

## CYLINDER HEAD OIL RAIL END PLUG INSTALLATION INSTRUCTIONS

### REMOVAL AND INSTALLATION INSTRUCTIONS:

1. Remove oil rail end plug.
2. Clean thread area of oil rail.

**NOTE: BE SURE to clean any and all old Loctite® found on the threading or in the bore of the oil rail.**

3. Install seal onto oil rail end plug.
4. Apply Loctite® #277 to the threads of the end plug and install into the oil rail. Torque plug to 60 lbf-ft. (81 Nm).

