343
PRODUCT CODE	SUG00004

SUPPLIER INFORMATION

SUPPLIER Kent Foods Ltd	POINT OF MANUFACTURE British Sugar Plc
ADDRESS Albex House, Westpoint Business Park, 1 Marchfield Drive, Paisley, PA3 2RB	ADDRESS Site 1-Wissington Refinery , College Road, Kings Lynn, PE33 9QG, United Kingdom Site 2 -Cantley Sugar Factory , Norwich, NR13 3ST, United Kingdom Site 3- Bury St Edmunds Sugar , PO Box 15, Hollow Road, Bury St Edmunds, IP32 7BB, United Kingdom Site 4 - Newark Refinery , Newark, NG24 1DL, United Kingdom Packaging Site , Bardney Refinery, Bardney , LN3 5UF, United Kingdom
TEL No: 01418829999	
FAX No: 01418802380	
MANUFACTURING SITE HEALTH MARK (where applicable)	n/a

SUPPLIER CONTACT DETAILS

TECHNICAL CONTACT	Naomi May	Technical Manager	0141 882 9999	Technical@KentFoods.co.uk
SALES CONTACT	NA	NA	0141 882 9999	sales@kentfoods.co.uk

PRODUCT CHARACTERISTIC

Description	White free flowing crystalline product, free from abnormal odours and flavours and free from visible extraneous material.
Colour	32ICUMSA
Taste	free from abnormal flavours
Aroma	free from abnormal odours
Texture	free flowing crystalline

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INGREDIENTS DECLARATION

PRODUCT NAME	25KG BRIT CASTER SUGAR 55343
INGREDIENTS DECLARATION	Sugar

PRODUCT COMPOSITION

Ingredient	FUNCTION	% (banding)	Country of origin	E Number (where applicabl
Sugar	Ingredient	100	Produced from Sugar Beet grown in the UK, Poland, France, Germany, Belgium, The Netherlands and Sugar Cane grown in Guatemala, Mauritius and Thailand.	n/a

ADDITIVES & PROCESSING AIDS

FULL LEGAL NAME	E-NUMBER	FUNCTION	NATURAL / ARTIFICIAL / N/I	LEVEL IN PRODUCT
Sulphur Dioxide	E220	Colour inhibitor	Natural	<6 mg/kg

COLOURS & FLAVOURINGS

BREAKDOWN (INCLUDING CARRIERS)	%	NATURAL / NATURE-IDENTICAL / ARTIFICIAL
n/a		NATURAL / NI / ARTIFICIAL
		NATURAL / NI / ARTIFICIAL

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ALLERGENS				
ALLERGEN:	PRESENT ?	ON SAME LINE?	HANDLED BY SUPPLIER?	COMMENTS: Please add details of control measures where applicable
CEREALS CONTAINING GLUTEN¹ (AND PRODUCTS	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
CRUSTACEANS (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
EGGS (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
FISH (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
PEANUTS (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
SOYBEANS (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
MILK (AND PRODUCTS THEREOF) (INCLUDING	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
NUTS ² (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
CELERY (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
MUSTARD (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
SESAME SEEDS (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
MOLLUSCS (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
LUPIN (AND PRODUCTS THEREOF)	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place
SULPHUR DIOXIDE & SULPHITES (>10mg/kg	NO	NO	YES	Handled within Kent Foods Warehouses, in original packaging, allergen control in place

1. WHEAT, RYE, BARLEY, OATS, SPELT, KAMUT®, OR THEIR HYBRIDISED STRAINS

2. ALMOND, HAZELNUT, WALNUT, CASHEW, PECAN NUT, BRAZIL NUT, PISTACHIO NUT, MACADAMIA NUT / QUEENSLAND NUT, CHESTNUT, PINE NUT

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INTOLERANCE INFORMATION

ITEM:	FREE FROM?	COMMENTS: Please add details of control measures where applicable
ANIMAL PRODUCTS – BOVINE	Yes	Not tested
ANIMAL PRODUCTS – PORCINE	Yes	Not tested
ANIMAL PRODUCTS – OVINE	Yes	Not tested
ANIMAL PRODUCTS – POULTRY	Yes	Not tested
ANIMAL PRODUCTS – OTHER	Yes	Not tested
MECHANICALLY RECOVERED MEAT	Yes	Not tested
DESINewed MEAT (DSM)	Yes	Not tested
ADDITIVES / PROCESSING AIDS	NO	Sulphur Dioxide <6ppm
COLOURS – NATURAL	Yes	Not tested
COLOURS – NATURE-IDENTICAL / ARTIFICIAL	Yes	Not tested
AZO-DYES / COAL TAR DYES	Yes	Not tested
SORBATES / BENZOATES / P-HYDROXYBENZOATES	Yes	Not tested
NITRITES / NITRATES	Yes	Not tested
OTHER PRESERVATIVES	Yes	Not tested
BHA (E320) / BHT (E321)	Yes	Not tested
OTHER ANTIOXIDANTS	Yes	Not tested
FLAVOURINGS – NATURAL	Yes	NOT TESTED
FLAVOURINGS – NATURE-IDENTICAL	Yes	
FLAVOURINGS – ARTIFICIAL	Yes	
ARTIFICIAL SWEETENERS	Yes	Not tested
SOURCES OF PHENYLALANINE	Yes	Not tested
GLUTAMATES	Yes	Not tested
YEAST / YEAST DERIVATIVES	Yes	Not tested
HVP / TVP	Yes	Not tested
CHLOROPROPANOLS	Yes	Not tested
MAIZE / MAIZE DERIVATIVES	Yes	Not tested

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COCONUT / COCONUT PRODUCTS	Yes	Not tested
COCOA / COCOA PRODUCTS	Yes	Not tested
OTHER SEEDS / SEED DERIVATIVES (INCLUDING OILS)	Yes	Not tested
KIWI FRUIT / KIWI FRUIT PRODUCTS	Yes	Not tested
STRAWBERRY / STRAWBERRY PRODUCTS	Yes	Not tested
TOMATO / TOMATO PRODUCTS	Yes	Not tested
OTHER FRUIT / FRUIT PRODUCTS	Yes	Not tested
GARLIC / GARLIC PRODUCTS	Yes	Not tested
UMBELLIFERAE PRODUCTS (EXCLUDING CELERY)	Yes	Not tested
OTHER VEGETABLE / VEGETABLE PRODUCTS	Yes	Not tested
HYDROGENATED OILS	Yes	Not tested
ALCOHOL	Yes	Not tested
IRRADIATED PRODUCTS	Yes	Not tested
REFINED OIL	Yes	Not tested
LATEX	Yes	Not tested

SUITABILITY INFORMATION

REQUIREMENT:	SUITABLE?	COMMENTS: Please add details of control measures where applicable
OVO-LACTO VEGETARIANS	Yes	Not tested
VEGANS	Yes	Not tested
COELIACS	Yes	Not tested
GLUTEN FREE (<5PPM)	Yes	Not tested
LACTOSE INTOLERANCE	Yes	Not tested
MILK FREE	Yes	Not tested
EGG FREE	Yes	Not tested
KOSHER (PLEASE INDICATE CERTIFICATION)	Yes	Certified
HALAL	Yes	Certified

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ORGANIC CERTIFIED?	No	
FAIRTRADE CERTIFIED?	No	
PALM OIL RSPO CERTIFIED? (please supply evidence)	No	

GENETICALLY MODIFIED ORGANISMS QUESTIONNAIRE

1. IS THE PRODUCT OR ANY OF ITS INGREDIENTS FREE FROM GENETICALLY MODIFIED MATERIAL (WHETHER ACTIVE OR NOT)?	YES
2. IS THE PRODUCT OR ANY OF ITS INGREDIENTS FREE FROM ANY CHANGES AS A RESULT OF GENETIC MODIFICATION?	YES
3. IS THE PRODUCT OR ANY OF ITS INGREDIENTS FREE FROM PRODUCTS OR INGREDIENTS PRODUCED FROM ANY GENETICALLY MODIFIED MATERIAL?	YES
4. IS THE PRODUCT OR ANY OF ITS INGREDIENTS FREE FROM PROCESSING AIDS, ADDITIVES OR FLAVOURINGS THAT HAVE BEEN SUBJECTED TO GENETIC MODIFICATION?	YES
5. IS THE PRODUCT OR ANY OF ITS INGREDIENTS FREE FROM PROCESSING AIDS, ADDITIVES OR FLAVOURINGS THAT THEMSELVES HAVE BEEN SUBJECTED TO GENETIC MODIFICATION BUT ARE NOT DECLARABLE IN THE FINISHED PRODUCT?	YES
6. IF APPLICABLE, IS THE ANIMAL FEED USED (E.G. FOR DAIRY HERDS, LAYING FLOCKS, ETC.) FREE FROM GMOs?	N/A
7. IF APPLICABLE, IS THE ANIMAL FEED USED (E.G. FOR DAIRY HERDS, LAYING FLOCKS, ETC.) FREE FROM TALLOW, SWILL, OR MAMMALIAN OR AVIAN-DERIVED PROTEIN? (IF NO, GIVE DETAILS BELOW)	N/A
8. IS THE PRODUCT OR ANY OF ITS INGREDIENTS FREE FROM THE USE OF GENETICALLY MODIFIED MICRO-ORGANISMS OR ENZYMES IN ITS MANUFACTURE? (IF NO, GIVE DETAILS BELOW)	YES

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ADDITIONAL GM INFORMATION

ITEM	IN WHICH INGREDIENT?	BASE CROP MATERIAL	BASE MATERIAL COUNTRY OF ORIGIN	SUPPLIER (INCLUDING SITE inSYTE Supplier ID)	VALID-IT APPROVED?	inSYTE APPROVED ? (include inSYTE ingredient ID)	BASE MATERIAL DERIVED FROM GM SOURCE?	BASE MATERIAL FROM IP SOURCE?*	BASE MATERIAL PCR TESTED?*	THE LEVEL OF EU AUTHORISED GM PRESENT DOES NOT EXCEED 0.9%.
					YES / NO / N/A	YES / NO / N/A	YES / NO	YES / NO / N/A	YES / NO / N/A	YES / NO
					YES / NO / N/A	YES / NO / N/A	YES / NO	YES / NO / N/A	YES / NO / N/A	YES / NO

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NUTRITIONAL COMPOSITION			
NUTRIENT:	TYPICAL VALUE (/100g)	METHOD OF CALCULATION	
ENERGY (kJ)	1700	THEORETICAL	
ENERGY (kcal)	400	THEORETICAL	
PROTEIN (g)	0	THEORETICAL	
AVAILABLE CARBOHYDRATE (g)	100	THEORETICAL	
OF WHICH SUGARS (g)	100	THEORETICAL	
OF WHICH STARCH (g)	0	THEORETICAL	
FAT (g)	0	THEORETICAL	
OF WHICH SATURATES (g)	0	THEORETICAL	
OF WHICH MONOUNSATURATES	0	THEORETICAL	
OF WHICH POLYUNSATURATES (g)	0	THEORETICAL	
OF WHICH TRANS- FATTY ACIDS	0	THEORETICAL	
DIETARY FIBRE (AOAC) (g)	0	THEORETICAL	
DIETARY FIBRE (ENGLYST) (g)	0	THEORETICAL	
SODIUM (mg)	0	THEORETICAL	
CHOLESTEROL (mg)	0	THEORETICAL	
ADDED SUGAR (g)	0	THEORETICAL	
ADDED SALT (g)	0	THEORETICAL	
TOTAL SALT (g)	0	THEORETICAL	
ALCOHOL (g)	0	THEORETICAL	
SOURCE OF DATA (FOR THEORETICAL DATA)	McCance and Widdowson		
LABORATORY DETAILS (FOR ANALYTICAL DATA)	N/A	CERTIFICATED TO ISO17025?	N/A
FREQUENCY OF ANALYSIS	N/A	IF NO, OTHER CERTIFICATION	N/A

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PESTICIDES & VETERINARY RESIDUES

DOES THIS PRODUCT COMPLY WITH CURRENT UK & EU LEGISLATION ON PESTICIDE & VETERINARY MEDICINE RESIDUES?

YES

IS THIS PRODUCT TESTED TO MONITOR LEVELS OF AGROCHEMICAL RESIDUES, E.G. PESTICIDES, HERBICIDES, ETC.?

YES

IF YES, PROVIDE FULL DETAILS:

Complies with UK/EU legislation

IS THIS PRODUCT TESTED TO MONITOR LEVELS OF VETERINARY MEDICINE RESIDUES, E.G. ANTIBIOTICS?

N/A

IF YES, PROVIDE FULL DETAILS:

MYCOTOXINS

DOES THIS PRODUCT COMPLY WITH CURRENT UK & EC LEGISLATION ON MYCOTOXINS?

N/A

IS THIS PRODUCT TESTED TO MONITOR LEVELS OF MYCOTOXINS, E.G. AFLATOXINS, PATULIN, OCHRATOXIN, ETC.?

IF YES, PROVIDE FULL DETAILS INCLUDING TEST FREQUENCIES:

ACRYLAMIDE

IS THE RAW MATERIAL AT RISK OF CONTAINING ACRYLAMIDE?

N/A

IF YES, PROVIDE FULL DETAILS INCLUDING TEST FREQUENCIES AND REDUCTION PLAN:

HEAVY METALS

IS THE RAW MATERIAL TESTED FOR HEAVY METALS?

YES

IF YES, PROVIDE FULL DETAILS INCLUDING TEST FREQUENCIES AND REDUCTION PLAN:

Complies with UK/EU legislation

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CHEMICAL & PHYSICAL

TEST	TARGET	TOLERANCE	UNITS	METHOD	INT. / EXT.	FREQUENCY	POSITIVE RELEASE?	ON C OF A?
Solution Colour	32	Typical	IU	METHOD-WS-008 50 % sugar solution, filtered (0.45µm), absorbance at 420nm	I	Daily	NO	NA
Conductivity Ash (%)	<0.02	Max	%	METHOD-WS-009 conductivity of sugar solution	I	Per batch	NO	NA
Reducing Sugars	<0.04	Max	%	METHOD-WS-010 sugar soln heated with alkaline copper,	I	Per batch	NO	NA
Loss on Drying	<0.04	Max	%	METHOD-WS-004 oven for 3hr @ 105oC	I	Per batch	NO	NA
SO2	1 - 4	6 max	Mg/kg	METHOD-WS-020 alkaline soln with bleached rosaniline and formaldehyde, absorbance at 570nm	I	Daily	NO	NA
Particle size mean aperture >425 µm (%) < 212 µm (%)	10 22	Typical	Micron	METHOD-WS-022 Laboratory sieve analysis – pre mixing	I	Per batch	NO	NA
Lead	<0.05	0.1max	Mg/kg	atomic absorption	I	Daily	NO	NA
Arsenic	<0.05	1.0max	Mg/kg	atomic absorption	I	6 monthly	NO	NA
Copper	<0.05	1.0max	Mg/kg	atomic absorption	I	6 monthly	NO	NA

MICROBIOLOGICAL

TEST	TARGET	REJECT LIMIT	METHOD	INT. / EXT.	FREQUENCY	POSITIVE RELEASE?	ON C OF A?
Mesophilic Bacteria cfu per 10g	<200	>1000	ICUMSA	I	Weekly	NO	NA
Yeasts & Moulds cfu per 10g	<10	>50	ICUMSA	I	Weekly	NO	NA

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CERTIFICATES	
CERTIFICATES OF ANALYSIS FOR EACH DELIVERY?	No
CERTIFICATES OF CONFORMANCE FOR EACH DELIVERY?	Yes – available on request
IF YES, STATE METHOD (Post/Email/with delivery)	E-mail

PACKAGING GENERAL DESCRIPTION	
DOES ALL FOOD-CONTACT PACKAGING COMPLY WITH CURRENT MATERIALS & ARTICLES IN CONTACT WITH FOOD REGULATIONS?	Yes
DOES ALL PACKAGING COMPLY WITH THE PACKAGING (ESSENTIAL REQUIREMENTS) REGULATIONS 2003 (SI 2003 No. 1941)?	Yes

PACKAGING MATERIALS & DIMENSIONS INCLUDING PALLET					
ITEM	LEVEL	MATERIAL(S) & COLOUR(S)	RECYCLABLE?	RETURNABLE ?	DIMENSIONS (HxWxD) (mm)
					WEIGHT (kg)
Bag	PRIMARY	2-ply open mouth paper sack	NO	NO	Face width: 480 +/-5mm Flat length: 670 +/-10mm Bottom size: 90 +/-5mm ~110g
					n/a ~250g
Shrink wrap	SECONDARY	plastic	NO	NO	1000x1200mm ~26
Pallet	TERTIARY	Wooden	NO	YES	

QUANTITY INDICATION			
DECLARED QUANTITY	25 kg	QUANTITY SYSTEM	Min
UNIT NET QUANTITY	25 kg	T1 VALUE	n/a
UNIT GROSS WEIGHT	n/a	T2 VALUE	n/a
DRAINED WEIGHT	n/a	UNITS PER LAYER	5
ITEMS IN UNIT	1	LAYERS PER PALLET	8
UNITS PER PALLET	40		

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STORAGE CONDITIONS	
OPTIMUM TEMPERATURE	Ambient
MAXIMUM TEMPERATURE	n/a
MINIMUM TEMPERATURE	n/a
SHELF LIFE (DAYS)	Does not require a best before date (refer to Regulation EC 1169 / 2011).
DEFROSTED SHELF LIFE (DAYS)	n/a
MAXIMUM TEMPERATURE ON DELIVERY	Ambient
IS PRODUCT SUITABLE FOR FREEZING?	No

CODING & LOT MARKING																																
INFORMATION CODED:	PRODUCTION DATE	BATCH CODE	USE BY / BEST BEFORE DATE	PRODUCT CODE																												
PRESENT?	NO	YES	NO	YES																												
EXAMPLE	NA	See below	NA	SUG00004																												
METHOD OF CODING	<p>Bagging Code</p> <p>Each bag bears an ink-jet code that gives traceability as follows:</p> <table border="1"> <thead> <tr> <th>Configuration</th> <th>Code Structure</th> </tr> </thead> <tbody> <tr> <td>Day of week (Mon-Sun)</td> <td>1-7</td> </tr> <tr> <td>Calendar week of year</td> <td>01-53</td> </tr> <tr> <td>Year (2013)</td> <td>3</td> </tr> <tr> <td>Factory of origin identifier</td> <td>See below</td> </tr> <tr> <td>Filling line (2 digits)</td> <td>E.g. 01</td> </tr> <tr> <td>Decade Year Number (2013)</td> <td>1</td> </tr> <tr> <td>Time (24 hour notation)</td> <td>00:00</td> </tr> </tbody> </table> <p>For example:</p> <p>5483Q021 08:10 = Friday, October 30, 2013, Wissington Factory, line 2, Decade Year 10, 08:10</p> <p>Factory of Origin Codes</p> <table border="1"> <thead> <tr> <th>Factory</th> <th>Code</th> </tr> </thead> <tbody> <tr> <td>Bardney</td> <td>B</td> </tr> <tr> <td>Bury St Edmunds</td> <td>D</td> </tr> <tr> <td>Cantley</td> <td>E</td> </tr> <tr> <td>Newark</td> <td>L</td> </tr> <tr> <td>Wissington</td> <td>Q</td> </tr> </tbody> </table>				Configuration	Code Structure	Day of week (Mon-Sun)	1-7	Calendar week of year	01-53	Year (2013)	3	Factory of origin identifier	See below	Filling line (2 digits)	E.g. 01	Decade Year Number (2013)	1	Time (24 hour notation)	00:00	Factory	Code	Bardney	B	Bury St Edmunds	D	Cantley	E	Newark	L	Wissington	Q
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POSITION OF CODING	Side of bag																															

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END TO END RAW MATERIAL SUPPLY CHAIN			
LINK IN SUPPLY CHAIN	SUPPLIER (NAME) & PROCESS	IDENTIFIED RISKS	MITIGATIONS / CONSIDERATIONS / CONTROL
FARM	APPROVED LIST OF RAW MATERIAL SUPPLIERS	ADULTERATION, CONTAMINANTS, MALICIOUS CONTAMINATION	CONTAMINANTS TESTING (PESTICIDES, HEAVY METALS), AGREED SPECIFICATION, SECURITY PROCEDURES
TRANSPORT	APPROVED LIST OF HAULIERS, OWN VEHICLES	CROSS-CONTAMINATION, MALICIOUS CONTAMINATION	TRAINED DRIVERS, PRODUCT TESTING, SECURITY PROCEDURES, SEALED VEHICLES, CLEANING CERTIFICATES
PROCESSOR	BRITISH SUGAR	ADULTERATION, MALICIOUS CONTAMINATION	PRODUCT TESTING, SECURITY PROCEDURES, STAFF TRAINING, SEALED TAMPER PROOF PACKAGING
TRANSPORT	APPROVED LIST OF HAULIERS, OWN VEHICLES	CROSS-CONTAMINATION, MALICIOUS CONTAMINATION	TRAINED DRIVERS, SECURITY PROCEDURES, TAMPER EVIDENT PACKAGING
STORAGE AND DISTRIBUTION	KENT FOODS	CROSS-CONTAMINATION, DAMAGES, MALICIOUS CONTAMINATION	SECURITY PROCEDURES, STAFF TRAINING, SEALED TAMPER PROOF PACKAGING
CUSTOMER	NA	NA	NA

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FOREIGN BODY CONTROLS			
METAL DETECTION USED?	TYPE & LOCATION	MAXIMUM SENSITIVITY	
YES	Product in line	2 & 3 & 0.8	mm FERROUS
		2 & 3 & 0.8	mm NON-FERROUS
		2 & 3 /4 & 1.2	mm STAINLESS STEEL
FREQUENCY OF METAL DETECTOR CHECKS		Start & End of production run. Every 2 Hrs While Operational	
SIEVING USED?	TYPE & LOCATION	MESH SIZE	
NO			mm
FREQUENCY OF SIEVE INTEGRITY CHECKS			
FILTRATION USED?	TYPE & LOCATION	MESH / PORE SIZE	
NO			mm
FREQUENCY OF FILTER INTEGRITY CHECKS			
OTHER CONTROLS USED?	TYPE & LOCATION	CONTROL PARAMETERS	
YES	Magnet	2mm	
YES / NO			
FREQUENCY OF CONTROL CHECKS		Every operational day for Bagged production	

DECLARATION	
The information contained within the Specification was true at time of completion and will be updated if any changes are notified by the manufacturer.	
Signed for or on behalf of Kent Foods	
Name:	Cilga Selda Tasci
Position:	Technical Administrator
Date:	03.02.2023
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