

Certificate of Constancy of Performance 2812-CPR-CA5012

Placed on the market under the name of

Cleartherm Glass Sealed Units Ltd 125a/b Barkby Road, Leicester, LE4 9LG United Kingdom

and produced in the manufacturing plant

E/071

This is coded form and the information is held by the Notified Body.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1279-5: 2018

Under System 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

This certificate was first issued on 23/09/2020 and re-issued on 14/03/2023 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, or unless suspended or withdrawn by the Notified Product Certification Body.

CE Marking certificate valid to: 13/03/2026

ERO Project Reference: ERO 034621 P1900

Paul Duggan Certification Manager

CSF408-NL 7.0





Notified Body No. 2812

Certificate of Constancy of Performance

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In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Insulating Glazing Units Incorporating Pilkington Pyrodur® or Pyrostop®, produced and placed on the market by Cleartherm Sealed Units Ltd

Intended use: Fire Resistant Insulating Glass units to be used in buildings and construction works

Essential Characteristics	(as declared by manufacturer placing product on the market)	
Product	AVCP System	Classification Fire resistance (EN 13501-2)*
Pilkington Pyrodur®		EW30/E30
Pilkington Pyrodur®	1	EW30/EI15
Pilkington Pyrodur ®	1	EW30/EI20
Pilkington Pyrodur®	1	EW60/EI15
Pilkington Pyrodur ®	1	EW60/El45
Pilkington Pyrodur ®	1	EW60/E60
Pilkington Pyrodur® Plus	1	EW30/EI15
Pilkington Pyrostop ®	1	El30
Pilkington Pyrostop ®	1 - 1	EI60
Pilkington Pyrostop ®	1	El90
Pilkington Pyrostop ®	1	EI120
Pilkington Pyrostop ®	1	EI180

- 1. *Classification Reports (available on request from the glass manufacturer) define Fire Resistance Classification and is dependent on framing system and glazing configuration. The Classification Reports which determine the above EN13501-2 classifications detail the precise field of application for fire resistant applications within the scope of CE marking including product variants. Additional 'market application' tests or extended application reports may also be appropriate for use with CE marked glasses.
- 2. This Certificate of Constancy of Performance indicates groups of glass structures/designs. It is not possible to list all available glass structures/designs in detail. These are available in high diversity and described for each product in the Declaration of Performance.
- 3. The Declaration of Performance for each product configuration including the characteristics of performance is made available by the manufacturer.

