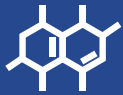




Technical Datasheet

DLP Hard



UV Resin

Photocentric



UV DLP Hard

Tensile Modulus (Low – High)



Impact Strength (Soft – Hard)



Compatible Printers

UV LCD & DLP 3D Printers



Liquid Crystal
OPUS

Colour



Available in
1kg bottles



Photocentric's range of hard UV DLP photopolymers are ideal for making objects where you want a very hard object. Objects cannot be bent or compressed.

They exhibit very high tensile shear properties and very low elongation. Objects cannot be bent and compressed. UV DLP Hard provides excellent imaging in your desktop DLP printer.

You will experience the benefits of fast exposure times and a wide exposure latitude, allowing you to hold the finest details your machine can provide.

The solid material is tough, durable and long lasting provided it is stored in dry conditions away from strong UV light.

Optimised for:

Functional Parts

Prototypes

Compression-resisting end-use parts



UV DLP Hard Properties

Tensile Properties

Tensile Modulus	2060 MPa	ASTM D638
Initial Tensile Strength *	15 MPa	ASTM D638
Ultimate Tensile Strength *	35 MPa	ASTM D638
Elongation at break *	4%	ASTM D638

General Properties

Hardness *	77 Shore D	ASTM D2240
Heat Deflection Temperature	60°C	ASTM D638
Density	1.19 g/cm ³	
Storage	10<T>50°C	

* Mechanical properties stated based on fully cured material.



We are constantly reviewing and improving our range of high-performance materials. For the very latest information, please visit the Photocentric website



Processing Instructions

Follow the procedures laid out in your 3D DLP printer user manual. Polymer should be poured into the tray away from direct sunlight. Polymer can be reused but should be poured through a filter to remove solid lumps. Keep hood on at all times. Liquid polymer is soluble in water and soap. After making cleaned objects surface tack can be removed by leaving under water in UV for 20 minutes or longer. If any surface tack persists you can remove it by wiping the parts with IPA.