

	<h2>Simple Square Assembly Instructions</h2>	Current Rev: 3/13/18
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### Thank you for purchasing a TrueTrac Simple Square!

An accessory that offers a quick way to perform 90-degree cross cuts has been a customer requested item for many years.

The hold-up on the product was simply the cost associated with machining our design.

So, we made the leap and purchased a moderate sized CNC Mill (Tormach 1100) and have since started to manufacture more of our smaller components in-house.

As always, it's our goal is to provide exceptional service and excellent products. If at any time you have an issue, give us a call at 1.937.544.6855 or send over an email to [jacob@truetracsaw.com](mailto:jacob@truetracsaw.com)

All the best,  
Richard, Darlene, and Jacob Rhodes

### Tools Required:

- 5/32 hex key for shoulder bolts (not provided)
- 1/8 hex key for locking set screws (not provided)
- 90-degree reference square (speed square, machinist square, etc)
- Flat and stable work surface.
- TrueTrac Pro-Series track section of your choice
  - Pro-Series = Original track, beveled edges, dovetail connectors

### Items Provided:

- One (1) TrueTrac Simple Square
- Four (4) 5/16 diameter 1/4-20 thread shoulder bolts
- Two (2) 12-inch length self-aligning connectors (set screws installed)



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- 1) Install the 12" connectors to the Simple Square with the provided shoulder bolts - Barely finger tighten the bolts at this point



- 2) Remove the Anti-Chip Strip from the narrow side of the track section being used



- 3) Slide the assembled Simple Square and Connectors into the track section being used
  - a. Generally, back edge of the SS will be flush to the end of the track section, but feel free to move it around to suit your project.



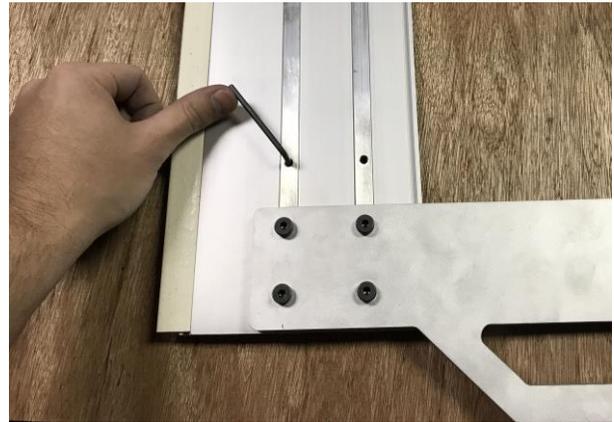


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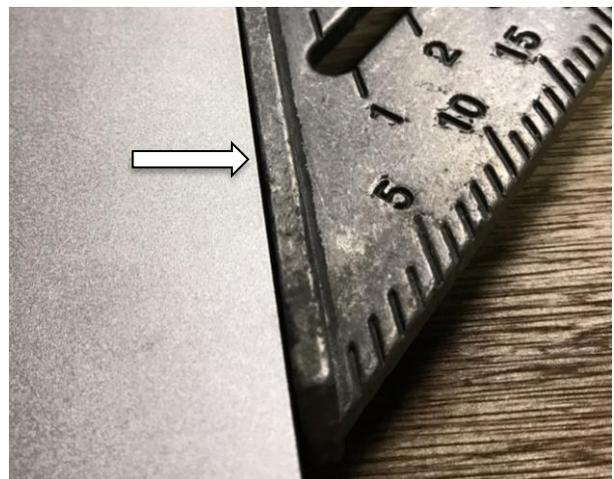
- 4) Tighten the four set screws that were installed in the 12" long connectors
- This aligns the connectors to the track section



- 5) Use a 90-degree reference square against the front face of Simple Square and the edge of the track section being used



- 6) Ensure no gaps exist –
- Having the four shoulder bolts relatively loose allows for adjustment to match the edge of the track



- 7) Tighten the shoulder bolts in an "X" pattern once the gaps are removed and double check with your reference square once tightened



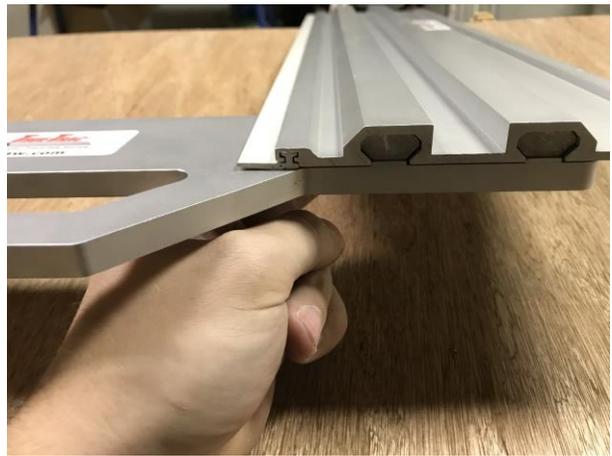
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8) Reinstall the removed anti-chip strip

- a. There should be enough of a gap that it slides in without issue, although there will probably be some that are tight enough to be annoying.



9) You're ready to go!



If you have any problems, please let us know so we can take care of it.  
If the product meets your expectations, please share your feedback via a  
product review!

Reviews can be left on the individual product pages below the product  
description section.