




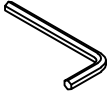
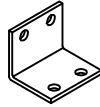




Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

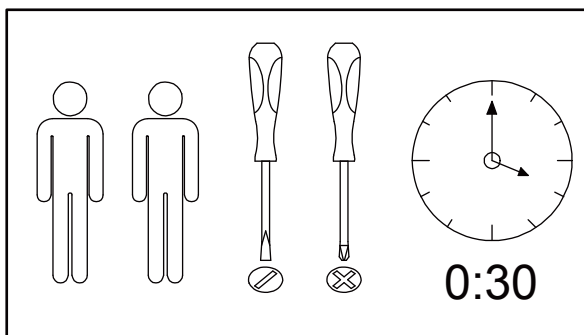
Thank you for purchasing this Luxen Home product. This product has been manufactured with the highest standards of safety and quality.

PLEASE READ ALL INSTRUCTIONS BEFORE ASSEMBLY.

Unpack all parts from Styrofoam and bubble wrap inside the carton to ensure there are no missing or damaged parts. If any parts are missing or damaged, do not attempt to assemble or use the product.

Hardware:

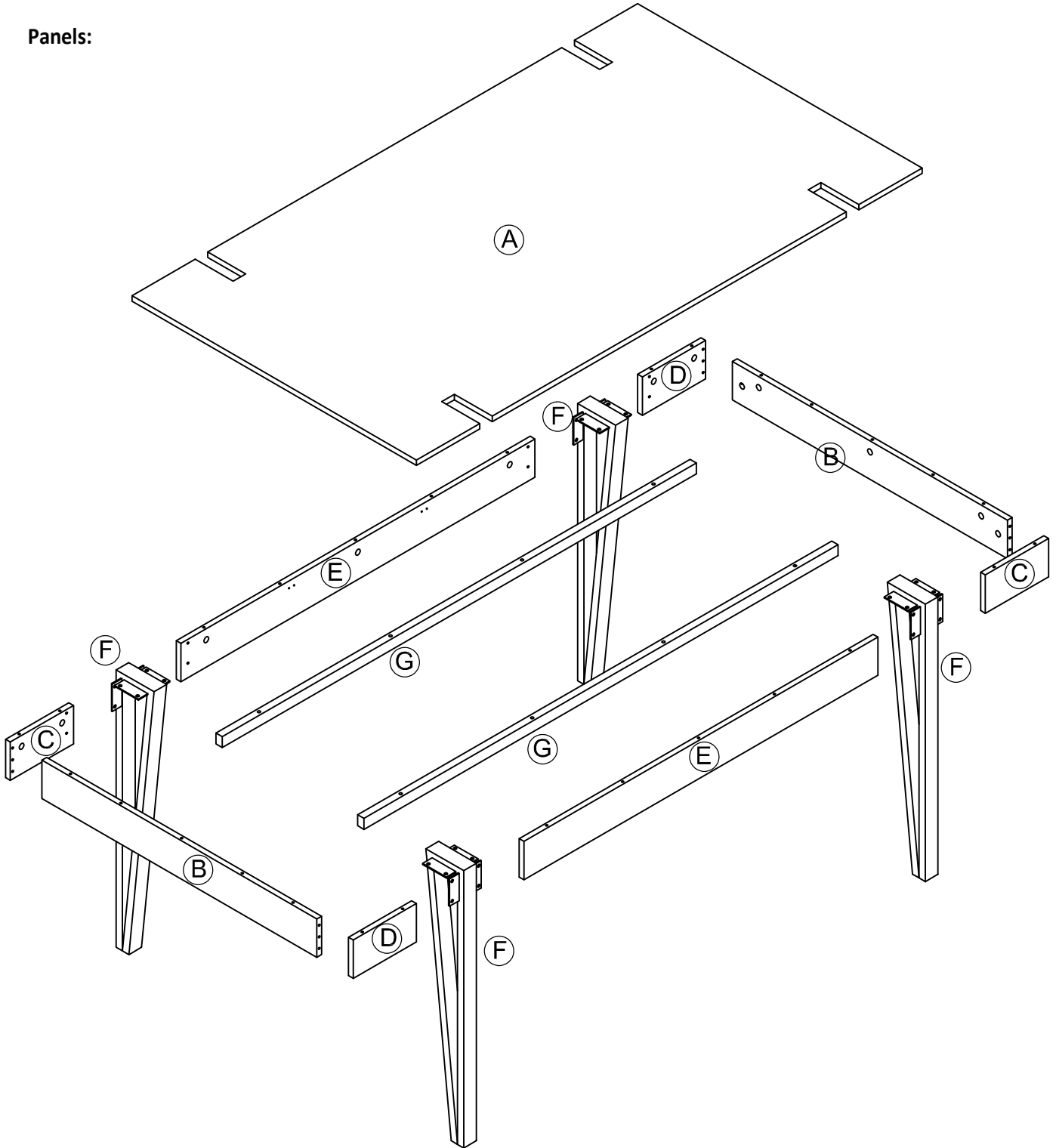
① ×24	② ×24	③ ×16	④ ×1	⑤ ×4	⑥ ×16
					
⑦ ×8	⑧ ×8	⑨ ×32			
					



Tools required for assembly: Philips screwdriver and Flathead Screwdriver (if using power tools, use with care)

Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

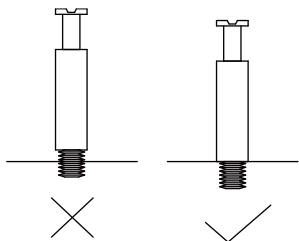
Panels:



Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

Step 1

Make sure the pins are installed correctly as shown with the “check mark” below:



Below shows how the pins are used to assemble the panels together.

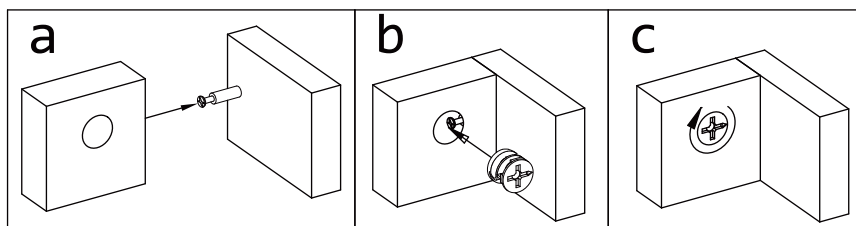
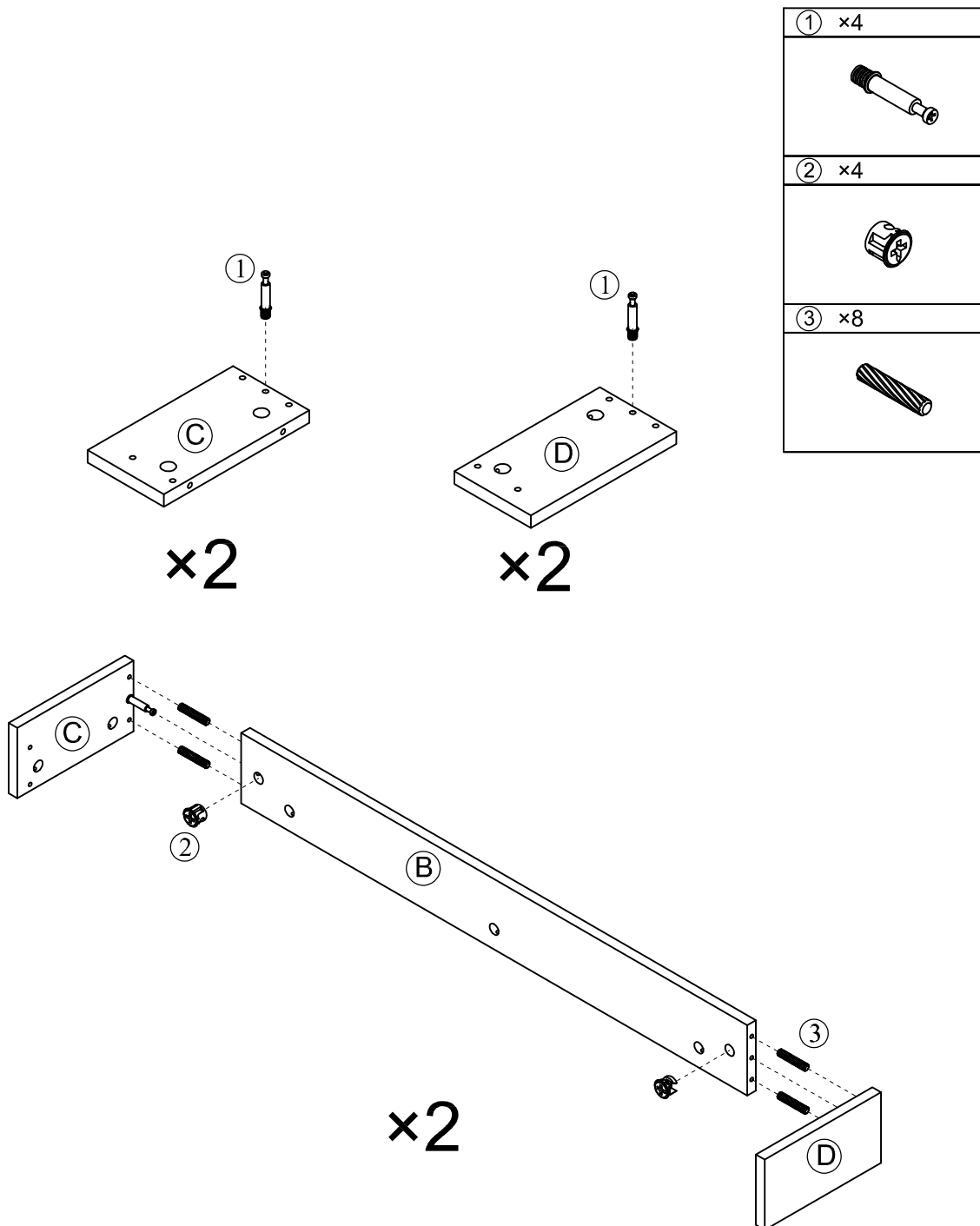


FIGURE A

Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

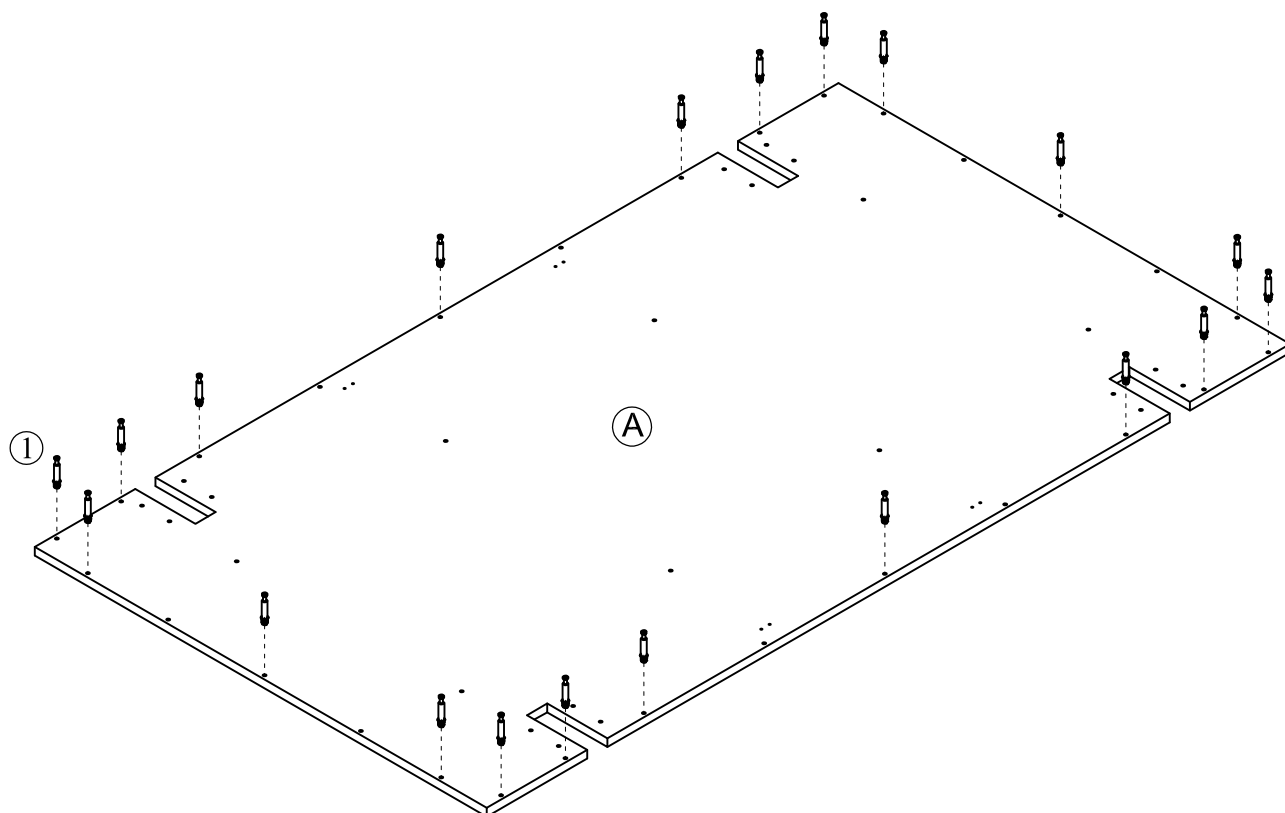
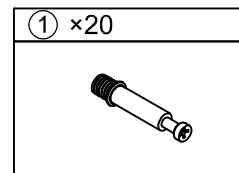
Step 2



Please save this manual for future reference.

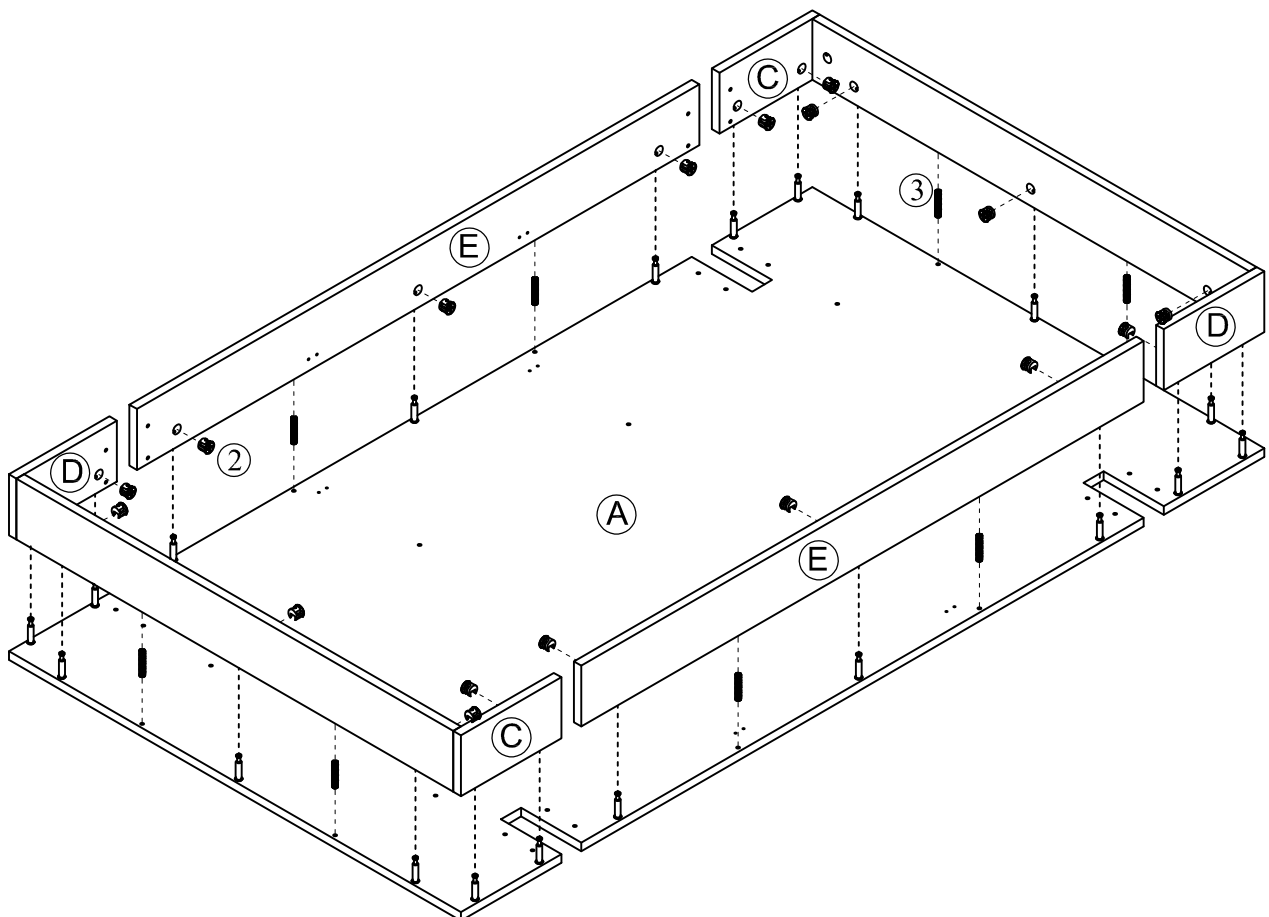
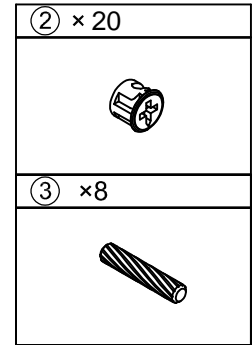
Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

Step 3



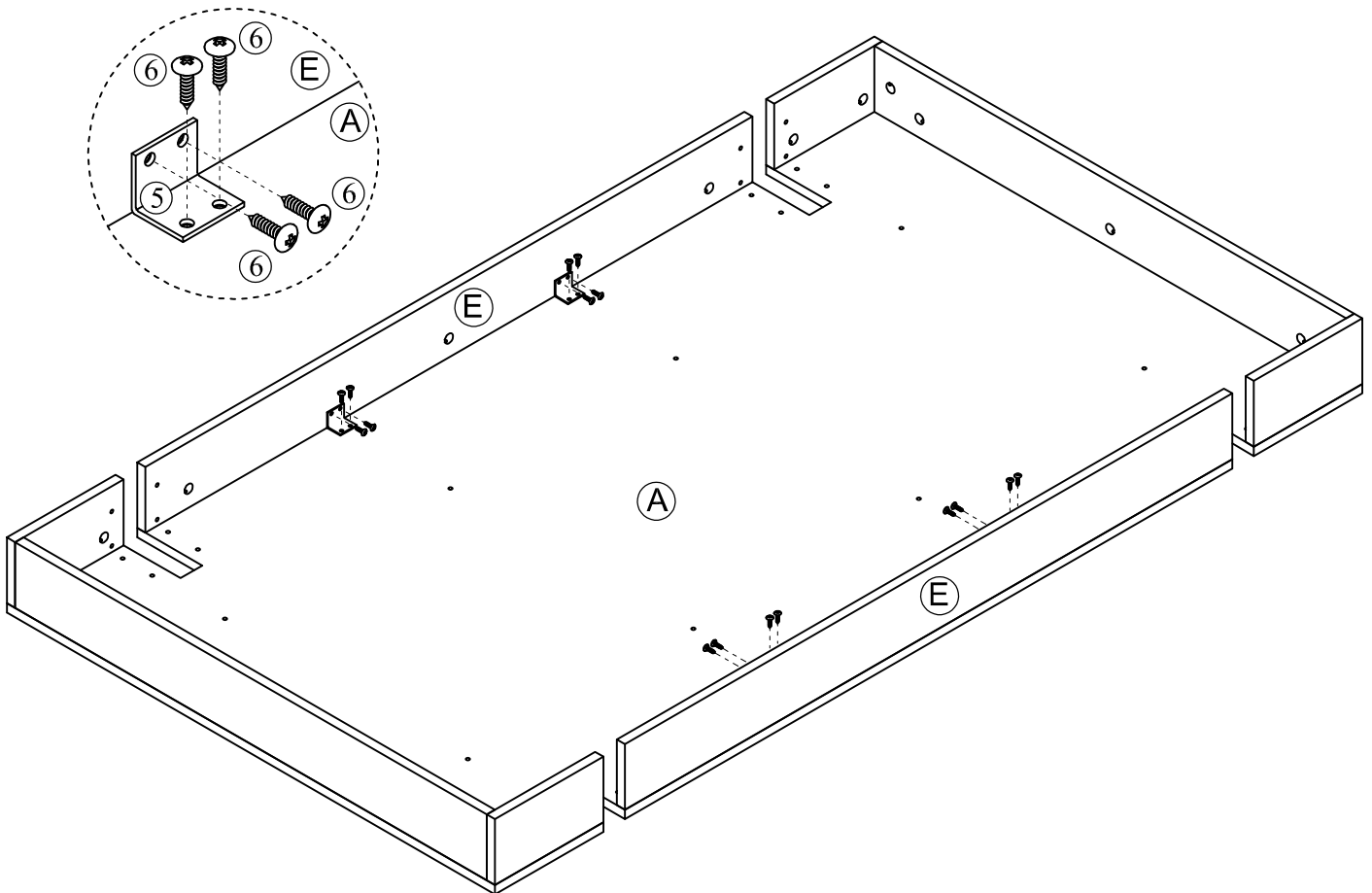
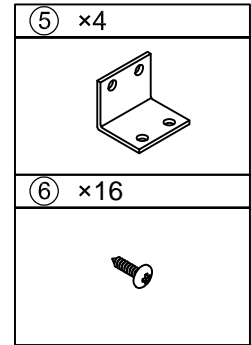
Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

Step 4



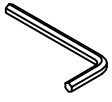

Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

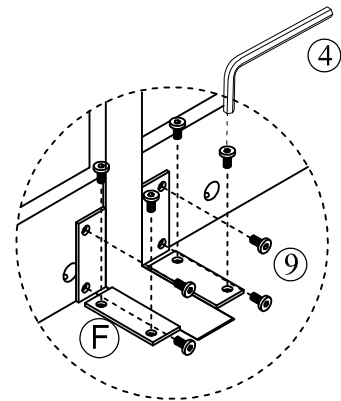
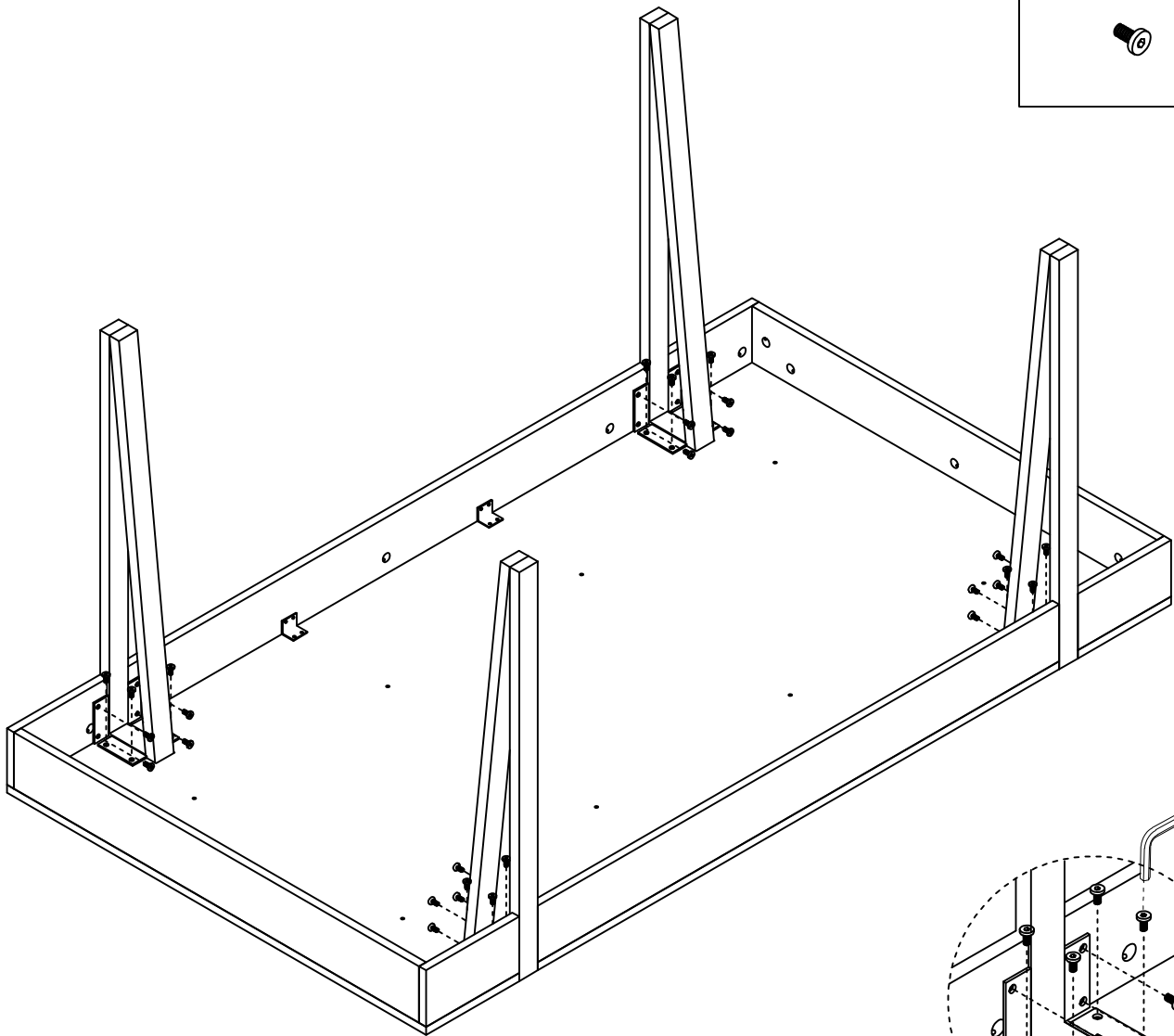
Step 5



Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

Step 6

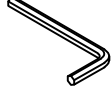


④ ×1

⑨ ×32


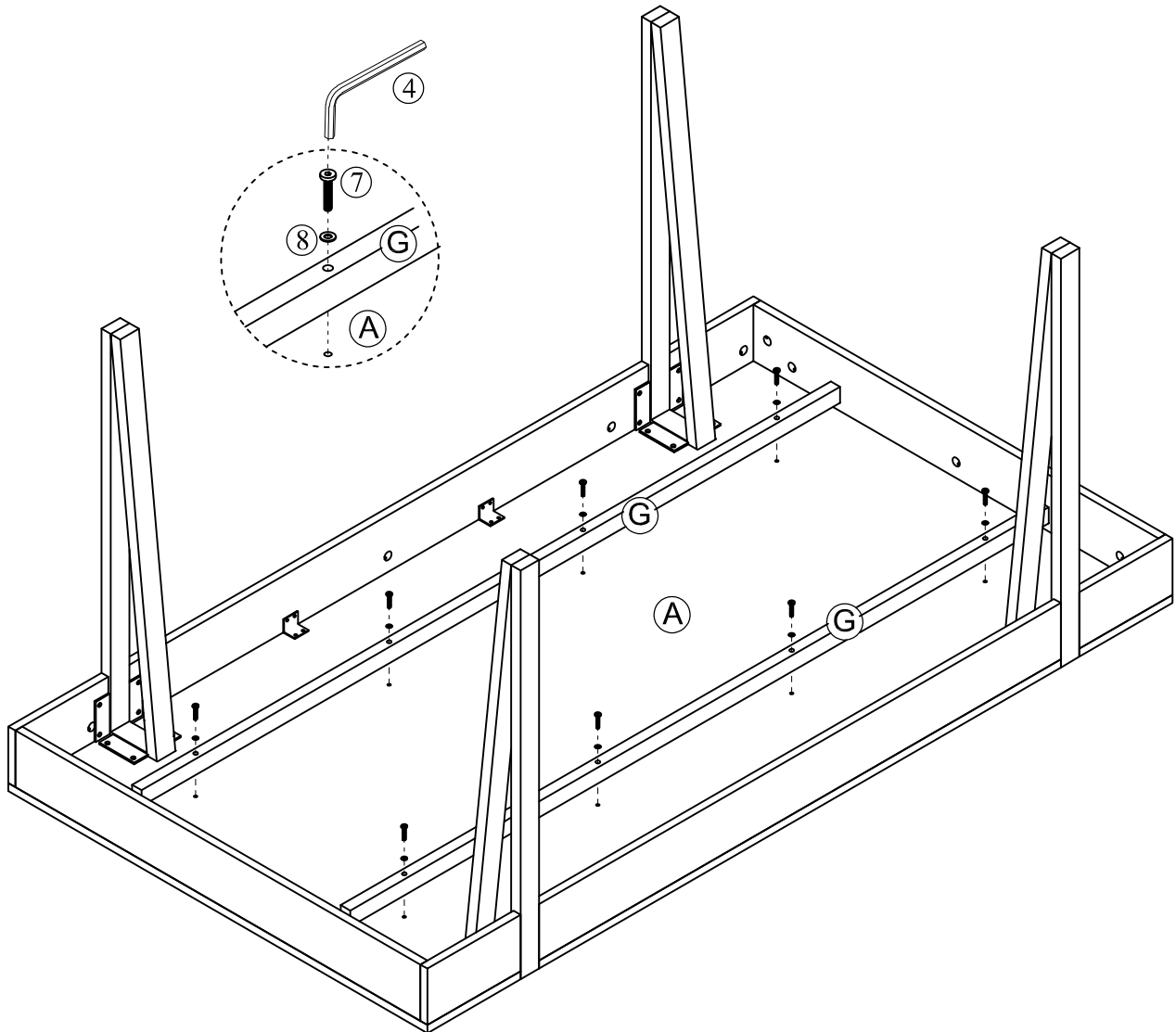


Please save this manual for future reference.

Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

Step 7

④ ×1	⑦ ×8
	
	⑧ ×8
	



Please save this manual for future reference.

Product Name:	Oak Finish MDF Wood Black Metal Dining Table
SKU #:	WHIF1634

Step 8

