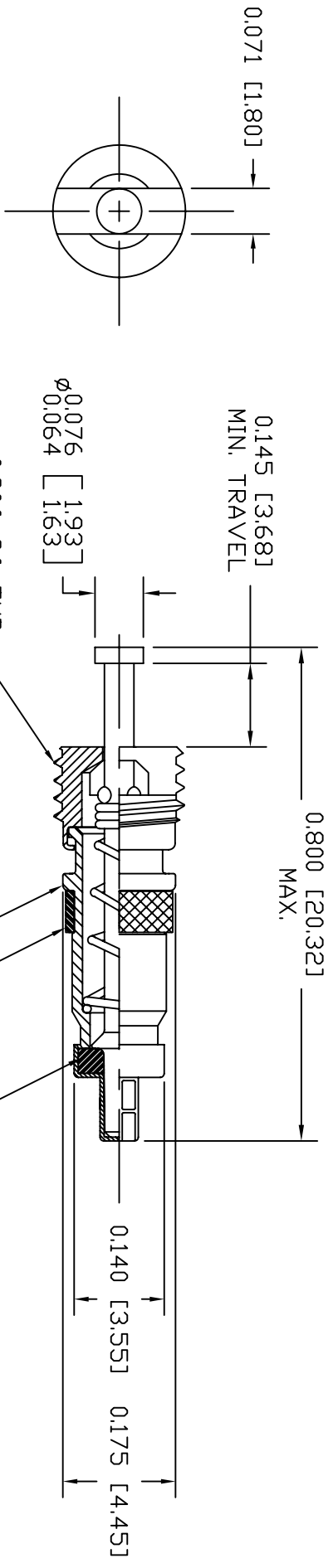


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	B	3.0 TD 5.0 WAS 1.5 TD 3.0	6/10/04	
	C	REMOVED BOX DIMENSIONS	05/23/06 CRM	



- NOTES:**
1. 0.145 [3.68] MIN. DIMENSION MUST BE HELD.
 2. CONTINUOUS OPERATING TEMP. 0 TD 450 °F
 3. MEDIUM OPENING PRESSURE: 50-100 PSIG
 4. INSTALLATION TORQUE OF 3.0 TD 5.0 INCH-LB. REQUIRED TO ENGAGE POSITIVE STOP FEATURE.
 5. BOXED DIMENSION DENOTES SPC CHARACTERISTIC.
 6. SYSTEM PRESSURE: 0-500 PSIG

POSITIVE STOP FEATURE
SEE NOTE #4

BLUE TEFLON
SLEEVE

VITON WASHER (PRECUT)
ITEM NO. 041090
DWG. NO. 041090-D1

GEOMETRIC TOLERANCE SPECIFICATION
UNLESS OTHERWISE SPECIFIED

PERFECT FORM REQUIRED FOR FEATURE-OF-SIZE AT
MMC. TRUE POSITION TOLERANCE AND RELATED DATUMS
APPLY AT CONDITION OF SIZE INDICATED IN FEATURE
CONTROL FRAME. OTHER GEOMETRIC TOLERANCE AND
RELATED FRAME OTHERS ARE SEPARATELY
POSITION CALLOUTS MAY BE GAGED SEPARATELY,
REGARDLESS OF DATUM REFERENCE.

SCHRADER-BRIDGEPORT
INTERNATIONAL, INC.
NORTH AMERICAN OPERATIONS
ALTAVISTA, VA.

DRAWING OF POS. STOP VALVE CORE

MATERIAL FINISH

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TOLERANCES UNLESS
OTHERWISE SPECIFIED

XXX ± 0.010 [0.25] FRACTIONS ± 1/64 [0.381]
XXXX ± 0.005 [0.13] ANGLES ± 1/2°

SURFACE FINISH 125 [3.2] Ra

DRAWN 01/23/03 GSC

APPROVED BY 01/23/03 CRM

SCALE 4X PART NO. 200922 DWG NO. G-807-2 SIZE D SHEET 1 REV C