



User Manual + Technical Data Sheet

Product description

Basebeton is a ready-to-use micro-cement paste with micronised quartz for application on walls and floors.

Usage

- To renovate existing floors or as a replacement for carpet
- Can be applied on floors as well as walls because of the strong adhesion
- Available in 64 standard colours, but can also be supplied in the desired RAL or NCS colour
- Suitable for indoor use only

Application scope

Basebeton can be used for:

- coating and decorating of walls, floors, furniture, shelves and countertops
- floors with radiant heating, as long as the heating system has been installed in accordance with its approved safety precautions and the appropriate self-levelling base mortar has been used, in order to prevent any cracking problems to the outer layers of the product and therefore to the product itself.

Method of application

BASEBETON WALL FINISH

Basebeton is applied in two different layers. Always use Basebeton Basa as the first layer of Basebeton, always use Basebeton Sense as the second layer. Before applying the first layer of Basebeton, the surface must be smooth, clean and free of unevenness.

PREPARATION (day 1)

Basebeton wall finish (based on a flat, sauce-ready substrate, e.g. Ardex R1)

Walls must be treated with Basebeton Primer at all times.

We recommend MCG Primer as a primer for use on absorbent surfaces. For non-absorbent substrates MCG can be used undiluted. For absorbent substrates, dilute with water 1 to 1 if necessary. MCG can be applied evenly with a coat or foam roller.

For additional adhesion, Ecohecht can be used instead of MCG. Ecohecht has been specially developed for preparing, maintaining, sealing and optimizing the density and adhesion of both absorbent and non-absorbent substrates and contains a quartz grain. On absorbent substrates Ecohecht can be diluted with water up to 15%. Ecohecht can be evenly applied with a short- or long-pole roller.

APPLYING BASEBETON BASA + SENSE (day 2)

When the primer is dry, you can start applying the first layer of Basebeton; the basa. The basa can be applied with a stainless steel plasterer's knife. Spread the first layer as evenly as possible for an equal thickness over the entire surface, approximately on grain thickness (0.5 - 1 mm) The first layer determines the final Basebeton look.

After the first layer has dried sufficiently (hand-dry, after +- one day part), the second and final layer of Basebeton can be applied; the sense. When applying this second layer make sure that - for an optimal effect - the same plasterer's knife is used as when applying the first layer of Basebeton basa. With the layer of sense





you make sure that the surface is completely 'closed'. The layer of sense should be scraped over the basa as thinly as possible (0.1-0.5 mm).

FINISHING (day 3)

Once the second layer is also dry, the Basebeton should be sanded using an eccentric rotary sander. For this sanding process we recommend using sandpaper with a grain size of 80 or 120. The degree of sanding directly affects the final result. Once the sanding is complete, the sanded surface should be dusted. This can be done, for example, with a soft brush or industrial vacuum cleaner with a soft brush head.

For the desired end result, the Basebeton wall is finished with the special Basebeton 2K-PU coating: the SA Basic-coat WB 2K-PU. This coating consists of two components: SA Basic-coat WB 2K-PU Comp A and SA Basic-coat WB 2K-PU Comp B. The coating can only be used when component A is mixed with component B. Add component B to component A. Mix this thoroughly and pour the mixture through the MP 190 micron sieve. Then mix the mixture again thoroughly. Then the coating can be applied by means of a nylon roller.

The floor must dry for at least five days before it can be walked on.

Please be aware that depending on temperature, humidity, working practice and/or local customs, the product can vary in terms of drying, hardness, workability and grain size in accordance with the client's preferences.

!! Please note: once the Stone Age product has been applied to the floor, this floor – because of the composition of the Stone Age product - may <u>not</u> be covered with tape afterwards (not even when the floor is already in use!). This prevents potentially disturbing prints, which can damage the floor. Stone Age does not accept liability for any damage caused by applying tape to the floor.





BASEBETON FLOOR FINISH

Basebeton is applied in two different layers. Always use Basebeton Basa as the first layer of Basebeton, always use Basebeton Sense as the second layer. Before applying the first layer of Basebeton, the surface must be smooth, clean and free of unevenness.

PREPARATION (day 1)

Basebeton floor finish (based on a flat (!) subfloor, e.g. cement screed).

Floors must always be treated with Stone Age Epoxy Primer. Before the Epoxy Primer can be applied, the floor must first be treated with MCG Primer. MCG can be applied evenly with a coat or foam roller. The MCG has a drying time of +/- 1 hour (hand dry). When the MCG is dry to the touch, the Epoxy Primer can be applied.

There are two types of epoxy available: SA 0909 Epoxy Primer and SA 1010 Epoxy Primer.

SA0909 Epoxy primer + sand

Before the SA0909 Epoxy Primer can be applied, the floor must first be treated with MCG Primer. MCG can be applied evenly with a coat or foam roller. The MCG has a drying time of +/- 1 hour (hand dry). When the MCG is hand dry, the SA0909 Epoxy Primer can be applied. The SA0909 Epoxy Primer consists of two components (component A and component B). Open the Component A bucket and mix it thoroughly until the A component is completely homogeneous. Once this is complete, add the contents of Component B and mix with Component A for 2 to 3 minutes (until this mixture is also completely homogeneous). SA0909 Epoxy Primer mixture should be applied to the concrete surface with a french spackle knife to achieve the final dried and required thickness of 0.5 - 1 mm. The entire surface should be sprinkled with fine sand (0.1 - 0.3 mm) immediately after application of SA0909 Epoxy Primer for good adhesion. After 12 / within 24 hours after application SA0909 Epoxy Primer + sand you can start processing the Basebeton.

SA1010 Epoxy primer + SA1012 Filler

The Epoxy Primer consists of three components (Component A, Component B and Powder). Open the Component A bucket and mix thoroughly until the A component is completely homogeneous. Once this is complete, add the contents of Component B and mix with Component A, then add the Epoxy Powder and mix for 2 to 3 minutes (until this mixture is also completely homogeneous). The Epoxy mixture should be applied to the concrete surface with a french spackle knife to achieve the final dried and required thickness of 0.5 - 1 mm. Allow the Epoxy Primer to cure until the next day.

The entire surface should be sanded the next day when the Epoxy Primer has cured. When the Epoxy Primer has been sanded, the surface can be made dust-free by means of an industrial vacuum cleaner. When the surface has also been made dust-free, the Ecohecht can be applied. The Ecohecht can be applied by means of a short or low-pile roller.

APPLY BASEBETON BASA + SENSE (day 2)

When the primer is dry, you can start applying the first layer of Basebeton; the basa. The basa can be applied with a stainless steel plasterer's knife. Spread the first layer as evenly as possible for an even thickness over the entire surface, approximately on grain thickness (0.5 - 1 mm) The first layer determines the final Basebeton look.

After the first layer has dried sufficiently (hand-dry, after +- one day part), the second and final layer of Basebeton can be applied; the sense. When applying this second layer make sure that - for optimal effect - the same plasterer's knife is used as when applying the first layer of Basebeton. With the layer of sense you make sure that the surface is completely 'closed'. The layer of sense should be scraped over the basa as thinly as possible (0.1 - 0.5 mm) Protective shoe covers are recommended to avoid disturbing footprints during the application of the Basebeton.





FINISHING (day 3)

Once the second layer is also dry, the Basebeton should be sanded using an eccentric rotary sander. For this sanding process, we recommend using sandpaper with a grain size of 80 or 120. The degree of sanding directly affects the final result. Once the sanding is complete, the sanded surface should be dusted. This can be done, for example, with an industrial vacuum cleaner.

For the desired end result, the Basebeton wall is finished with the special Basebeton 2K-PU coating: the SA Basic-coat WB 2K-PU. This coating consists of two components: SA Basic-coat WB 2K-PU Comp A and SA Basic-coat WB 2K-PU Comp B. The coating can only be used when component A is mixed with component B. Add component B to component A. Mix this thoroughly and pour the mixture through the MP 190 micron sieve. Then mix the mixture again thoroughly. Then the coating can be applied by means of a nylon roller.

The floor must dry for at least five days before it can be walked on.

Please be aware that depending on temperature, humidity, working practice and/or local customs, the product can vary in terms of drying, hardness, workability and grain size in accordance with the client's preferences.

!! Please note: once the Stone Age product has been applied to the floor, this floor – because of the composition of the Stone Age product - may <u>not</u> be covered with tape afterwards (not even when the floor is already in use!). This prevents potentially disturbing prints, which can damage the floor. Stone Age does not accept liability for any damage caused by applying tape to the floor.





Application conditions

- Required room temperature of 18 25 °C
- Required material and surface temperature of 12 18 °C
- Relative humidity: 40 70 %

Consumption

Basebeton Primer : +/- 50-100 gram per m²
Basebeton Basa : +/- 700 gram per m²
Basebeton Sense : +/- 300 gram per m²
Basebeton Coating : +/- 100 gram per m²

Presentation

BaseBeton Basa: container of 7 kilograms, ready to use
 BaseBeton Sense: container of 3 kilograms, ready to use

Conservation

Up to 12 months after the production date, unless stored in the original and closed container and not being exposed to the elements and/or humidity.

Sustainability

BaseBeton is manufactured in a conscientious manner to minimize CO_2 emissions, protect natural resources and to reduce both waste as potential environmental and health risks. BaseBeton is a 100% ecologic and natural product.







Specifications

Type / Appearance : Paste

Apparent density, Basa paste : Pre application 1.400 kg / m³,

Hardened 2.000 kg/m³

Apparent density, Sense paste : Pre application 1.300 kg / m³,

Hardened 1.800 kg/m³

Maximum lifespan of the BaseBeton mixture : 7 hours

Maximum aggregate size : 0,1 mm

Resistance specifications (EN 1015-11):

- Compression after 28 days : Basa 30 N/mm² – Sense 30 N/mm² > 35 N / m²

- Flexion after 28 days : Basa >12 N/mm² – Sense >10 N/mm²

Concrete adhesion after 28 days : Basa en Sense 1,6 N/mm²

Maximum applicable thickness, Basa paste : 0,2 to 0,5 mm per layer
Maximum applicable thickness, Sense paste : 0,1 to 0,5 mm per layer

Reaction to fire testing (EN 13501-1) : A1

Maintenance

We recommend the use of our BaseBeton Protector in order to properly clean and preserve your BaseBeton. By using BaseBeton Protector on a regular basis, the typical BaseBeton look can be maintained. When BaseBeton is applied on your floor, we advise you to accommodate your furniture with a soft protection such as provided by Scratch no More (www.scratchnomore.nl).

Special precautions

This product contains cement. Avoid contact with eyes and skin, as well as inhalation of dust. Use rubber gloves and protective goggles. Keep out of the reach of children. Do not apply BaseBeton products at a room temperature below 5°C or above 30°C. Empty containers must be disposed of in compliance with local legal regulations.

Additional health and safety information

For information and advice on how to safely handle, store and dispose of chemical products, users should refer to the most recent material safety data sheet containing physical, ecological, toxicological and other safety related data.

Disclaimer

This information, and in particular the recommendations related to the application and end use of Stone Age products, is provided in good faith based on our current knowledge and experience of the products. It is valid for products that are correctly stored, treated and applied under normal conditions in accordance with Stone Age recommendations.

In practice, differences in materials, substrates and actual on-site conditions are such that no warranty in respect of merchantability or of suitability for a purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from another advice offered.

The user of the products must test the products' suitability for the intended application and purpose. Stone Age reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery.

Users must always refer to the most recent issue of the technical data sheet for the product concerned, copies of which will be supplied on request.





CE labelling

The harmonized European standard EN 13 813 ,, Screed material and floor screeds – screeds – material properties and requirements" specifies requirements for screeds for use with floor constructions. Structural screeds or coatings, for example those contributing to the load bearing capacity of the construction, are excluded from this standard. Both synthetic resin floors and cement-bonded screeds are covered by these specifications. They must be CE-labelled according to Annex ZA. 3, Table ZA. 1.5 and 3.3 and comply with the requirements of the Construction Products Directive (89/106):

CE	
Stone Age B.V.	
Butaanstraat 10	
7463 PG RIJSSEN	
The Netherlands	
13¹	
EN 13 813 SR-B1.5	
Primers/sealers	
Reaction to fire:	A1
Release of corrosive substances (Synthetic Resin Screed):	SR
Water permeability:	WP
Abrasion resistance:	NPD
Adhesive strength:	B1.5
Impact resistance:	NPD
Noise insulation:	NPD
Noise absorption:	NPD
Thermal resistance:	NPD
Chemical resistance:	NPD
he last two figures of the year in which the mark was awarded	

¹ The last two figures of the year in which the mark was awarded.





² NPD = No Performance Determined.

³ WP = Water Proof (het materiaal is waterdicht en neemt geen water op)