

BILT HARD

ECONOMICAL TWO POST LIFT

Operator's Manual



Model: PLA-1001

FOR YOUR SAFETY

READ AND UNDERSTAND THE ENTIRE MANUAL BEFORE OPERATING MACHINE

WARNING



- This instruction manual is an essential integral part of this product. Please read all instructions.
- Properly keep this manual for use during the maintenance.
- This equipment is only used for its clearly designed purpose, and never use it for other purposes.
- The manufacturer is not responsible for any damage caused by improper use or other purposes of use.

PRECAUTION

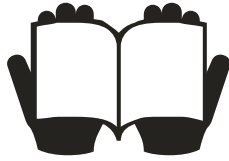
- Only the qualified personnel having undergone special training can operate this machine. Without the permission of the manufacturer or not following the requirement of the manual, any changes in the machine part and in the usage scope may cause direct or indirect damage to the machine.
- Don't keep the lift in the extreme temperature and humidity environment. Avoid installation beside the heating equipment, water tap, air humidifier or stove.
- Prevent the lift from contacting large amount of dust, ammonia, alcohol, thinner or spray adhesive, and prevent it from rain shower.
- During the machine operation, non-operators should be kept away from the machine.
- Inspect machine daily ,do not use lift with damaged parts or being damaged .Use original components to replace damaged parts

- The lift can't be overloaded. The rated load of the lift is already marked on the nameplate.
- Please don't raise the lift when there are people in the vehicle. During the operation, the customer and spectators shouldn't stand in the lifting area.
- Keep the lifting area free from obstacle, grease, machine oil, garbage and other impurities.
- Position the swing arm of the lift, making it contact the lifting point as recommended by the manufacturer. Raise the carriage and confirm the lifting pad and vehicle are closely contacted. Raise the carriage to the appropriate working height.
- For some vehicles, the parts dismantling (or installation) will cause severe deviation of the center of gravity, leading to unstable vehicle. The safety stands are needed to keep the balance of the vehicle.
- Before moving the vehicle away from the lifting area, please position the swing arm and lifting pad back away to avoid blockage during the movement.
- Use appropriate equipment and tools as well as safety protection facilities, e.g. working uniform, safety boot, etc.
- Pay special attention to various safety marks attached to the machine body.
- Keep hair, loose clothing, fingers, and all parts of body away from moving parts
- Pay special attention not to dismantling the safety unit of the machine or making it not functioning.
- The hydraulic oil used for this lift is N32 or N46. Please refer the safety data of grease and oil shown in the manual.
- Let components cool down before storage, loosen component cables completely in storage.
- Do not install lift in the open air or expose to rain.
- Carefully check equipment list before installation .Immediately connect distributor for any question.

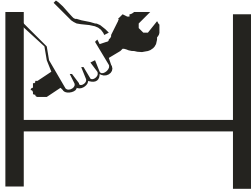
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Caution Labeling Exemplification

- (1) Read operating and safety manuals before using lift!



- (2) Proper maintenance and inspection is necessary for safe operation!



- (3) Don not operate a damaged lift !



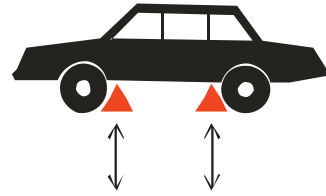
- (4) Lift to be used by trained operator only!



- (5) Authorized personnel only in lift area!



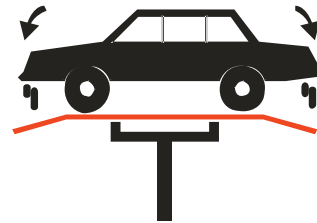
- (6) Use vehicle manufacture's lift points!



- (7) Always use safety stands when removing or installing heavy components!



- (8) Auxiliary adapters may reduce load capacity!



- (9) Clear area if vehicle is in danger of falling!



- (10) Position vehicle with center of gravity midway between adapters!



(11) Keep area clear when lifting or lowering vehicle!



(14) Keep feet clear of lift while lowering!



(12) Avoid excessive rocking of vehicle while on lift !



(15) Do not stand below lift while raising or lowering!



(13) Avoid lifting on one side!



(16) Travelling on the load carrying devices is forbidden!



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1. Outline

1.1 Model Description

Model	Description
PLA-1001	4. 5T Economical clear-floor 2-post lift (Fig.1a、 Fig.2a、 Fig.3a)

1.2 Purpose

This machine is applicable for the lifting of various small and medium-sized vehicles with total weight below 3.5t/4.0t in garage and workshop.

1.3 Functions and Features

- The cable and oil pipe are fully concealed, with decent and elegant appearance.
- Designed based on the international standard, meeting the demand of the garage and workshop.

- Top limit switch, effectively protecting the vehicle from overhead collision.
- Dual hydraulic cylinders drive, stable lifting and lowering.
- Manual lowering, safe and simple in operation.
- Adopt two steel cables for equalization, force two carriages to move synchronously, and effectively prevent the vehicle from tilting.
- Lowest height of lifting pad is 110mm, good for repairing low chassis or low profile car.

1.4 Technical Specifications

Noise:

Working noise: $\leq 75\text{dB}$ (A)

Power unit:220V/60HZ/1PH

Working pressure:16MPa

Basic parameters of the equipment:

Model	Rated load	Lifting height	Rising time	Descending time	Net weight	Passing width	Machine width	Machine height
PLA-1001	4500 kg 10000 lb	1820 mm 71.65in	≤55s	≥20s ≤40s	640kg 1411lb	2618 mm 103.07in	3496 mm 137.64in	3720 mm 146.46 in

1.5 Environmental Requirement

Working temperature: -5℃～+40℃

Transport/storage temperature: -5℃～+40℃

Relative humidity: Temperature +30℃, relative humidity 80%

Height above sea level: No more than 2000m

2. Lift Structure

2.1 Lift structures are shown as below:

Model	Description
PLA-1001 clear-floor 2-post lift	4.5T Economical clear-floor 2-post lift (Fig.1a、Fig.2a、Fig.3a)

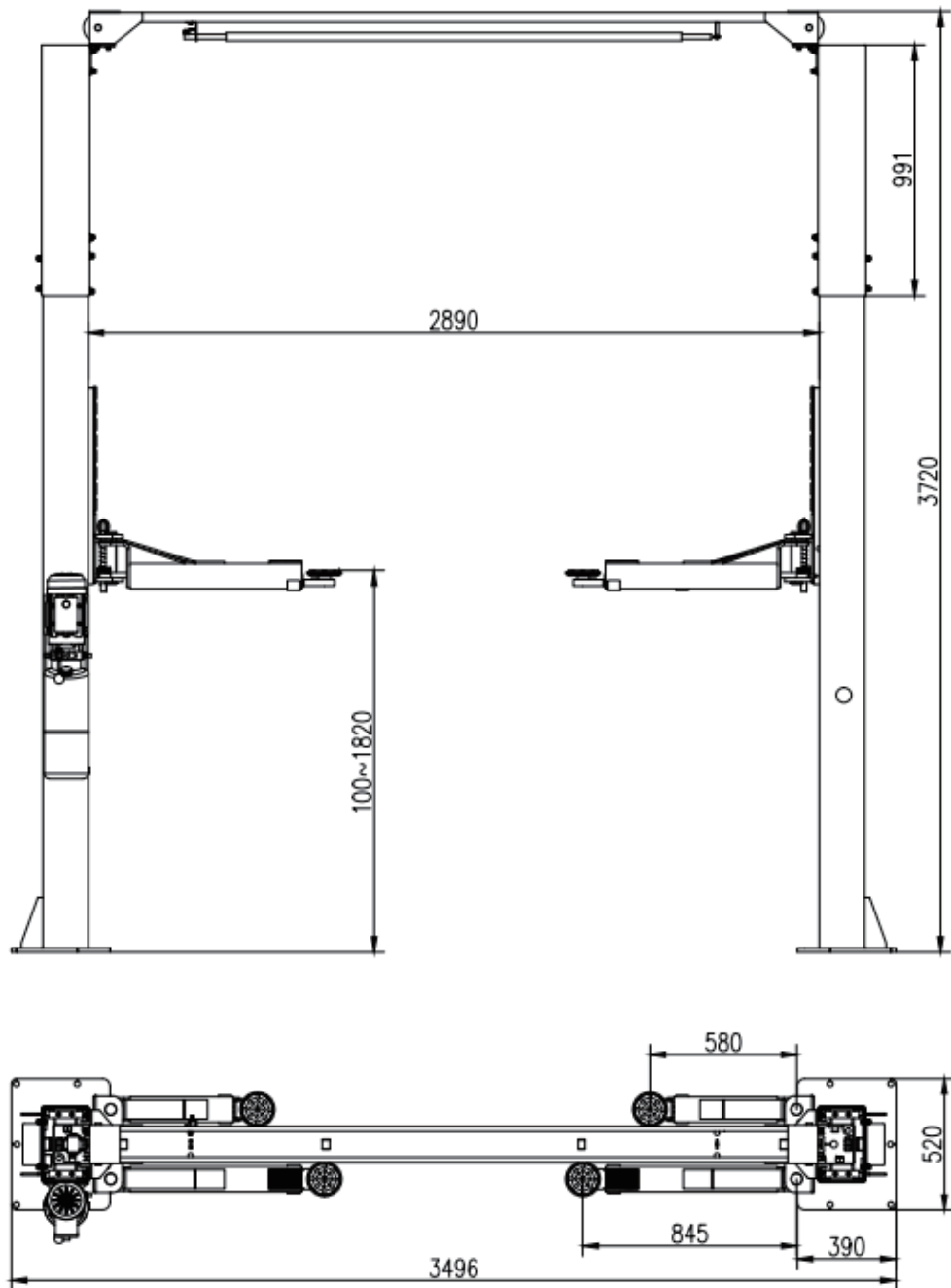


Fig.1a

2.2 Main structure principles:

- Lifting mechanism: Each column is installed with a hydraulic cylinder, when hydraulic oil is pressed from power pack into the lower chamber of main cylinder, piston rod moves upwards to drive the upward movement of carriage through leaf chain.
- Load supporting mechanism: When vehicle drives into the working area, adjust the angle and telescopic length of arms to make lifting pads at an effective load supporting position that contact with vehicle, then adjust the lower screw's height of lifting pad to make it applicable for vehicles with different chassis.
- Balance mechanism: In order to keep machine balanced during lifting and lowering, two carriages are interconnected and forced to move synchronously by two wire ropes. If the right and left carriages and arms are not at the same level, adjust the end nut of wire rope and pull wire ropes tight to make arms leveled.
- Manual safety locking mechanism: the safety locking plates are installed on the two

carriages and the toothed bar plate is welded on the internal wall of the column. During the lifting of the carriage, the safety locking plate goes up against on the toothed bar plate under the tension of spring. When the carriage stops, the safety locking plate opens and then is engaged in the toothed bar slot to ensure the carriage will not go down; when the lowering operation is required, just raise the carriage upward a little to loosen the safety locking plate from the toothed bar slot, and then manually pull the steel wire rope to let sliding plate lift up the safety locking plate so that the safety locking is released, the carriage can be lowered down. Because the manual safety locking device are installed on the two carriages, double safety protection is provided; therefore, to disengage the safety locking, the steel rope on the two carriages shall be respectively pulled. To prevent the vehicle from slipping off, the swing arm assembly employs positioning mechanism, makes the swing arm capable of automatic locking during operation.

- Safety lock scope: Safety lock mechanism is effective when the front end of carriage is between 450mm and 1900mm high above the ground.

3 Operation Description

3.1 Precautions for vehicle repair work

- Different vehicles have different center of gravity positions. First understand the position of center of gravity, and when the vehicle enters into the lift, make its center of gravity close to the plane formed by two columns. Use vehicle manufacture's lifting points.
- For vehicle lift with top beam, pay attention to the car roof position observation in order to avoid accident during lifting.
- Carefully read the warning symbol.
- The hydraulic valves have been adjusted before ex-factory, and the user can't make self-adjustment, otherwise it will be responsible for all the consequences generated.
- Based on the production needs, some specifications in the instruction manual are subject to change without notice.

3.2 Preparation before Operation

- Lubricate contact surface of the carriage with general-purpose lithium grease (GB7324-87). All sliding surface should be coated evenly from the top to bottom.
- Fill hydraulic oil N32 or N46 to the oil reservoir of the power unit.

3.3 Inspection before operation

- Check to see if the motor power is installed properly.
- Check to see if all the connection bolts are fastened.



Note: Don't operate the lift with damaged cables or damaged and missing part, until it is inspected and repaired by the professionals.

3.4 Lifting the Vehicle

- Keep work area clean, don't operate the lift in cluttered work area.
- Lower the carriage to the lowest position.
- Reduce the swing arm to the minimum length.
- Swing the arm along the route of the vehicle
- Move the vehicle to the location between the two columns
- Swing the arm and put the lifting pad below the recommended lifting point, and adjust the height of lifting pad to touch lifting point of vehicle
- Press the green button on the power unit slowly lift the vehicle to ensure the load balance, and then raise the lift to the required height.
- Release the UP button.
- Press the DOWN button to engage the safety lock of carriage. At this time, the vehicle can be repaired.



Note:

- ✧ **Before operation, the safety locking devices must be Inspected.1) The gear blocks of the arm end must engage the gear block of the restraint shaft.2)No broken strand in the steel cable. 3)No deformation in the arm pad.**
- ✧ **When lifting the vehicle, all the swing arms must be used.**
- ✧ **Before lifting the vehicle, check all the hydraulic hose and fittings for oil leakage. In case of leakage, please don't use the lift. Remove the fitting with leakage and re-seal. Re-install the fitting and check if oil leakage still exists.**
- ✧ **After the vehicle is lifted, when adding or removing any major heavy object, use jack stand to maintain the balance of the vehicle.**

3.5 Lowering the Vehicle

- Clean the work area before lowering the vehicle.
- First press the start button to rise the vehicle a little, then pull two steel ropes on two carriages to disengage the safety lock.
- Press the lowering handle to lower the vehicle.
- Lower the vehicle till the swing arm down to the bottom and the lifting pads leave the vehicle chassis, and then release the lowering handle.
- The swing arms under the vehicle must be fully shrunk

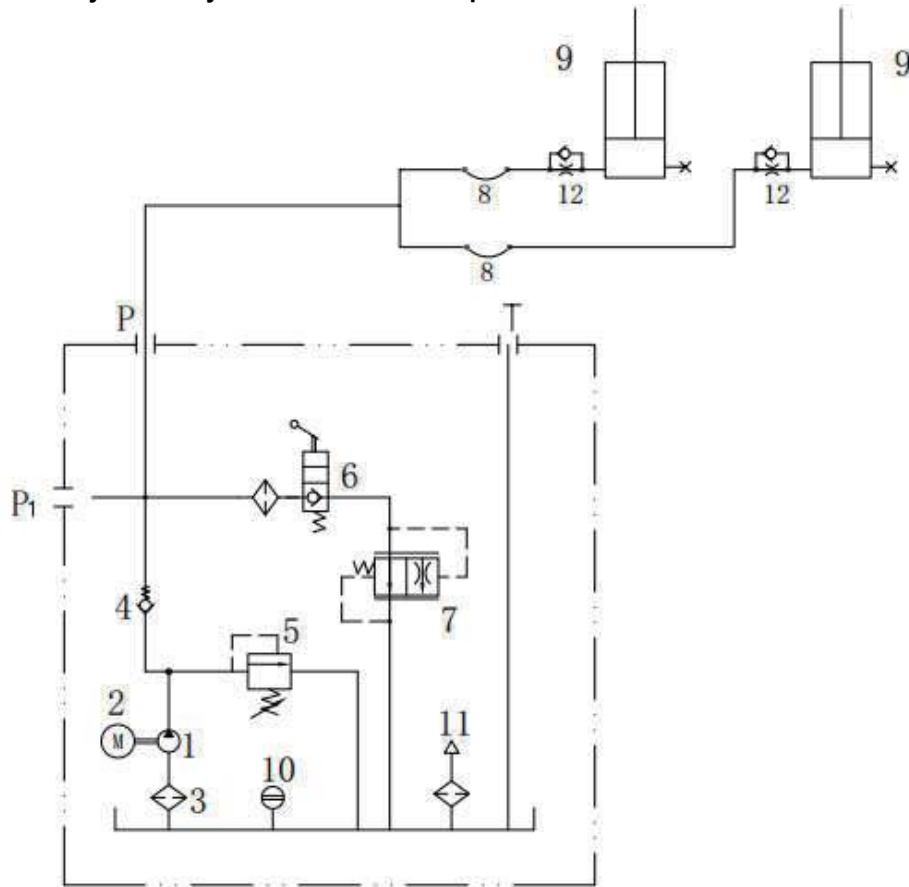


Note: When the lift doesn't work, you must switch off the power.

4 Hydraulic and Electrical System of the Equipment

4.1 Hydraulic System of the Lift

Diagram of the hydraulic system of clear-floor 2-post lift



1-Gear pump, 2-Motor, 3-Oil filter, 4-Check-valve, 5-Safety valve, 6-Lowering handle valve, 7-Servo flow-control valve, 8-High-pressure hydraulic hose, 9-Hydraulic cylinder, 10-Level gauge, 11-Air filter, 12-Throttle valve(for CE and customization)

The working principle of the hydraulic system is as follows:

As shown in Fig.4.1, when the start button is pressed, the motor 2 is activated, driving the oil pump 1, sucking the hydraulic oil from the oil tank into the oil cylinder 9, forcing the piston rod to move. At this time, the safety valve 5 is closed (the Max working pressure is already adjusted before ex-factory). The safety valve can ensure the capacity of the rated load, but when the pressure in the system

exceeds the limit, automatic overflow will happen inside the safety valve to protect the hydraulic system. Release the start button to stop the oil supply, and the lifting will stop. For lowering, first start Motor 2 to raise vehicle a little, then the steel ropes on two carriages release the safety lock mechanism, then press the lowering handle, the valve 6 is actuated, the hydraulic oil flows back, and the lift starts lowering.

4.2 Electrical System of the Lift

Diagram of electrical system for single phase motor

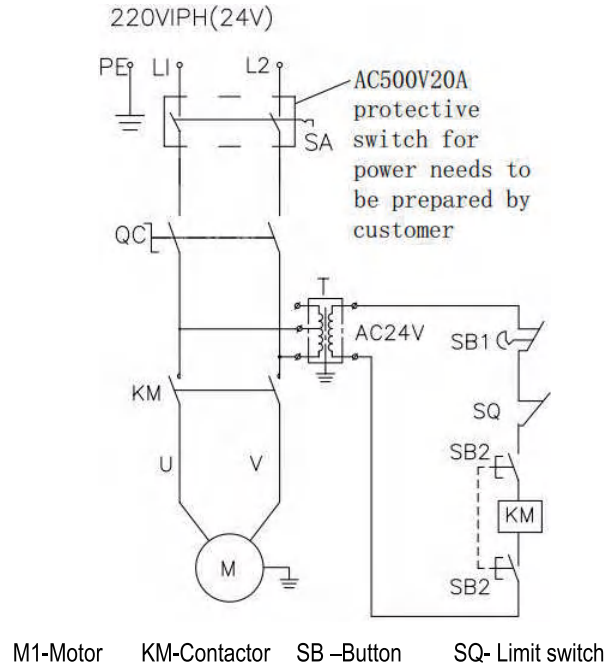


Fig. 5a

Diagram of electrical system for three phase motor

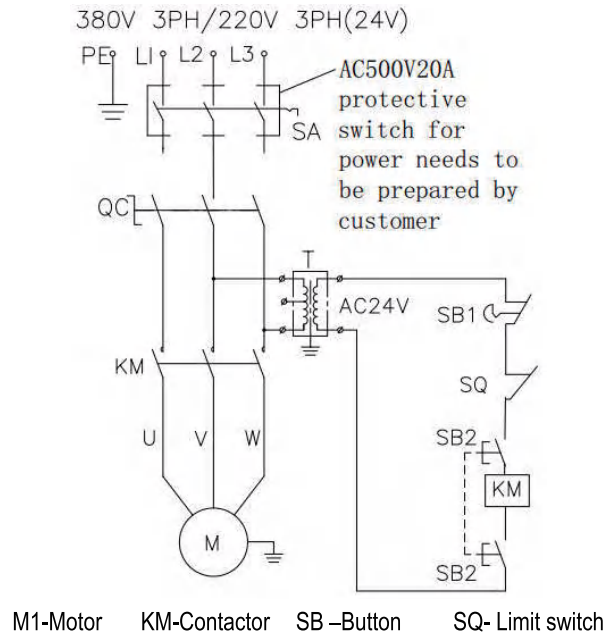


Fig. 5b

The electrical working principle is as follows:

Press the start button (SB), and the contactor (KM) will be powered; motor (M) is energized to drive the gear pump supplying oil to push the carriage upward; release the start button, and the contactor (KM) is open, then the motor (M) will lose the power, so the carriage will stop rising. As for

the clear-floor lift, if the vehicle is lifted up near the top and contacts the limit switch on the top beam, the contactor (KM) will open, then the motor (M) will lose the power, so that the carriage stops lifting to avoid hitting the top.. Emergency stop button has the function of emergency power-off.

5 Solutions to FAQ

Symptom	Reason	Solution
Motor not operation	◆ Check the circuit breaker or thermal relay for tripping ◆ Check the voltage to the motor ◆ Check the electrical wiring ◆ Limit switch is failed ◆ Motor wire is burnt	◆ Close the switch of circuit breaker or press the blue reset key of thermal relay ◆ Supply correct voltage for motor ◆ Correctly wiring as electrical system diagram ◆ Replace the limit switch ◆ Replace the motor
Motor is running, but the lift can't be raised.	◆ Motor rotation reversed ◆ Lowering valve body open. ◆ Hydraulic pump sucks the air ◆ Suction tube is separate from the hydraulic pump ◆ Low oil level	◆ Change the motor rotating direction through changing wire connection. ◆ Repair or replace the lowering valve body ◆ Fasten all the suction pipe fittings ◆ Replace the suction tube ◆ Add the oil into the oil tank
Motor is running, the lift can be raised without load, but the vehicle can't be raised	◆ Motor is running under low voltage ◆ There are impurities in the lowering valve body ◆ Lift is overloaded	◆ Supply correct voltage to the motor ◆ Remove impurities from the lowering valve body. ◆ Check the weight of the vehicle
The lift is lowering slowly without pressing the lowering handle	◆ There are impurities in the lowering valve or check valve ◆ External oil leakage	◆ Clean the the lowering valve or check valve and keep the hydraulic oil clean ◆ Repair the external leakage
The lifting speed is slow or oil flows out of the oil fill cap	◆ Air and oil are mixed ◆ Air and oil suction are mixed ◆ Oil return pipe is loosened	◆ Replace the hydraulic oil ◆ Fasten all the suction pipe fittings ◆ Re-install the oil return pipe
The lift can't rise horizontally	◆ Balance cable is not adjusted properly ◆ The lift is installed on the slop floor	◆ Adjust the balance cable to the proper tension ◆ Shimming the columns to level the lift(no more than 5mm), If exceeding 5mm, pour new concrete floor and make it leveled. Refer to installation description.
Anchor Bolt is not fastened	◆ Hole is drilled too big ◆ Concrete floor thickness or fastening force is insufficient .	◆ Pour the fast curing concrete into the big hole and reinstall the anchor Bolt , or use new drill to drill the hole for re-positioning the lift ◆ Cut open the old concrete and make new concrete slab for the lift. Refer to installation description.

6. Repair and Maintenance

Keep clean

- This unit should be cleaned with dry cloth frequently to keep it clean. Before cleaning, first switch off the power to ensure the safety.
- The working environment of this unit should be clean. In case of dust in the working environment, it will speed up the parts wearing and shorten the service life of the lift.

Every day:

- Before the operation, carefully check the safety mechanism of the lift to ensure the electromagnet suction and release action is proper, and the safety plate is in good condition. When finding any abnormal situation, make adjustment, repair or replacement immediately.
- Check to see if the steel cable connection is proper, and if the tension is at the optimum status.
- Check to see if the connection between hydraulic cylinder and carriage is proper, if the connecting nut between the steel chain and carriage is loose or falling. Refer to Fig.6

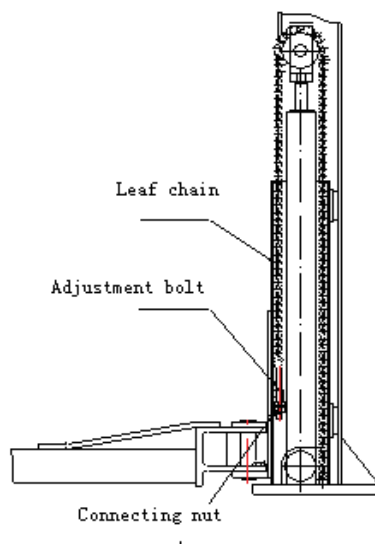


Fig.6

Every month:

- Retighten the anchor bolts.
- Lubricate chains/cables.
- Check all the chain connectors, Bolt s and pins to ensure correct installation
- Check all the hydraulic lines for wearing
- Check to see if the carriage and the inner side of the column are properly lubricated. Use high-quality heavy lubrication grease (lithium based lubrication grease GB7324-87).



Note: All the anchor Bolt s should be tightened completely. If any screw doesn't function for some reason, the lift can not be used until the bolt is replaced

Every six months:

- Check all the movable parts for possible wearing, interference or damage.
- Check the lubrication of all the pulleys. If the pulley has dragging during the lifting and lowering, add appropriate lubricant to the wheel axle.
- When necessary, check and adjust the balancing tension to ensure the horizontal lifting and lowering.
- Check the verticality of the column.



Note: The inner corner of each column should be lubricated with lubricant, to minimize the roller friction and ensure the smooth and even lifting.

Maintenance of hydraulic system:

- Clean and oil change
In the six months after initial use of this unit, clean the hydraulic oil tank and replace the oil, later clean the hydraulic system once a year, and replace the oil. See Fig. 7
- Replace the seal
After this unit is put into operation for certain period, if finding the oil leakage, carefully check it; if the leakage is due to the wearing of sealing materials, immediately replace the worn one based on the original spec. See Fig. 7

Diagram of hydraulic line of clear-floor 2-post lift



Diagram of hydraulic line of floor-plate 2-post lift

Fig. 7

7. Storage and Scrap

7.1 Storage

When the equipment requires long-time storage:

- Disconnect the power supply
- Lubricate all the parts requiring lubrication: mobile contact surface of the carriage, etc.
- Empty all the oil/liquid storage units
- Put the plastic cover over the equipment for dust protection

7.2 Scrap

When the equipment service life is expired and can no longer be used, disconnect the power supply, and properly dispose of as per relevant local regulations.

8. Tools for Installation and Adjustment

To ensure proper installation and adjustment, please prepare the following tools::

Tool	Model
Leveling instrument	Carpentry type
Chalk line	Min 4.5m
Hammer	1.5kg
Medium crescent wrench	40mm
Open-end wrench set	11mm-23mm
Ratchet socket set	
Flat Screw driver	150mm
Rotary hammer drill	20mm
Concrete drill-bit	∅ 19mm

9. Unpacking

Open the packing box; remove the packing materials and inspect the lift for any sign of shipment damage. Check by packing list to see if the main parts and accessories are complete.

Keep the packing materials away from the children to avoid danger; if the packing materials cause the pollution, they shall be treated properly.

10. Installation

10.1 Important notice

- The wrong installation will cause the lift damage or personal injury. The manufacturer will not undertake any responsibilities for any damage caused due to incorrect installation and usage of this equipment, whether directly or indirectly.
- The correct installation location shall be "horizontal" floor to ensure the horizontal lifting. The slightly slope floor can be corrected by proper shimming. Any big slope will affect the height of the lifting pad when at the bottom or the horizontal lifting. If the floor is of questionable slope, consider a visual inspection, or

pour a new horizontal concrete slab if possible. In short, under the optimum horizontal lifting status, the level of the lifting relies on the level of the floor where it is installed. Don't expect to compensate for the serious slope.

- Don't install the lift on any asphalt surface or any surface other than concrete. The lift must be installed on concrete floor conforming to the minimum requirement showed in this manual. Don't install the lift on the concrete with seams or crack and defect. Please check together with the architect.
- Without the written approval of the architect, don't install the lift on a second floor with basement.
- Overhead obstruction: The lift installation area can't have any overhead obstruction, such as heater, building support, electrical pipe, etc.
- Concrete drilling test: The installation personnel can test the concrete thickness at each site by drilling test. If several lifts are installed at one place, it is preferred to make drilling test in each site.
- Power supply: Get ready the power supply before the installation. All the electric wiring and connecting should be performed by a certified electrician.

10.2 Installation Procedure

10.2.1 Selecting installation site

Selecting installation site based on the following conditions:

- Lift can only be installed on concrete slab, which must have a minimum thickness of 250mm and should be aged 7days at least .
- The concrete slab shall have reinforcement by steel bar.
- The concrete slab must be leveled.
- If the thickness of the whole ground concrete is greater than 250mm, the lift can be installed directly
- Check the possible obstruction, e.g. low ceiling, top pipeline, working area, passage, exit, etc.
- The front and back of the lift should be reserved with sufficient space to accommodate all the vehicles (Fig. 8).(evaluating from the center line ,each edge should be about 4m)

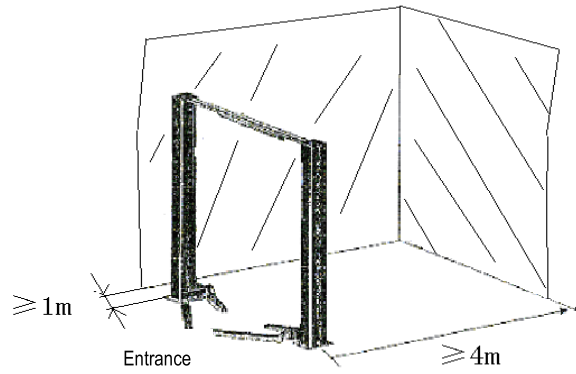
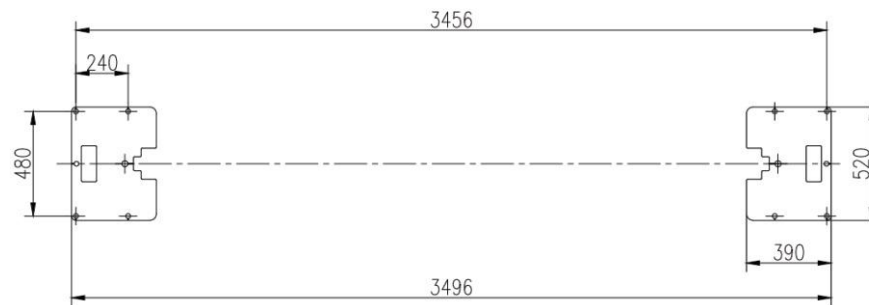


Fig. 8

10.2.2 Base plate layout





Note:

- All the dimensions are based on the external border of the base plate.
- Ensure the overall error is controlled within 6mm. In this way, the difficulties in the final assembly, or early wear or non-alignment of the chain can be eliminated. The marking and layout is very important. If it is inaccurate, there will be problems during the final assembly and operation.

10.2.3 Install the power side column

For clear-floor two post lift, first install extension column with column, then use lifting equipment to place power side column upper right to the location. Align the base plate of column with the chalk line layout. Guided by holes on the base plate of the column, use 5 concrete anchor bolts to fix it onto the ground. Drill and install anchor Bolt s at one time, during the drilling process, ensure no movement of the column.(Fig.11a) .

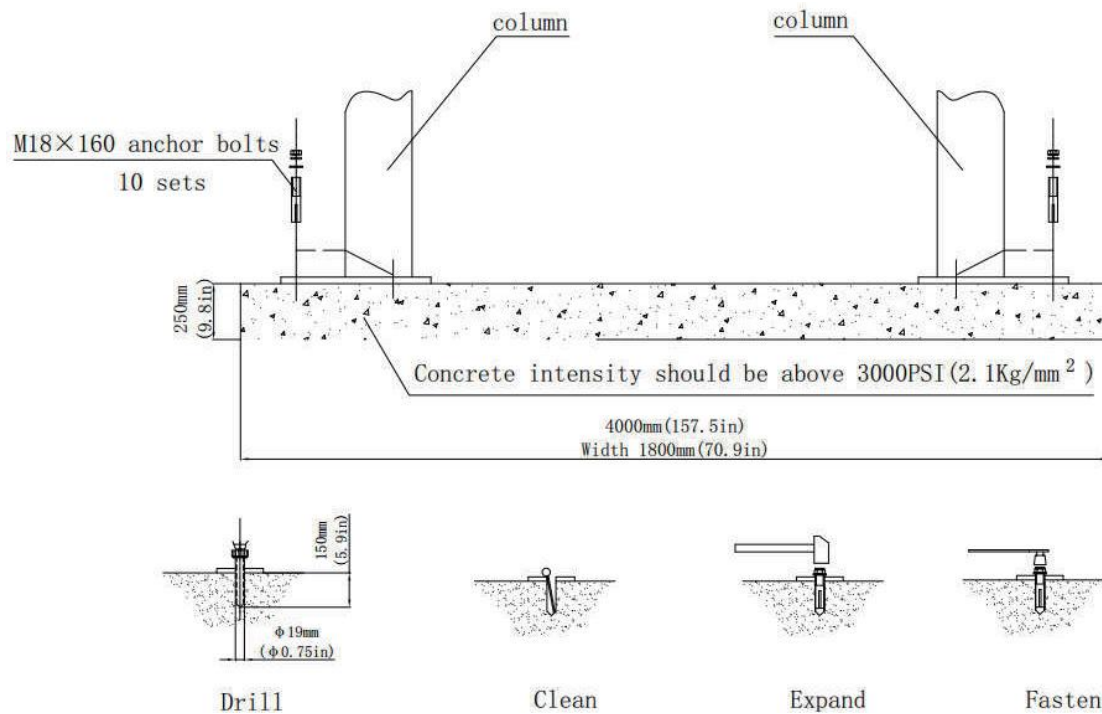


Fig.11a

For floor-plate two post lift , use lifting equipment to place power side column upper right to the location. Align the base plate of column with the chalk line layout. Guided by holes on the base plate of the

column, use 5 concrete anchor bolts to fix it onto the ground. Drill and install anchor Bolt s at one time, during the drilling process, ensure no movement of the column.(Fig.11b) .

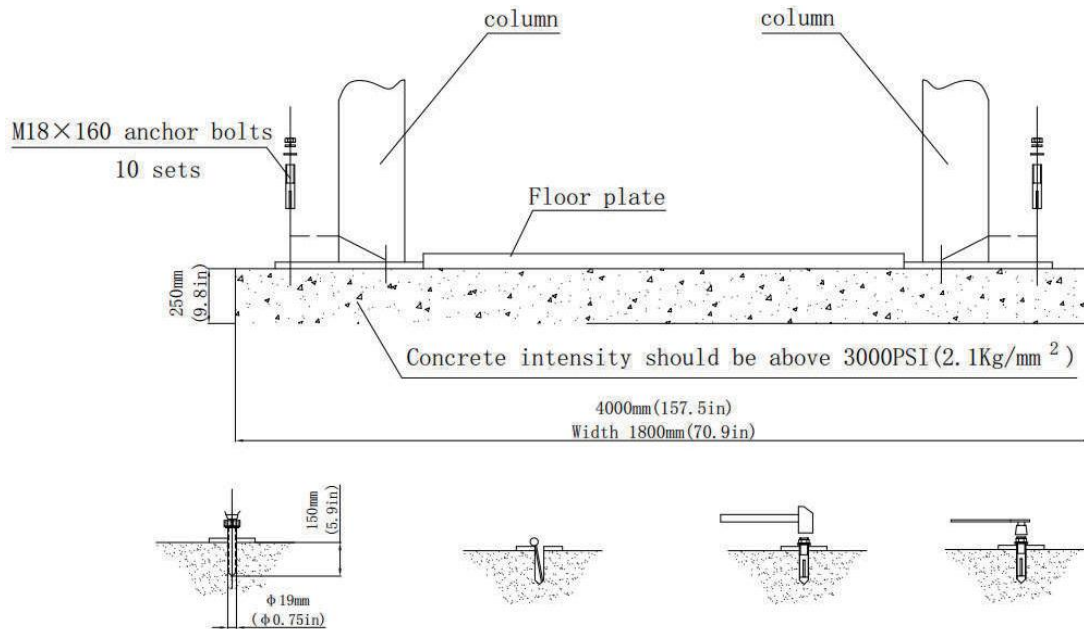


Fig.11b



Note:

- ◆ **Use sharp $\Phi 19\text{mm}$ concrete drill-bit to drill the holes so as not to drill the hole too large,. Use proper pneumatic tool to remove the dust from the hole. The depth of the hole is the same as that of the anchor Bolt . Insert the anchor Bolt and make the washers lean against the base of the column.**
- ◆ **Only use torque wrench instead of impact tools to fasten anchor bolts.**
- ◆ **Insert proper steel shim under the base seat of column to plumb the column.**

- The drilling depth of hole is based on the length of anchor Bolt .The distance from the Bolt head to the concrete floor should be more than twice of the Bolt diameter.
- Remove the dust from the hole.
- Gently tap the Bolt into the hole till the washer rests against the base plate of column.
- Fasten Bolts



Note: The thickness of shims shouldn't exceed 5mm.

- To get the correct and safety installation, please follow the following installation steps.
- Wear the safety goggles
 - Use hard alloy drill-bit.
 - Don't use the drill-bit with wearing exceeding the tolerance.
 - The drill and concrete surface should be kept perpendicular.
 - Let the drill work itself. Don't apply the extra force, and don't ream the hole or allow the drill to wobble.

10.2.4 Install the floor plate, top beam

10.2.4.1 Install the top beam

Position the offside column at the designated chalk location. Lift the top beam to its high position, and use four M12 Bolt s, washers and lock nuts to fix it with the columns (as shown in Fig.12). When installing the top beam, ensure the above micro switch support bracket adjacent to the power side column. In Fig12:The symmetric top pulleys are to be installed at position 1、1",asymmetric top pulleys are to be installed at position 2、2".

10.2.4.2 Install the floor plate

Position the offside column at the designated chalk line location, carefully making the base align with the chalk line layout. Insert the floor plate into the U gaps of the base seat of two columns.



Note:

- ✧ *Since the offside column is not fixed to the ground, you must operate carefully to avoid the falling of the column.*
- ✧ *The wire protective pipe on the floor plate must be in same direction with the pipe on the column near the base. And the floor plate would be placed in front position.*

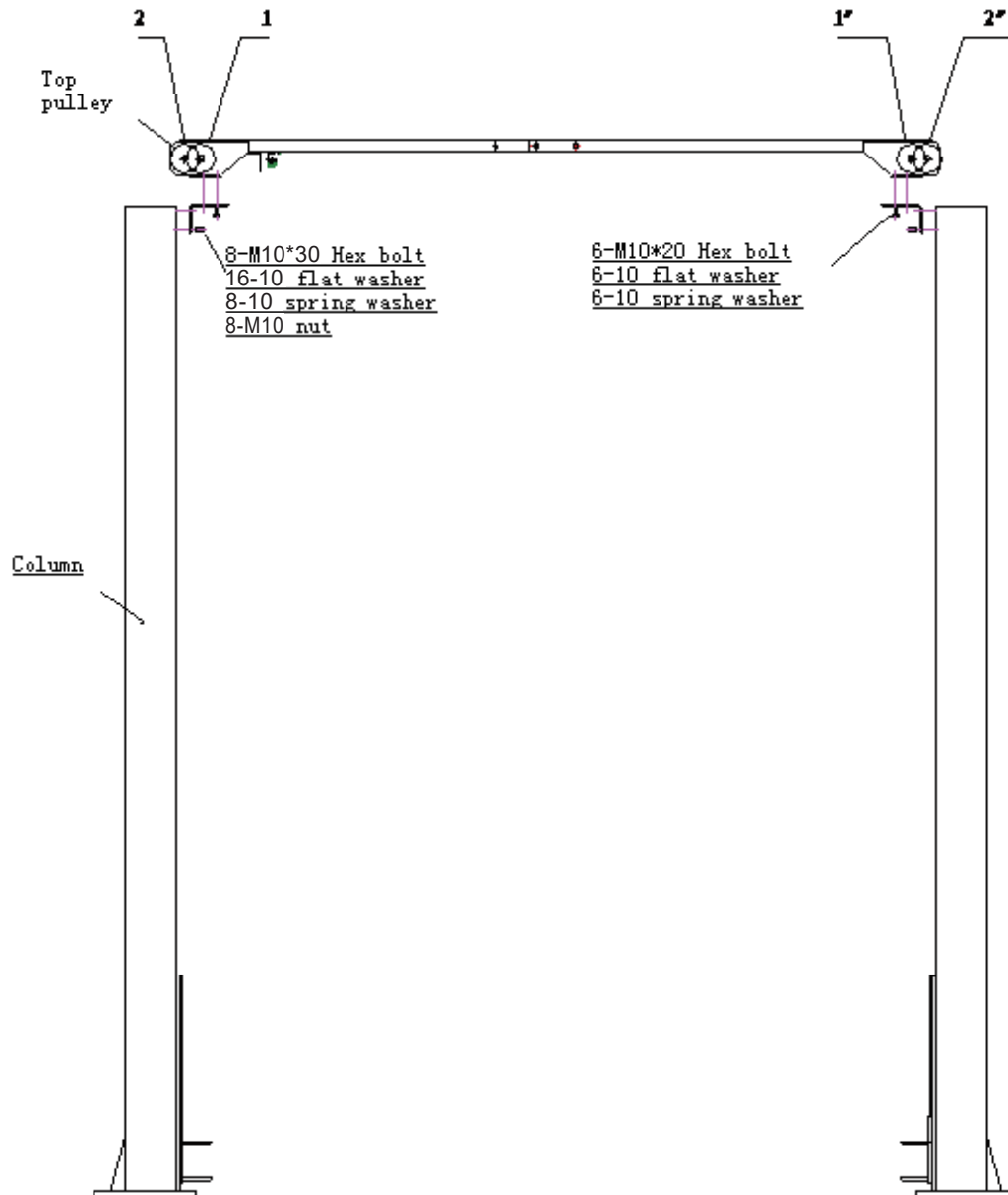


Fig. 12

10.2.5 Install the offside column

Install the offside column as the procedures in 10.2.3.

10.2.6 Install and adjust the balancing steel cables

- Raise the two carriages to the safety locking position, make sure the two carriages are of the same height from ground. , route the steel cables as Fig. 13a shows ,Adjust the tension of cables through the adjustment

nuts on each end of steel cable. The steel cables should be tight in equal tension. Each steel cable should be ensured in the pulley when adjusting tightly, otherwise the steel cable will be damaged.



Note: Before operating the lift, re-check the balancing steel cables and ensure they are not crossing or wrongly installed. Ensure the steel cables still in the pulley.

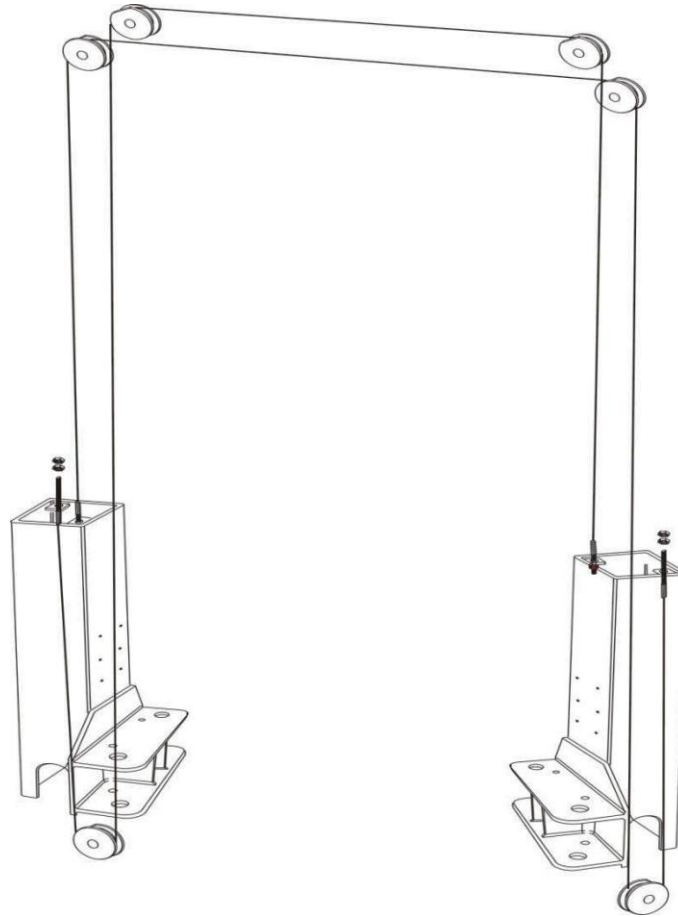


Fig.13a

✧ *The two steel cables shall be adjusted to certain uniform tension to ensure the two carriages are moving synchronously.*

10.2.7 Install the power unit and hydraulic lines

- Use two M10 Bolt s and washers to fix the power unit (as shown in Fig. 14a)
- Fill the reservoir with hydraulic oil (oil capacity of 10L). Operate carefully to avoid dust and other pollutants mixed with the hydraulic oil.



Note:

- ◆ *Clean the impurities in the hydraulic line and remove the protective plug from the hydraulic cylinder.*
- ◆ *When the hydraulic hose installation needs to go through the column, ensure the hydraulic hose won't touch any movable parts inside the column*
- ◆ *During the installation, rubber cushions must be added between the hydraulic station and the installation plate.*

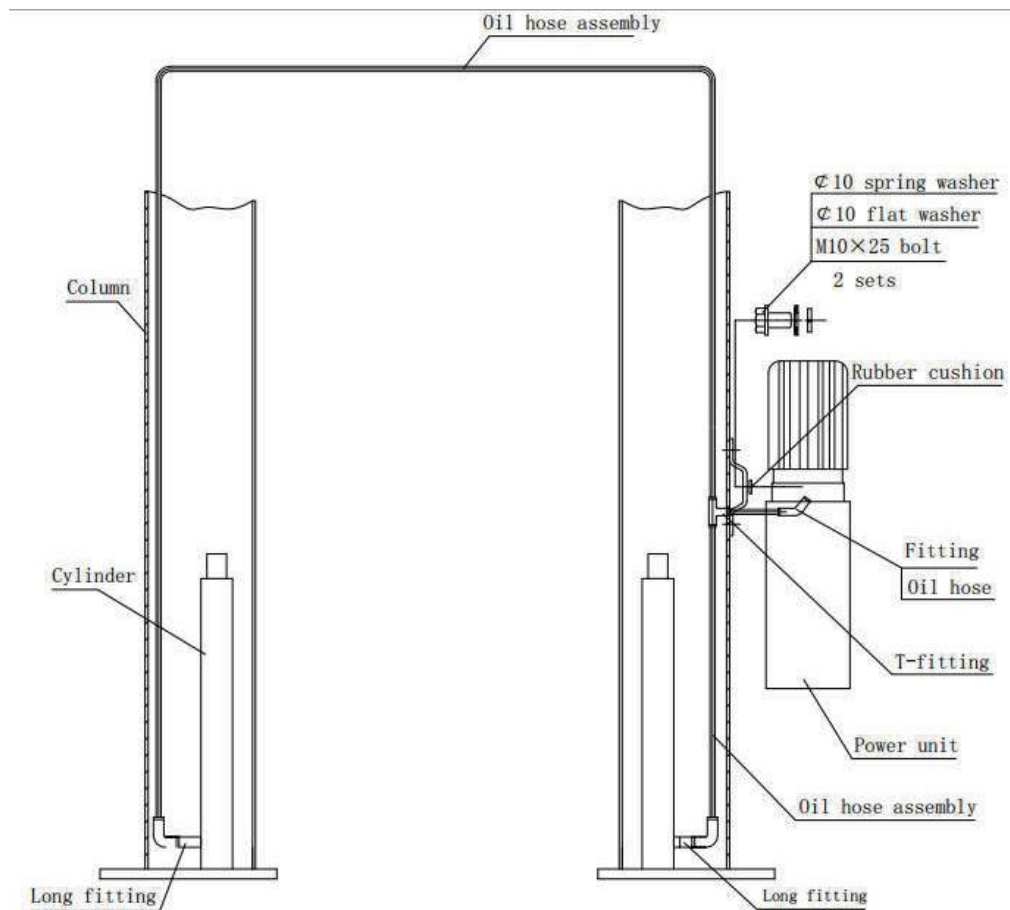
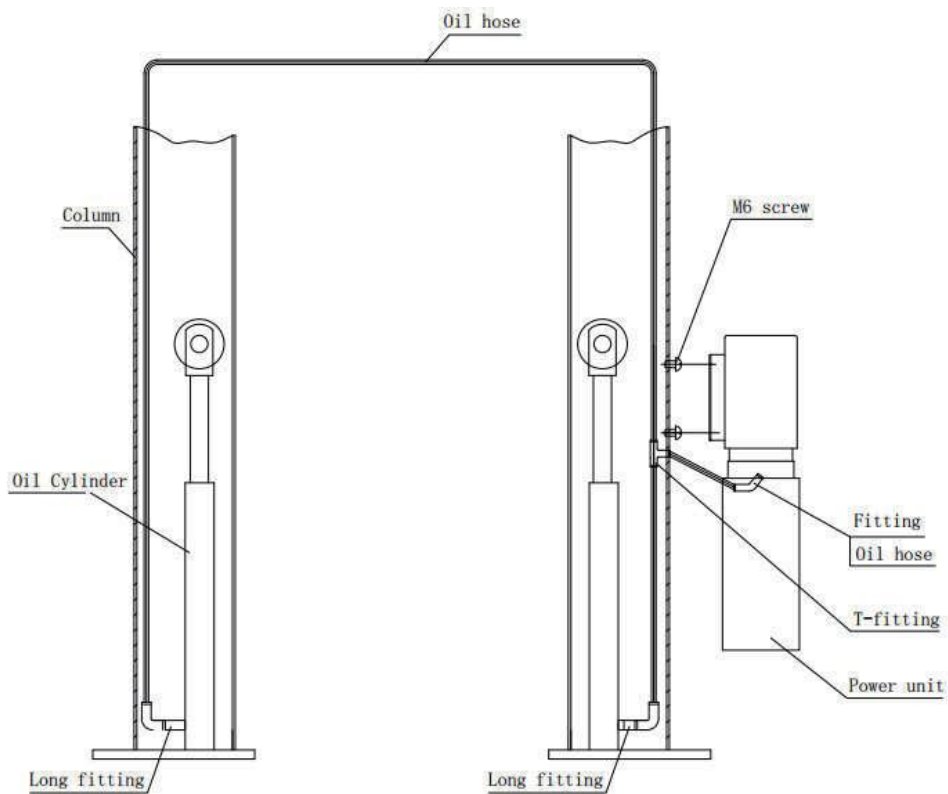


Fig. 14a

When the finished products set up with steal plate-shelled pump, firstly, please loosen these 4 M6 screws on the column , and then have the pumping station installed directly into the column through the special-shaped hole on the motor mounting plate , see figure below.

The figure of floor-plate 2-post lift:

The figure of clear-floor 2-post lift:



10.2.8 Install the swing arm

Install the swing arm as shown In Fig.15



Note:

Before use ,check if the positioning gear mechanism at the end of arm fits, adjust the Screw s of fixed semi-gear for its fitness.

During the installation, lubricate the moving parts of swing

arm and carriage if accessory, so that the swing arm can

move freely.

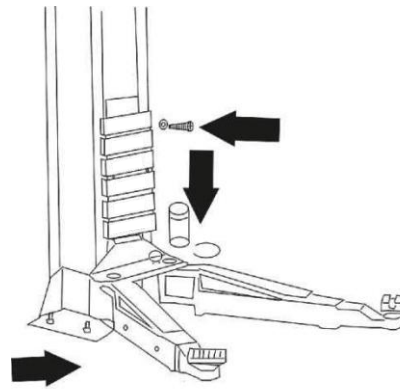


Fig.15

11. Lift Adjustment

11.1 Preparation before the adjustment

- Lubricate contact surface of the carriage and corners of column with general-purpose lithium grease. All sliding surface should be coated evenly from top to bottom.
- Fill hydraulic oil N32 or N46 to the oil reservoir of the power unit.

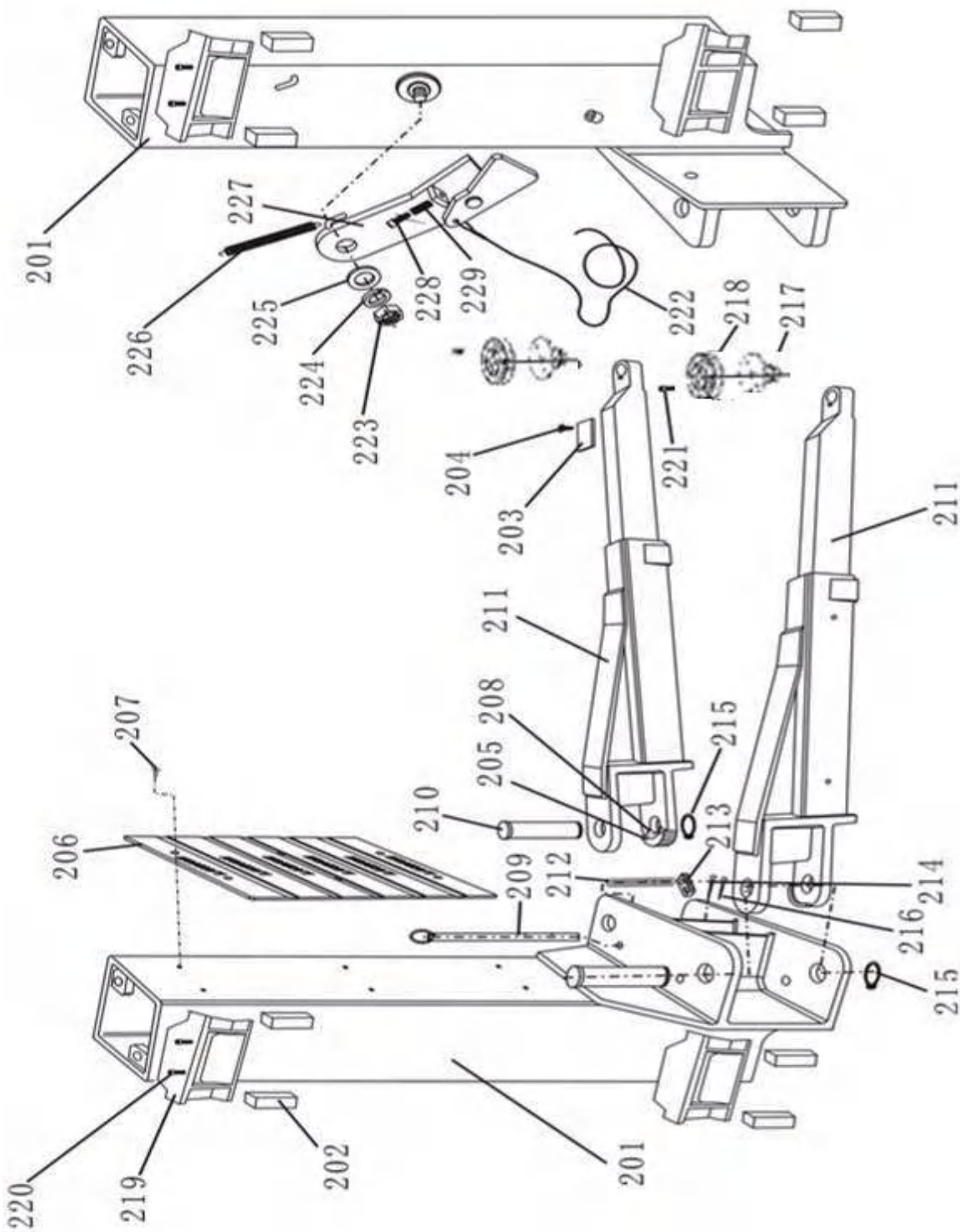
11.2 Adjustment procedure

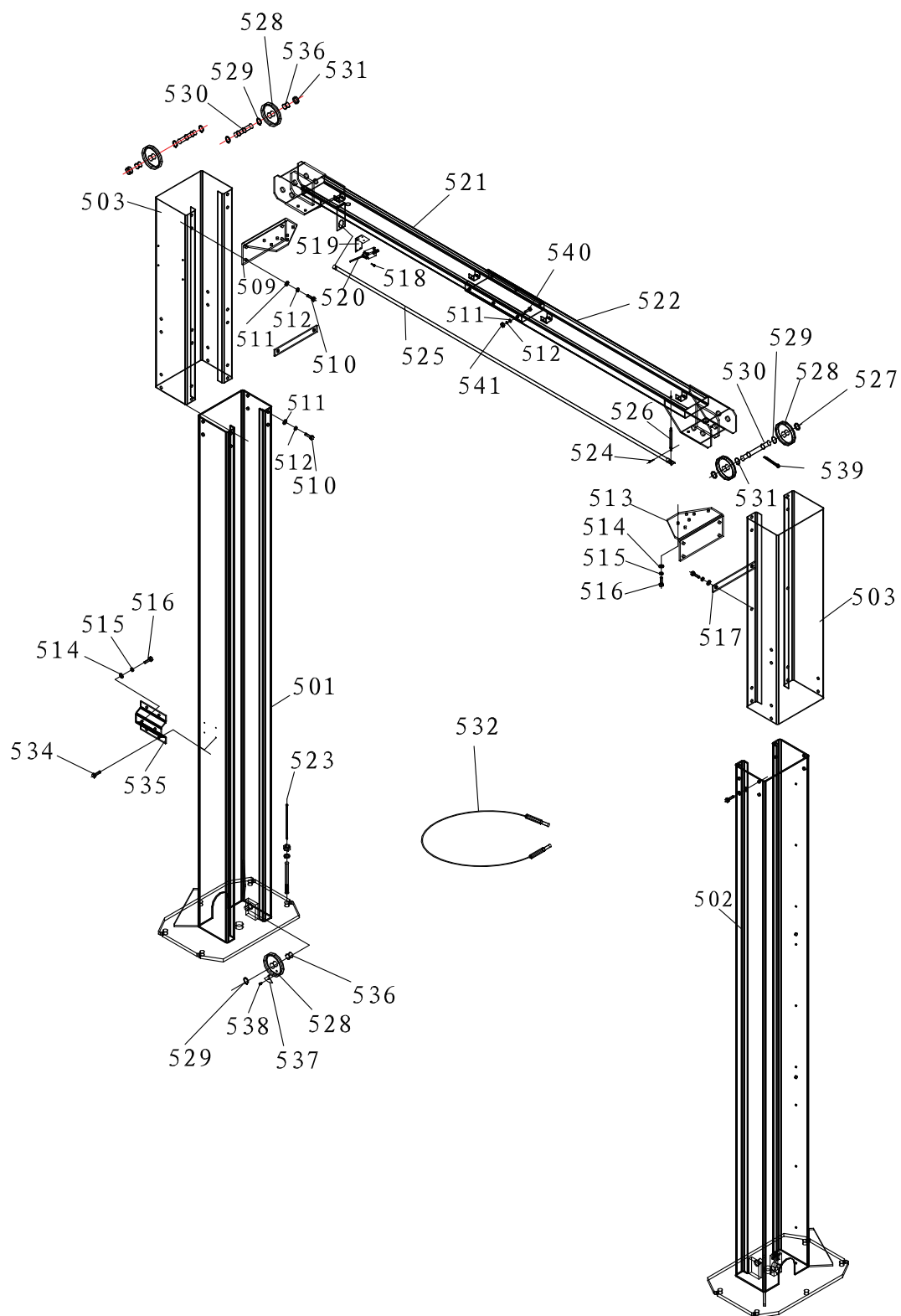
- Check to see if the power supply is installed properly.
- Check for the tightness of all the connecting bolts.
- Press the start button on the motor, and the

carriage rises; stop pressing the button, then the carriage will stop. In order to lower the carriage, first pull the steel rope for releasing safety locks on the two carriages one time for each. In case of failure to pull the wire, re-pull after raising carriage a little. Press the lowering handle on the power unit and the carriage will be lowered; stop pressing the handle, then the carriage will stop. In case of vehicle repairing, when the vehicle is lifted up to the required height, first press the oil release handle to actuate the mechanical safety lock in order to ensure the safety operation.

- The hydraulic system may contain air due to new installation, to bleed the air, repeat the lifting and lowering for several times
- The adjustment is completed

12. List of the Lift components





No.	Name	Quantity
201	carriage	2
202	Sliding block	16
	Sliding block adjustment shim (for adjusting)	
203	Rubber pad on swing arm	2
204	Screw M6×10	8
205	Semi-gear	4
206	Door rubber pad	2
207	Screw M6×10	12
208	Screw M10×25	12
209	Top rod assembly	4
210	Pin	4
211	Swing arm (with guardrail type)	2
	Swing arm (without guardrail type)	2
212	Spring	4
213	Gear block	4
214	Pin 5×32	4
215	Returning ring 40	4
216	Pin 3.2×30	4
217	Lifting pad assembly	4
218	Rubber pad	4
219	top board	8
220	Screw M10×20	16
221	Screw M8×16	8
222	Steel cable assembly	2
223	Nut M16	2
224	Spring washer16	2
225	Flat washer16	2
226	Spring	2
227	Safety block	2
228	Screw M8×40	2
229	Spring	2

501	Power side column	1
502	Offside column	1
503	Extension column	1
509	Connecting bracket I	1
510	Bolt M10×30	24
511	Flat washer10	24
512	Spring washer10	24
513	Connecting bracket II	1
514	Flat washer10	6
515	Spring washer10	6
516	Bolt M10×25	6
517	Reinforced plate	1
518	ScrewM4×25	4
519	Bracket	1
520	Limit switch	1
521	Inner top beam	1
522	Outer top beam	1
523	Anchor bolt M18×160	10
524	Pin 3X26	2
525	Long rod	1
526	Long rod axle	1
527	Bushing II	4
528	Pulley	4
529	Returning ring 25	4
530	Symmetric axle (for symmetrical installation)	2
531	Bushing I	4
532	Steel cable	2
534	ScrewM6×10	4
535	Bracket for power unit	1
536	Bushing2520	4
537	Lateral positioning sheet	4
538	Bolt M5×10	4
539	Pin 5×40	4
540	Bolt M12×25	10
541	Nut M12	10

13 Packaging

Appendix: Transportation Guide

- The packaging of each model would include: 1# Angle iron bracket packaging and 2# cardboard box packaging. 3# top beam packaging, 4# extension column packaging, Transportation guide is printed on packing.
- While using forklift to lift the 1# packaging, the fork arms must be of same distance from the center of the packaging and the distance between two fork arms should at least be 700mm. While using a forklift to pick up goods, the forks should get into the area below them as deep as possible. The goods should not be touched by fork tips or pushed by them. Product damages caused by collision or high piling should be avoided

Grease and hydraulic oil for lift

2# lithium based lubrication grease

Item	Quality Index
Conical degree (1/10mm)	278
Dripping point/°C	185
Corrosion (T2 copper sheet, 100 °C, 24h)	No change for copper sheet
Copper mesh oil split (100°C, 22h) %	4
Evaporation (100°C, 22h) %	2
Oxidation stability (99°C, 100 h)	0.2
Anti-corrosion (52°C, 48)	Class 1
Impurity (microscope) / (pcs/cm ³)	
Above 10μm no more than	5000
Above 25μm no more than	3000
Above 75μm no more than	500
Above 125μm no more than	0
Similar viscosity (-15°C , 10s ⁻¹) ,(Pa·s) no more than	800
Water spray loss (38°C, 1h) (%) no more than	8

N32 hydraulic oil (used for low ambient temperature)

Item	Quality Index
Kinematic viscosity 40°C	28.8~35
Pour point /°C no higher than	-15
Flash point /°C no lower than	175

N46 hydraulic oil (used for high ambient temperature)

Item	Quality Index
Kinematic viscosity 40°C	41.4~50.6
Pour point /°C no higher than	-9
Flash point /°C no lower than	185

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