

True Trac ALUMINUM TRACK TABLE

The True Trac Track Table is a versatile addition to your shop; the following is the recommended configuration for the work station. You may use a different configuration if you choose.

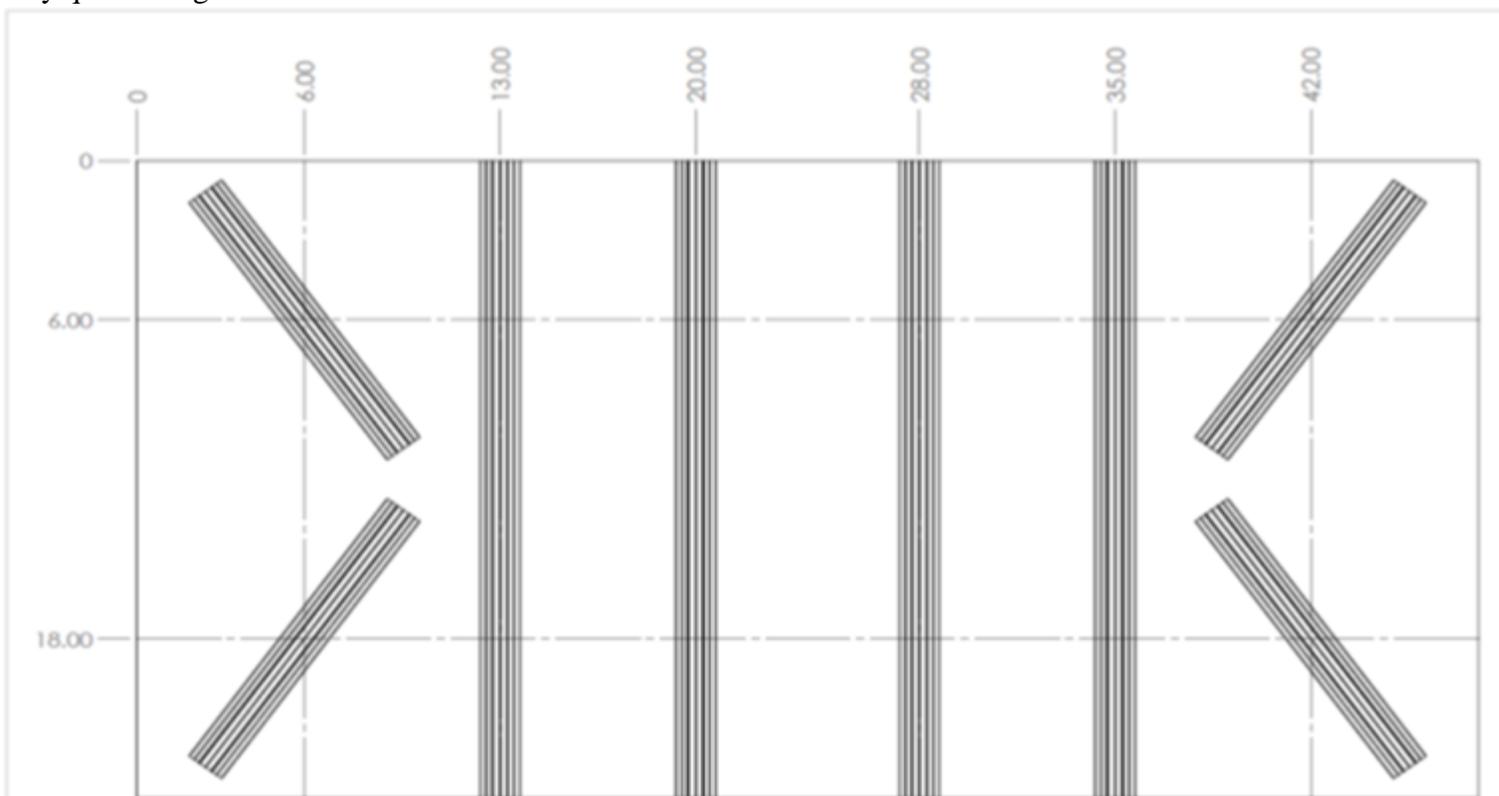
Step #1: Choose a good flat 24" x 48" piece of 3/4" plywood for the table bottom. Any warp or bow will translate to the top cutting surface.

Step #2: There are 4 corner tracks; each corner track has a 12" bottom piece and a 24" top piece. Measure to the center (6") of the bottom piece and pre-drill a 3/16" hole through the bottom piece taking time to center your drill bit using the small center groove as a reference. Measure 6" in on each corner of the plywood (6" from side 6" from bottom and top). Fasten bottom piece of track by positioning the center of the bottom piece at the 6" junction using a washer head screw. Do not over tighten as the corner track needs to pivot

Step #3: There are 4 center tracks; each center track has 24" top and a 24" bottom piece. Position the 2 outside center tracks 13" from the edge of the plywood. Fasten the bottom piece using the washer heads screws. Fasten the 2 remaining center tracks spaced between the 2 outside center tracks using the washer head screws. Pre-drill the aluminum track pieces taking time to center your drill bit using the small center groove as a reference.

Step #4: Fasten 24" long pieces of 1"x 4" to the top pieces of track using 3 washer head screws per track. We recommend screws placed 2" from the end, and one screw in the center. Again, pre-drill the aluminum track pieces taking time to center your drill bit using the center groove as a reference.

Any questions give us a call 937-544-6855



Note:

1) Four corner pieces to be attached with one (1) screw to facilitate rotation, hole/screw location is at the intersection of dotted lines for these pieces

2) Four center pieces are to have three (3) screws each, one located at 2 inches, one at 12 inches, and one at 22 inches from the referenced zero line.

Materials:

- 8 - 24" Top Pieces
- 4 - 24" Bottom Pieces
- 4 - 12" Bottom Corner Pieces
- 40 - 3/4 Washer Head Screws

