



STRUCTURES

Many years of experience in the production of steel structures and metalworking allowed us to quickly enter a new, dynamically developing RES industry. We offer solid photovoltaic constructions and modern carports.



PRODUCTION



Supporting structures for photovoltaic systems are manufactured in our own machinery park. We also cooperate with various leading subcontractors in industrial production. We use galvanized structural steel for production and the best steel in Magnelis® coating, which protects against corrosion even in extremely hostile conditions.

DESIGNING

We offer ground structures and carports suitable for Polish climatic conditions. We can also prepare an individual project to fit to special requirements.

Our constructors will make the necessary calculations and advise on technical issues, to give you the certainty of a well-executed investment.

DELIVERY

We offer our help finding the best way of transport anywhere in the world. Having cooperation with some of the top transport companies, we always find the best solution for you.



SUPPORT

Your "Peace of Mind" is our motto. You can be sure that with photovoltaic systems, we also give you the technical assistance during the installation process and full support during their use. Additionally we provide for all galvanized structures 5-year warranty, and for the Magnelis® coating a 15-year warranty.

CARPORT CPED CPED1 CPED2+ Parking space 2+ Parking space



Unique desing - The essence of elegance and modernity. Perfect in front of your house and company headquarters. Requires relatively small foundations. You can't pass by it indifferently. Guaranteed WOW effect!



Galvanized and RAL painted in standard

CPED Single carport

Dedicated to:	At home, com
Material:	Structural stee
Tilt angle:	10 degrees
Anti-corrosion coating:	Hot dip galvar
Panels layout:	Horizontal, sea
Mounting method:	In the founda
Optional:	RAL color • sys

el with increased strength

nized

aling between panels as standard

tion (own or prefabricated Amiston)

stem gutter mount

CARPORT CPU **CPU 2** CPU Single carport Double carport











Dedicated to:	Universal
Material:	Structural stee
Tilt angle:	10 degrees
Anti-corrosion coating:	Hot dip galva
Panels layout:	Vertical • Horiz
Panels layout: Mounting method:	Vertical · Horiz
Panels layout: Mounting method: Holes:	Vertical · Horiz To the foundation For the install
Panels layout: Mounting method: Holes: Optional:	Vertical · Horiz To the foundat For the install RAL color · sic

holes for fixing the inverter

Double carport



CPU1 Single carport RAL color 7016



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ation (we make their designs)

lation of the gutter

CARPORTORIO

For everyone and for everywhere. Simillar construction of the CPU, it's 2 supports make it easier to step out of the car parked inside. Incredibly stable and with smaller foundations. Recommended for using 500Wp+ modules.









Universal
Structural ste
10 degrees
Hot dip galval
Vertical · Horiz
Vertical • Hori
Vertical · Hori To the foundation of the install

holes for fixing the inverter



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lation of the gutter

CARPORT CPPY

Reliability and strength. Carport ideal for large parking lots and shopping malls. Ensures free car manoeuvring

and door opening.

The roof of the carport in the east-west arrangement.





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Large parking
Structural ste
10 degrees
Hot dip galvaı
Vertical • Opti
Vertical • Option
Vertical • Option To the foundat For the install

CPPY - multi-parking space



lots, shopping malls

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lation of the gutter

CARPORT СРРТ

Industrial construction, the system of supports allows collision-free parking and getting out of the car. The single-pitched roof of the carport is 10-12 m long.









Dedicated to:	Large parking
Material:	Structural stee
Tilt angle:	10 degrees
Anti-corrosion coating:	Hot dip galvar
Panels layout:	Vertical • Option
Panels layout: Mounting method:	Vertical · Optio
Panels layout: Mounting method: Holes:	Vertical · Option To the foundation For the installa

lots, shopping malls

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tion (we make their designs)

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CARPORTS CPPL

This carport is designed in order to cover large-area car parks, so as CPPY and CPPT. It is suitable for one row of parking spaces. Solid structure that requires massive anchoring to the ground.

CPE

HIT of sales! Can be a carport, gazebo, patio canopy. Requires little foundation, extremely convenient to transport and easy to install.

	Distance between billars: 5 m		
			10°
Dedicated to:	Parking lots, shopping malls	Dedicated to:	Private house
Material:	Structural steel with increased strength	Material:	Structural stee
Tilt angle:	10 degrees	Tilt angle:	10 degrees
Anti-corrosion coating:	Hot dip galvanized	Anti-corrosion coating:	Hot dip galvar
Panels layout:	Vertical	Panels layout:	Vertical
Mounting method:	To the foundation (we make the designs)	Mounting method:	To a small four
Holes:	For the installation of the gutter	Holes:	For the installa
Optional:	RAL color · side cover · roof sealing		



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Indation according to the designs.

lation of the gutter

YOU HAVE

THE POSSIBILITY TO JOIN CARPORTS



All Amiston carports are designed in a modular way – you can expand it with new parking positions. We can also adjust the width between support poles to perfectly suit your site conditions.

Exactly as you need.





Green energy matters

Investors often think that in photovoltaics only panels and inverters count. We know, that most important is selection of adequate load-bearing elements for the entire installation.

Reliability and simplicity - these were the goals of our constructors during the design process of our ground mounting systems.

Profiles made of high-quality steel have the appropriate thickness - you get a stable and trustworthy framework for a photovoltaic installation. AMISTON constructions



FREE-STANDING BALLASTED

STRUCTURE

We provide prefabricated concrete ballasts for every ground mounted structure!







GROUND MOUNTED SYSTEMS

D/2

GROUND MOUNTED SYSTEMS



chosen for 50kW installations



Material:	Structural steel wit
Tilt angle:	30 degrees
Anti-corrosion coating:	Magnelis®
Panel layout:	Vertical
Mounting method:	Hammer-on the g
In standard:	Possibility to instal
	modular system V
Optional:	Mounting the inve

Material:	Structural steel with increased strength
Tilt angle:	30 degrees
Anti-corrosion coating:	Magnelis®
Panel layout:	Vertical
Mounting method:	Hammer-on the ground or concreted
In standard:	Possibility to install any size of PV panel
	modular system V
Optional:	Mounting the inverter • 25 degree tilt angle

th increased strength

round or concreted

II any size of PV panel

erter • 25 degree tilt angle

GROUND MOUNTED SYSTEMS DFS

Classic, 3 rows horizontally, very durable photovoltaic construction.

GROUND MOUNTED SYSTEMS DH4

Classic design with four stacked rows horizontally. Very durable photovoltaic construction.



Panel layout:

In standard:

Optional:

Mounting method:

Danal	lavout.
Fallel	layout.

Mounting method:

Horizontal Hammer-on the ground or concreted

In standard: Suitable for modules with a width of 990-1170 mm Optional: Mounting the inverter · 25 degree tilt angle



Hammer-on the ground or concreted

Horizontal

Suitable for modules with a width of 990-1170 mm

Mounting the inverter · 25 degree tilt angle

GROUND MOUNTED SYSTEMS DH5

Construction with five rows of panels horizontally the solution for individual needs.

Material:

Tilt angle:

Panel layout:

In standard:

Optional:

Anti-corrosion coating:

Mounting method:

GROUND MOUNTED SYSTEMS DH6





S350 high-strength structural steel	Material:	S350 high-strength structural steel
30 degrees	Tilt angle:	30 degrees
Magnelis®	Anti-corrosion coating:	Magnelis®
Horizontal	Panel layout:	Horizontal
Hammer-on the ground or concreted	Mounting method:	Hammer-on the ground or concret
Possibility to install any size of PV panel,	In standard:	Possibility to install any size of PV p
modular system H		modular system H
Inverter mounting \cdot angle of inclination from 25° to 35° \cdot additional braces mounting to the ballast (product in the offer) \cdot assembly to a concrete base	Optional:	Inverter mounting \cdot angle of inclina braces mounting to the ballast (pr a concrete base

and or concreted

ny size of PV panel,

ngle of inclination from 25° to 35° · additional the ballast (product in the offer) • assembly to

GROUND MOUNTED SYSTEMS DIG 3 3 5

Elevated, 3 rows horizontally, no shade to the rear of the modules.

SYSTEMS DELABE

GROUND MOUNTED

Elevated, 4 rows horizontally, no shade to the rear of the modules.



Material:	Structural steel with increased strength
Tilt angle:	30 degrees
Anti-corrosion coating:	Magnelis®
Panel layout:	Horizontal
Mounting method:	Hammer-on the ground or concreted
In standard:	Suitable for modules with a width of 990-1170 mm
Optional:	Mounting the inverter • 25 degree tilt angle



Material:	Structural steel
Tilt angle:	30 degrees
Anti-corrosion coating:	Magnelis®
Panel layout:	Horizontal
Mounting method:	Hammer-on the
In standard:	Suitable for mod
Optional:	Mounting the in



with increased strength

ground or concreted

dules with a width of 990-1170 mm

verter · 25 degree tilt angle

GROUND MOUNTED SYSTEMS DESWZ

Double slope, east west oriented construction,

3 rows horizontally

Material:

Tilt angle:

Panel layout:

In standard:

Optional:

Anti-corrosion coating:

Mounting method:

GROUND MOUNTED SYSTEMS DFAWZ

Double slope, east west oriented construction, 4 rows horizontally.





Mate	erial:	S350 high-strength str
Tilt a	angle:	15 degrees
Anti	-corrosion coating:	Magnelis®
Pane	el layout:	Horizontal
Mou	inting method:	Hammer-on the groun
In st	andard:	Possibility to install any
		modular system H
Opti	onal:	Inverter mounting \cdot an braces mounting to th a concrete base
	Mate Tilt a Anti- Pane Mou In st	Material:Tilt angle:Anti-corrosion coating:Panel layout:Mounting method:In standard:Optional:



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y size of PV panel,

gle of inclination from 25° to 35° · additional ne ballast (product in the offer) • assembly to

GROUND MOUNTED SYSTEMS

Single support, 1 row vertically, twice less pounding, low.

SV1

SV2

Single-support, 2 rows vertically, twice less pounding, for good grounds

SYSTEMS





	Material:	Structural steel with increased strength
	Tilt angle:	30 degrees
	Anti-corrosion coating:	Magnelis®
	Panel layout:	Horizontal
	Mounting method:	Hammer-on the ground or concreted
	In standard:	Load-bearing pillar, C profile 100x60 mm
	Optional:	Mounting the inverter \cdot 25 degree tilt an



Material:	Structural steel with increased strength
Tilt angle:	30 degrees
Anti-corrosion coating:	Magnelis®
Panel layout:	Horizontal
Mounting method:	Hammer-on the ground or concreted
In standard:	Load-bearing pillar, C profile 100x60 mm, wall thickness 3 mm
Optional:	Mounting the inverter \cdot 25 degree tilt angle



ground or concreted

ar, C profile 100x60 mm, wall thickness 3 mm

erter • 25 degree tilt angle





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